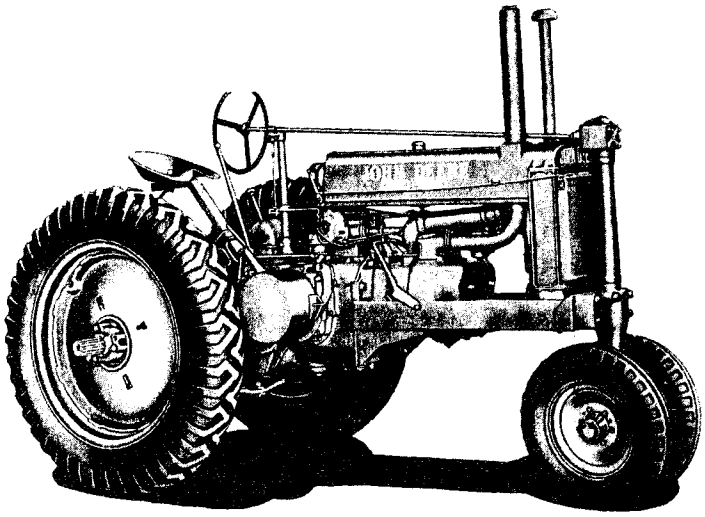
JOHN DEERE

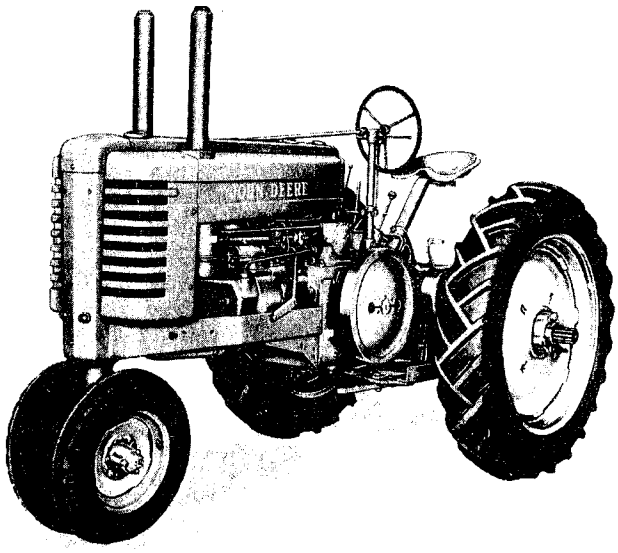
Parts Catalog

MODELS G, GN, GW AND GH TRACTORS

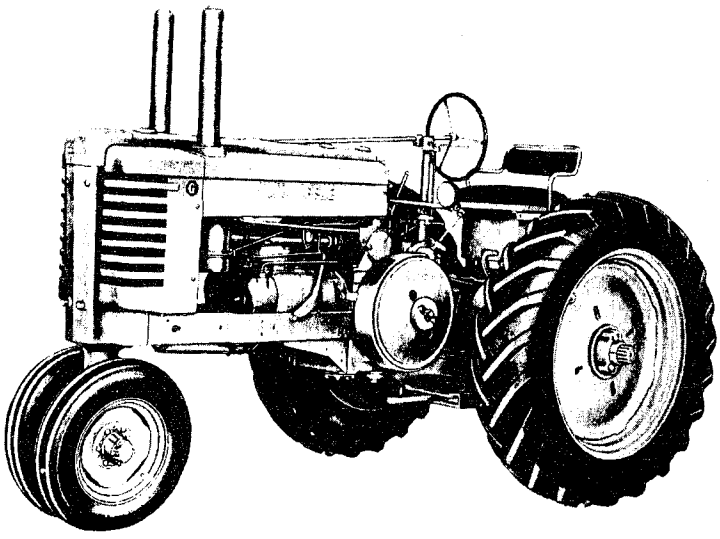
PC369



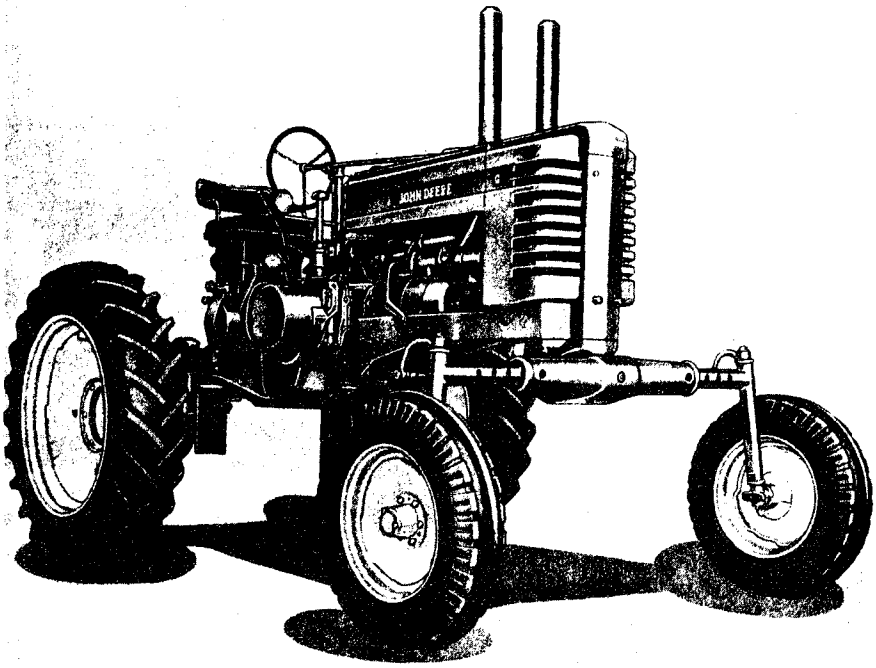
Model "G" Tractor (Serial Nos. G1000-G12999)



Model "G" Tractor (Serial Nos. G13000-G25999)



Model "G" Tractor (Serial No. G26000-)



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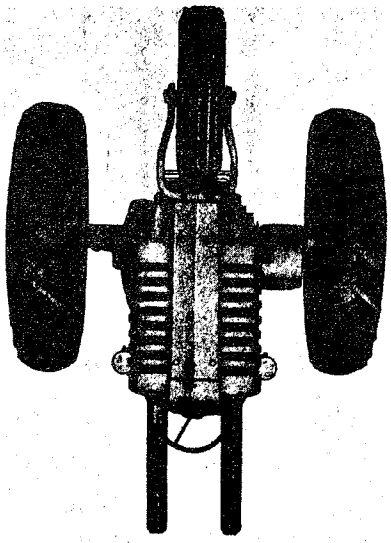
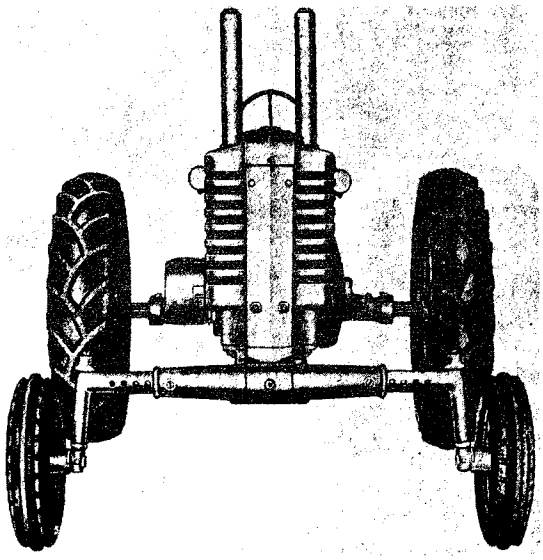
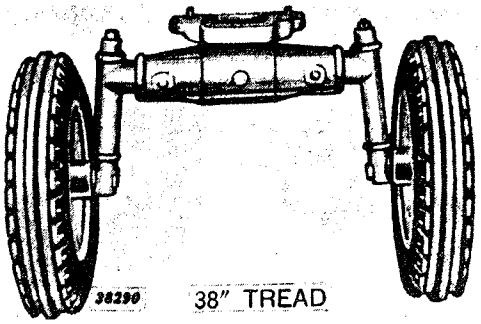
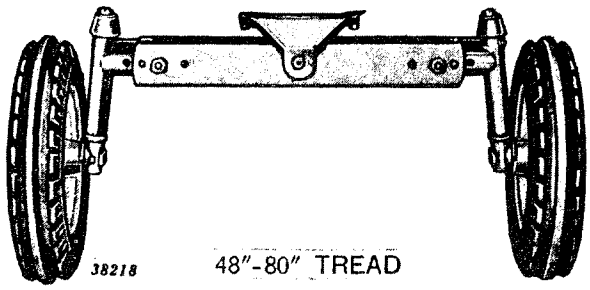


Model "GN" Tractor (Serial No. G26000-)



Model "GW" Tractor (Serial No. G26000-)





Will Fit "G" Tractor (Serial No. G26000-) with Convertible Pedestal

ORDERING JOHN DEERE PARTS FROM THE BRANCH HOUSE

PART AND KEY NUMBERS

1. Order by part numbers **exactly** as shown in catalog including prefix and suffix letters. Be especially cautious when ordering such items as lock washers, rivets, bolts, and other hardware.
2. Key numbers should not be listed. They are used only as reference between illustrations and parts lists.
3. When ordering parts for carburetors, generators, magnetos, etc., in addition to including a short description of the part, include name of unit, as for example—"Wico Magneto," "Hercules Engine," etc.
4. When ordering items not on hand or regularly carried in stock, be sure to check machine and vintage (date or serial number) information.

USE OF PARTS CATALOG INDEX

1. Use index in front of each catalog to locate groups of parts such as axles, beams, cylinders, etc.
2. To locate information on individual part numbers, use numerical index in back of catalog (printed on yellow pages.)
3. Orders for parts should never be made up from information in numerical index—always refer to illustration and parts list pages.

WRITING UP ORDERS

1. To insure quick service, use Standard Parts Order Blanks furnished by branch house. (You may assign your own order number to be used as reference.)
2. Order parts separately from whole goods.
3. Correspondence should be separate from orders for parts.
4. List part numbers in alphabetical and numerical sequence by factory lines (which can be determined by the last suffix letter after each part number.)
5. Write or print information or orders plainly.

SHIPPING INFORMATION

1. Specify how goods are to be shipped—whether by Freight (specify routing), Truck (specify carrier), Express, Air Express, Parcel Post, or Air Parcel Post.
2. Telegraph orders should give shipping instructions. Shipment will be made by Express or Parcel Post unless otherwise specified.
3. Send order to branch house. Do not order directly from factory.

IF NO PART NUMBER OR DESCRIPTION IS AVAILABLE

If part number cannot be located, send a sketch or return the broken part (shipping charges prepaid) to the branch house. Give the branch house parts department all information available concerning the name of the machine, age or serial number, location and description of part or numbers of adjacent parts, so new part can be identified and shipped quickly.

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Serial number information given on any page is applicable only to parts listed and illustrated on that page.

When the parentheses include only the dash ..... (–)
the part is used on **all** machines.

When the serial number appears **before** the dash..... (000000–)
the part was introduced **beginning** with that serial number and is still being used.

When the serial number appears **after** the dash ..... (–000000)
the part was used up to and **including** that serial number but was not used after that serial number.

When serial numbers appear both before and after the dash ..... (000000–000000)
the part was used beginning with the first serial number, but was not used after the second serial number.

In the lists of parts for magneto, Powr-Trol, and remote cylinder, the serial numbers of the magneto, Powr-Trol, and remote cylinder are given and **not** the serial number of the tractor.

ENGINE REPLACEMENT ASSEMBLIES

Crankshaft with Bearing Group

Description — Serial No.

This group is made up of three assemblies—(1) of crankshaft with gear, (2) of main bearings, connecting rods and shims, (3) of gaskets.

Crankshaft with Bearing Group ..... (-G14599)
Order: 1—AF242R Crankshaft (Sub. One F35R and One AF1314R)
1—AF525R Bearings
1—AF1077R Gasket Set*

Crankshaft with Bearing Group ..... (G14600-G63383)
Order: 1—AF242R Crankshaft (Sub. One F35R and One AF1314R)
1—AF788R Bearings
1—AF1077R Gasket Set*

Crankshaft with Bearing Group ..... (G63384-)
Order: 1—AF1314R Crankshaft
1—AF1319R Bearings (G63384-G63924)
1—AF1320R Bearings (G63925-)
1—AF1077R Gasket Set*

Cylinder Block, Pistons, Rings, and Gasket Group

This group is made up of three assemblies—(1) of cylinder block, (2) of pistons with rings and pins, (3) of gaskets.

Cylinder Block, Pistons, Rings, and Gasket Group ..... (-G7099)
Order: 1—AF293R Cylinder Block
1—AF1091R Pistons with Rings and Pins (Sub. for AF848R)
1—AF1075R Gasket Set*

Cylinder Block, Pistons, Rings, and Gasket Group ..... (G7100-G12999)
Order: 1—AF491R Cylinder Block
1—AF1091R Pistons with Rings and Pins (Sub. for AF849R)
1—AF1076R Gasket Set*

Cylinder Block, Pistons, Rings, and Gasket Group ..... (G13000-)
Order: 1—AF735R Cylinder Block
1—AF1093R Pistons with Rings and Pins (Sub. for AF850R)
1—AF1076R Gasket Set*

Combination Cylinder Block and Crankshaft Group

This group is made up of six assemblies (or two groups)—Crankshaft with bearings and cylinder block with pistons, rings, gaskets, etc., (1) crankshaft, (2) main bearings, connecting rods and shims, (3) cylinder block, (4) pistons with rings and pins, (5 and 6) gaskets.

Cylinder Block and Crankshaft Group ..... (-G7099)
Order: 1—AF242R Crankshaft (Sub. One F35R and One AF1314R)
1—AF525R Bearings
1—AF293R Cylinder Block
1—AF1091R Pistons with Rings and Pins (Sub. for AF848R)
1—AF1075R Gasket Set*
1—AF1077R Gasket Set*

Cylinder Block and Crankshaft Group ..... (G7100-G12999)
Order: 1—AF242R Crankshaft (Sub. One F35R and One AF1314R)
1—AF525R Bearings
1—AF491R Cylinder Block
1—AF1091R Pistons with Rings and Pins (Sub. for AF849R)
1—AF1076R Gasket Set*
1—AF1077R Gasket Set*

Cylinder Block and Crankshaft Group ..... (G13000-G14599)
Order: 1—AF242R Crankshaft (Sub. One F35R and One AF1314R)
1—AF525R Bearings
1—AF735R Cylinder Block
1—AF1093R Pistons with Rings and Pins (Sub. for AF850R)
1—AF1076R Gasket Set*
1—AF1077R Gasket Set*

*See Pages 147-149 for illustrations and contents of gasket sets.

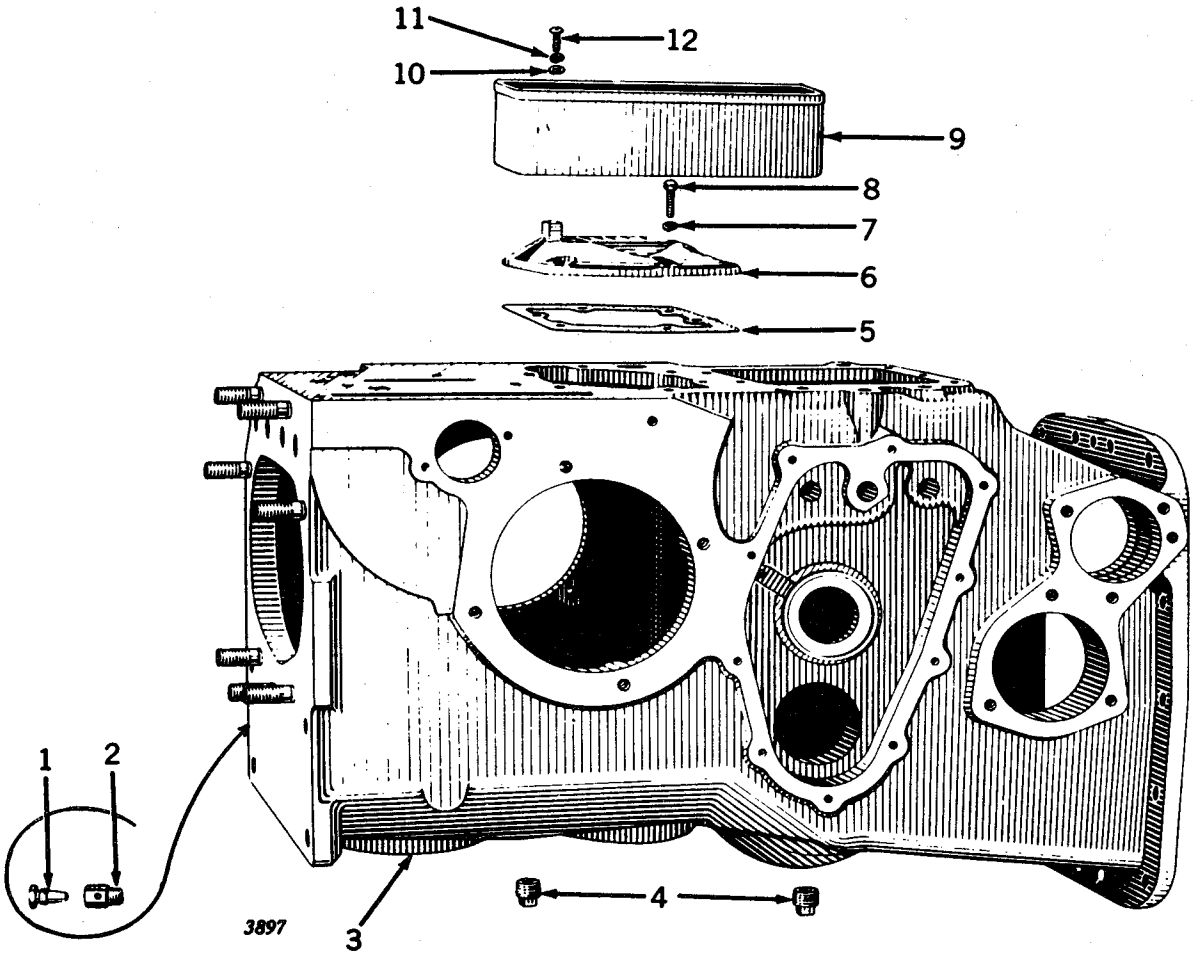
ENGINE REPLACEMENT ASSEMBLIES

Combination Cylinder Block and Crankshaft Group—Continued

Description	Serial No.
Cylinder Block and Crankshaft Group.....	(G14600–G63383)
Order: 1—AF242R Crankshaft (Sub. One F35R and One AF1314R) 1—AF788R Bearings 1—AF735R Cylinder Block 1—AF1093R Pistons with Rings and Pins (Sub. for AF850R) 1—AF1076R Gasket Set* 1—AF1077R Gasket Set*	
Cylinder Block and Crankshaft Group.....	(G63384–)
Order: 1—AF1314R Crankshaft 1—AF1319R Bearings (G63384–G63924) 1—AF1320R Bearings (G63925–) 1—AF735R Cylinder Block 1—AF1093R Piston with Rings and Pins (Sub. for AF850R) 1—AF1076R Gasket Set* 1—AF1077R Gasket Set*	

*See Pages 147–149 for illustrations and contents of gasket sets.

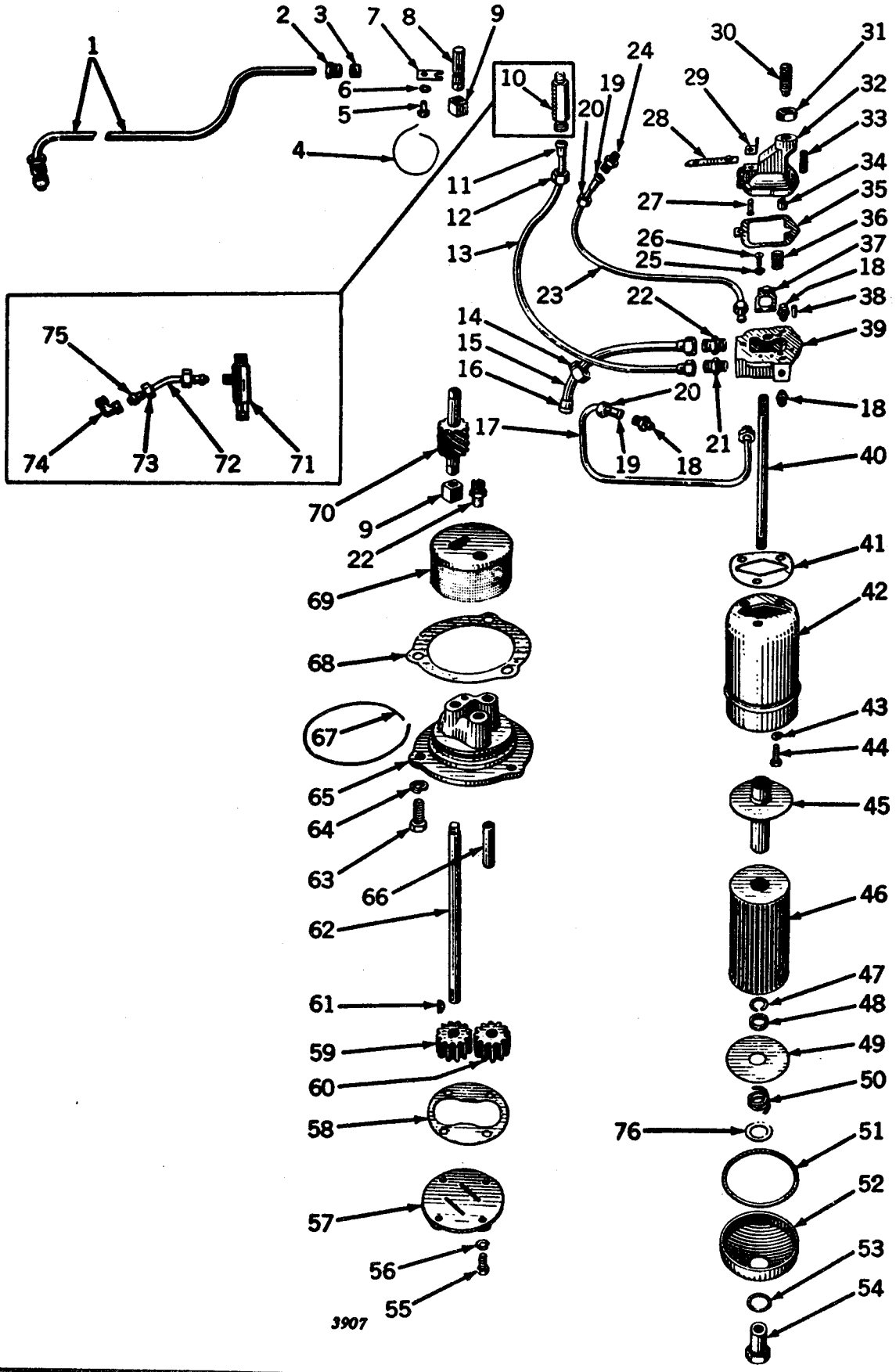
MAIN CASE



MAIN CASE—Continued

Key	Part No.	Serial No.	Description
1	D 794 R	(–)	Plug, Oil Level Test Cock
2	D 793 R	(–)	Body, Oil Level Test Cock
3	AF 337 R	(–G12999)	Case, F57R, Main
	AF 663 R	(G13000–)	Case, F633R, Main
4	15H 238 R	(–)	Plug, Pipe (2 used)
5	F 17 R	(–)	Gasket
6	F 16 R	(–G12999)	Cover, Crankcase
	F 631 R	(G13000–)	
7	12H 11 R	(–)	Washer, Lock, 3/8″ (6 used)
8	19H 218 D	(–)	Screw, Cap, 3/8″ x 1″ (6 used) (Sub. for 19H211R)
9	AA 7265 R	(G13000–)	Box, Tool (Sub. for AF636R)
10	D 615 R	(G13000–)	Washer (2 used)
11	12H 9 R	(G13000–)	Washer, Lock, 1/4″ (2 used)
12	21H 597 R	(G13000–)	Screw, Mach., 1/4″ x 1/2″ (2 used)

OILING SYSTEM



OILING SYSTEM—Continued

Key	Part No.	Serial No.	Description
1	F 132 R	(–G13909)	Pipe, Tappet Oiler
	F 803 R	(G13910–)	
2	A 172 R	(–)	Nut, Packing (2 used)
3	F 1072 R	(–)	Washer, Packing (2 used) (Sub. for B216R)
4	.....	(–)	Wire, 16 Gauge x 9"
5	F 940 R	(G13910–)	Screw, Cap, Drilled, 5/16" x 7/16"
6	12H 10 R	(G13910–G36025)	Washer, Lock, 5/16"
7	F 801 R	(G13910–)	Support
8	F 800 R	(G13910–)	Shaft
9	B 250 R	(–G13909)	Coupling
	B 250 R	(G13910–)	Coupling (2 used)
10	B 1095 R	(G13910–)	Connector
11	D 1935 R	(–)	Gland (Use on Copper Pipes only)
12	A 2877 R	(–)	Nut (Use on Copper Pipes only)
13	AF 265 R	(–)	Pipe, Oil, Governor
14	A 2880 R	(–)	Nut (2 used)
15	AF 262 R	(–)	Pipe, Oil, Pump Discharge
16	B 259 R	(–)	Gland (Use on Copper Pipes only)
17	AF 264 R	(–)	Pipe, Oil, L.H. Main Bearing
18	A 258 R	(–)	Connector (3 used)
19	E 2150 R	(–)	Gland (4 used) (Use on Copper Pipes only)
20	A 2069 R	(–G7695)	Nut (4 used)
21	A 465 R	(–)	Connector
22	D 2440 R	(–)	Connector (2 used)
23	AF 263 R	(–)	Pipe, Oil, R.H. Main Bearing, with Elbow
24	A 258 R	(–G11068)	Connector
	D 417 R	(G11069–)	Elbow
25	12H 9 R	(–)	Washer, Lock, 1/4" (2 used)
26	21H 597 R	(–)	Screw, Mach., 1/4" x 1/2" (2 used)
27	16H 677 A	(–)	Rivet, 1/4" x 3/4"
28	AA 824 R	(–)	Spring, Leaf, with Pilot
29	B 1743 R	(–)	Clip, Leaf Spring (Sub. for B1137R)
30	B 1136 R	(–)	Screw, Pressure Regulating
31	14H 480 R	(–)	Nut, 5/8" (Sub. for 14H352R)
32	AB 2690 R	(–G11286)	Cover, B1742R or F97R, Oil Filter Head, with Bushing, Relief Spring and Stud (Sub. for AF260R)
	AB 2743 R	(G11287–)	Cover, B1742R, Oil Filter Head, with Bushing, Relief Spring and Stud
33	A 1280 R	(–)	Spring, Relief Valve
34	A 1278 R	(–)	Bushing, Oil Relief
35	F 98 R	(–)	Gasket
36	B 439 R	(–G11286)	Spring, By-Pass Valve
	B 1744 R	(G11287–)	Spring, By-Pass Valve (Use from G1000–G11286 when AB2690R has been Installed)
37	AB 326 R	(–)	Spring, Leaf, with Centering Button
38	F 1743 R	(–)	Pin, Dowel (Sub. for D186R)
39	AF 1234 R	(–)	Head, Oil Filter (Sub. for F96R)
40	A 518 R	(–G11286)	Stud, 1/2" x 10-1/4"
	B 1745 R	(G11287–)	Stud, 1/2" x 8-7/8"
	B 1982 R	(–G11286)	Stud, 1/2" x 10" (Use from G1000–G11286 when AB2690R has been Installed)
41	R 20249 R	(–)	Gasket (Sub. for A1149R)
42	R 20248 R	(–)	Body, Oil Filter (Sub. for A1152R)
43	12H 10 R	(–)	Washer, Lock, 5/16" (3 used)
44	19H 1096 H	(–)	Screw, Cap, 5/16" x 1-1/2" (Sub. for 19H130R)
	19H 150 R	(–G11286)	Screw, Cap, 5/16" x 2-1/4" (2 used)
	19H 1286 H	(G11287–)	Screw, Cap, 5/16" x 2" (2 used) (Sub. for 19H143R)
45	AA 2096 R	(G9200–)	Outlet, Oil Filter*
46	AA 2454 R	(–G9199)	Filter, Oil, Replacement Assembly (Sub. for AA357R Metal Element)
	.....	(G9200–)	Element, Oil Filter (Order AA3680R, Pkg. of 4)*
47	A 2444 R	(G9200–)	Snap Ring*
48	A 2530 R	(G9476–)	Spacer*
49	AA 2095 R	(G9200–)	Plate, End*
50	A 2441 R	(G9200–)	Spring*
51	A 519 R	(–)	Gasket
52	A 522 R	(–)	Bottom, Oil Filter
53	A 521 R	(–)	Gasket
54	A 520 R	(–G9199)	Nut
	A 2440 R	(G9200–G11286)	Nut*
	AF 2889 R	(G11287–)	Nut (Sub. for A2575R)
55	19H 218 D	(–)	Screw, Cap, 3/8" x 1" (4 used) (Sub. for 19H211R)
56	12H 11 R	(–)	Washer, Lock, 3/8" (4 used)
57	B 247 R	(–)	Cover, Pump
58	B 246 R	(–)	Gasket
59	AB 4168 R	(–)	Gear, Pump Drive (Sub. for B243R)
60	AB 4168 R	(–)	Gear, Pump Idler (Sub. for B245R)
61	26H 10 R	(–)	Key, Woodruff
62	F 95 R	(–)	Shaft, Pump Drive
63	19H 1131 N	(–)	Screw, Cap, 1/2" x 1-1/4" (3 used) (Sub. for 19H448R)

(Continued)

*Used (–G9199) when AA2454R Oil Filter Replacement Assembly has once been Installed.

NOTE: Only one part used in this grouping unless otherwise indicated.

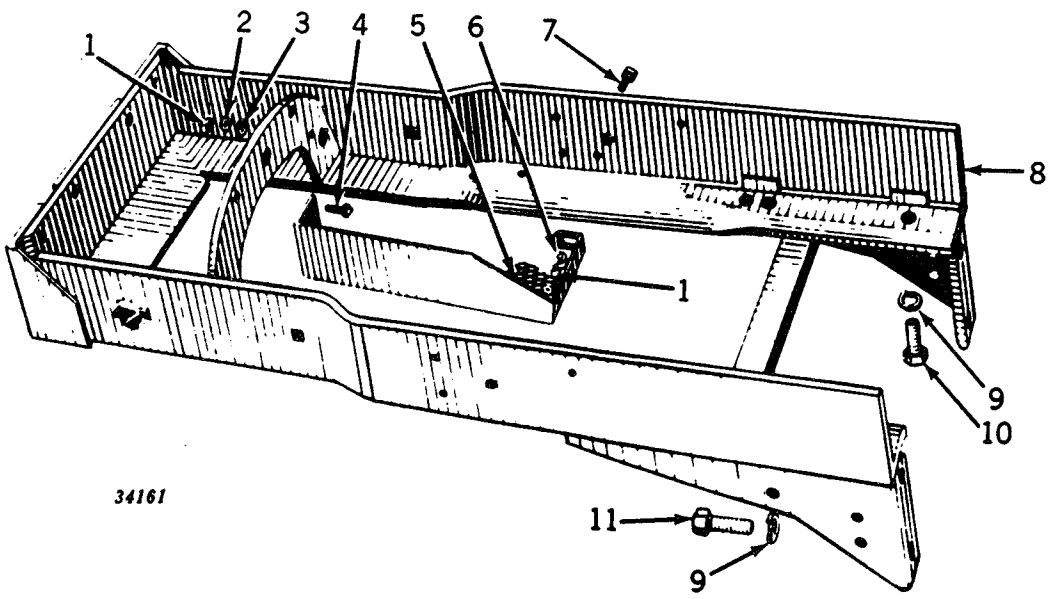
OILING SYSTEM—Continued

Key	Part No.	Serial No.	Description
64	12H 13 R	(–)	Washer, Lock, 1/2" (3 used)
65	B 241 R	(–)	Body, Pump (Sub. for AB4218R)
66	B 244 R	(–)	Shaft, Idler Gear
67	.....	(–)	Wire, 16 Gauge x 15"
68	B 251 R	(–)	Gasket
69	AB 284 R	(–)	Screen, Strainer
70	AA 5479 R	(–G13909)	Gear, Pump Drive, with Shaft (Sub. for A1596R or AA3427R)
	AF 1225 R	(G13910–)	Gear, Pump Drive, with Shaft (Sub. for AF821R)
71	F 355 R	(–G13909)	Connector
72	AF 391 R	(–G13909)	Pipe, Oil, Tappet Lever
73	A 374 R	(–G13909)	Nut (2 used)
74	F 357 R	(–G13909)	Elbow
75	E 2158 R	(–G13909)	Gland (2 used) (Used on Copper Pipes only)
76	24H 234 R	(–)	Washer, Oil Filter Bottom Nut

*Used (–G9199) when AA2454R Oil Filter Replacement Assembly has once been Installed.

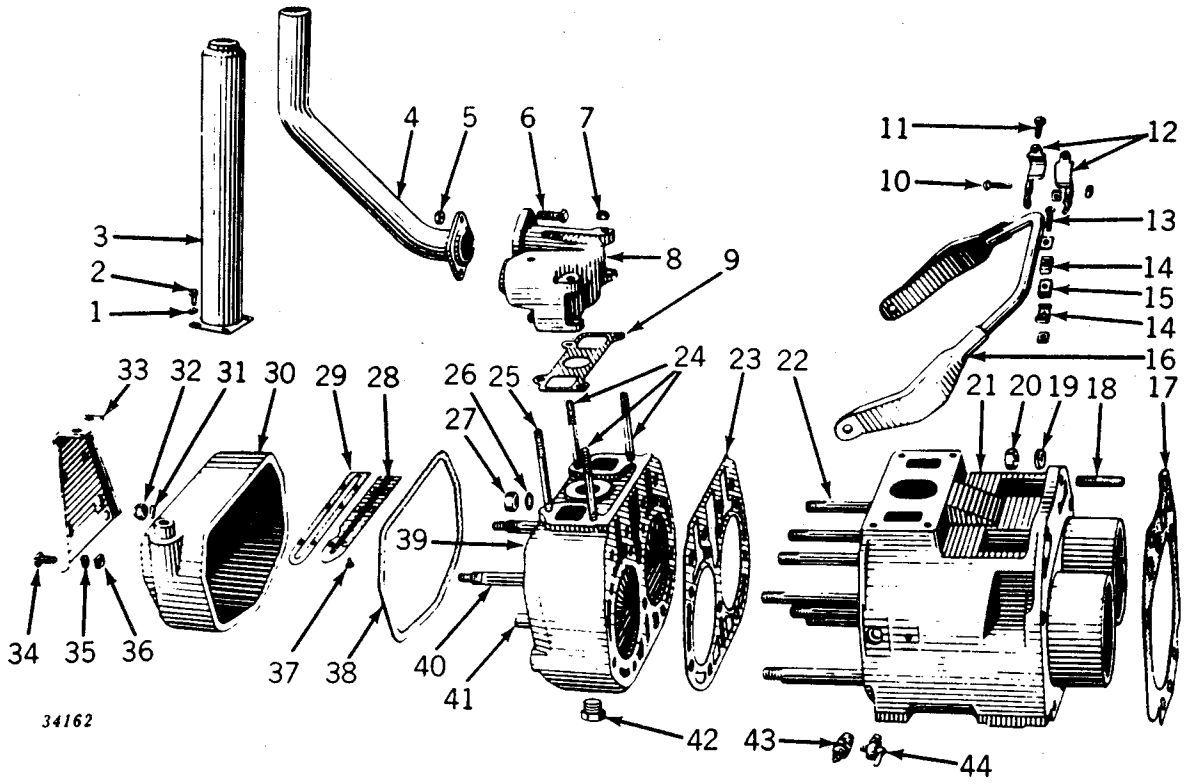
NOTE: Only one part used in this grouping unless otherwise indicated.

FRONT END SUPPORT AND TOOL BOX



Key	Part No.	Serial No.	Description
1	14H 785 R	(–G12999)	Nut, 5/16" (2 used) (Sub. for 14H253R)
2	12H 10 R	(–G12999)	Washer, Lock, 5/16" (2 used)
3	24H 143 R	(–G12999)	Washer (2 used)
4	7H 179 R	(–G12999)	Bolt, Mach., 5/16" x 1-1/8", with Nut (2 used) (Sub. F2270R and 14H785R)
5	AF 313 R	(–G12999)	Box, Tool
6	24H 154 R	(–G12999)	Washer
7	19H 218 D	(–G12999)	Bolt, Mach., 3/8" x 1", with Nut (Sub. for 7H317R)
8	AF 319 R	(–G60699)	Support, Front End (Sub. One AF1303R and One F1058R)
	AF 1303 R	(G60700–)	Support, Front End
9	12H 17 R	(–)	Washer, Lock, 3/4" (8 used)
10	19H 1357 H	(–)	Screw, Cap, 3/4" x 1-3/4" (4 used) (Sub. for 19H769R)
11	19H 1374 R	(–)	Screw, Cap, 3/4" x 2" (4 used) (Sub. for 19H774R)
12	12H 11 R	(–G12999)	Washer, Lock, 3/8"

CYLINDER BLOCK, HEAD, AND ASSOCIATED PARTS

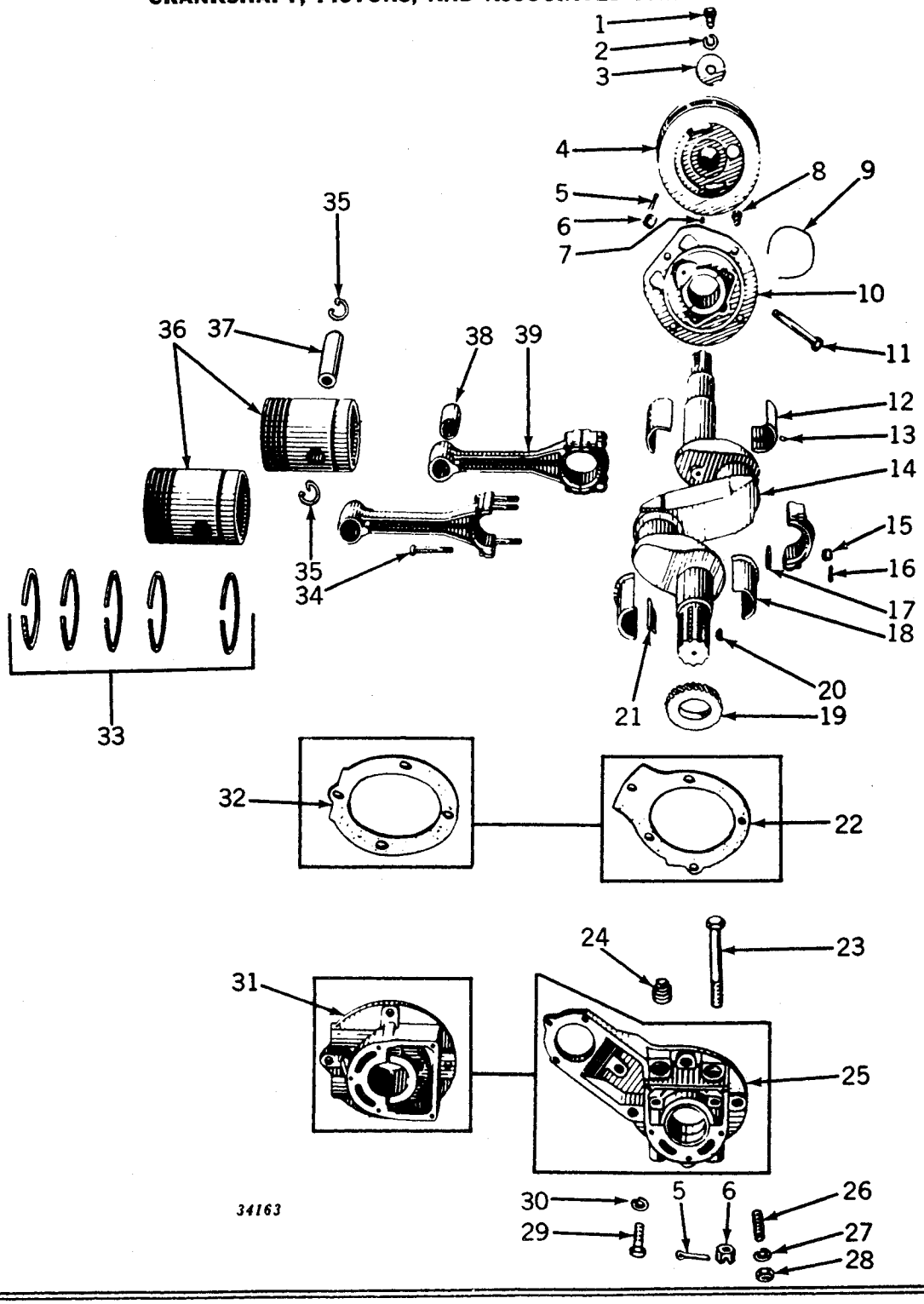


Key	Part No.	Serial No.	Description
1	12H 11 R	(–)	Washer, Lock, 3/8" (4 used)
2	F 2272 R	(–)	Screw, Cap, 3/8" x 3/4" (4 used) (Sub. for 19H203R)
3	AA 2214 R	(–)	Muffler (Sub. for AA300R)
4	AF 238 R	(–G4250)	Pipe, Exhaust, with Flange
	AF 465 R	(G4251–G12999)	Pipe, Exhaust, with Flange, used on Tractors (–G4250) when Equipped with Radiator Sides Bearing the Casting Number F452R
	AF 638 R	(G13000–)	Pipe, Exhaust, with Flange
5	14H 392 R	(–)	Nut, 1/2" (2 used)
6	7H 770 A	(–G12999)	Bolt, Mach., 1/2" x 1-3/4" (2 used)
	19H 492 B	(G13000–)	Bolt, Mach., 1/2" x 2" (2 used) (Sub. for 7H795H)
7	14H 392 R	(–)	Nut, 1/2" (4 used)
8	F 136 R	(–G12999)	Manifold
	F 552 R	(G13000–)	
	AF 1323 R	(G13000–)	Manifold, with Studs (Gasoline)
9	F 137 R	(–)	Gasket
10	13H 241 R	(–G46967)	Bolt, Stove, 1/4" x 1-1/4", with Nut (Sub. 21H627R and 14H621R)
11	13H 348 R	(–G46967)	Bolt, Stove, 5/16" x 1-3/4", with Nut (Sub. 21H721R and 14H785R)
12	B 465 R	(–G46967)	Clamp (2 used)
	A 4166 R	(G46968–)	U-Bolt, Spark Plug Cable Tube Clamp
	12H 9 R	(G46968–)	Washer, Lock, 1/4" (2 used)
	14H 251 R	(G46968–)	Nut, 1/4" (2 used)
13	13H 343 R	(–G46967)	Bolt, Stove, 5/16" x 1-1/2", with Nut (Sub. 21H717R and 14H785R)
14	A 471 R	(–G13747)	Clip (2 used)
	A 3036 R	(G13748–G46967)	Clip (2 used) used on Tractors (–G13747) when AF233R has been Furnished
15	A 470 R	(–)	Clamp, Cable (Rubber)
16	AF 233 R	(–G46967)	Shield and Cable Conduit
	AF 1136 R	(G46968–)	Tube, Spark Plug Cable
	A 4165 R	(G46968–)	Bracket, Spark Plug Cable Tube
17	F 64 R	(–)	Gasket

CYLINDER BLOCK, HEAD, AND ASSOCIATED PARTS—Continued

Key	Part No.	Serial No.	Description
18	F 1549 R	(–)	Stud, 3/4" x 3-1/4" (7 used) (Sub. for D409R)
19	12H 17 R	(–)	Washer, Lock, 3/4" (7 used)
20	14H 404 R	(–)	Nut, 3/4" (7 used)
21	AF 293 R	(–G7099)	Cylinder, F48R, with Studs
	AF 491 R	(G7100–G12999)	Cylinder, F485R, with Studs
	AF 735 R	(G13000–)	Cylinder, F550R, with Studs
22	F 56 R	(–G12999)	Stud, 3/4" x 6-7/8" (9 used)
	F 579 R	(G13000–)	Stud, 3/4" x 8" (9 used)
23	F 55 R	(–G7099)	Gasket (Packed 10 in a Pkg.)
	F 487 R	(G7100–)	Gasket (Sub. for F1307R) (Packed 10 in a Pkg.)
24	C 2239 R	(–)	Stud, 1/2" x 5-1/8" (3 used)
	C 2239 R	(G13000–)	Stud, 1/2" x 5-1/8" (2 used) (Gasoline)
	R 465 R	(G13000–)	Stud, 1/2" x 3-5/8" (2 used) (Gasoline)
25	F 138 R	(–)	Stud, 1/2" x 6"
26	264 R	(–)	Washer, Lead (9 used) (Packed 100 in a Pkg.)
27	14H 404 R	(–)	Nut, 3/4" (9 used)
28	F 135 R	(–)	Trough, Oil
29	F 354 R	(–)	Gasket
30	AF 275 R	(–)	Cover, F128R, Tappet, with Oil Trough
31	F 130 R	(–)	Gasket (2 used) (Packed 10 in a Pkg.)
32	14H 667 R	(–)	Nut (2 used) (Sub. for F131R)
33	F 112 R	(–G13747)	Support, Fan Shaft
	F 815 R	(G13748–G60699)	
	F 1058 R	(G60700–)	
34	7H 729 T	(–)	Bolt, Mach., 1/2" x 1-1/4" (2 used)
35	12H 13 R	(–)	Washer, Lock, 1/2" (2 used)
36	14H 259 R	(–)	Nut, 1/2" (2 used)
37	18H 14 R	(–)	Rivet (6 used)
38	F 129 R	(–)	Gasket (Packed 5 in a Pkg.)
39	AF 422 R	(–G7099)	Head, F49R, Cylinder, with Valve Guides, Studs, and Water Inlet Pipe (Also Furnish One AF1256R, Set of Exhaust Valves, when used as Replacement on Tractor Nos. G1000-G2600)
	AF 494 R	(G7100–G12999)	Head, F486R, Cylinder, with Valve Guides, Studs, and Water Inlet Pipe
	AF 724 R	(G13000–)	Head, F551R, Cylinder, with Valve Guide and Studs
40	F 158 R	(–)	Stud, 3/4" x 6-7/8" (2 used)
41	F 509 R	(–G12999)	Guide, Valve (4 used) (Sub. for AF1137R)
	F 727 R	(G13000–)	Guide, Valve (4 used) (Sub. for AF751R)
42	A 2093 R	(–)	Plug, Drain
	AA 3844 R	(–G12999)	Spark Plug (Edison 288) (Hot-Type) (2 used)
	AC 1330 R	(–G12999)	Spark Plug (Auto-Lite TD12) (2 used)
43	AC 600 R	(–G12999)	Spark Plug (Champion) (2 used) (Sub. for AA2044R) (Sub. AA3844R)
	AD 2860 R	(–G12999)	Spark Plug (AC77L Comm.) (2 used)
	AA 4369 R	(G13000–)	Spark Plug (Champion) (2 used) (Sub. for AH830R)
	AA 3846 R	(G13000–)	Spark Plug (Hot-Type) (Champion) (2 used) (Sub. AA5593R)
	AA 5594 R	(G13000–)	Spark Plug (AC86 Comm.) (2 used)
44	AB 1898 R	(–G52119)	Cock, Relief (2 used)
	A 4242 R	(G52120–)	Plug, Pipe (2 used)

CRANKSHAFT, PISTONS, AND ASSOCIATED PARTS



Key	Part No.	Serial No.	Description
1	8H 3510 R	(–)	Bolt, Mach., 3/4" x 1-1/2" (Sub. for 19H767R)
2	12H 17 R	(–)	Washer, Lock, 3/4"
3	R 20136 R	(–)	Washer (Sub. for D141R)
4	F 37 R	(–G13803)	Disk, Clutch Drive (Sub. for AF248R)
	F 798 R	(G13804–)	Disk, F798R, Clutch Drive (Sub. for AF820R)
5	11H 45 R	(–G63383)	Pin, Cotter, 1/8" x 1-1/2" (4 used)
6	F 70 R	(–G63383)	Nut, Slotted, 3/4" (4 used) (Packed 10 in a Pkg.)
7	16H 273 A	(–G13803)	Rivet, 3/16" x 5/8"
	D 186 R	(G13804–G33919)	Pin
8	A 312 R	(–)	Screw, Cap, Drilled, 5/8" x 1-1/2" (4 used)

CRANKSHAFT, PISTONS, AND ASSOCIATED PARTS—Continued

Part No.	Serial No.	Description
9	..... (-)	Wire, 16 Gauge x 18" Long
10	AF 770 R (-G63383)	Housing, F752R, R.H., with Steel Backed Bearing (Sub. for AF251R) (Sub. AF1312R)
	AF 1312 R (G63384-)	Housing, F1063R, R.H. Main Bearing, with Bushing (Exchange Credit Allowable)
	AF 2380 R (-)	Housing, F1063R, R.H. Main Bearing, with .002" Undersize Bushing (Exchange Credit Allowable)
	AF 2382 R (-)	Housing, F1063R, R.H. Main Bearing, with .004" Undersize Bushing (Exchange Credit Allowable)
	F 1065 R (G63384-)	Bushing, Main Bearing (To be Sized After Installed in Housing) (Always Provide .004" to .006" Clearance) (To Be used with AF1312R, AF2380R, and AF2382R)
11	F 68 R (-G63383)	Bolt, 3/4" x 5" (2 used)
12	AF 378 R (-G14599)	Bearing, R.H. Main (Steel Backed) (Parts for AF251R)
	AF 1283 R (G14600-G63383)	Bearing, R.H. Main (Steel Backed) (Use from G1000-G14599 when AF770R has been Installed) (Sub. for AF776R)
13	B 122 R (-G63383)	Pin, Dowel, R.H. Main Bearing (2 used)
	A 3959 R (G63384-)	Pin, Dowel, in R.H. and L.H. Main Bearing Bushing (2 used)
14	AF 242 R (-G63383)	Crankshaft, F34R (See Engine Replacement Assemblies) (Sub. F35R and AF1314R)
	AF 1314 R (G63384-)	Crankshaft, F34R, with Inner Race but less Gear (See Engine Replacement Assemblies)
15	F 1474 R (-)	Nut, Lock (8 used) (Available in Pkg. of 25) (Sub. for B9R)
16	11H 22 R (-)	Pin, Cotter, 3/32" x 1" (8 used)
17	F 7 R (-G63924)	Shim, Connecting Rod (4 used)
18	AF 379 R (-G14599)	Bearing, L.H. Main (Steel Backed)
	AF 1284 R (G14600-G63383)	Bearing, L.H. Main (Steel Backed) (Sub. for AF777R)
19	F 35 R (-G63383)	Gear, Crankshaft (Sub. for AF1211R)
	F 1062 R (G63384-)	Gear, Crankshaft (Use from G1000-G63383 when AF1313R has been Installed)
20	26H 17 R (-)	Key, Woodruff
21	F 75 R (-G63383)	Shim, Main Bearing (4 used)
22	F 683 R (G26000-)	Gasket (Special Equipment G13000-G25999)
23	F 69 R (-G63383)	Bolt, 3/4" x 8" (2 used)
24	15H 239 R (-G63383)	Plug, Pipe (2 used)
25	AF 1287 R (G26000-G63383)	Housing, F770R, L.H. Main Bearing, with Cap and Starting Motor Bracket (Special Equipment G13000-G25999) (Sub. for AF695R or AF783R) (Sub. One AF1313R, One F1062R, One A4399R, One A4400R, and Three 19H118T)
	AF 1313 R (G63384-)	Housing, F1064R, L.H. Main Bearing, with Starting Motor Bracket and Two A4398R Washers) (Exchange Credit Allowable)
	A 4398 R (G63384-)	Washer, Thrust, L.H. Main Bearing (2 used)
	AF 2381 R (G13000-)	Housing, F1064R, L.H. Main Bearing, with Cap and Starting Motor Bracket and .002" Undersize Bushing (On G13000-G25999 with Starting and Lighting, and G26000-G63384 Furnish One F1062R, One A4399R, One A4400R, and Three 19H118T) (Exchange Credit Allowable)
	AF 2383 R (G61300-)	Housing, F1064R, L.H. Main Bearing, with Cap and Starting Motor Bracket and .004" Undersize Bushing (On G13000-G25999 with Starting and Lighting, and G26000-G63384 Furnish One F1062R, One A4399R, One A4400R, and Three 19H118T) (Exchange Credit Allowable)
	F 1065 R (G63384-)	Bushing, Main Bearing (To be Sized After Installed in Housing) (Always Provide .004" to .006" Clearance) (To be used with AF1313R, AF2381R, and AF2383R)
26	A 5292 R (-G25999)	Stud, 5/8" x 2-1/4" (Sub. for A284R)
	A 5351 R (G26000-)	Stud, 5/8" x 3-1/2" (Special Equipment G13000-G25999) (Sub. for C1019R)
27	12H 15 R (-)	Washer, Lock, 5/8"
28	14H 800 R (-)	Nut, 5/8" (Sub. for 14H652R)
29	19H 1335 R (-G25999)	Screw, Cap, 5/8" x 1-1/2" (3 used)
	19H 1335 R (G26000-)	Screw, Cap, 5/8" x 1-1/2" (2 used)
	19H 472 N (G26000-)	Screw, Cap, 1/2" x 1-3/4" (Special Equipment G13000-G25999) (Sub. for 19H467R)
30	12H 15 R (-G25999)	Washer, Lock, 5/8" (3 used)
	12H 15 R (G26000-)	Washer, Lock, 5/8" (2 used) (Special Equipment G13000-G25999)
	12H 13 R (G26000-)	Washer, Lock, 1/2" (Special Equipment G13000-G25999)
31	AF 771 R (-G25999)	Housing, F753R, L.H., with Steel Backed Bearing (Sub. for AF252R)
32	F 76 R (-G25999)	Gasket (Packed 5 in a Pkg.)
33	AF 1724 R (-)	Ring, Piston (Oil Control) (Pkg. of 2) (One Pkg. used) (Sub. for Two AF522R)
	AF 763 R (-)	Ring, Piston (8 Compression, 2 Oil Control)
	AF 1725 R (-)	Ring, Piston (.045" Oversize, Oil Control) (Pkg. of 2) (1 Pkg. used) (Sub. for Two AF523R)
	AF 764 R (-)	Ring, Piston (.045" Oversize, 8 Compression, 2 Oil Control)
34	AF 224 R (-)	Bolt with Nut, Connecting Rod (8 used)
35	D 2824 R (-)	Snap Ring (4 used)

(Continued)

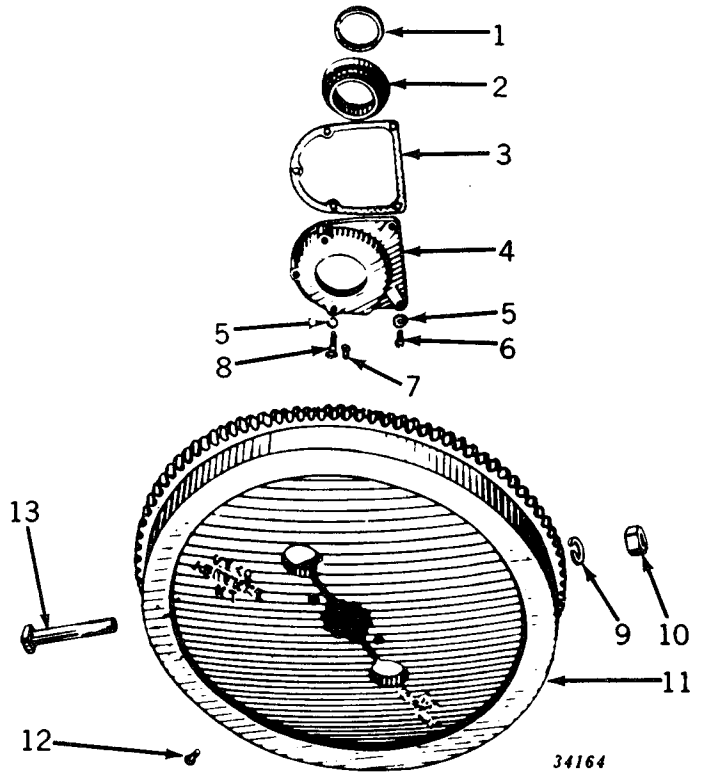
CRANKSHAFT, PISTONS, AND ASSOCIATED PARTS—Continued

Key	Part No.	Serial No.	Description
36	AF 1091 R	(-G12999)	Piston, Two F8R, with Rings and Pins (Sub. for AF848R and AF849R)
	AF 1092 R	(-G12999)	Piston, Two F408R, .045" Oversize, with Rings (Sub. for AF808R and AF809R)
	AF 1093 R	(G13000-)	Piston, Two F553R, with Rings and Pins (Sub. for AF850R)
	AF 1094 R	(G13000-)	Piston, Two F736R, .045" Oversize, with Rings (Sub. for AF810R)
	AF 1324 R	(G13000-)	Piston, Two F1075R, with Rings (Gasoline)
	AF 1325 R	(G13000-)	Piston, Two F1076R, .045" Oversize, with Rings (Gasoline)
37	F 9 R	(-)	Pin, Piston (2 used) (Sub. for AF440R)
	AF 417 R	(-)	Pin, Piston, .005" O.S. (Marked with Red) (2 used) (Sub. for AF441R)
	F 870 R	(-)	Pin, Piston, .003" O.S. (Marked with Yellow) (2 used) (Sub. for AF989R)
38	F 11 R	(-)	Bushing, Piston Pin (2 used) (Sub. for AF404R)
39	AF 220 R	(-)	Rod, F5R, Connecting Complete (2 used) (Sub. AF1298R and AF1299R) NOTE: Exchange credit allowed only on rods with babbitted-type (non-removable) bearings.
	AF 1298 R	(-)	Rod, F1047R, Connecting, less Bearing, with Piston Pin Bushing (2 used) (No Exchange)
	AF 1299 R	(-)	Bearing, Connecting Rod (Pkg. of 2) (2 used)
	AF 1308 R	(-)	Bearing, Connecting Rod (.002" Undersize) (Pkg. of 2 Halves) (2 Pkgs. used)
	AF 1309 R	(-)	Bearing, Connecting Rod (.004" Undersize) (Pkg. of 2 Halves) (2 Pkgs. used)
	AF 1758 R	(-)	Bearing, Connecting Rod (.020" Undersize) (Pkg. of 2 Halves) (2 Pkgs. used)
	AF 1759 R	(-)	Bearing, Connecting Rod (.022" Undersize) (Pkg. of 2 Halves) (2 Pkgs. used)

(For illustration of parts listed below, see Gasket Set Groupings.)

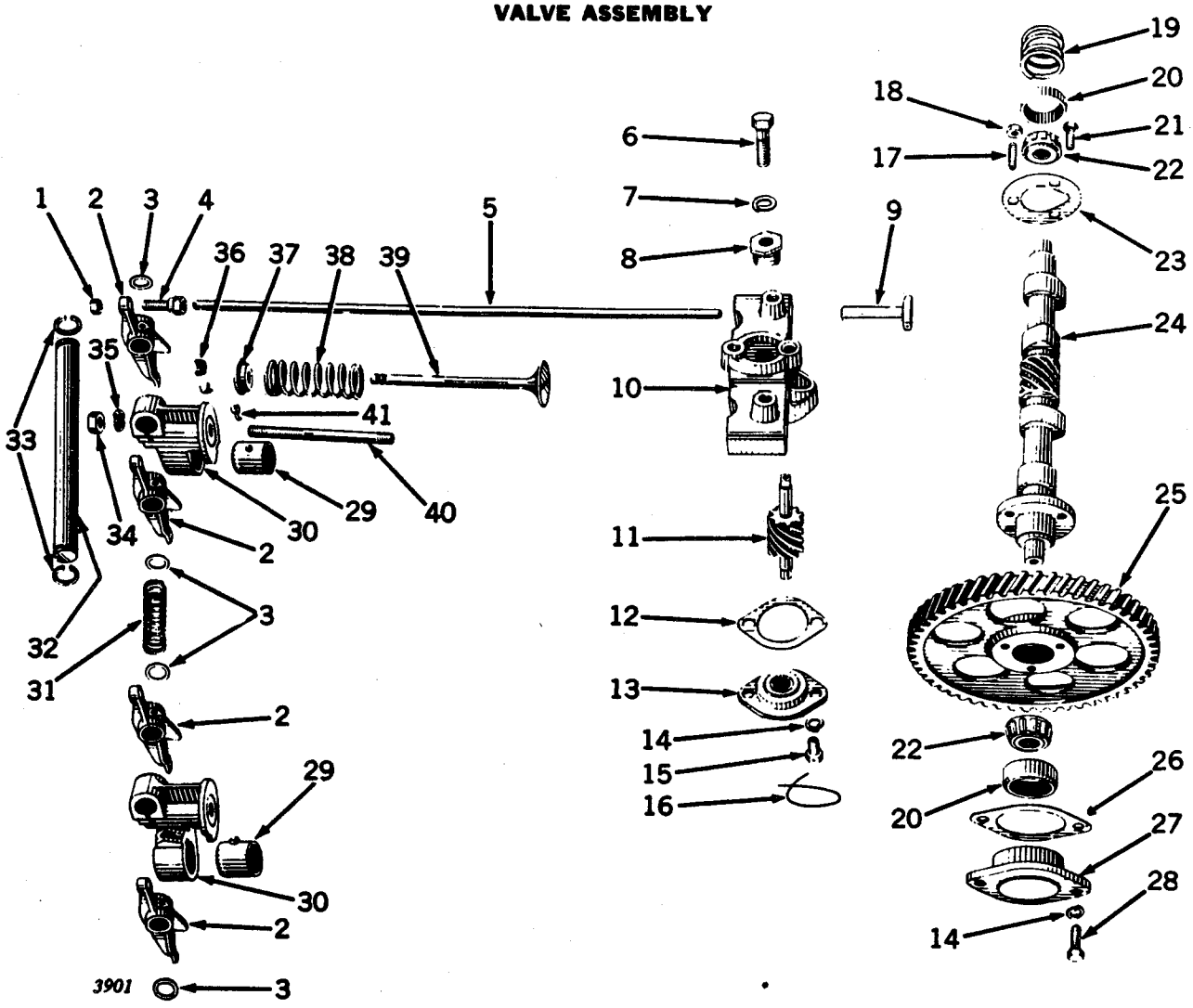
AF 1075 R	(-G7099)	Gasket Set, Valve, Ring, or Cylinder Replacement Assembly
AF 1076 R	(G7100-)	Gasket Set, Valve, Ring, or Cylinder Replacement Assembly
AF 1077 R	(-)	Gasket Set, Crankshaft, and Bearing Replacement Assembly

FLYWHEEL AND ASSOCIATED PARTS



Key	Part No.	Serial No.	Description
1	D 2124 R	(–)	Washer, Cork (Packed 5 in a Pkg.)
2	AA 5408 R	(–)	Spacer, A85R, with D2124R Cork Washer (Sub. for AA244R)
3	F 78 R	(–G63383)	Gasket (Packed 5 in a Pkg.)
	A 4400 R	(G63384–)	Gasket (Packed 5 in a Pkg.) (Use from G13000–G63383 when AF1313R has been Installed)
4	F 77 R	(–G63383)	Cover
	A 4399 R	(G63384–)	Cover (Use from G13000–G63383 when AF1313R has been Installed)
5	12H 10 R	(–)	Washer, Lock, 5/16" (5 used)
6	19H 118 T	(–)	Screw, Cap, 5/16" x 1" (2 used) (Sub. for 19H112R)
7	D 2009 R	(–)	Pin, Drive (Packed 5 in a Pkg.)
8	F 2271 R	(–G63383)	Screw, Cap, 5/16" x 1-3/4" (3 used) (Sub. for 19H139R)
	19H 118 T	(G63384–)	Screw, Cap, 5/16" x 1" (3 used) (Use from G13000–G63383 when AF1313R has been Installed) (Sub. for 19H112R)
9	12H 17 R	(–)	Washer, Lock, 3/4" (2 used)
10	14H 404 R	(–)	Nut, 3/4" (2 used)
11	AF 245 R	(–G25999)	Flywheel, F36R, with Bolts
	AF 689 R	(G26000–)	Flywheel, F681R, with Bolts and Starter Gear (Special Equipment G13000-G25999)
	A 2238 R	(G26000–)	Gear, Flywheel
12	16H 293 A	(–G33919)	Rivet, 3/16" x 7/8" (Flywheel Locating)
13	8H 2251 R	(–)	Bolt, Mach., 3/4" x 5" (2 used)

VALVE ASSEMBLY



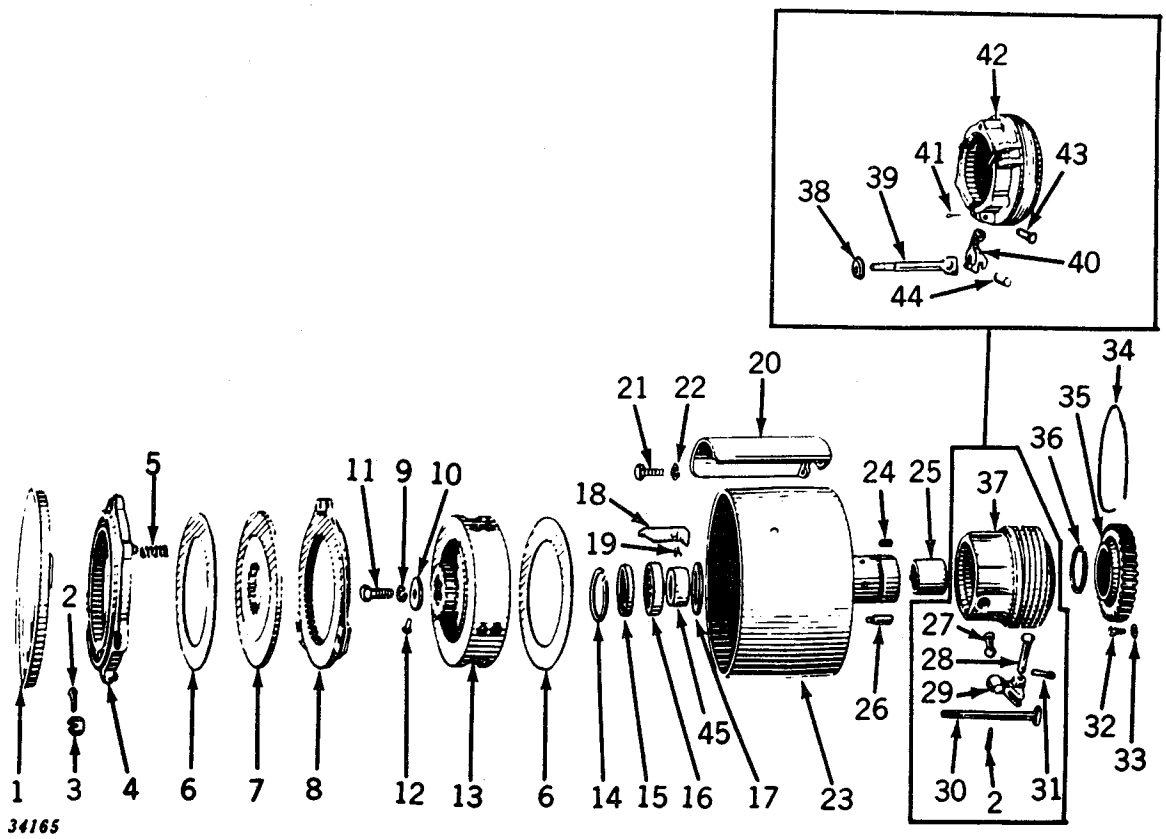
VALVE ASSEMBLY—Continued

Key	Part No.	Serial No.	Description
1	14H 383 R	(–)	Nut, 3/8" (4 used)
2	F 127 R	(–G9560)	Lever, Tappet (4 used)
	AF 1499 R	(G9561–)	Lever, Tappet (4 used)* (Sub. for F533R)
3	24H 248 R	(–G9560)	Washer (4 used)
	24H 297 R	(G9561–)	Washer (4 used)*
4	F 2559 R	(–)	Screw, Adjusting (4 used) (Sub. for A1291R)
5	F 126 R	(–)	Rod, Tappet (4 used)
6	19H 472 N	(–)	Screw, Cap, 1/2" x 1-3/4" (3 used) (Sub. for 19H467R)
7	12H 13 R	(–)	Washer, Lock, 1/2" (3 used)
8	A 178 R	(–)	Support, Cam Follower Guide
9	F 124 R	(–)	Follower, Cam (4 used)
10	F 125 R	(–)	Guide, Cam Follower
11	AA 5479 R	(–G13909)	Gear, Pump Drive, with Shaft (Sub. for A1596R or AA3427R)
	AF 1225 R	(G13910–)	Gear, Pump Drive, with Shaft (Sub. for AF821R)
12	A 1598 R	(–)	Gasket
13	A 1597 R	(–)	Bearing, Drive Gear
14	12H 11 R	(–)	Washer, Lock, 3/8" (4 used)
15	D 916 R	(–)	Screw, Cap, Drilled, 3/8" x 3/4" (2 used)
16	.....	(–)	Wire, 16 Gauge x 6"
17	F 393 R	(G2505–)	Stud, 7/16" x 1-15/32" (Use from G1000–G2504 when AF428R Gear has been Installed)
18	14H 257 R	(G2505–)	Nut, 7/16" (Use from G1000–G2504 when AF428R Gear has been Installed)
19	A 355 R	(–)	Spring
20	JD 7250 R	(–G34689)	Cup, Bearing (2 used)
	JD 7438 R	(G34690–)	
21	F 123 R	(–)	Screw, Cap, 7/16" x 1" (2 used)
22	JD 7358 R	(–G34689)	Cone with Rollers (2 used)
	JD 8135 R	(G34690–)	
23	F 122 R	(–)	Plate, Locking
24	F 120 R	(–G34689)	Camshaft (Sub. One A3582R Housing, One F900R Camshaft, Two JD7438R and Two JD8135R)
	F 900 R	(G34690–)	Camshaft
25	AF 1210 R	(–)	Gear, F121R, Camshaft, with Stud and Nuts (Sub. for AF428R) (Sub. AF2668R and F393R)
26	F 3677 R	(–)	Gasket (Sub. for A425R)
27	A 31 R	(–G34689)	Housing (Sub. for AA5555R)
	A 3582 R	(G34690–)	Housing (Sub. for AA5556R)
28	19H 218 D	(–)	Screw, Cap, 3/8" x 1" (2 used) (Sub. for 19H211R)
29	F 536 R	(G9561–)	Sleeve, Exhaust Valve (2 used)* (Sub. for AF564R)
30	F 134 R	(–G9560)	Bracket (2 used)
	F 528 R	(G9561–)	Bracket, R.H.*
	F 529 R	(G9561–)	Bracket, L.H.*
31	D 376 R	(–G9560)	Spring
	F 535 R	(G9561–)	Spring*
32	F 133 R	(–G9560)	Shaft
	F 527 R	(G9561–G48041)	Shaft* (Sub. F967R)
	F 967 R	(G48042–)	Shaft
	11H 88 R	(G48042–)	Pin, Cotter, 3/16" x 2" (2 used)
33	A 602 R	(–G9560)	Snap Ring (2 used)
	F 534 R	(G9561–G48041)	Snap Ring (2 used)*
34	14H 402 R	(–)	Nut, 3/4" (2 used) (Sub. for 14H403R)
35	12H 17 R	(–)	Washer, Lock, 3/4" (2 used)
36	D 1720 R	(–)	Washer, Lock, Valve Stem (Half) (8 used) (Packed 10 in a Pkg.)
37	F 54 R	(–)	Cap, Spring (4 used)
38	F 53 R	(–)	Spring, Valve (4 used)
39	F 51 R	(–G12999)	Valve, Intake (2 used) (Sub. for AF484R)
	F 1030 R	(–G2600)	Valve, Exhaust (2 used) (Sub. for AF1255R)
	F 1031 R	(G2601–G9560)	Valve, Exhaust (2 used) (Sub. for AF1256R)
	F 532 R	(G9561–G12999)	Valve, Exhaust (2 used) (Sub. for AF550R)
	F 577 R	(G13000–)	Valve, Intake (2 used) (Sub. for AF749R)
	F 578 R	(G13000–)	Valve, Exhaust (2 used) (Sub. for AF750R)
40	F 158 R	(–)	Stud, 3/4" x 6-7/8", Bracket (2 used)
41	F 530 R	(G9561–G36087)	Pin, Sleeve (2 used)* (No Longer Sold)

*Used from (–G9560) when Tappet Lever Brackets bearing the Casting Numbers F528R and F529R have been Installed.

NOTE: Only one part used in this grouping unless otherwise indicated.

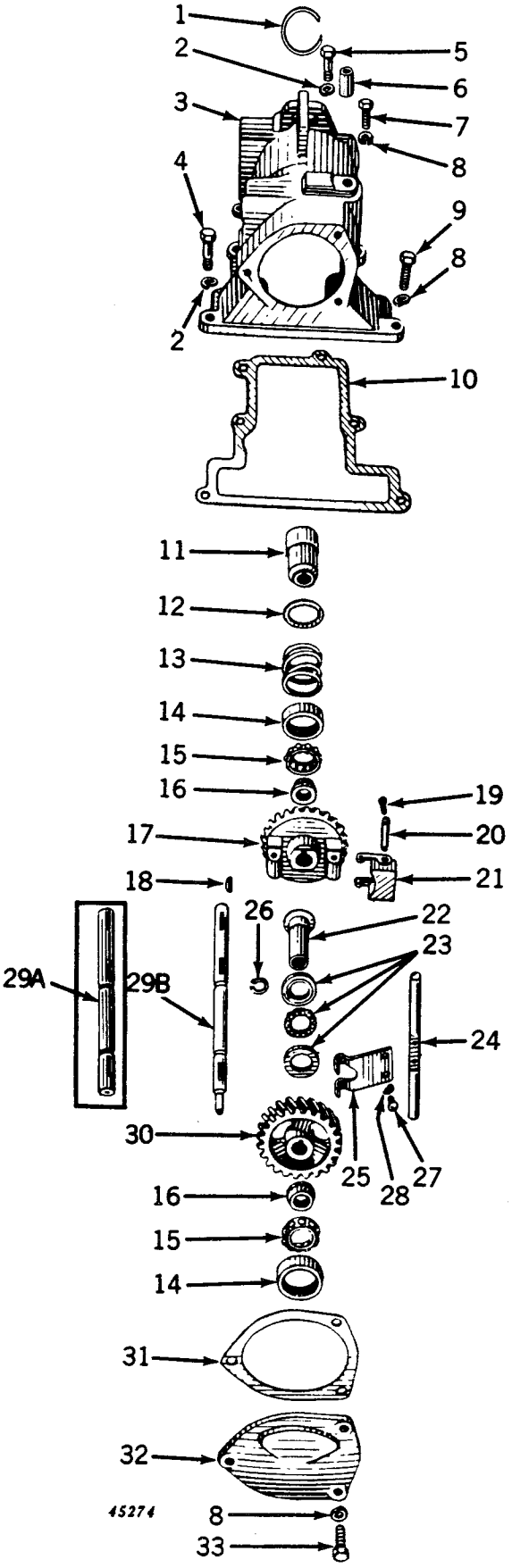
PULLEY AND CLUTCH



PULLEY AND CLUTCH—Continued

Key	Part No.	Serial No.	Description
1	A 1652 R	(-G13803)	Cover, Dust
	F 821 R	(G13804-)	
2	11H 41 R	(G13000-)	Pin, Cotter, 1/8" x 1" (3 used)
3	D 2789 R	(-)	Nut, 9/16" (3 used) (Packed 25 in a Pkg.)
4	F 194 R	(-G13803)	Disk, Adjusting (Sub. for AF1245R)
	F 795 R	(G13804-G55747)	Disk, Adjusting (Sub. for AF1246R)
	A 4249 R	(G55748-)	Disk, Adjusting
5	A 352 R	(-)	Spring (3 used) (Packed 10 in a Pkg.)
6	C 614 R	(-)	Facing, Clutch (2 used) (Packed 10 in a Pkg.)
7	F 195 R	(-)	Disk, Sliding Drive (Sub. for AF1247R)
8	AD 752 R	(-G55747)	Disk, Clutch Facing, with Linings
	D 1760 R	(-)	Facing (2 used) (Packed 10 in a Pkg.)
	D 1761 R	(-G55747)	Rivet (12 used) (Packed 100 in a Pkg.) (Sub. for AD1774R)
	AD 1027 R	(G55748-)	Disk, Clutch Facing, with Linings
	D 2309 R	(G55748-)	Rivet (12 used) (Packed 100 in a Pkg.) (Sub. for AD1773R)
9	12H 17 R	(-)	Washer, Lock, 3/4"
10	D 141 R	(-)	Washer
11	19H 767 R	(-)	Screw, Cap, 3/4" x 1-1/2"
12	16H 273 A	(-G13803)	Rivet, 3/16" x 5/8"
	D 186 R	(G13804-)	Pin, Locating
13	AF 248 R	(-)	Disk, F37R, Clutch Drive, with Rivet
	AF 820 R	(G13804-)	Disk, F798R, Clutch Drive, with Pin
14	D 358 R	(-G51716)	Snap Ring
15	F 187 R	(-)	Retainer, Bearing
16	JD 7488 R	(-)	Bearing, with Rollers
17	F 186 R	(-)	Washer
18	A 6121 R	(G13804-)	Spring, Dust Cover (3 used) (Sub. for A351R)
19	16H 663 A	(G13804-)	Rivet, 1/4" x 5/8" (3 used)
20	A 3961 R	(G26000-)	Guard, Belt Pulley (Sub. for A3415R)
21	F 2272 R	(G26000-)	Screw, Cap, 3/8" x 3/4" (3 used) (Sub. for 19H203R)
22	12H 11 R	(-)	Washer, Lock, 3/8" (3 used)
23	AF 532 R	(-G9199)	Pulley, F179R, with Sleeve, Gear, and Bushing (Sub. for AF533R and F521R)
	AF 533 R	(G9200-G13803)	Pulley, F179R, with Sleeve, Gear, and Bushing (Also use for G1000-G9199, Equipped with a Pulley Having a Gear 1-3/8" in Width)
	AF 813 R	(G13804-)	Pulley, F792R, with Sleeve, Gear, and Bushing
24	D 279 R	(-)	Key
25	F 181 R	(-)	Bushing (Sub. for AF1249R)
26	D 158 R	((-G3944) (G13804-))	Pin, Operating Sleeve Drive
	F 419 R	(G3945-G13803)	
27	C 434 R	(G13804-)	Toggle (3 used)
28	D 355 R	(G13804-)	Pin, Dog (3 used)
29	C 74 R	(G13804-)	Dog, Clutch (3 used)
30	F 794 R	(G13804-)	Bolt, Operating (3 used)
31	11H 78 R	(G13804-)	Pin, Cotter, 3/16" x 3/4" (3 used)
32	C 834 R	(-G1354)	Screw, Cap, Drilled, 5/16" x 9/16" (4 used)
	C 834 R	(G5309-)	Screw, Cap, Drilled, 5/16" x 9/16" (7 used)
	D 454 R	(G1355-G5308)	Screw, Drive (4 used)
33	C 932 R	(-)	Washer, Lead (2 used) (Packed 10 in a Pkg.)
34	.....	(-)	Wire, 16 Gauge x 36"
35	F 184 R	(-G9199)	Gear, Pulley (Sub. F520R)
	F 520 R	(G9200-)	Gear, Pulley (Sub. for AF1209R)
36	F 185 R	(-)	Snap Ring, Gear Seat
	F 182 R	(-)	Snap Ring, Belt Pulley Retaining
37	F 793 R	(G13804-)	Sleeve, Operating (Sub. for AF1242R)
38	F 189 R	(-G13803)	Washer, Cam (3 used)
39	F 190 R	(-G13803)	Bolt, Operating (3 used)
40	F 188 R	(-G13803)	Cam, Operating (3 used)
41	11H 39 R	(-G13803)	Pin, Cotter, 1/8" x 3/4" (3 used)
42	F 183 R	(-G13803)	Sleeve, Operating (Sub. for AF1236R)
43	F 192 R	(-G13803)	Pin, Operating Link (3 used)
44	F 193 R	(-G13803)	Pin, Operating Bolt (3 used)
45	JD 7560 R	(-)	Race, Inner, Pulley Bearing

GOVERNOR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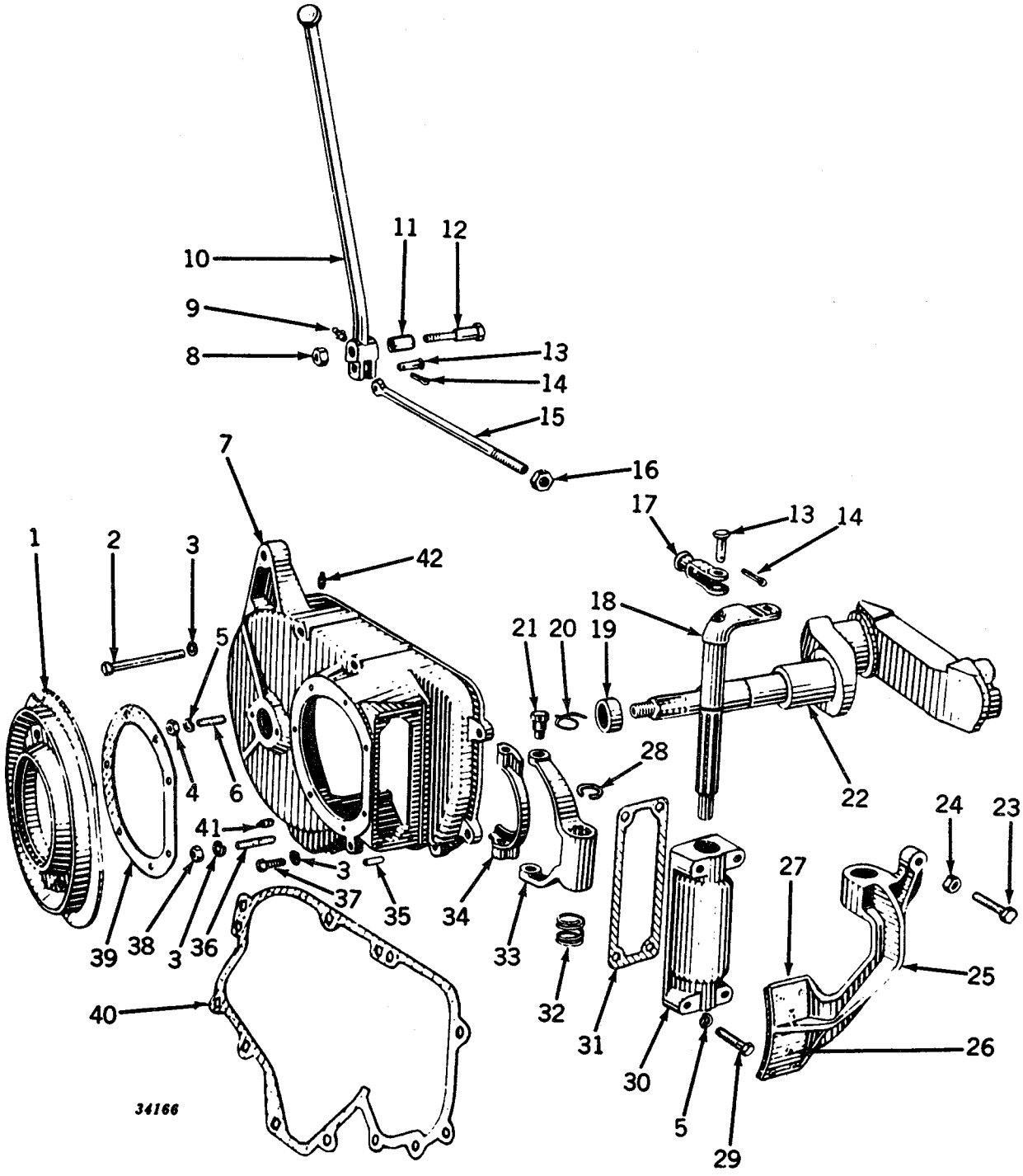
GOVERNOR—Continued

Key	Part No.	Serial No.	Description
1	B 276 R	(–)	Snap Ring
2	12H 15 R	(G9570–)	Washer, Lock, 5/8" (2 used)
3	F 104 R	(–G13909)	Case, Governor (Sub. for AF267R)
	F 799 R	(G13910–)	Case, Governor
4	F 526 R	(G9570–)	Screw, Cap (Special)
5	B 1693 R	(G9570–)	
6	B 432 R	(–G13747)	Bushing
7	19H 337 N	(–G9569)	Screw, Cap, 7/16" x 1-1/4" (4 used)
	19H 337 N	(G9570–)	Screw, Cap, 7/16" x 1-1/4" (3 used)
8	12H 11 R	(–G9569)	Washer, Lock, 7/16" (9 used)
	12H 12 R	(G9570–)	Washer, Lock, 7/16" (7 used)
9	19H 1166 H	(–G9569)	Screw, Cap, 7/16" x 1-1/2" (2 used)
	19H 1166 H	(G9570–)	Screw, Cap, 7/16" x 1-1/2" (1 used)
10	F 358 R	(–)	Gasket (Packed 5 in a Pkg.)
11	B 281 R	(–G11980)	Flange (Sub. for AB4232R)
	AA 5546 R	(G11981–)	Flange (Sub. for A2303R)
12	B 280 R	(–)	Washer
13	A 584 R	(–)	Spring
14	JD 7655 R	(–)	Cup, Bearing (4 used)
15	JD 7657 R	(–)	Retainer, with Balls (4 used)
16	JD 7656 R	(–)	Cone, Bearing (4 used)
17	AF 530 R	(–)	Gear, F113R and Pinion F114R, Fan Drive Bevel
18	26H 17 R	(–)	Key, Woodruff (3 used)
19	11H 22 R	(–)	Pinion, Cotter, 3/32" x 1" (4 used) (Sub. for 11H18R)
20	F 3326 R	(–)	Pin (2 used) (Packed 10 in a Pkg.) (Sub. for C902R)
21	AC 667 R	(–)	Weight (2 used)
22	AA 5551 R	(–)	Sleeve (Sub. for AA814R)
23	C 998 R	(–)	Bearing, Thrust
24	F 106 R	(–)	Shaft, Lever
25	F 2970 R	(–)	Lever, Inside (Sub. for B271R)
26	A 369 R	(–)	Snap Ring (3 used) (Packed 10 in a Pkg.)
27	21H 597 R	(–)	Screw, Mach., 1/4" x 1/2" (2 used)
28	12H 9 R	(–)	Washer, Lock, 1/4" (2 used)
29A	F 105 R	(–)	Shaft (Sub. F1507R)
29B	F 1507 R	(–)	Shaft
30	F 107 R	(–)	Gear, Drive (Sub. for AF1221R)
31	F 109 R	(–)	Gasket, 1/32" Thick (Packed 5 in a Pkg.)
	F 110 R	(–)	Gasket, .005"-.006" Thick (Packed 5 in a Pkg.)
	F 111 R	(–)	Gasket, .015" Thick (Packed 5 in a Pkg.)
32	AF 1252 R	(–)	Housing, F108R, Bearing (Sub. F1506R, B3285R, and B3362R)
33	19H 1056 H	(–)	Screw, Cap, 7/16" x 1" (3 used)

(For illustration of part listed below, see gasket set groupings.)

	AF 1079 R	(–)	Gasket Set, Governor Overhaul

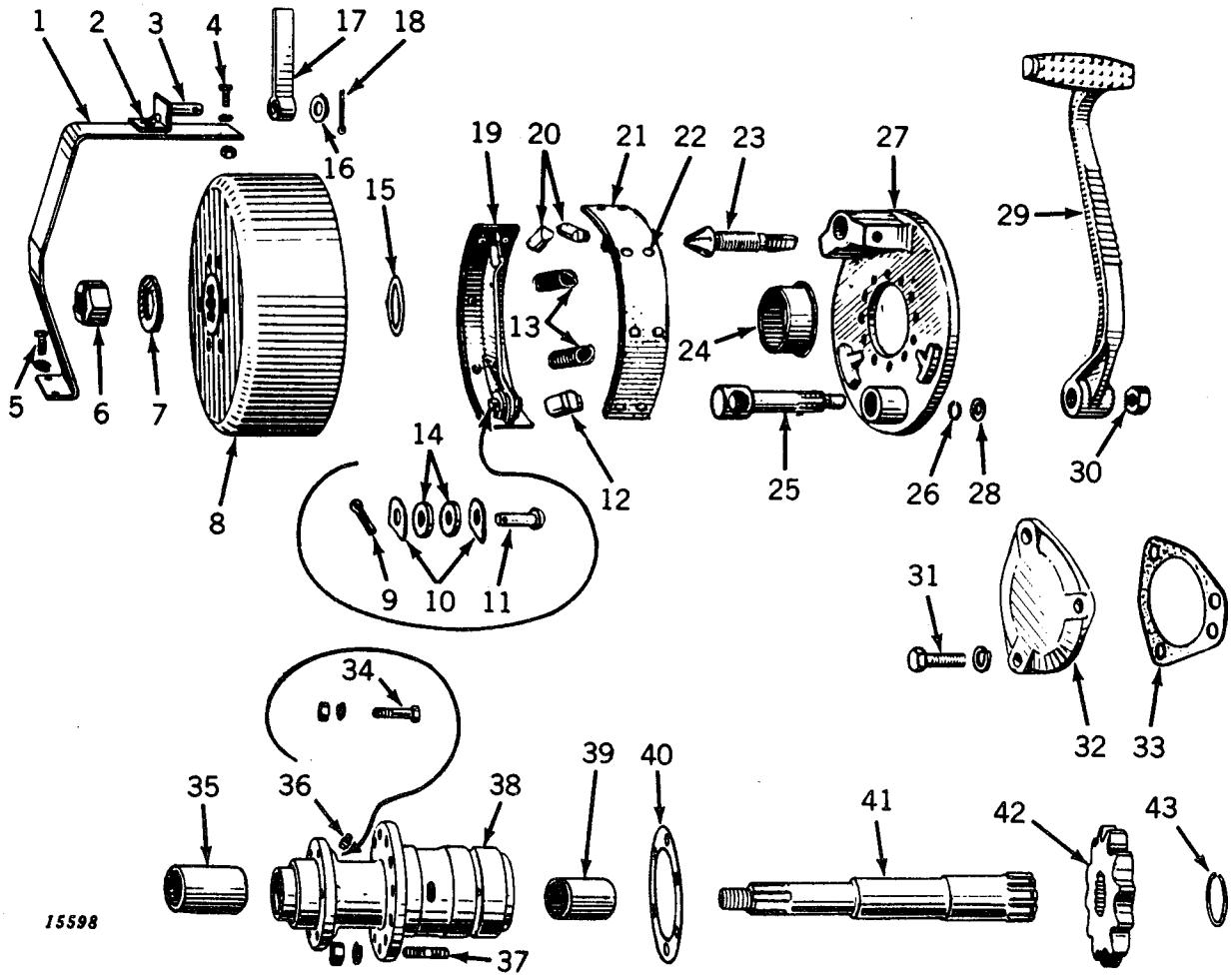
FIRST REDUCTION GEAR COVER, CLUTCH FORK, AND PULLEY BRAKE



FIRST REDUCTION GEAR COVER, CLUTCH FORK, AND PULLEY BRAKE—Continued

Key	Part No.	Serial No.	Description
1	F 178 R	(–G5308)	Shield, Dust
	AF 466 R	(G5309–G13803)	Shield, Dust (Also used where Pulley Dust Shield is attached with Five Cap Screws)
	AF 817 R	(G13804–)	Shield, Dust
2	19H 1687 R	(–)	Screw, Cap, 7/16" x 4-3/4" (3 used) (Sub. for 19H405R)
3	12H 12 R	(–)	Washer, Lock, 7/16" (12 used)
4	14H 255 R	(–)	Nut, 3/8" (2 used)
5	12H 11 R	(–)	Washer, Lock, 3/8" (6 used)
6	A 119 R	(–)	Stud, 3/8" x 1-3/8" (2 used)
7	AF 392 R	(–G13803)	Cover, F175R, with Dust Shield and Gasket
	AF 829 R	(G13804–)	Cover, F175R, with Dust Shield and Oil Seal
8	14H 800 R	(–)	Nut, 5/8" (Sub. for 14H652R)
9	JD 7759	(–G23890)	Fitting, Grease, No. 1610
10	AA 1595 R	(–G12999)	Lever, Operating, with Bushing
	AF 745 R	(G13000–)	
11	A 1197 R	(–G13747)	Bushing
		(G23891–)	
12	D 2031 R	(–)	Bolt, Pivot
13	D 1994 R	(–)	Pin (2 used) (Packed 5 in a Pkg.)
14	11H 41 R	(G13000–)	Pin, Cotter, 1/8" x 1" (2 used)
15	A 183 R	(–)	Rod, Operating
16	14H 395 R	(–)	Nut, 9/16" (Sub. for 14H262R)
17	D 393 R	(–)	Yoke
18	F 198 R	(–)	Shaft, Fork
19	JD 7560 R	(–)	Race, Inner, Pulley Bearing
20	.....	(–)	Wire, 16 Gauge x 6" (2 used)
21	D 178 R	(–)	Pivot, Fork (2 used)
22	AF 242 R	(–G63383)	Crankshaft, F34R (See Engine Replacement Assemblies) (Sub. F35R and AF1314R)
	AF 1314 R	(G63384–)	Crankshaft, F34R, with Inner Race but less Gear (See Engine Replacement Assemblies)
23	22H 178 R	(–)	Screw, Set, 1/2" x 2-1/4"
24	14H 392 R	(–)	Nut, 1/2"
25	AF 307 R	(–)	Brake, F196R, Pulley, with Lining
26	D 1592 R	(–)	Rivet (6 used) (Packed 100 in a Pkg.) (Sub. for AD1772R)
27	D 1932 R	(–)	Lining, Brake
	AB 4748 R	(–)	Lining, Pulley Brake, with Adapter
28	A 602 R	(–)	Snap Ring
29	19H 218 D	(–G2303)	Screw, Cap, 3/8" x 1" (Upper Holes) (2 used) (Sub. for 19H211R)
	F 2274 R	(–G2303)	Screw, Cap, 3/8" x 1-3/4" (Bottom Holes) (2 used) (Sub. for 19H242R)
	F 2274 R	(G2304–)	Screw, Cap, 3/8" x 1-3/4" (4 used) (Sub. for 19H242R)
30	AF 403 R	(–G2303)	Bearing, F199R, Clutch Fork (Sub. AF1097R and F2274R)
	AF 1097 R	(G2304–)	Bearing, F199R or F915R, Clutch Fork, with Welch Plug (Sub. for F199R)
	30H 11 R	(G2304–)	Plug, Welch, in AF1097R
31	F 201 R	(–)	Gasket (Packed 5 in a Pkg.)
32	A 353 R	(–)	Spring
33	F 197 R	(–)	Fork
34	F 200 R	(–)	Collar
35	A 120 R	(–)	Pin, Dowel (2 used)
36	K 3083 R	(–)	Stud, 7/16" x 1-7/8"
37	19H 337 N	(–)	Screw, Cap, 7/16" x 1-1/4" (8 used)
38	14H 257 R	(–)	Nut, 7/16"
39	F 483 R	(G5309–)	Gasket (Also used where Pulley Dust Shield is attached with Five Cap Screws) (Packed 5 in a Pkg.)
40	F 176 R	(–)	Gasket (Packed 5 in a Pkg.)
41	15H 254 R	(G41940–)	Plug, Pipe, 1/4"
42	15H 238 R	(G41940–)	Plug, Pipe, 3/4"

BRAKES (HI-CROP)



Key	Part No.	Serial No.	Description
1	AF 1150 R	(G46800–)	Guard, Brake Drum, R.H.
	AF 1151 R	(G46800–)	Guard, Brake Drum, L.H.
2	16H 677 A	(G46800–)	Rivet (2 used)
3	AB 330 R	(G46800–)	Support, Brake Latch, with Pivot
4	13H 193 R	(G46800–)	Bolt, Stove, 1/4" x 5/8", with Nut (4 used) (Sub. 21H605R and 14H251R)
	12H 9 R	(G46800–)	Washer, Lock, 1/4" (4 used)
	14H 251 R	(G46800–)	Nut, 1/4" (4 used)
5	19H 1112 H	(G46800–)	Screw, Cap, 5/16" x 3/4" (2 used)
	12H 10 R	(G46800–)	Washer, Lock, 5/16" (2 used)
6	14H 655 R	(G46800–)	Nut, Grip (Sub. for F155R)
7	D 136 R	(G46800–)	Washer
8	AR 482 R	(G46800–)	Drum, Brake, with Hub (Sub. for AF291R)
	F 154 R	(G46800–)	Guard, Dust (Not Sold)
9	11H 41 R	(G46800–)	Pin, Cotter, 1/8" x 5/8" (2 used)
10	A 2299 R	(G46800–)	Washer (4 used)
11	AA 2124 R	(G46800–)	Pin, Shoe Roller, with Washers and Rollers (2 used) (Sub. AA4837R)

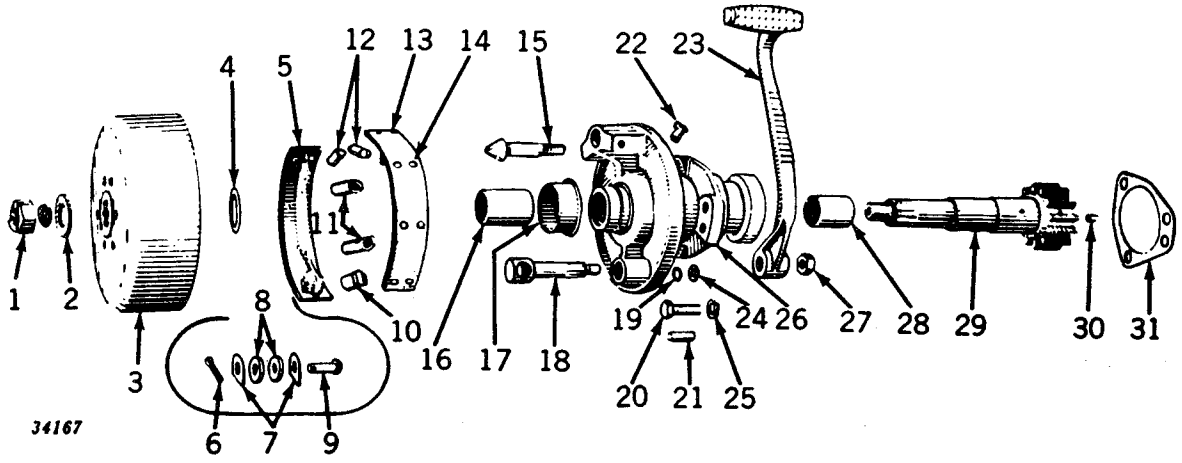
BRAKES (HI-CROP)—Continued

Key	Part No.	Serial No.	Description
12	A 321 R	(G46800–)	Cam, Brake
13	A 348 R	(G46800–)	Spring (2 used)
14	AA 4837 R	(G46800–)	Roller, Shoe (Pkg. of 4) (Sub. for A149R)
15	24H 77 R	(G46800–)	Washer, Thrust (2 used)
16	24H 991 R	(G46800–)	Washer (Sub. for 24H481R)
17	B 2149 R	(G46800–)	Latch, Brake
18	11H 41 R	(G46800–)	Pin, Cotter, 1/8" x 1"
19	AA 314 R	(G46800–)	Shoe, Brake, with Lining (2 used)
20	A 134 R	(G46800–)	Pin, Adjusting (2 used)
21	AA 4253 R	(G46800–)	Lining (Set of Four A441R Lining, with Rivets)
22	D 2309 R	(G46800–)	Rivet (16 used) (Packed 100 in a Pkg.) (Sub. for AD1773R)
23	A 151 R	(G46800–)	Screw, Adjusting
24	A 510 R	(G46800–)	Guard, Dust
25	A 152 R	(G46800–)	Shaft, Brake Lever
26	R 495 R	(G46800–)	Packing, "O" Ring
27	F 978 R	(G46800–)	Carrier, Brake Shoe
28	24H 56 R	(G46800–)	Washer, Brake Lever Shaft (2 used)
29	F 979 R	(G46800–)	Pedal, R.H.
	F 980 R	(G46800–)	Pedal, L.H.
30	14H 399 R	(G46800–)	Nut, Brake Lever Shaft
31	19H 462 N	(G46800–)	Screw, Cap, 1/2" x 1-1/2" (6 used) (Sub. for 19H457R)
	12H 13 R	(G46800–)	Washer, Lock, 1/2" (6 used)
32	F 972 R	(G46800–)	Cover, Brake Opening
33	F 157 R	(G46800–)	Gasket, Brake Opening Cover
34	F 981 R	(G46800–)	Screw, Cap, 7/16" x 1-5/8" (6 used)
	12H 12 R	(G46800–)	Washer, Lock, 7/16" (6 used)
	A 5236 R	(G46800–)	Nut, 7/16" (6 used) (Sub. for 14H764R)
35	A 1163 R	(G46800–)	Bushing, Brake Shaft, Outer
36	15H 253 R	(G46800–)	Plug, Pipe, 1/8" (2 used)
37	D 488 R	(G46800–)	Stud, 1/2" (6 used) (Sub. for 19H456R Cap Screw)
	12H 13 R	(G46800–)	Washer, Lock, 1/2" (6 used)
	14H 395 R	(G46800–)	Nut, 1/2" (6 used) (Sub. for 14H262R)
38	AF 1145 R	(G46800–)	Housing, F973R, Brake Shaft
39	F 152 R	(G46800–)	Bushing, Brake Shaft, Inner
40	F 974 R	(G46800–)	Gasket
41	AF 1146 R	(G46800–)	Shaft, Brake, with Nut
42	F 976 R	(G46800–)	Sprocket, Chain
43	F 977 R	(G46800–)	Snap Ring

(Parts shown below are not illustrated.)

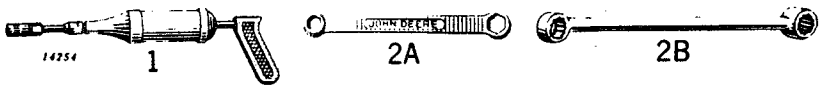
19H 442 R	(G46800–)	Screw, Cap, 1/2" x 1", Platform to Drive Shaft Housing (2 used) (Sub. 21H1083R)
A 4152 R	(G46800–)	Spacer, Platform (2 used)
AA 6540 R	(G46800–)	Platform (Sub. for AA4809R)
AF 2801 R	(G46800–)	Platform (Sub. for AF1021R)
B 2571 R	(G46800–)	Clip, Battery Cable and Rear Lamp Wire to Platform (2 used)
12H 284 R	(G46800–)	Washer, Lock, Platform to Drive Shaft Housing Screws (2 used) (Sub. for B2573R)

BRAKES (EXCEPT HI-CROP)



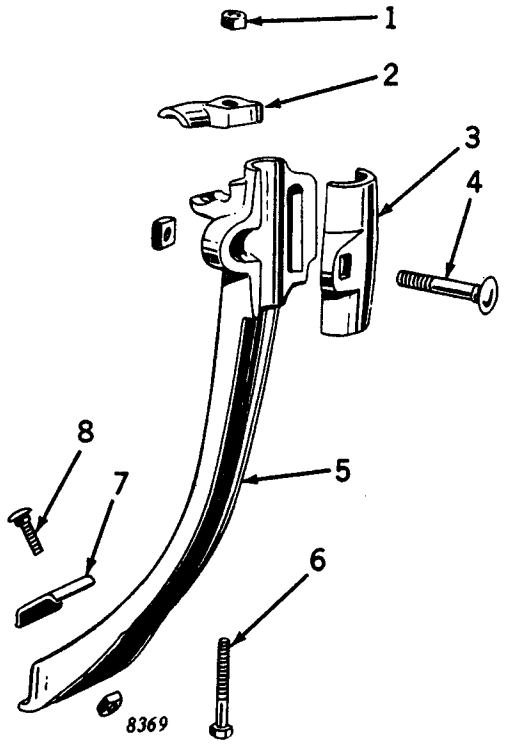
Key	Part No.	Serial No.	Description
1	14H 655 R	(–)	Nut, Grip
	12H 21 R	(–)	Washer, Lock, 1"
2	D 136 R	(–)	Washer
3	AF 291 R	(–)	Drum with Hub
	F 154 R	(–)	Guard, Dust
	16H 1346 A	(–)	Rivet, 3/8" x 1-1/4" (6 used)
4	24H 77 R	(–)	Washer, Thrust (2 used)
5	AA 314 R	(–)	Shoe with Lining (2 used)
6	11H 22 R	(–G4458)	Pin, Cotter, 3/32" x 1" (2 used) (Sub. for 11H18R)
	11H 38 R	(G4459–)	Pin, Cotter, 1/8" x 5/8" (2 used)
7	A 2299 R	(–)	Washer (4 used)
8	A 149 R	(–)	Roller, Shoe (4 used)
9	AA 4837 R	(–)	Rollers, with Washers and Pins (2 used) (Sub. for AA2124R)
10	A 321 R	(–)	Cam
11	A 348 R	(–)	Spring (2 used)
12	A 134 R	(–)	Pin, Adjusting (2 used)
13	AA 4253 R	(–)	Lining (Set at Four A441R Linings and Thirty-Two Rivets)
14	D 2309 R	(–)	Rivet (16 used) (Order AD1773R, Pkg. of 100)
15	A 151 R	(–)	Screw, Adjusting
16	A 1163 R	(–)	Bushing
17	A 510 R	(–)	Guard, Dust
18	A 152 R	(–)	Shaft, Lever
19	R 495 R	(G34419–)	Packing, "O" Ring
20	19H 1356 R	(–)	Screw, Cap, 5/8" x 1-3/4" (3 used) (Sub. for 19H670R)
21	A 120 R	(–)	Pin, Dowel
22	AA 811 R	(–)	Cup, Oil
23	A 88 R	(–)	Pedal, R.H.
	A 89 R	(–)	Pedal, L.H.
24	24H 56 H	(G34419–)	Washer
25	12H 15 R	(–)	Washer, Lock, 5/8" (3 used)
26	AF 286 R	(–)	Housing, F150R, R.H., with Bushing and Oiler
	AF 287 R	(–)	Housing, F151R, L.H., with Bushing and Oiler
27	14H 800 R	(–)	Nut, 5/8" (Sub. for 14H652R)
28	F 152 R	(–)	Bushing
29	AF 395 R	(–)	Shaft with Nut
30	15H 253 R	(–)	Plug, Pipe
31	F 157 R	(–)	Gasket

TOOLS



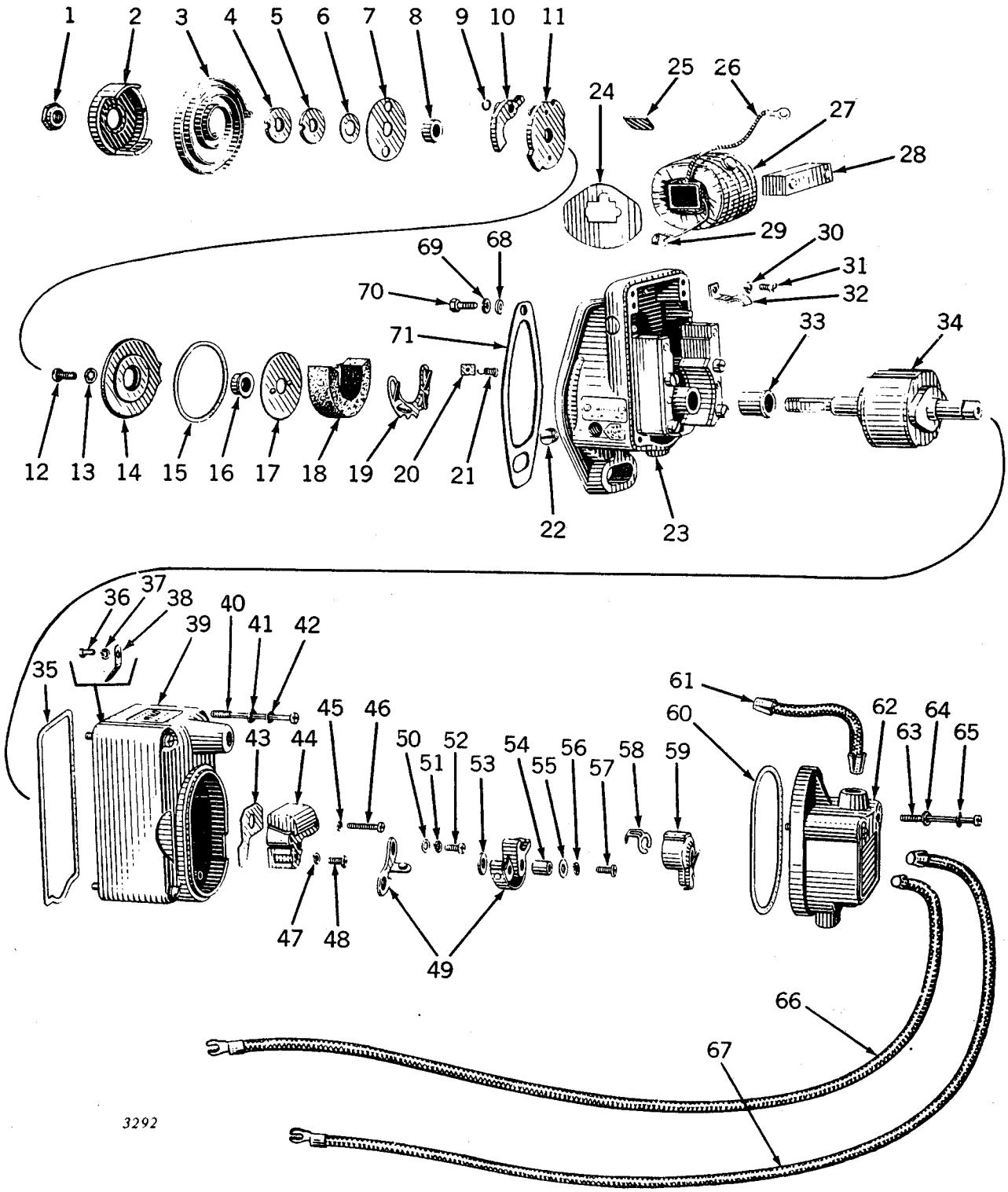
Key	Part No.	Serial No.	Description
1	JD 7751	(–)	Grease Gun, No. 6556 (Export only)
2A	B 352 R	(–G12999)	Wrench, Cylinder Head and Connecting Rod
2B	B 353 R	(–)	Wrench, Lug and Flywheel

UMBRELLA HOLDER



Key	Part No.	Serial No.	Description
1	14H 253 R	(G26000–)	Nut, 5/16"
2	A 3487 R	(G26000–)	Clamp
3	F 518 A	(G26000–)	Cap
4	2H 549 R	(G26000–)	Bolt, Carriage, with Nut, 7/16" x 2-3/4" (Sub. for 2H547R)
5	AA 4206 R	(G26000–)	Holder, Umbrella, Complete
6	19H 1286 H	(G26000–)	Screw, Cap, 5/16" x 2" (Sub. for 19H143R)
7	A 3486 R	(G26000–)	Clip
8	2H 172 R	(G26000–)	Bolt, Carriage, with Nut, 5/16" x 1" (Sub. for 2H170R)

AH653R WICO TYPE "C" MAGNETO (MAGNETO SERIAL No. H00788-)
(Tractor Serial No. G11981-) (On G11981-12999, Also Order 1—3565 Impulse Drive Cup)

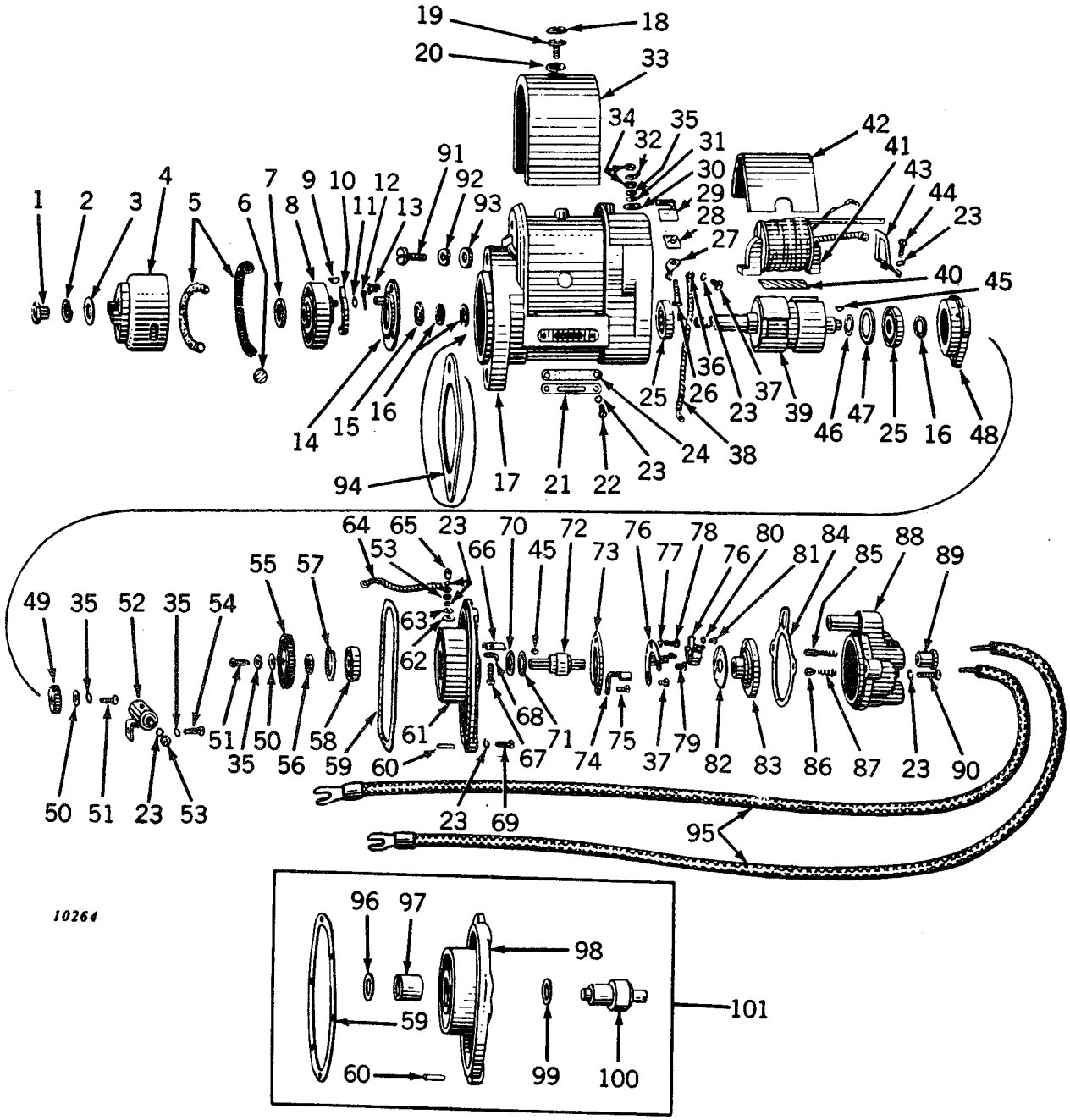


AH653R WICO TYPE "C" MAGNETO (MAGNETO SERIAL No. H00788-)—Continued
(Tractor Serial No. G11981-) (On G11981-G12999, Also Order 1—3565 Impulse Drive Cup)

Key	Part No.	Magneto Serial No.	Description
1	16-491 C	(H00788-)	Nut, Impulse Lock
2	3565	(H00788-)	Cup, Impulse Drive (G11981-G12999)
	6274	(H00788-)	Cup, Impulse Drive (Sub. for 2061B) (G13000-)
3	15-186	(H00788-)	Spring, Drive
4	16-583	(H00788-)	Washer, Spacing (Brass)
5	IVA 583	(H00788-)	Washer, Spacing (Steel)
6	M 42X A	(H00788-)	Washer, Drive Cup
7	2288	(H00788-)	Retainer, Drive Spring
8	2122	(H00788-)	Spacer, Driven Flange
9	A 243 X	(H00788-)	Snap Ring (2 used)
10	A 179 X	(H00788-)	Pawl, Impulse (2 used)
11	X 3114	(H00788-)	Group, Driven Flange, with Pawls
12	21H 988 R	(H00788-)	Screw (4 used)
13	12H 270 R	(H00788-)	Washer, Lock (4 used) (Sub. for H666R)
14	X 2719	(H00788-)	Group, Impulse Stop, with Oil Seal
	A 33 X	(H00788-)	Seal, Oil
15	2496	(H00788-)	Gasket
16	2121	(H00788-)	Spacer, Impulse
17	2745	(H00788-)	Disk, Oiling
18	1379	(H00788-)	Pad, Main Oil (Felt)
19	2505	(H00788-)	Plate, Oil Pad Spring
20	1152	(H00788-)	Scraper, Oil
21	1153	(H00788-)	Spring, Oil Scraper
22	B 1107 R	(H00788-)	Plug, Oil (2 used)
23	X 3043	(H00788-)	Group, Main Housing, with Gasket
24	1760	(H00788-)	Plate, Coil Protecting (2 used)
25	2264 B	(H00788-)	Wedge, Coil (2 used)
26	4954	(H00788-)	Terminal, Primary Lead
27	X 2766	(H00788-)	Coil
28	X 2706	(H00788-)	Core, Coil
29	1814	(H00788-)	Terminal, Primary Ground
30	A 766 R	(H00788-)	Washer, Lock (2 used)
31	21H 973 R	(H00788-)	Screw, Coil Core Clamp (2 used)
32	2503	(H00788-)	Clamp, Coil Core (2 used)
33	2495	(H00788-)	Bushing, Rotor (2 used)
34	X 3051	(H00788-)	Rotor
35	2504	(H00788-)	Gasket, Cover
36	1404	(H00788-)	Screw, Secondary Interlead Contact
37	A 766 R	(H00788-)	Washer, Lock, Interlead
38	1397	(H00788-)	Contact, Interlead Coil
39	X 2798	(H00788-)	Cover, with Breaker Plate Assembly and Screws
40	2538	(H00788-)	Screw, Cover (4 used)
41	1118	(H00788-)	Washer, Cover Screw (Leather) (4 used)
42	IXA 256	(H00788-)	Washer, Cover Screw (4 used)
43	1533	(H00788-)	Gasket, Condenser
44	X 1413	(H00788-)	Condenser
45	A 765 R	(H00788-)	Washer, Lock, Condenser Screw (2 used)
46	21H 966 R	(H00788-)	Screw, Condenser (2 used)
47	12H 290 R	(H00788-)	Washer, Lock, Breaker Arm Spring Screw (Sub. for H665R)
48	16-738	(H00788-)	Screw, Breaker Arm Spring
49	X 3343	(H00788-)	Point, Breaker (2 used)
50	IXA 256	(H00788-)	Washer, Screw
51	A 766 R	(H00788-)	Washer, Lock, Screw
52	21H 971 R	(H00788-)	Screw
53	1197	(H00788-)	Washer, Breaker Arm Spacing
	1197 T	(H00788-)	Shim, Breaker Arm Spacing
54	1418	(H00788-)	Spacer, Breaker Arm
55	B 1085 R	(H00788-)	Washer, Breaker Arm Clamp
56	A 766 R	(H00788-)	Washer, Lock, Breaker Arm
57	16-738	(H00788-)	Screw, Breaker Point
58	16-480	(H00788-)	Spring, Arm Lock
59	16X 477 B	(H00788-)	Arm with Spring
60	2497	(H00788-)	Gasket
61	X 2723	(H00788-)	Interlead, Secondary
62	X 2938	(H00788-)	Cap with Screws
63	2537	(H00788-)	Screw, Cap (2 used)
64	1118	(H00788 -)	Washer, Cap (Leather) (2 used)
65	IXA 256	(H00788-)	Washer, Cap (2 used)
66	AC 1013 R*	(G1000-G11980)	Cable, R.H. Spark Plug (Sub. for AD1454R)
	AA 6141 R**	(G11981-)	Cable, R.H. Spark Plug (Sub. for AA1222R and AA1890R)
67	AC 1013 R*	(G1000-G11980)	Cable, L.H. Spark Plug (Sub. for AD1415R)
	AA 6141 R**	(G11981-)	Cable, L.H. Spark Plug (Sub. for AA1890R)
68	24H 154 R	(H00788-)	Washer (2 used)
69	.....	(H00788-)	Washer, Lock, 3/8" (2 used)
70	F 2273 R	(H00788-)	Screw, Cap, 3/8" x 1-1/4" (2 used) (Sub. for 19H221R and 19H1099R)
71	A 5272 R	(G1000-)	Gasket (Sub. for A500R)

*Packed 2 in a pkg.
**Packed 10 in a pkg.

AD1400R EDISON-SPLITDORF MAGNETO
(Serial No. T100-)



Key	Part No.	Magneto Serial No.	Description
1	7344	(T100–)	Nut
2	12H 42 R	(T100–)	Washer, Lock
3	7343	(T100–)	Washer
4	7316	(T100–)	Cup, Impulse
5	7347	(T100–)	Spring with Felt
6	7366	(T100–)	Button (2 used)
7	7348	(T100–)	Washer, Felt
8	7334	(T100–)	Drive Member, Impulse
9	26H 7 R	(T100–)	Key
10	7349	(T100–)	Pawl (2 used)
11	7350	(T100–)	Washer (2 used)
12	7351	(T100–T61618)	Snap Ring (2 used)
A	3067 R	(T61619–)	Pin, Cotter (2 used)
13	7340	(T100–)	Screw (3 used)
14	7323**	(T100–)	Plate, Stop Pin (Sub. for 6822)
	6763	(T100–)	Washer, Oil Seal
15	6352*	(T100–)	Retainer (Sub. for 51266)
16	7524	(T100–)	Washer, Felt (3 used)

AD1400R EDISON-SPLITDORF MAGNETO—Continued

Key	Part No.	Magneto Serial No.	Description
17	51530	(T100–)	Housing, Magneto
	51237	(T100–)	Plug, Magneto Housing Oil Hole (2 used)
18	7535	(T100–)	Washer, Cap
19	7572	(T100–)	Screw
20	12H 41 R	(T100–)	Washer, Lock
21	51301	(T100–)	Cover (2 used)
22	21H 973 R	(T100–)	Screw (4 used)
23	12H 35 R	(T100–)	Washer, Lock (19 used)
24	7616	(T100–)	Gasket (2 used)
25	6339*	(T100–)	Bearing, Rotor (2 used) (Sub. for 51234)
26	7617	(T100–)	Stud
27	51287	(T100–)	Connector, Terminal
28	7523	(T100–)	Insulator
29	7717	(T100–)	
30	7571	(T100–)	Washer, Insulating
31	B 1085 R	(T100–)	Washer (3 used)
32	2635	(T100–)	Terminal
33	51236	(T100–)	Magnet
34	14H 631 R	(T100–)	Nut (2 used)
35	D 2720 R	(T100–)	Washer, Lock (6 used)
36	7775	(T100–)	Terminal (6 used)
37	21H 968 R	(T100–)	Screw (3 used)
38	51285	(T100–)	Lead, Condenser
39	51202	(T100–)	Rotor
40	7595	(T100–)	Insulator (Bottom)
41	51232	(T100–)	Coil (Sub. for 51432)
	51315	(T100–)	Lead, Primary
	7606	(T100–)	Lead, Ground
42	7593	(T100–)	Insulator (Top)
43	51233	(T100–)	Clamp, Coil
44	21H 974 R	(T100–)	Screw (2 used)
45	26H 64 R	(T100–)	Key (2 used)
46	63399	(T100–)	Shim, Rotor Bearing (.002" Thick)
	63400	(T100–)	Shim, Rotor Bearing (.003" Thick)
47	51435	(T100–)	Cap, Sealing (2 used)
48	51209	(T100–)	Plate, Bearing
49	51229	(T100–)	Pinion, Rotor
50	21H 91 R	(T100–)	Washer (2 used) (Sub. for 24H33R)
51	21H 982 R	(T100–)	Screw (2 used)
52	6367	(T100–)	Condenser (Sub. for 51441)
53	14H 605 R	(T100–)	Nut (2 used)
54	21H 1104 T	(T100–)	Screw (3 used) (Sub. for 21H423R)
55	51230	(T100–)	Gear, Distributor
56	51252	(T100–T81930)	Spacer
57	51666	(T42889–T81930)	Snap Ring
58	51253	(T100–T81930)	Bearing (Sub. 51712 Replacement Assembly)
59	51254	(T100–)	Gasket
60	51255	(T100–)	Pin, Dowel (2 used)
61	51439	(T100–T81930)	Cover, Front, Gasket, and Dowel Pins (Sub. 51712 Replacement Assembly)
62	6140	(T100–)	Washer, Insulating
63	B 1085 R	(T100–)	Washer
64	51286	(T100–)	Lead, Breaker
65	51244	(T100–)	Nut (Round)
66	51256	(T100–)	Insulator
67	21H 976 R	(T100–)	Screw
68	51257	(T100–)	Bracket, Terminal
69	21H 975 R	(T100–)	Screw (6 used)
70	51656	(T100–T81930)	Felt
71	51655	(T100–T81930)	Washer
72	51283	(T100–T81930)	Cam and Shaft (Sub. 51712 Replacement Assembly)
73	51231	(T100–)	Plate, Adjusting
74	51580	(T100–)	Cam Wiper and Bracket
75	35251	(T100–)	Screw (2 used)
76	51226	(T100–)	Breaker Point Assembly
77	B 1085 R	(T100–)	Washer
78	35252	(T100–)	Screw
79	51272	(T100–)	Screw, Pivot
80	12H 3 R	(T100–)	Washer, Lock
81	D 2700 R	(T100–)	Screw
82	51271	(T100–)	Disk, Safety Gap
83	51673	(T100–)	Rotor, Distributor
84	51267	(T100–)	Gasket
85	6214	(T100–T41756)	Brush, Distributor, with Spring (2 used)
	51664	(T41757–)	
86	51436	(T100–)	Brush, Center
87	51459	(T100–)	Spring
88	51452	(T100–)	Block, Distributor
89	51227	(T100–)	Nut, Thumb (2 used)
90	21H 977 R	(T100–)	Screw
91	F 2273 R	(T100–)	Screw, Cap, 3/8" x 1-1/4" (2 used) (Sub. for 19H221R and 19H1099R)
92	12H 11 R	(T100–)	Washer, Lock, 3/8" (2 used)
93	24H 154 R	(T100–)	Washer (2 used)
94	A 5272 R	(T100–)	Gasket (Sub. for A500R)
95	AC 1013 R***	(T100–)	Cable, Spark Plug, R.H. (Sub. for AD1454R)
	AC 1013 R***	(T100–)	Cable, Spark Plug, L.H. (Sub. for AD1415R)
96	51699	(T81931–)	Shim on Distributor Shaft
97	51697	(T81931–)	Bearing
98	51701	(T81931–)	Cover, Front, with Bearing Gasket and Dowel Pins (Sub. for 51698)
99	51700	(T81931–)	Shim on Distributor Shaft
100	51283-1	(T81931–)	Cam and Shaft
101	51712	(T100–)	Replacement Assembly (Sub. for 51253, 51283, or 51439)

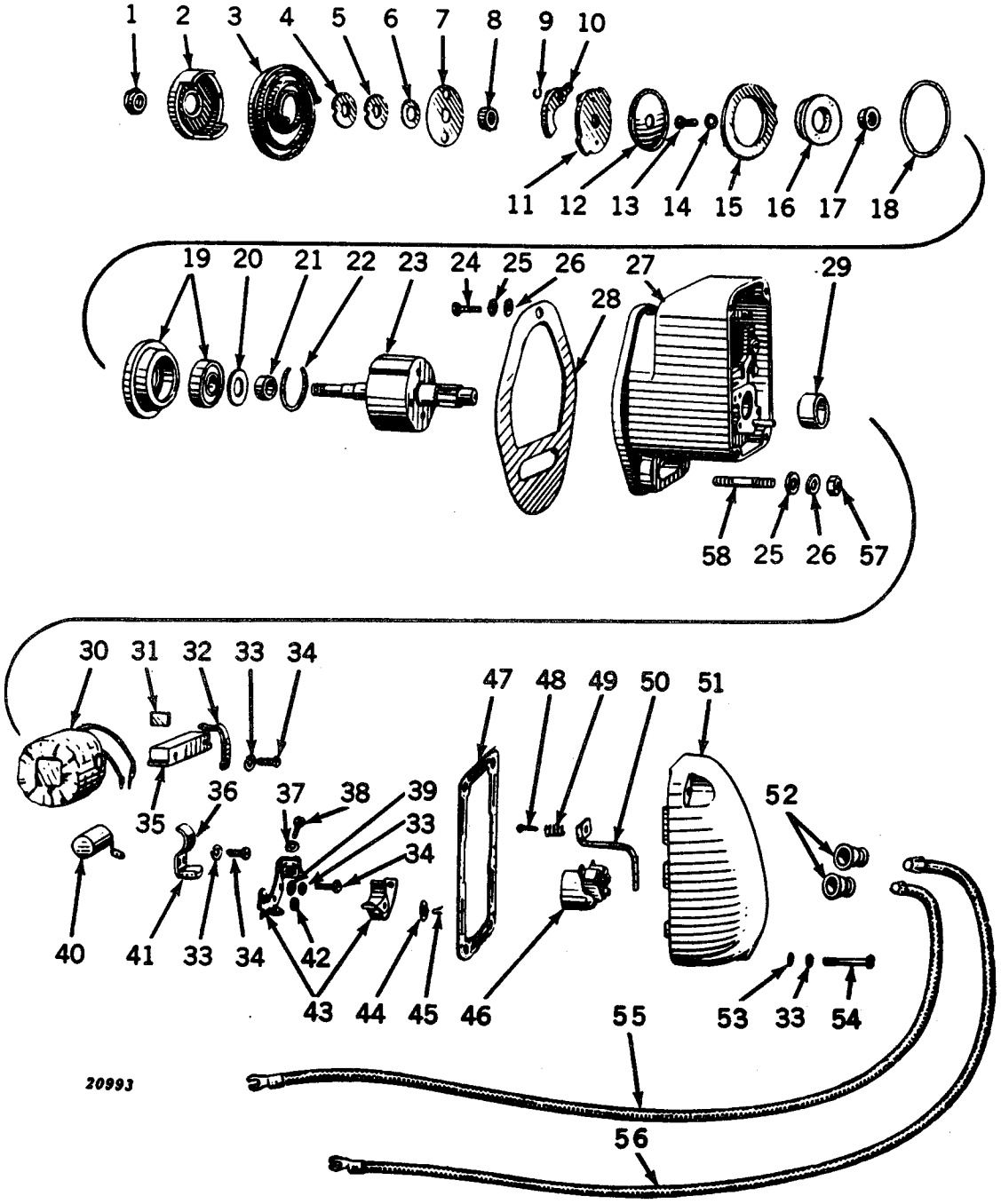
*Order from John Deere Dubuque Tractor Works.
**Order from John Deere Harvester Works.
***Packed 2 in a pkg.

AA3870R WICO MAGNETO "TYPE X" MAGNETO

(Serial No. XC100-, Tractor Serial No. G11981-) (On G11981-G12999 also order One 3565 Impulse Drive Cup)

AND AB3674R WICO MAGNETO "TYPE X"

(Tractor Serial No. G1000-G11980)



AA3870R WICO MAGNETO "TYPE X" MAGNETO—Continued

(Serial No. XC100-, Tractor Serial No. G11981-) (On G11981-G12999 also order One 3565 Impulse Drive Cup)

AND AB3674R WICO MAGNETO "TYPE X"

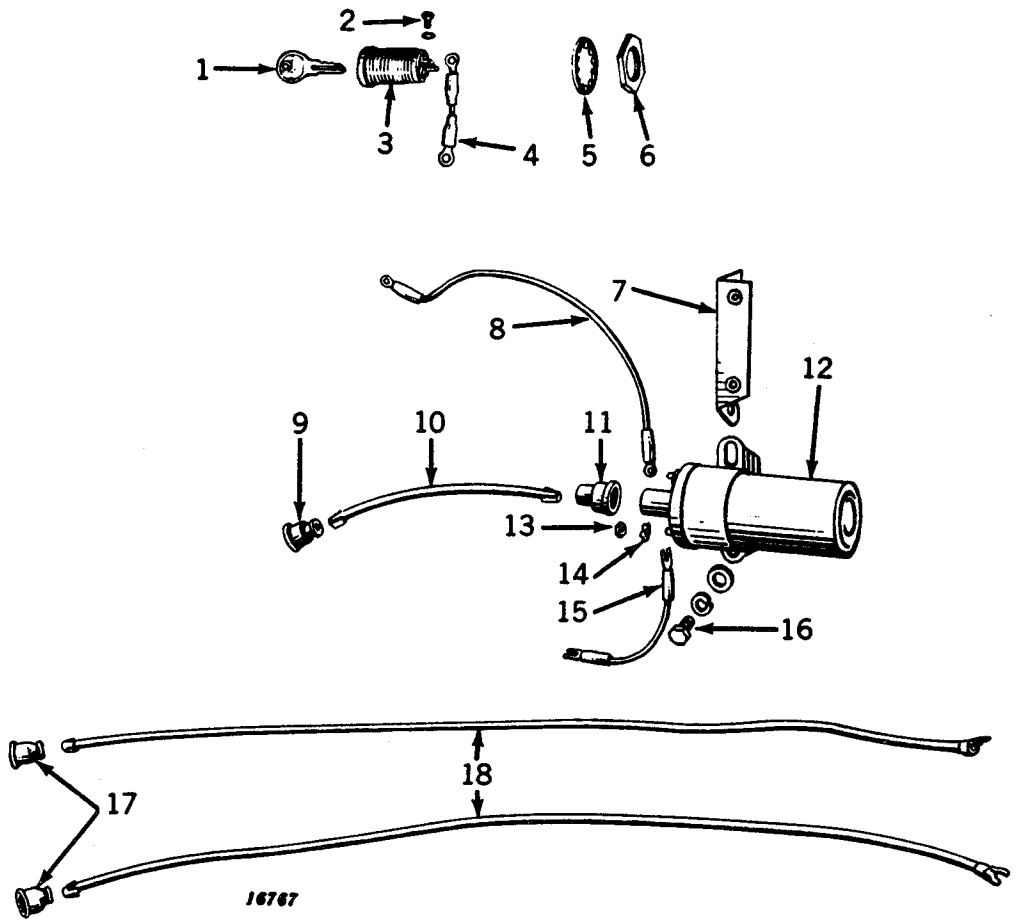
(Tractor Serial No. G1000-G11980)

Key	Part No.	Magneto Serial No.	Description
1	6230	(XC100-)	Nut, Impulse Lock
2	6274	(XC100-)	Cup, Impulse Drive (G13000-)
	3565	(XC100-)	Cup, Impulse Drive (G11981-G12999)
	3744	(XC100-)	Cup, Impulse Drive (G1000-G11980)
3	15-186	(XC100-)	Spring, Drive
4	16-583	(XC100-)	Washer, Impulse Spacing
5	IVA 583	(XC100-)	
6	M 42X A	(XC100-)	Washer, Drive Flange Spacer
7	2288	(XC100-)	Retainer, Drive Spring
8	2122	(XC100-)	Spacer
9	A 243 X	(XC100-)	Snap Ring (2 used)
10	A 179 X	(XC100-)	Arm, Trip (2 used)
11	X 3114	(XC100-)	Flange, Drive
12	6204	(XC100-)	Slinger, Oil
13	21H 988 R	(XC100-)	Screw (4 used)
14	H 666 R	(XC100-)	Washer, Lock (4 used)
15	X 5549	(XC100-)	Impulse, Stop Group, with Gasket
16	6199	(XC100-)	Seal, Oil
17	5518	(XC100-)	Spacer
18	5519	(XC100-)	Gasket
19	X 5521	(XC100-)	Cage, Bearing Group
20	5926	(XC100-)	Shield, Bearing
21	5520	(XC100-)	Spacer
22	5516	(XC100-)	Snap Ring
23	Y 5594	(XC100-)	Rotor
24	F 2273 R	(XC100-)	Screw, Cap, 3/8" x 1-1/4" (2 used) (Sub. for 19H221R and 19H1099R)
25	12H 11 R	(XC100-)	Washer, Lock, 3/8" (2 used)
26	24H 154 R	(XC100-)	Washer (2 used)
27	X 7074 R	(XC100-)	Group, Main Housing (Sub. for X5615R)
28	A 5272 R	(-)	Gasket (Sub. for A500R)
29	5610	(XC100-)	Bushing
30	AR 12006 R	(XC100-)	Coil Group (Sub. for X5700)
31	10383	(XC100-)	Wedge, Coil (2 used)
32	5633	(XC100-)	Clamp, Coil
33	12H 35 R	(XC100-)	Washer, Lock (10 used)
34	21H 973 R	(XC100-)	Screw (6 used)
35	X 5524	(XC100-)	Core, Coil
36	5532	(XC100-)	Clamp, Condenser
37	A 765 R	(XC100-)	Washer, Lock, Breaker Spring
38	21H 964 R	(XC100-)	Screw, Breaker Spring
39	B 1085 R	(XC100-)	Washer (2 used)
40	X 5614	(XC100-)	Condenser
41	5077	(XC100-)	Wiper, Cam, Felt
42	10407	(XC100-)	Washer, Breaker Arm Aligning
43	X 5996	(XC100-)	Breaker Point Assembly (2 Points)
	6468	(XC100-)	Felt, Breaker Arm
44	3219	(XC100-)	Washer
45	4210	(XC100-)	Lock, Breaker Arm (Hairpin)
46	X 5617	(XC100-)	Arm, Distributor
	10461	(XC100-)	Lock, Distributor Arm
47	5618	(XC100-)	Gasket (Sub. for 5644)
48	5536	(XC100-)	Screw
49	5620	(XC100-)	Spring, Contact
50	X 6000	(XC100-)	Interlead, Secondary
51	X 5643	(XC100-)	Cap, Distributor
52	A 3539 R	(-)	Nipple, Distributor to Spark Plug Wire (2 used)
53	IXA 256	(XC100-)	Washer (4 used)
54	5622	(XC100-)	Screw (4 used)
55	AA 6141 R	(G11981-)	Cable, L.H. Spark Plug (Cable, Nut, and Terminal) (Sub. for AA1890R)
56	AA 6141 R	(G11981-)	Cable, R.H. Spark Plug (Cable, Nut, and Terminal) (Sub. for AA1890R)

(Part listed below is an assembly of parts in this grouping.)

AA 3870 R	(G11981-G46500)	Magneto, Wico Type "X"

DISTRIBUTOR COIL (DELCO-REMY) AND IGNITION LOCK
(Serial No. G46501-)



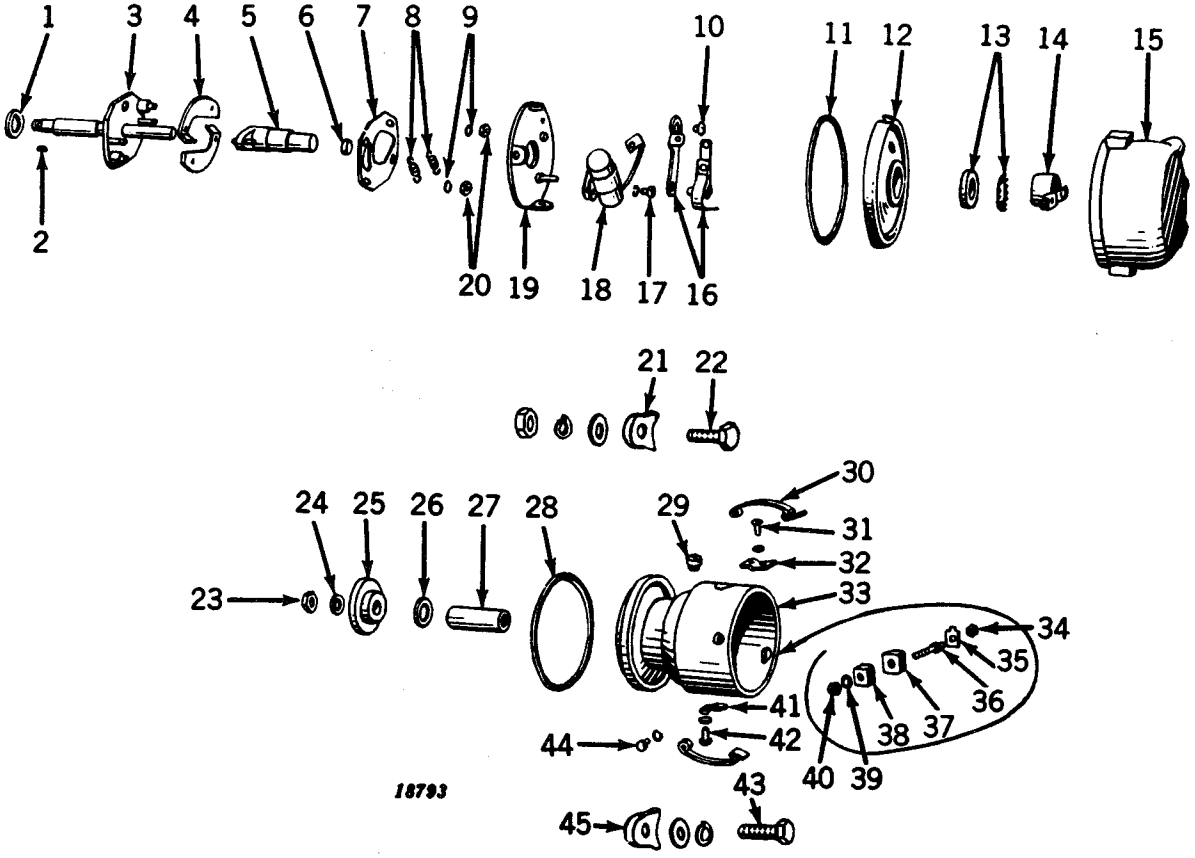
DISTRIBUTOR COIL (DELCO-REMY) AND IGNITION LOCK—Continued
(G46501-)

Key	Part No.	Serial No.	Description
1	AB 4086 R	(G46501-)	Key, Yale (2 Keys) (Furnish lock number RM1 to RM250 and order on separate order blank as keys are cut to order)
	AB 4088 R	(G46501-)	Key, Clum (6 Keys) (No lock numbers necessary)
2	21H 969 R	(G46501-)	Screw, Ignition Lead to Switch (2 used)
	12H 35 R	(G46501-)	Washer, Lock, Ignition Lead to Switch Screw (2 used)
3	AB 4087 R	(G46501-)	Switch, Ignition (With 2 Keys) (Sub. for AB4063R) (Sub. AA5592R*)
4	AA 4845 R	(G46501-)	Lead, Wiring, Ignition Switch to Coil (Sub. for AB4064R)
5	B 2862 R	(G46501-)	Washer, Lock, Switch to Hood End Nut (Sub. AB4251R)
6	B 2861 R	(G46501-)	Nut, Switch to Hood End (Order AB4251R, Pkg. of 10)
7	AA 4883 R	(G46501-)	Bracket, Ignition Coil
8	AA 4845 R	(G46501-)	Lead, Wiring, Ignition Switch to Coil
9	A 3539 R	(G46501-)	Nipple, Secondary Cable to Distributor (Packed 10 in a Pkg.)
10	AA 4882 R	(G46501-)	Cable, Ignition Secondary, Coil to Distributor
11	A 4159 R	(G46501-)	Nipple, Secondary Cable to Coil
12	AA 4983 R	(G46501-)	Coil, Ignition, with Clamp (Sub. for AA4879R)
13	14H 631 R	(G46501-)	Nut, Coil Primary Terminal (2 used)
14	1909206*	(G46501-)	Clip, Lock, Coil Primary Terminal (2 used)
15	AA 4881 R	(G46501-)	Lead, Wiring, Ignition Coil to Distributor
16	19H 99 R	(G46501-)	Screw, Cap, 5/16" x 9/16", Coil to Bracket (2 used)
	12H 10 R	(G46501-)	Washer, Lock, 5/16" (2 used)
	24H 143 R	(G46501-)	Washer, Ignition Coil to Bracket Screw
17	A 3539 R	(G46501-)	Nipple, Spark Plug Cable to Distributor (2 used) (Packed 10 in a Pkg.)
18	AA 6141 R	(G46501-)	Cable, Spark Plug, with Nut and Terminal (2 used) (Sub. for AA1222R and AA1890R)

*Parts for AA5592R Switch, Ignition, with Keys and Mounting Nuts are:

12H 35 R	Washer, Lock, Ignition Lead Switch Screw (2 used)
21H 969 R	Screw, Special Mach., Ignition Lead to Switch (2 used)
A 4699 R	Nut, Special Hex., Switch to Hood End, Inner (Sub. for A4698R)
A 4699 R	Nut, Special Hex., Switch to Hood End, Outer (Packed 5 in a Pkg.)
A 4700 R	Key, Ignition (2 used) (Packed 6 in a Pkg.)

DISTRIBUTOR (DELCO-REMY)
(G46501-)



DISTRIBUTOR (DELCO-REMY)—Continued
(G46501-)

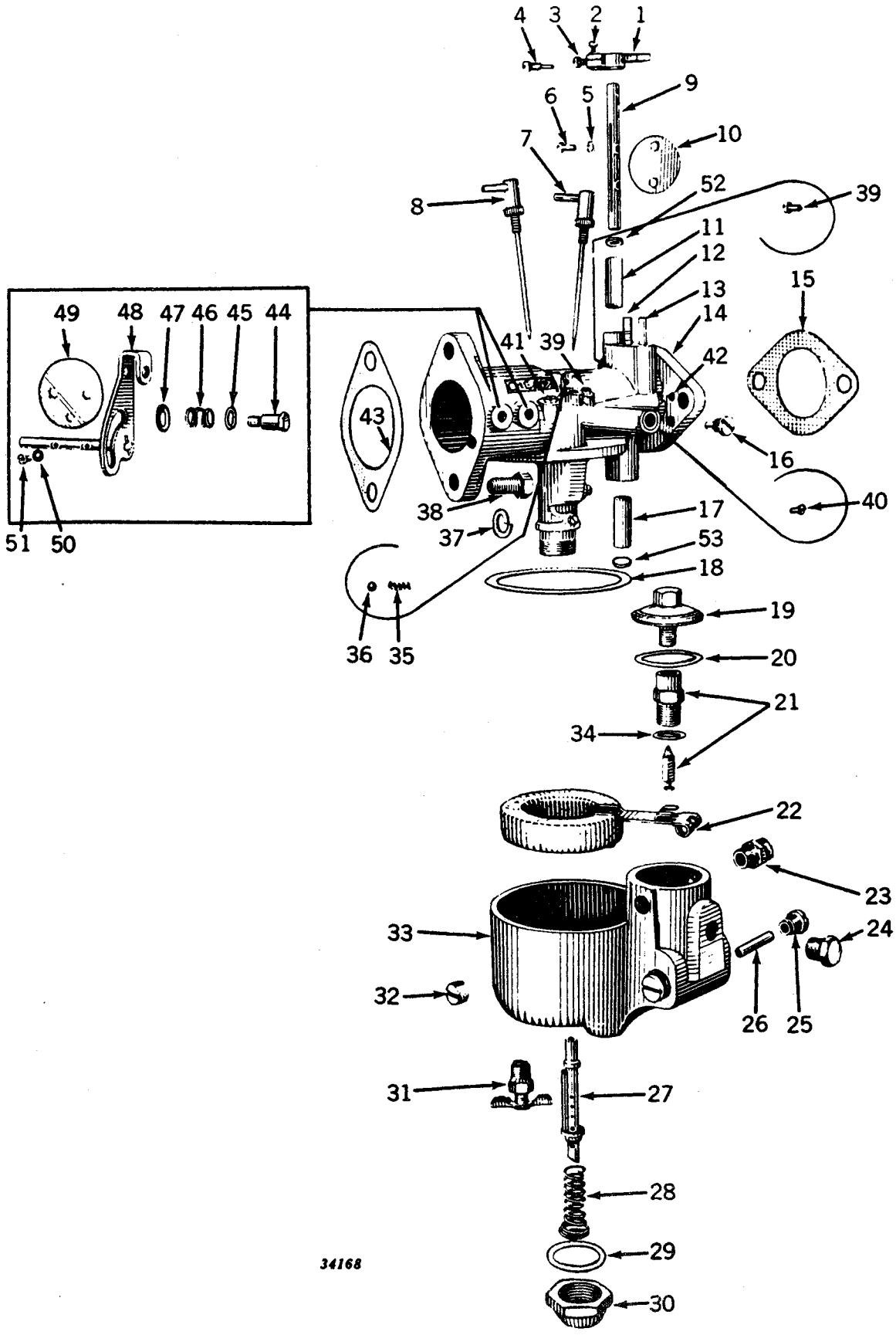
Key	Part No.	Serial No.	Description
1	811912*	(G46501-)	Washer, Weight Plate Spacing (2 used)
2	26H 3 R	(G46501-)	Key, Woodruff
3	1917211	(G46501-)	Plate, Weight, and Shaft
4	1873697	(G46501-)	Weight, Advance (4 used)
5	1917209	(G46501-)	Cam
6	819639	(G46501-)	Wick, Oil
7	1885557	(G46501-)	Plate, Weight Hold-Down
8	1912765	(G46501-)	Spring, Advance Weight (2 used)
9	1885558	(G46501-)	Washer, Special Lock, Weight Plate Stud Nut (2 used)
10	816784*	(G46501-)	Screw, Contact Support to Breaker Plate
11	1889966*	(G46501-)	Gasket, Housing Cover
12	1900119*	(G46501-)	Cover, Housing
13	1914309*	(G46501-)	Seal, Housing Cover
14	1905590*	(G46501-)	Rotor, Distributor
15	1913739	(G46501-)	Cap, Distributor
16	1911119*	(G46501-)	Point, Distributor Contact (Set of 2)
17	21H 968 R	(G46501-)	Screw, Condenser to Breaker Plate
	A 766 R	(G46501-)	Washer Lock
18	1900272**	(G46501-)	Condenser
19	1847643*	(G46501-)	Plate, Breaker
20	14H 631 R	(G46501-)	Nut, Weight Plate Stud (2 used)
21	A 4157 R	(G46501-)	Clamp, Distributor
22	7H 1091 R	(G46501-)	Bolt, Mach., 3/8" x 1-3/4", with Nut, Distributor Clamp to Governor Case
	24H 154 R	(G46501-)	Washer
	12H 11 R	(G46501-)	Washer, Lock, 3/8"
	14H 255 R	(G46501-)	Nut, 3/8" (Sub. for 14H382T)
23	14H 774 R	(G46501-)	Nut, Special Jam, Drive Lug to Shaft
24	12H 40 C	(G46501-)	Washer, Lock, Drive Lug to Shaft Nut
25	1885376	(G46501-)	Lug, Drive
26	811912*	(G46501-)	Washer, Drive Lug Spacing
27	1917207	(G46501-)	Bushing, Distributor Housing
28	A 4158 R	(G46501-)	Gasket, Distributor Housing to Governor Case
29	R 11085 R	(G46501-)	Plug, Pipe, Distributor Oil Reservoir (Sub. for 125947)
30	1889967*	(G46501-)	Clamp, Cap (2 used)
31	21H 975 R	(G46501-)	Screw, Cap Clamp Support to Housing
	A 766 R	(G46501-)	Washer, Lock
32	1889999*	(G46501-)	Support, Upper Cap Clamp
	1918319	(G46501-)	Gasket, Cap Clamp Support to Housing Screw, 1/64"
	1919246	(G46501-)	Retainer, Cap Clamp Support to Housing Screw (Steel)
	1919247	(G46501-)	Gasket, Cap, Clamp Support to Housing Screw, 1/16"
33	1917205	(G46501-)	Housing, Distributor
34	14H 605 R	(G46501-)	Nut, Primary Terminal Stud, Outside
35	1909206*	(G46501-)	Clip, Lock, Terminal Stud
36	1916806	(G46501-)	Stud, Primary Terminal
37	1914142	(G46501-)	Bushing, Insulating, Terminal Stud to Housing, Outside
38	1916805	(G46501-)	Bushing, Insulating, Terminal Stud to Housing, Inside
39	12H 290 R	(G46501-)	Washer, Lock, Inside (Sub. for A2734R)
40	817363*	(G46501-)	Nut, Primary Terminal Stud, Inside
41	1847289*	(G46501-)	Support, Lower Cap Clamp
	1918319	(G46501-)	Gasket, Cap Clamp Support to Housing Screw, 1/64"
	1919246	(G46501-)	Retainer, Cap Clamp Support to Housing Screw (Steel)
	1919247	(G46501-)	Gasket, Cap Clamp Support to Housing Screw, 1/16"
42	21H 975 R	(G46501-)	Screw, Mach., Clamp Support to Housing (2 used)
	A 766 R	(G46501-)	Washer, Lock
43	F 2273 R	(G46501-)	Screw, Cap, 3/8" x 1" (Sub. for 19H1099R)
	12H 11 R	(G46501-)	Washer, Lock, 3/8"
	24H 154 R	(G46501-)	Washer
44	21H 972 R	(G46501-)	Screw, Breaker Plate to Housing
	1919247	(G46501-)	Gasket, Breaker Plate to Housing Screw, 1/16"
	1919246	(G46501-)	Retainer, Breaker Plate to Housing Screw (Steel)
	A 766 R	(G46501-)	Washer, Lock
45	A 4157 R	(G46501-)	Clamp, Distributor to Governor Housing

(Part listed below not illustrated.)

	AA 4877 R	(G46501-)	Distributor, less Coil and Attaching Parts (Delco-Remy)

*Furnished by John Deere Dubuque Tractor Works.
**Furnished by John Deere Harvester Works.

CARBURETOR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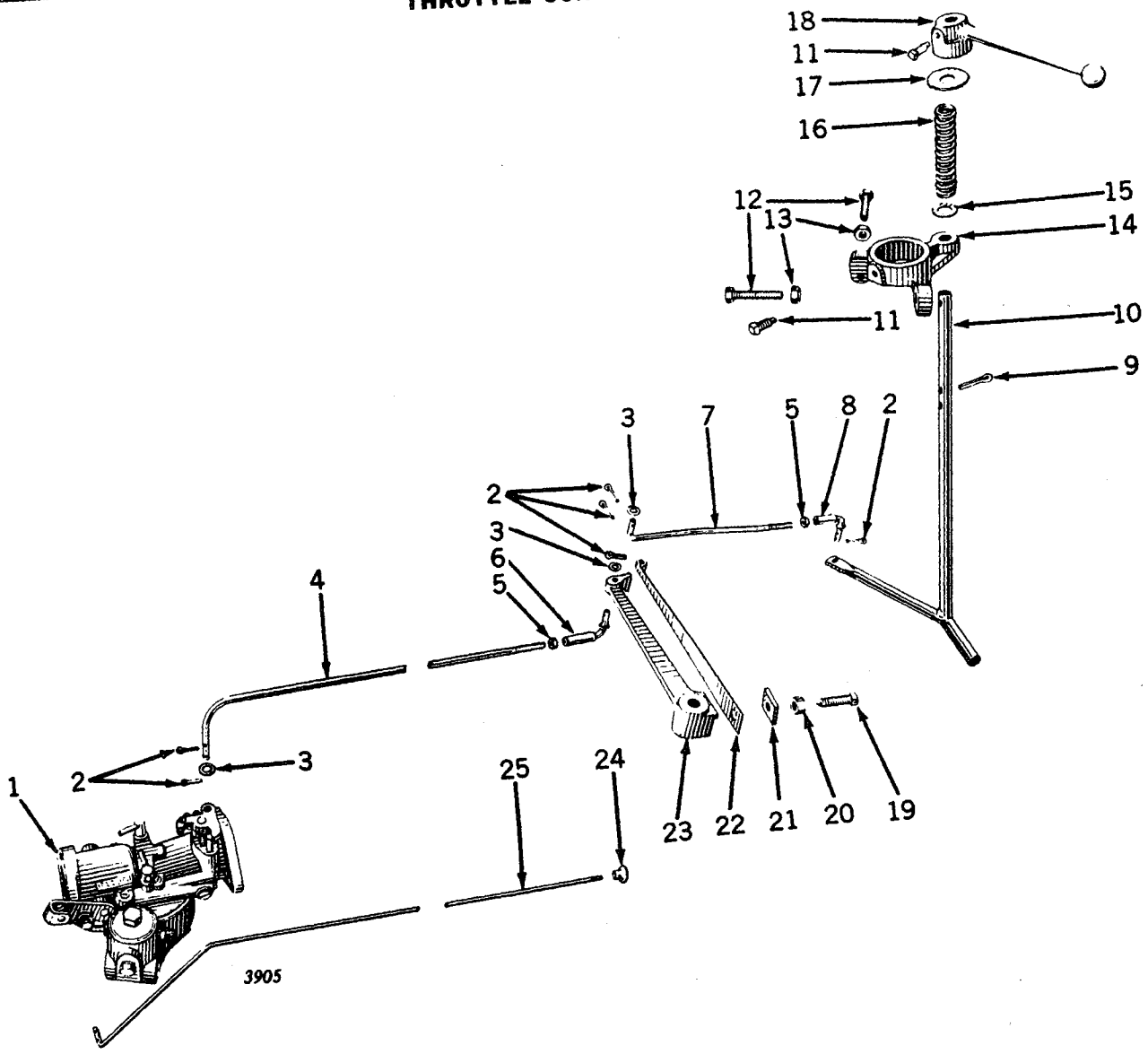
CARBURETOR—Continued

Key	Part No.	Serial No.	Description
1	AR 10023 R	(–)	Lever, Throttle (Sub. for X2648)
2	21H 963 R	(–)	Screw, Clamp
3	21H 975 R	(–)	Screw, Stop
4	R 10036 R	(–)	Screw, Lever (Packed 2 in a Pkg.) (Sub. for S93B)
5	12H 64 R	(–)	Washer, Lock (2 used)
6	21H 971 R	(–)	Screw (2 used)
7	AR 10020 R	(–)	Needle, Idle (Sub. for X2461 No. 2)
8	AR 10018 R	(–)	Needle, Load (Sub. for X2458 No. 1)
9	R 10061 R	(–)	Shaft, Throttle (Packed 10 in a Pkg.) (Sub. for S2369)
10	R 10024 R	(–)	Disk, Throttle (Sub. for P948)
11	S 2471	(–G50091)	Bushing, Throttle Shaft, Upper (Sub. R10114R Packing and R10139R Bushing)
	R 10139 R	(G50092–)	Bushing, Throttle Shaft, Upper (Packed 10 in a Pkg.) (Sub. for 60-476)
12	R 10076 R	(–)	Spring, Stop (Sub. for 18-0)
13	R 10037 R	(–)	Pin, Stop (Sub. for S211G)
14	AR 10030 R	(–G12999)	Body (Sub. for X2890)
	AR 10041 R	(G13000–)	Body (Sub. for 10-2481)
15	321 R	(–)	Gasket (Packed 25 in a Pkg.)
16	R 10054 R	(–)	Plug, Economizer (Sub. for S2151F and S2151E)
17	S 2482	(–G50091)	Bushing, Throttle Shaft, Lower (Sub. One R10139R Bushing, One R10151R Plug and One R10114R Packing)
	R 10139 R	(G50092–)	Bushing, Throttle Shaft, Lower (Packed 10 in a Pkg.) (Sub. for 60-476)
18	R 10026 R	(–)	Gasket, Bowl (Packed 10 in a Pkg.) (Sub. for P951)
19	AR 10021 R	(–)	Strainer (Packed 2 in a Pkg.) (Sub. for X2462)
20	R 10025 R	(–)	Gasket, Strainer (Packed 10 in a Pkg.) (Sub. for P950)
21	AR 10077 R	(–)	Valve and Seat, Float (Brass) (Packed 10 in a Pkg.) (Sub. for X2653, 233-576 and 233-584)
22	AR 10066 R	(–)	Float and Lever (Packed 2 in a Pkg.) (Sub. for 30-635)
	R 10023 R	(–G15771)	Lever, Float (Sub. for P947)
	AR 10010 R	(–G15771)	Screw and Washer, Float (Sub. for X1178B)
23	A 258 R	(–)	Connector (Sub. for D392R)
24	R 10160 R	(–)	Plug, Hex. Hd. (Sub. for S98)
25	R 10050 R	(–)	Screw, Float Bearing (2 used) (Sub. for S2147R)
26	R 10049 R	(–)	Pin, Float Pivot (Packed 2 in a Pkg.) (Sub. for S2146)
27	R 10059 R	(–G12999)	Nozzle (Sub. for S2183A)
	R 10126 R	(G13000–)	Nozzle (Sub. for 47-616 and 47-649)
28	R 10078 R	(–)	Spring, Nozzle Retaining (Packed 2 in a Pkg.) (Sub. for 25J)
29	R 10014 R	(–G12999)	Gasket, Bowl Nut (Packed 10 in a Pkg.) (Sub. for P710)
	R 10089 R	(G13000–)	Gasket, Bowl Nut (Sub. for 16-A-53)
30	R 10063 R	(–G12999)	Nut, Bowl (Sub. for S2424)
	R 10155 R	(G13000–)	Nut, Bowl (Sub. for 81-143)
31	AR 10075 R	(–)	Cock, Drain (Packed 5 in a Pkg.) (Sub. for 87-3)
32	B 1107 R	(–)	Plug
33	R 10009 R	(–G12999)	Bowl (Sub. for DLT-13)
	R 10144 R	(G13000–)	Bowl (Sub. for 65-166)
34	R 10172 R	(–)	Gasket, Float Valve Seat (Sub. for P1209)
35	R 10075 R	(–)	Spring, Friction Ball (2 used) (Sub. for 1-K)
36	R 10038 R	(–)	Ball, Needle Valve Friction (2 used) (Sub. for S251A)
37	12H 11 R	(–)	Washer, Lock, 3/8″ (4 used)
38	19H 218 D	(–)	Screw, Cap, 3/8″ x 1″ (4 used) (Sub. for 19H211R)
39	R 10067 R	(–)	Plug, Drill, No. 10-32 (4 used) (Sub. for S2502)
40	R 10045 R	(–)	Plug, Drill, 7/32″-32 (Sub. for S1506)
41	15-223*	(–)	Plug, Drill, 1/4″-28 (Sub. for S2041)
42	R 10041 R	(–)	Plug, Drill, No. 10-32 (Sub. for S763)
43	D 1034 R	(–)	Gasket (Packed 25 in a Pkg.)
44	R 10057 R	(–)	Screw, Choke Spring (Sub. for S2154)
45	R 10010 R	(–)	Washer (Sub. for P52)
46	R 10079 R	(–)	Spring (Sub. for 25-V)
47	R 10147 R	(–)	Washer (Sub. for P850 and 78-434)
48	AB 1843 R	(–G12999)	Lever and Shaft, Choke
	AR 10043 R	(G13000–)	Lever and Shaft, Shoke (Sub. for 26-647)
49	R 10011 R	(–G12999)	Disk, Choke (Sub. for P348)
	R 10109 R	(G13000–)	Disk, Choke (Sub. for 27-182)
50	A 765 R	(–)	Washer, Lock (2 used)
51	21H 962 R	(–)	Screw (2 used)
52	R 10114 R	(G50092–)	Packing, Throttle Shaft, Upper (Packed 10 in a Pkg.) (Sub. for 44-62)
53	R 10151 R	(G50092–)	Plug (Packed 5 in a Pkg.) (Sub. for 80-175)
(Parts listed below are not illustrated.)			
	AA 4525 R	(–)	Kit, Carburetor Parts (For AA2498R, AF240R, and AF731R Carburetors)
	AF 240 R	(–G12999)	Carburetor, Complete (DLTX-24) (Sub. AA2498R)
	AF 731 R	(G13000–)	Carburetor, Complete (DLTX-51)
	AA 4991 R	(–)	Gasket Set, Carburetor Service (See Page 146 for Contents and Illustration)

*Furnished by John Deere Dubuque Tractor Works

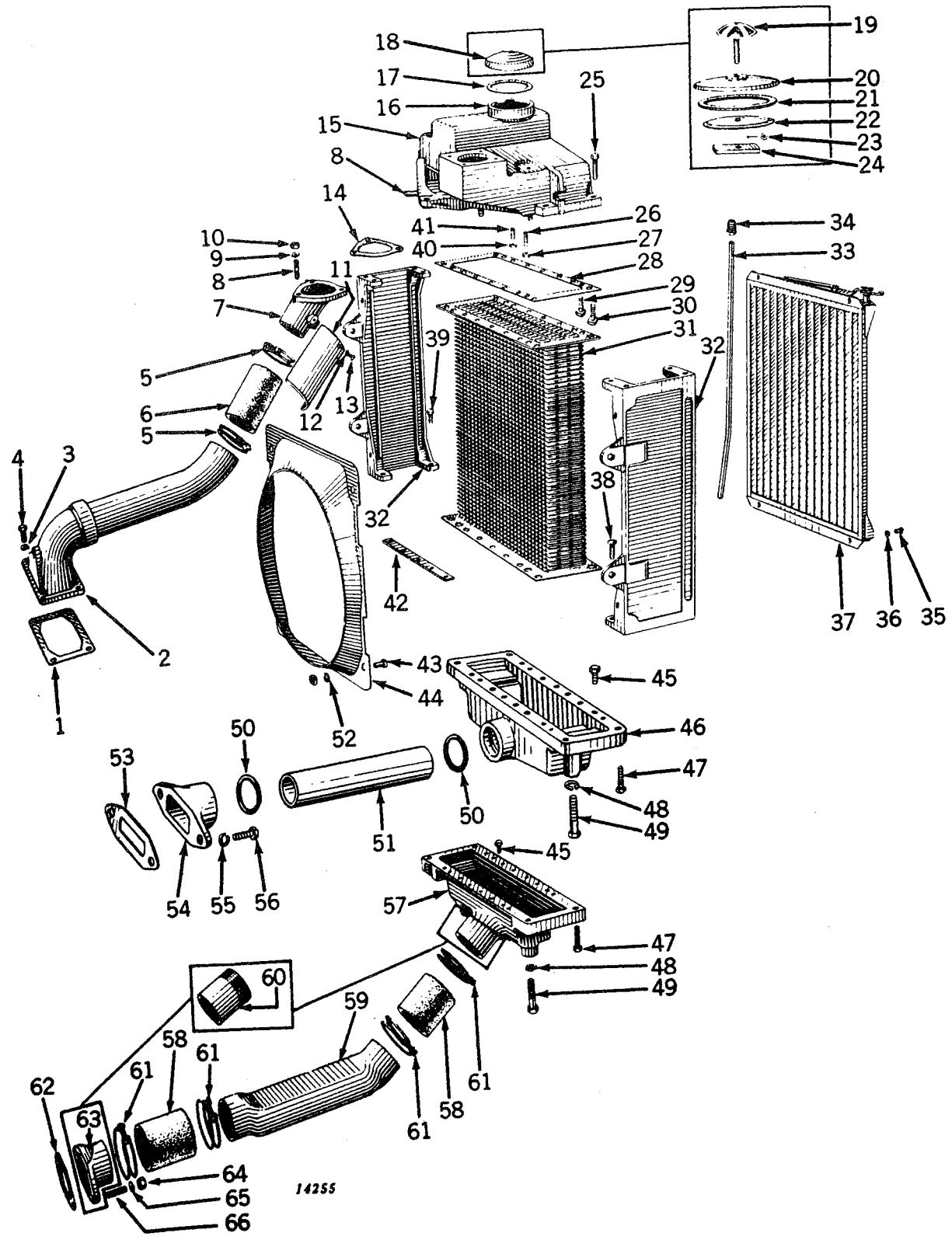
THROTTLE CONTROL



THROTTLE CONTROL—Continued

Key	Part No.	Serial No.	Description
1	AF 240 R	(–G12999)	Carburetor (Sub. AA2498R)
	AF 731 R	(G13000–)	
2	11H 22 R	(–)	Pin, Cotter, 3/32" x 1" (6 used) (Sub. for 11H18R)
3	24H 132 R	(–)	Washer (4 used)
4	F 119 R	(–)	Rod, Throttle
5	14H 338 R	(–)	Nut, 1/4"
6	D 157 R	(–G7179)	End, Throttle Rod
	D 2887 R	(G7180–)	
7	F 149 R	(–)	Rod, Speed Control
8	D 157 R	(–)	End, Speed Control Rod
9	11H 39 R	(–)	Pin, Cotter, 1/8" x 3/4"
10	F 148 R	(–G12999)	Shaft, Speed Control
	AF 641 R	(G13000–)	
11	22H 42 T	(–)	Screw, Set (Dog Point) (2 used) (Sub. for A320R)
12	F 2270 R	(–)	Screw, Cap, 5/16" x 1-1/4", Throttle Stop (Sub. for 19H124R)
13	14H 785 R	(–)	Nut, 5/16" (2 used) (Sub. for 14H253R)
14	B 390 R	(–G12999)	Bracket
	F 618 R	(G13000–)	
15	24H 169 R	(–)	Washer
16	C 1438 R	(–)	Spring
17	24H 553 R	(–)	Washer (Sub. for 24H496R)
18	A 80 R	(–)	Lever
19	22H 87 R	(–)	Screw, Set
20	14H 255 R	(–)	Nut, 3/8" (Sub. for 14H382T)
21	B 274 R	(–)	Clamp
22	A 1491 R	(–)	Spring, Speed Change
23	B 272 R	(–)	Arm
24	B 1951 R	(G13000–)	Knob (Use on Tractors with Electric Starting Equipment)
25	F 702 R	(G13000–)	Rod, Choke (Use on Tractors with Electric Starting Equipment)

COOLING SYSTEM



COOLING SYSTEM—Continued

Key	Part No.	Serial No.	Description
1	F 94 R	(-G7099)	Gasket (Packed 5 in a Pkg.)
	F 489 R	(G7100-)	
2	AF 255 R	(-G7099)	Pipe, F93R, Upper Water
	AF 498 R	(G7100-G12999)	Pipe, F488R, Upper Water
	AF 651 R	(G13000-)	Pipe, F664R, Upper Water
3	12H 13 R	(-)	Washer, Lock, 1/2" (6 used)
4	19H 1131 N	(-)	Screw, Cap, 1/2" x 1-1/4" (4 used) (Sub. for 19H448R)
5	F 90 R	(-)	Clamp, Hose (6 used)
6	F 89 R	(-G2199)	Hose, Upper Water Pipe
	F 374 R	(G2200-)	Hose, Upper Water Pipe*
7	AF 427 R	(-G4250)	Elbow, F383R, Water Inlet**
	F 456 R	(G4251-G12999)	Elbow, Water Inlet*
	F 662 R	(G13000-)	Elbow, Water Inlet
8	19H 1131 N	(-G12999)	Screw, Cap, 1/2" x 1-1/4" (2 used)†* (Sub. for 19H448R)
	D 488 R	(G13000-)	Stud, 1/2" x 2" (4 used)
9	12H 13 R	(-G12999)	Washer, Lock, 1/2" (2 used)
	12H 13 R	(G13000-)	Washer, Lock, 1/2" (3 used)
10	14H 392 R	(G13000-)	Nut, 1/2" (4 used)
11	F 398 R	(G3170-)	Plate, Baffle°
12	12H 10 R	(G3170-)	Washer, Lock, 5/16" (2 used)
13	A 3232 R	(G3170-)	Screw, Mach. (2 used)° (Order AA4955R, Pkg. of 50)
14	F 86 R	(-G12999)	Gasket (Packed 5 in a Pkg.)
	F 663 R	(G13000-)	
15	F 79 R	(-G4250)	Tank, Top
	F 450 R	(G4251-G12999)	Tank, Top*
	F 658 R	(G13000-G20202)	Tank, Top, without Filler Flange (Sub. for AF666R)
	F 864 R	(G20203-)	Tank, Top, without Filler Flange (Pressure Cooling) (Sub. for AF957R)
16	AB 1607 R	(G13000-G20202)	Flange, Filler
	AA 3492 R	(G20203-)	Neck, Filler (Pressure Cooling)
17	B 1669 R	(G13000-G20202)	Gasket (Packed 5 in a Pkg.)
	A 2905 R	(G20203-)	Gasket (Pressure Cooling) (Packed 5 in a Pkg.)
18	AB 1621 R	(G13000-G20202)	Cap, Radiator
	AA 3489 R	(G20203-)	Cap, Radiator (Pressure Cooling)
19	AD 97 R	(-G4250)	Head, D363R, Filler Cap, with Stud
	AA 796 R	(G4251-G12999)	Head, A1198R, Filler Cap, with Stud*
20	D 319 R	(-G12999)	Cap, Filler
	AD 86 R	(-G4250)	Cap, Filler, Complete
	AA 795 R	(G4251-G12999)	Cap, Filler, Complete*
21	D 473 R	(-G12999)	Gasket (Packed 5 in a Pkg.)
22	D 126 R	(-G12999)	Baffle
23	11H 41 R	(-G12999)	Pin, Cotter, 1/8" x 1"
24	D 362 R	(-G12999)	Bar, Clamp
25	7H 179 R	(-G4250)	Bolt, Mach., 5/16" x 1-1/8", with Nut (12 used) (Sub. F2270R and 14H785R)
	7H 179 R	(G4251-G12999)	Bolt, Mach., 5/16" x 1-1/8", with Nut (10 used) (Sub. F2270R and 14H785R)
	7H 162 R	(G4251-G12999)	Bolt, Mach., 5/16" x 7/8" (28 used) (Sub. 19H1118N)
	19H 304 R	(G13000-)	Screw, Cap, 7/16" x 1-1/2" (4 used)
26	C 2175 R	(G13000-)	Stud, 3/8" x 1-13/16" (2 used)
27	14H 255 R	(G13000-)	Nut, 3/8" (2 used)
28	F 83 R	(-G4250)	Gasket (2 used)
	F 454 R	(G4251-G12999)	Gasket (2 used)* (Packed 5 in a Pkg.)
	F 661 R	(G13000-)	Gasket (2 used) (Packed 10 in a Pkg.)
29	7H 162 R	(-G4250)	Bolt, Mach., 5/16" x 7/8" (26 used) (Sub. 19H1118N)
	7H 162 R	(G4251-)	Bolt, Mach., 5/16" x 7/8" (6 used) (Sub. 19H1118N)
30	7H 328 R	(G13000-)	Bolt, Mach., 3/8" x 1-1/8" (2 used)
31	AF 257 R	(-G4250)	Core, Radiator
	AF 458 R	(G4251-G12999)	Core, Radiator*
	AF 643 R	(G13000-)	Core, Radiator
32	F 81 R	(-G2600)	Side, Radiator (2 used)
	F 390 R	(G2601-G4250)	
	F 452 R	(G4251-G12999)	Side, Radiator (2 used)*
	F 660 R	(G13000-)	Side, Radiator (2 used)
33	F 605 R	(G13000-G20202)	Tube, Drain
34	F 716 R	(G13000-G20202)	Nut, Drain Tube Coupling
35	13H 311 R	(-G4250)	Bolt, Stove, 5/16" x 3/4", with Nut (4 used) (Sub. 21H692R and 14H785R)
	19H 99 R	(G4251-G12999)	Screw, Cap, 5/16" x 9/16" (4 used)
	A 3232 R	(G13000-)	Screw, Mach. (4 used) (Sub. for A2189R)
36	12H 10 R	(-)	Washer, Lock, 5/16" (4 used)
37	AF 399 R	(-G4250)	Shutter, Radiator**
	AF 463 R	(G4251-G12999)	Shutter, Radiator*
	AF 626 R	(G13000-)	Shutter, Radiator

(Continued)

*Also used from (-G4250) when equipped with F452R Radiator Sides.
**Used only for those tractors bearing the serial numbers specified having Radiator Sides identified as F81R.
°Also used for (-G3169) when equipped with F383R Water Pipe.
†Also used for (-G9199) when equipped with F518R Cylinder Head Inlet Pipe.
NOTE: Only one part used in this grouping unless otherwise indicated.

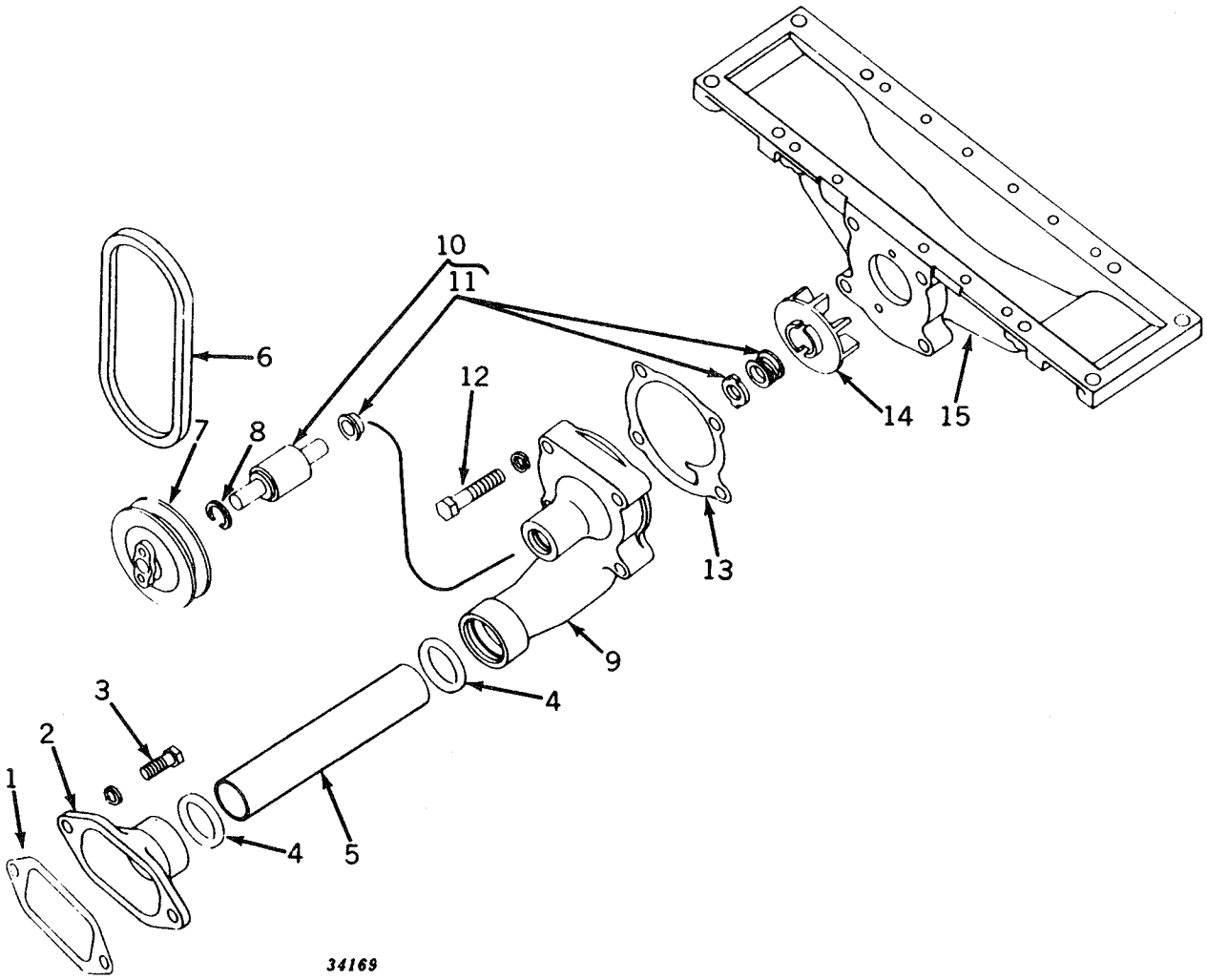
COOLING SYSTEM—Continued

Key	Part No.	Serial No.	Description
38	7H 335 R	(G13000–)	Bolt, Mach., 3/8" x 1-1/4", with Nut (2 used) (Sub. F2273R and 14H255R)
39	19H 218 D	(G13000–)	Screw, Cap, 3/8" x 1" (2 used) (Sub. for 19H211R)
40	14H 785 R	(G13000–)	Nut, 5/16" (6 used)
41	B 1504 R	(G13000–)	Stud, 5/16" x 15/16" (6 used)
42	F 82 R	(–G2600)	Strap (4 used)
	F 391 R	(G2601–G4250)	
	F 453 R	(G4251–G12999)	Strap (4 used)*
	A 192 R	(G13000–)	Strap (4 used)
43	19H 1134 N	(–G12999)	Bolt, Mach., 3/8" x 3/4", with Nut (4 used) (Sub. for 7H301R)
	19H 1255 T	(G13000–)	Screw, Cap, 3/8" x 5/8" (6 used) (Sub. for 19H199R)
44	F 380 R	(–G4250)	Shroud, Fan**
	F 455 R	(G4251–)	Shroud, Fan*
45	19H 1112 H	(G13000–G60699)	Screw, Cap, 5/16" x 3/4" (2 used)
	19H 1119 N	(G13000–)	Bolt, Mach., 5/16" x 7/8", with Nut (10 used) (Sub. for 7H162R)
	19H 1118 N	(G60700–)	Screw, Cap, 5/16" x 7/8" (2 used) (Sub. for 19H110R)
46	F 947 R	(G43999–G60699)	Tank, Bottom
	F 1051 R	(G60700–)	
47	19H 360 T	(G13000–)	Screw, 7/16" x 2" (4 used) (Sub. for 19H353R)
48	12H 15 R	(–)	Washer, Lock, 5/8" (2 used)
49	19H 1415 R	(–G60699)	Screw, Cap, 5/8" x 2-5/8" (2 used) (Sub. for 19H697R)
	B 568 R	(G60700–)	Screw, Cap, 5/8" x 3-3/4", Special (2 used)
50	F 950 R	(G43999–G60699)	Packing, "O" Ring (2 used) (Packed 10 in a Pkg.)
	F 1056 R	(G60700–)	
51	F 949 R	(G43999–G60699)	Pipe, Lower Water
	F 1055 R	(G60700–)	
52	12H 11 R	(–G12999)	Washer, Lock, 3/8" (4 used)
	12H 11 R	(G13000–)	Washer, Lock, 3/8" (6 used)
53	F 519 R	(G9200–)	Gasket (Packed 5 in a Pkg.)
54	F 948 R	(G43999–G60699)	Pipe, Inlet
	F 1054 R	(G67000–)	
55	12H 13 R	(G43999–)	Washer, Lock, 1/2" (2 used)
56	19H 1131 N	(G43999–)	Screw, Cap, 1/2" x 1-1/4" (2 used) (Sub. for 19H448R)
	F 80 R	(–G4250)	Tank, Bottom
57	F 451 R	(G4251–G12999)	
	F 659 R	(G13000–G43998)	
58	F 89 R	(–G43998)	Hose (2 used)
59	F 91 R	(–G12999)	Pipe, Lower Water
	F 665 R	(G13000–G43998)	
60	F 87 R	(–G12999)	Pipe, Radiator Outlet
	F 87 R	(–G9199)	Pipe, Cylinder Outlet
61	F 90 R	(–G43998)	Clamp, Hose (4 used)
62	F 519 R	(G9200–)	Gasket (Packed 5 in a Pkg.)
63	F 87 R	(–G9199)	Pipe, Inlet
	F 518 R	(G9200–G12999)	
	F 666 R	(G13000–G43998)	
64	14H 392 R	(G9200–G43998)	Nut, 1/2" (2 used)
65	.....	(G9200–)	Washer, Lock, 1/2" (2 used)
66	294 R	(G9200–G43998)	Stud, 1/2" x 1-11/16" (2 used)
..	AF 958 R	(G20203–)	Tube, Vent Drain, with Clip (Pressure Cooling)
..	F 866 R	(G20203–)	Clip, Vent Drain Tube (Pressure Cooling)
..	24H 154 R	(G20203–)	Washer, on Clip to Top Tank Screw (Pressure Cooling)

*Also used from (–G4250) when equipped with F452R Radiator Sides.
**Used only for those tractors bearing the serial numbers specified having Radiator Sides identified as F81R.
°Also used for (–G3169) when equipped with F383R Water Pipe.
†Also used for (–G9199) when equipped with F518R Cylinder Head Inlet Pipe.
NOTE: Only one part used in this grouping unless otherwise indicated.

MEMORANDA

WATER PUMP (G60700-)



WATER PUMP (G60700-)—Continued

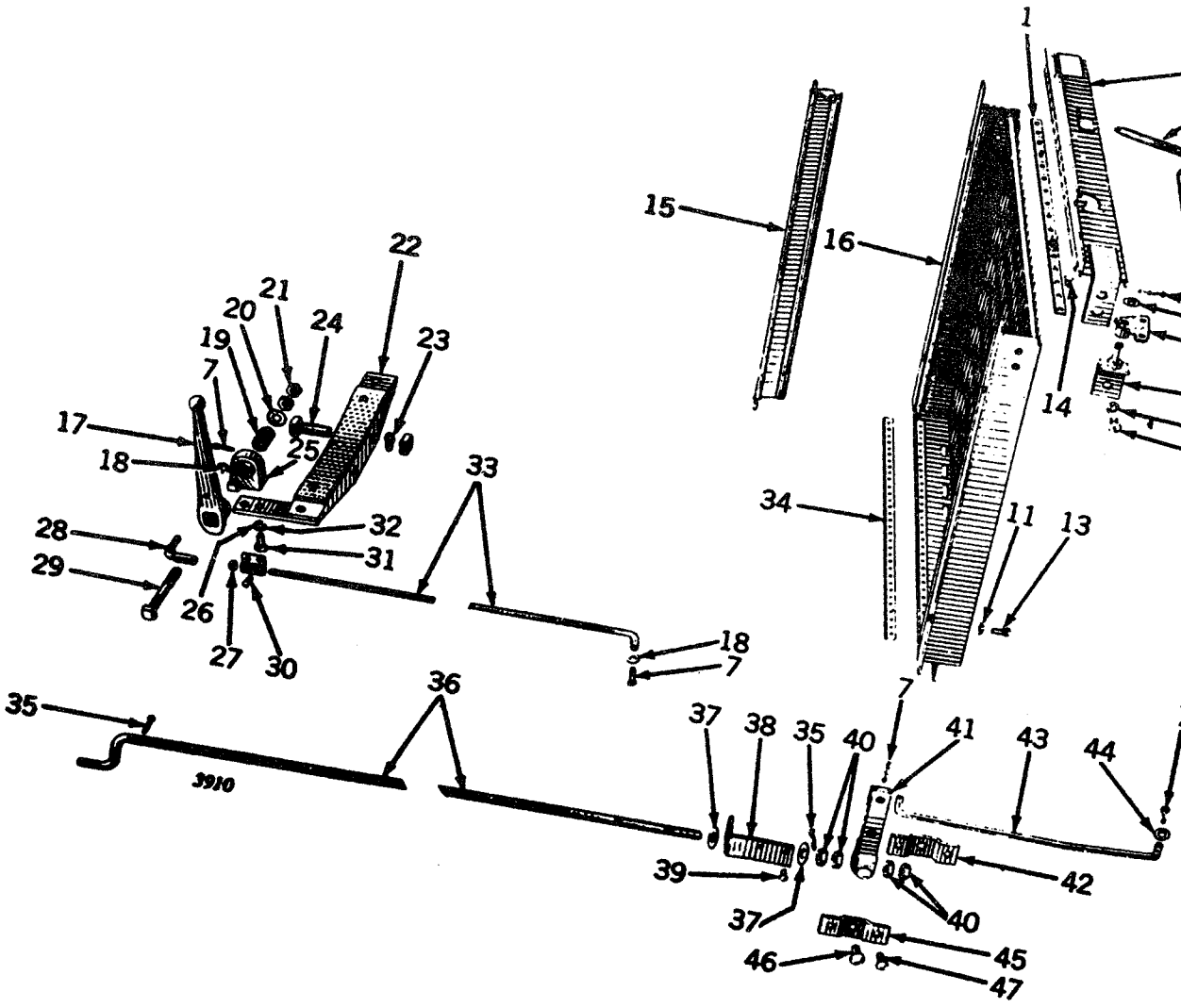
Key	Part No.	Serial No.	Description
1	F 519 R	(G60700–)	Gasket, Inlet (Packed 5 in a Pkg.) (Sub. for F1053R)
2	F 1054 R	(G60700–)	Pipe, Inlet
3	19H 1131 N	(G60700–)	Screw, Cap, 1/2" x 1-1/4" (2 used) (Sub. for 19H448R)
	12H 13 R	(G60700–)	Washer, Lock, 1/2" (2 used)
4	F 1056 R	(G60700–)	Packing, "O" Ring, Lower Water Pipe Hose (2 used) (Packed 10 in a Pkg.)
5	F 1055 R	(G60700–)	Pipe, Lower Water Pipe
6	F 1057 R	(G60700–)	Belt, Generator and Water Pump
7	A 4283 R	(G60700–)	Pulley, Water Pump
8	A 4275 R	(G60700–)	Snap Ring, Bearing Retainer
9	F 1052 R	(G60700–)	Housing, Water Pump
10	AA 5579 R	(G60700–)	Bearing, with Slinger, Washer, and Seal
11	AA 5580 R	(G60700–)	Slinger, Washer, and Seal
12	19H 1004 T	(G60700–)	Screw, Cap, 1/2" x 2-1/4" (3 used) (Sub. for 19H484R)
	12H 13 R	(G60700–)	Washer, Lock, 1/2" (3 used)
13	F 1053 R	(G60700–)	Gasket, Water Pump Housing (Packed 5 in a Pkg.)
14	A 4298 R	(G60700–)	Impeller, Water Pump
15	F 1051 R	(G60700–)	Tank, Radiator Bottom

(Parts listed below are an assembly of the parts in this grouping.)

AF 1322 R	**(G13000-G60699)**	**Pump, Water, Complete, with Radiator Bottom Tank (ATTACHMENT)**
AF 1301 R	(G60700–)	Water Pump, Consisting of Seal, Bearing with Slinger, Housing, Pulley, and Impeller (Sub. AF2368R Pump and A4283R Pulley)

TRACTORS—MODELS "G," "GN," "GW," AND "GH"

SHUTTER AND CONTROLS
(G1000-G12999)

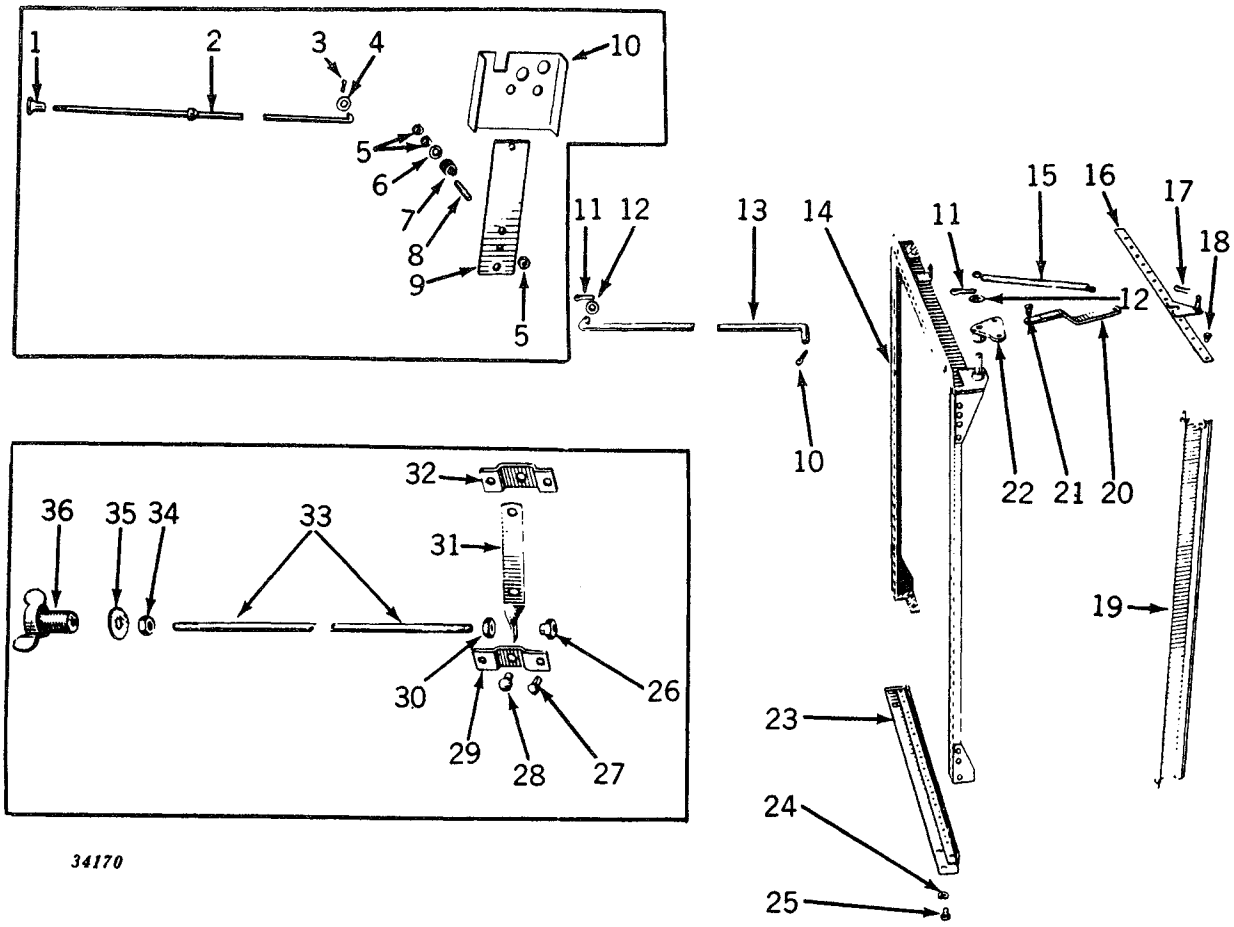


SHUTTER AND CONTROLS—Continued
(G1000-G12999)

Key	Part No.	Serial No.	Description
1	AF 387 R	(-G4250)	Bar and Stud, Operating
	AF 478 R	(G4251-G12999)	Bar and Stud, Operating*
2	AF 388 R	(-G4250)	Bar, Top Tie and Bearing
	AF 479 R	(G4251-G12999)	Bar, Top Tie and Bearing*
3	A 1856 R	(-G4250)	Spring
	A 1999 R	(G4251-G12999)	Spring*
4	11H 3 R	(G4251-G12999)	Pin, Cotter, 1/16" x 1/2"*
5	F 344 R	(-G4250)	Link, Operating
	AF 480 R	(G4251-G12999)	Link, Operating, and Spring Clip*
6	A 1854 R	(-G12999)	Rivet
7	11H 22 R	(-G12999)	Pin, Cotter, 3/32" x 1" (4 used) (Sub. for 11H18R)
8	A 1853 R	(-G12999)	Washer
9	AA 1522 R	(-G4250)	Crank, Bell
	AF 475 R	(G4251-G12999)	Crank, Bell*
10	AA 1521 R	(-G4250)	Bracket and Stud
11	12H 9 R	(-G4250)	Washer, Lock, 1/4" (10 used)
	12H 9 R	(G4251-G12999)	Washer, Lock, 1/4" (8 used)
12	21H 597 R	(-G12999)	Screw, Mach. (4 used)
13	13H 311 R	(-G4250)	Bolt, Stove, 5/16" x 3/4" (4 used) (Sub. 14H785R and 21H692R)
	19H 99 R	(G4251-G12999)	Screw, Cap, 5/16" x 9/16" (4 used)*
14	A 1655 R	(-G12999)	Rivet (16 used)
15	AF 385 R	(-G4250)	Blade with Pivot Pins (16 used)
	AF 476 R	(G4251-G12999)	Blade with Pivot Pins (19 used)*
16	AF 386 R	(-G4250)	Frame and Bearing Bar
	AF 477 R	(G4251-G12999)	Frame and Bearing Bar*
17	A 1786 R	(-G4250)	Lever, Control
18	24H 132 R	(-G4250)	Washer (2 used)
19	A 1785 R	(-G4250)	Spring
20	24H 154 R	(-G4250)	Washer (2 used)
21	14H 257 R	(-G4250)	Nut, 7/16"
22	AF 229 R	(-G4250)	Support
23	12H 13 R	(-G4250)	Washer, Lock, 1/2" (2 used)
24	19H 462 N	(-G4250)	Bolt, Mach., 1/2" x 1-1/2", with Nut (2 used) (Sub. for 7H741R)
25	A 1787 R	(-G4250)	Bracket
26	12H 11 R	(-G4250)	Washer, Lock, 3/8" (2 used)
27	14H 338 R	(-G4250)	Nut, Jam, 1/4"
28	D 157 R	(-G4250)	End, Control Rod
29	7H 427 H	(-G4250)	Bolt, Mach., 3/8" x 2-3/4", with Nut (Sub. for 7H428R)
30	16H 250 R	(-G4250)	Rivet, 3/16" x 3/8" (2 used)
31	A 1890 R	(-G4250)	Guide
32	19H 99 R	(-G4250)	Screw, Cap, 5/16" x 9/16" (2 used)
33	F 261 R	(-G4250)	Rod, Operating
34	AF 474 R	(G4251-G12999)	Retainer and Bearing Strip*
35	11H 22 R	(G4251-G12999)	Pin, Cotter, 3/32" x 1" (2 used) (Sub. for 11H18R)
36	F 477 R	(G4251-G12999)	Crank, Control Rod*
37	24H 156 R	(G4251-G12999)	Washer (2 used)*
38	F 469 R	(G4251-G12999)	Guide*
39	16H 250 R	(G4251-G12999)	Rivet, 3/16" x 3/8" (2 used)*
40	14H 732 R	(G4251-G12999)	Nut, Jam, 3/8" (4 used)*
41	AF 473 R	(G4251-G12999)	Lever, Control, with Follower*
42	F 474 R	(G4251-G12999)	Bracket, Outer*
43	F 476 R	(G4251-G12999)	Rod, Control, Short*
44	24H 132 R	(G4251-G12999)	Washer*
45	F 473 R	(G4251-G12999)	Bracket, Inner*
46	16H 1304 A	(G4251-G12999)	Rivet, 3/8" x 5/8"*
47	16H 648 A	(G4251-G12999)	Rivet, 1/4" x 1/2" (2 used)*
..	AF 399 R	(-G4250)	Shutter, Complete
..	AF 463 R	(G4251-G12999)	

*Also for (-G4250) when AF446R Radiator and Shutter has been Installed.
NOTE: Only one part used in this grouping unless otherwise indicated.

SHUTTER AND CONTROLS



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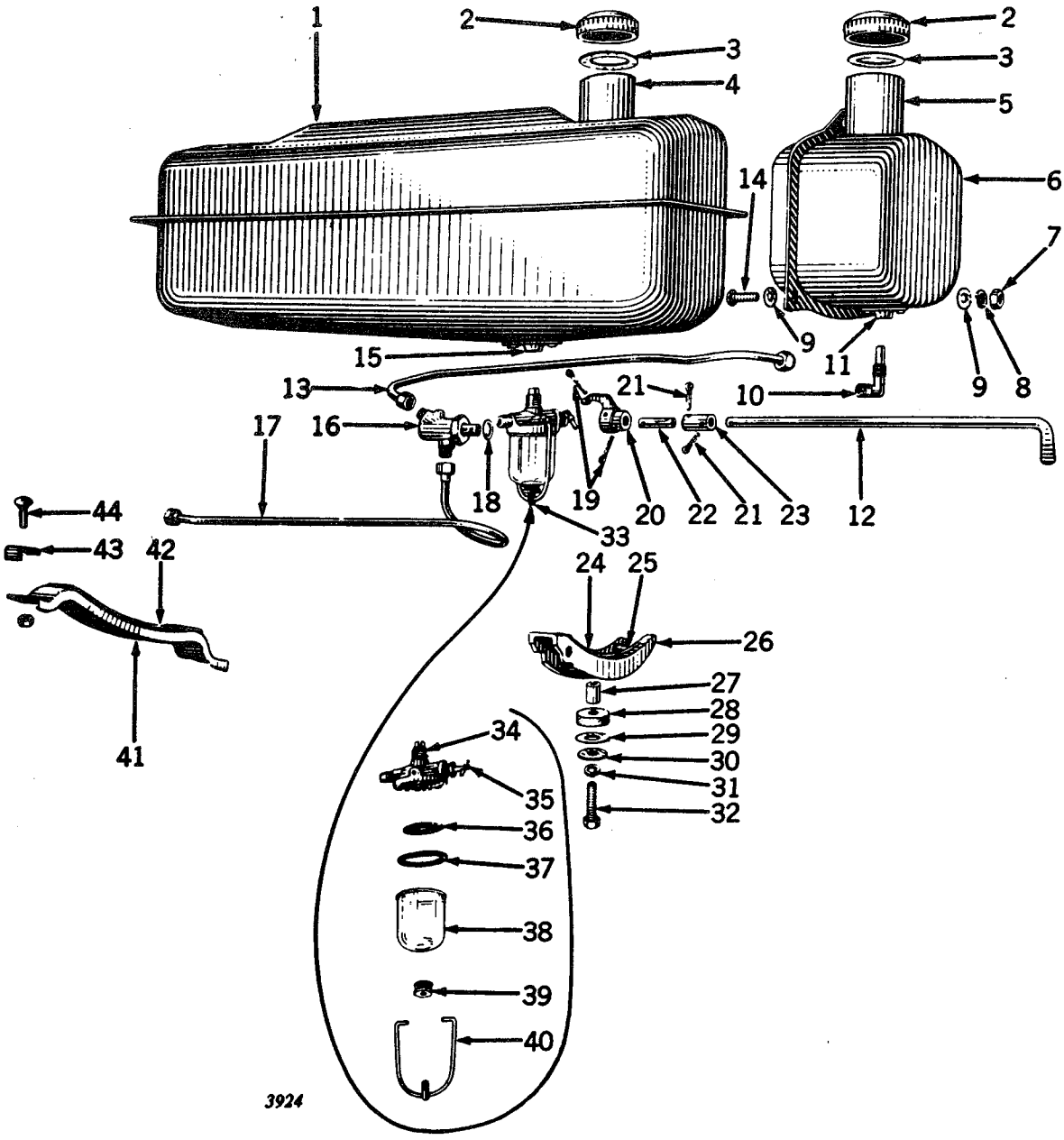
SHUTTER AND CONTROLS—Continued

Key	Part No.	Serial No.	Description
1	B 1951 R	(G52176–)	Knob
2	F 1040 R	(G52176–)	Rod, Control
3	11H 22 R	(G52176–)	Pin, Cotter, 3/32″ x 1″ (Sub. for 11H18R)
4	24H 39 R	(G52176–)	Washer
5	14H 732 R	(G52176–)	Nut, Jam, 3/8″
6	24H 154 R	(G52176–)	Washer
7	D 699 R	(G52176–)	Spring
8	R 826 R	(G52176–)	Stud
9	F 1039 R	(G52176–)	Lever
10	A 3855 R	(G52176–)	Bracket
11	11H 22 R	(G13000–)	Pin, Cotter, 3/32″ x 1″ (3 used) (Sub. for 11H18R)
12	24H 132 R	(G13000–)	Washer (2 used)
13	A 2133 R	(G13000–G52175)	Link, Control (Short)
	F 1041 R	(G52176–)	Link, Control
14	AF 658 R	(G13000–)	Frame and Bearing Bar
15	A 1999 R	(G13000–)	Spring
16	AF 657 R	(G13000–)	Bar, Operating and Stud
17	11H 3 R	(G13000–)	Pin, Cotter, 1/16″ x 1/2″
18	F 674 R	(G13000–)	Rivet (20 used)
19	AF 660 R	(G13000–)	Blade, Shutter (20 used)
20	F 675 R	(G13000–)	Link, Operating
21	A 1854 R	(G13000–)	Rivet
22	AA 1522 R	(G13000–)	Crank, Bell
23	AF 659 R	(G13000–)	Bar, Bottom Tie
24	12H 9 R	(G13000–)	Washer, Lock, 1/4″ (4 used)
25	21H 597 R	(G13000–)	Screw, Mach. (4 used)
26	B 1522 R	(G13000–G52175)	Nut, Step
27	16H 648 A	(G13000–G52175)	Rivet, 1/4″ x 1/2″ (2 used)
28	16H 1304 A	(G13000–G52175)	Rivet, 3/8″ x 5/8″
29	F 473 R	(G13000–G52175)	Bracket
30	B 1523 R	(G13000–G52175)	Nut, Lock
31	B 1520 R	(G13000–G52175)	Lever
32	B 1521 R	(G13000–G52175)	Bracket
33	B 1518 R	(G13000–G52175)	Rod, Control (Long)
34	14H 732 R	(G13000–G52175)	Nut, Jam, 3/8″
35	24H 155 R	(G13000–G52175)	Washer
36	B 1516 R	(G13000–G52175)	Handle

FUEL SYSTEM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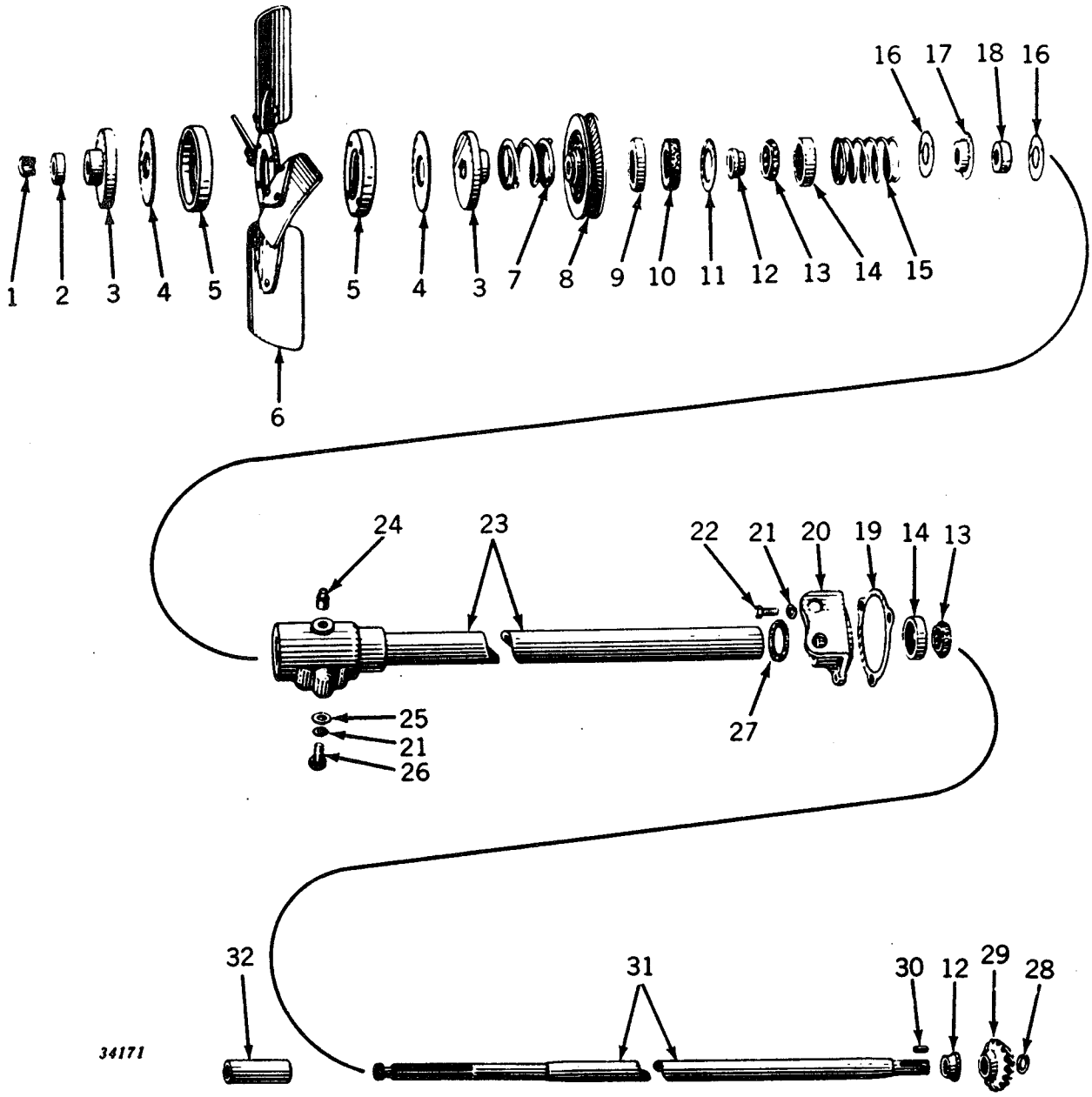
FUEL SYSTEM—Continued

Key	Part No.	Serial No.	Description
1	AF 226 R	(-G4250)	Tank, Fuel, less Filler Caps
	AF 459 R	(G2451-G12999)	Tank, Fuel, less Filler Caps*
	AF 619 R	(G13000-)	Tank, Fuel, less Filler Caps
2	AD 709 R	(-)	Cap, Filler (2 used)
3	D 1851 R	(-)	Gasket, Filler Cap (2 used) (Packed 5 in a Pkg.)
4	A 4872 R	(-G12999)	Neck, Fuel Filler (Sub. for D1837R)
	B 1539 R	(G13000-)	Neck, Fuel Filler
5	A 4872 R	(-G12999)	Neck, Gasoline Filler (Sub. for D1837R)
	A 2404 R	(G12000-)	Neck, Gasoline Filler
6	AF 1253 R	(G13000-)	Tank, Gasoline (Sub. for AF653R)
7	14H 611 R	(G13000-)	Nut, 5/16" (3 used)
8	12H 10 R	(G13000-)	Washer, Lock, 5/16" (3 used
9	24H 39 R	(G13000-)	Washer (4 used)
10	A 2956 R	(-)	Strainer (Sub. for AA454R)
11	A 460 R	(-)	Flange, Outlet
	H 577 R	(G13000-G14012)	
	18H 30 R	(G13000-G14012)	Rivet (3 used)
	A 3068 R	(G14013-)	Flange, Bushing (Used on Tractors G1000-G14012 if Tank is equipped with A3068R Bushing Flange)
12	A 2291 R	(G13000-)	Rod, Control
13	AF 499 R	(-G12999)	Pipe, Gasoline
	AF 624 R	(G13000-)	
14	13H 311 R	(G13000-)	Bolt, Stove, 5/16" x 3/4", with Nut (2 used) (Sub. 14H785R and 21H692R)
	21H 679 T	(G13000-)	Screw, Mach. (Top)
15	D 82 R	(-G9644)	Flange, Outlet
	A 2491 R	(G9645-G12999)	
	18H 30 R	(G9645-G12999)	Rivet (3 used)
16	AB 609 R	(-G12999)	Cock, Three-Way
	AB 2805 R	(G13000-G59701)	
	AA 5333 R	(G59702-)	
17	AF 500 R	(-G12999)	Pipe, Fuel
	AF 625 R	(G13000-)	
18	D 2122 R	(-)	Washer, Packing (Packed 5 in a Pkg.)
19	11H 41 R	(G13000-)	Pin, Cotter, 1/8" x 1" (2 used)
20	B 1901 R	(G13000-)	Stop, Indexing
21	11H 62 R	(G13000-)	Pin, Cotter, 5/32" x 1-1/4" (2 used)
22	F 593 R	(G13000-)	Extension, Rod
23	A 2230 R	(G13000-)	Link, Rod
24	F 28 R	(-G12999)	Cushion
	B 1451 R	(G13000-)	
25	D 1592 R	(-G12999)	Rivet (3 used) (Packed 100 in a Pkg.) (Sub. for AD1772R)
	D 1592 R	(G13000-)	Rivet (2 used) (Packed 100 in a Pkg.) (Sub. for AD1772R)
26	AF 229 R	(-G4250)	Support with Cushion
	AF 470 R	(G4251-G12999)	Support with Cushion*
	AF 652 R	(G13000-)	Support with Cushion
27	F 671 R	(G13000-)	Spacer (2 used)
28	B 1825 R	(G13000-)	Washer (Rubber) (2 used) (Packed 10 in a Pkg.)
29	24H 457 R	(G13000-)	Washer (2 used)
30	24H 106 R	(G13000-)	
31	12H 11 R	(G13000-)	Washer, Lock, 3/8" (2 used)
32	F 2274 R	(G13000-)	Screw, Cap, 3/8" x 1-3/4" (2 used) (Sub. for 19H242R)
33	AA 499 R	(-G59701)	Filter, Fuel
	AA 5334 R	(G59702-)	
34	AC 1316 R	(-G59701)	Body, Filter (Sub. for C2378R)
	AC 1079 R	(-G59701)	Body with Valve, Filter
	AA 5309 R	(G59702-)	Body, Filter
35	AC 1080 R	(-G59701)	Valve, Filter
	AA 4298 R	(G59702-)	
36	AA 519 R	(-G59701)	Screen, Filter
	AA 4297 R	(G59702-)	
37	C 1778 R	(-)	Gasket, Filter (Packed 25 in a Pkg.)
38	AA 4507 R	(-)	Bowl and Gasket, Filter (Heat Resistant Bowl) (Sub. for AA2064R)
39	AA 518 R	(-)	Nut with Washer, Adjusting
40	AA 517 R	(-)	Bail
41	AF 228 R	(-G4250)	Support with Cushion
	AF 469 R	(G4251-G12999)	Support with Cushion*
	AA 2254 R	(G13000-)	Support with Cushion
42	A 1013 R	(G1000-G4250)	Cushion
	F 466 R	(G4251-G12999)	Cushion*
	A 2406 R	(G13000-)	Cushion
	D 1520 R	(-)	Rivet (3 used) (Packed 100 in a Pkg.) (Sub. for AD1771R)
43	C 1573 R	(-G4250)	Clip, Hood (4 used)
	C 1573 R	(G4251-G12999)	Clip, Hood (3 used)
	B 1441 R	(G13000-)	Clip, Hood (4 used)
44	2H 322 R	(-)	Bolt, Carriage, 3/8" x 1-1/4", with Nut (4 used)

*Used (-G4250) when equipped with Radiator Sides bearing the Casting No. F452R.

FAN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FAN—Continued

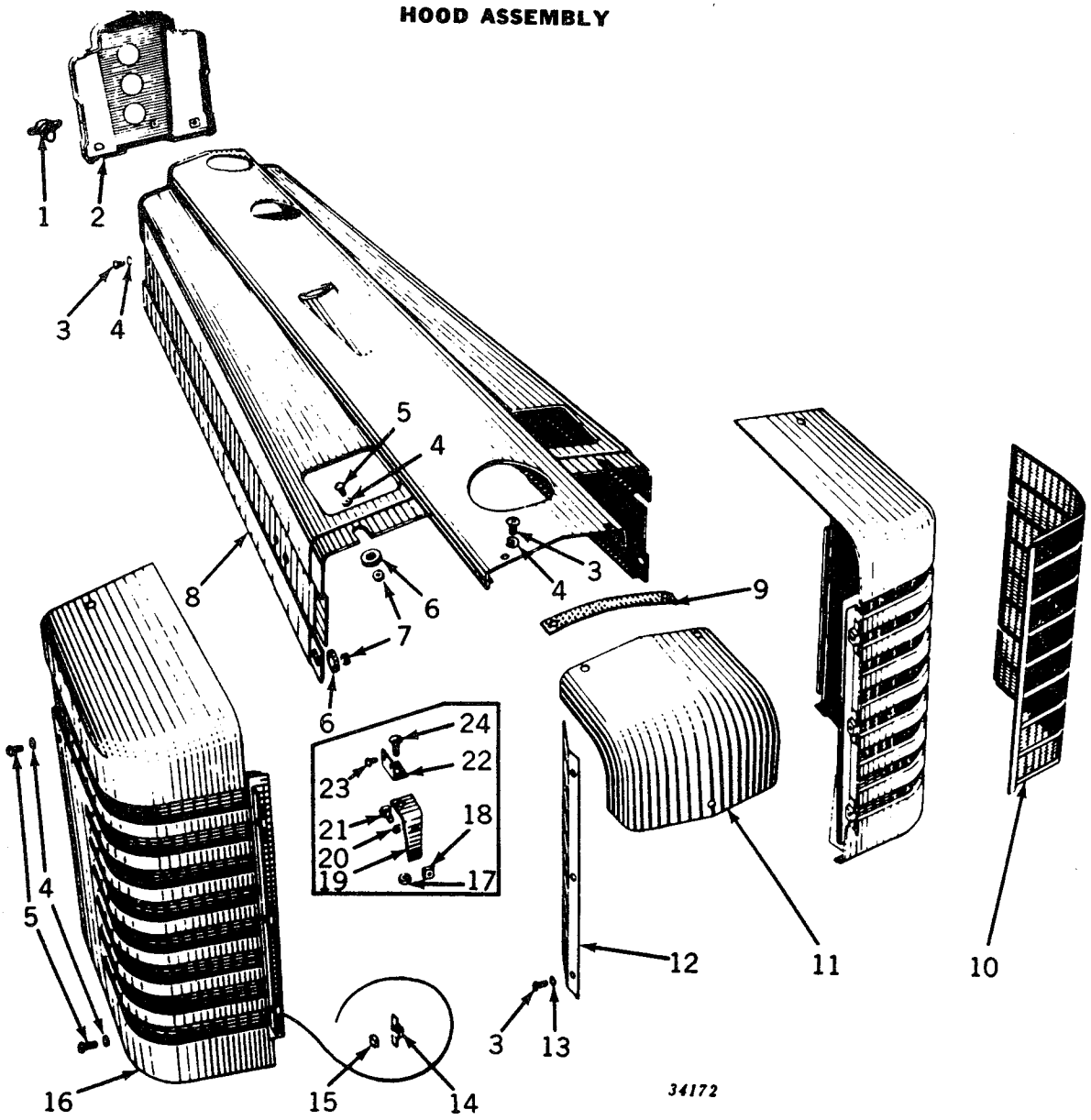
Key	Part No.	Serial No.	Description
1	D 1720 R	(G1000–)	Washer, Lock (Half) (2 used) (Packed 10 in a Pkg.)
2	B 2122 R	(G13910–G37523)	Keeper, Fan°†*
	A 3645 R	(G37524–)	Keeper, Fan
3	AB 3314 R	(G13910–)	Disk, Drive (Set of 2) (2 used)°†*
4	D 399 R	(G13910–)	Disk, Friction (2 used)°†* (Packed 5 in a Pkg.)
5	A 4059 R	(G40888–)	Cup, Fan Drive (2 used)
6	AF 417 R	(G1000–G2199)	Fan Assembly, Fan Shroud, Rad. Inlet Elbow, and Bottom Tank**
	AF 593 R	(G1000–G2199)	Fan, only**
	AF 823 R	(G2200–G4250)	Fan Assembly° (Sub. AF824R)
	AF 824 R	(G4251–G13909)	Fan Assembly°
	AF 822 R	(G2200–G4250)	Fan (Sub. AF825R)†
	AF 825 R	(G13910–)	Fan with Cups°†*
7	F 808 R	(G13910–)	Spring°†*
8	F 807 R	(G13901–G51471)	Pulley°†*
	F 1028 R	(G51472–)	Pulley
	AF 443 R	(G13000–G25999)	Pulley, A2771R and A2772R (Split Casting) (Use with Lighting Equipment only)
9	B 298 R	(G1000–)	Retainer
10	B 297 R	(G1000–)	Washer, Felt (Sub. for AB518R)
11	24H 847 R	(G1000–)	Washer (Sub. for B296R)
12	JD 7656 R	(G1000–)	Cone (2 used)
13	JD 7657 R	(G1000–)	Retainer, with Balls (2 used)
14	JD 7655 R	(G1000–)	Cup (2 used)
15	A 846 R	(G1000–)	Spring
16	24H 239 R	(G1000–G13909)	Washer (Sub. for 24H562R)
	D 1736 R	(G13910–)	Washer°†* (2 used) (Packed 5 in a Pkg.)
17	A 286 R	(G1000–G13909)	Retainer
	F 806 R	(G13910–)	Retainer*†
18	A 393 R	(G1000–G13909)	Washer, Packing (Cork) (Sub. for B294R) (Packed 5 in a Pkg.)
	B 2127 R	(G13909–)	Washer, Packing*† (Packed 5 in a Pkg.)
19	A 1181 R	(G1000–)	Gasket (.015" Thick) (Packed 5 in a Pkg.)
	A 1182 R	(G1000–)	Gasket (.006" Thick) (Packed 10 in a Pkg.)
20	A 1180 R	(G1000–G12999)	Housing
	F 670 R	(G13000–G13909)	
	F 809 R	(G13910–)	
21	12H 11 R	(G1000–)	Washer, Lock, 3/8" (5 used)
22	19H 218 D	(G1000–)	Screw, Cap, 3/8" x 1" (3 used) (Sub. for 19H211R)
23	AF 637 R	(G1000–)	Housing, B290R or F632R, with Support Tube (Sub. for AA817R)
24	15H 254 R	(G1000–)	Plug, Pipe
25	24H 43 R	(G1000–)	Washer (2 used)
26	F 2272 R	(G1000–)	Screw, Cap, 3/8" x 3/4" (2 used) (Sub. for 19H203R)
27	B 293 R	(G1000–)	Packing (Rubber) (Packed 5 in a Pkg.)
28	A 369 R	(G1000–)	Snap Ring (Packed 10 in a Pkg.)
29	AF 530 R	(G1000–)	Gear, F113R, and Pinion, F114R
30	D 403 R	(G1000–)	Key
31	A 1176 R	(G1000–G13909)	Shaft, Fan
	AA 3663 R	(G13910–G37523)	Shaft, Fan (Sub. One A3645R and One AF1106R)
	AF 1106 R	(G37524–)	Shaft, Fan
32	B 2129 R	(G13910–)	Spacer°†*

(Part listed below is an assembly of most of the parts in this grouping.)

	AF 2319 R	(G13910–)	Bearing, Kit, Front Fan, Consisting of Bearings, Washers, Packings and Retainers (Will fit G1000–G13909 if AF824R has been installed)

°Used on Tractors G1000–G4250 if Radiator Sides are marked F452R.
†Used on Tractors G2200–G4250 if AF823R Fan Assembly has been installed.
*Used on Tractors G4251–G13909 if AF824R Fan Assembly has been installed.
**Used on Tractors when Radiator Sides are marked F81R.
NOTE: Only one part used in this grouping unless otherwise indicated.

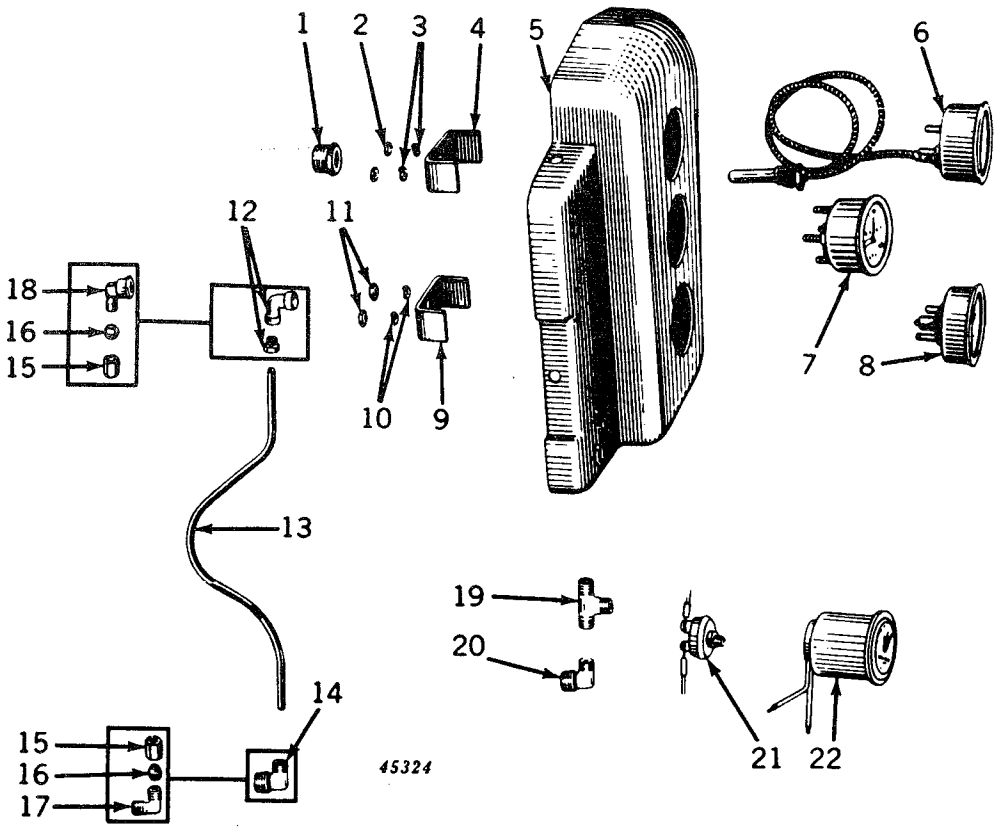
HOOD ASSEMBLY



HOOD ASSEMBLY—Continued

Key	Part No.	Serial No.	Description
1	B 1516 R	(G13000–)	Handle, Shutter Control
2	AF 655 R	(G13000–G52175)	Cap, End
	AF 1277 R	(G52176–)	
	A 4270 R	(G57449–)	Plug, Button, in End Cap
3	A 3232 R	(G13000–)	Screw, Mach. (10 used)
4	12H 291 R	(G13000–)	Washer, Lock (19 used) (Sub. for A2188R and A3546R)
5	H 1085 R	(G13000–)	Screw, Mach. (12 used) (Order AH1230R, Pkg. of 50)
6	A 4668 R	(G13000–)	Washer, Spacing (Rubber) (4 used) (Sub. for B1838R) (Packed 10 in a Pkg.)
7	B 1839 R	(G13000–)	Spacer (6 used)
8	AF 232 R	(–G4250)	Hood
	AF 472 R	(G4251–G12999)	Hood (Also used on G1000–G4250 when equipped with Radiator Sides Bearing the Casting No. F452R)
	AF 761 R	(G13000–G52175)	Hood (Sub. for AF622R)
	AF 1278 R	(G52176–)	Hood
9	B 1544 R	(G13000–)	Cushion
10	F 654 R	(G13000–)	Screen, Grille (2 used)
11	A 2144 R	(G13000–)	Medallion (Sub. for AA1787R)
12	F 648 R	(G13000–)	Plate, Center
13	12H 10 R	(–)	Washer, Lock, 5/16" (3 used)
14	B 1433 R	(G13000–)	Retainer, Nut (10 used)
15	14H 785 R	(G13000–)	Nut, 5/16" (10 used)
16	AF 631 R	(G13000–)	Grille, R.H.
	AF 632 R	(G13000–)	Grille, L.H.
17	14H 255 R	(–G12999)	Nut, 3/8" (4 used)
18	14H 785 R	(–G12999)	Nut, 5/16" (4 used)
19	F 84 R	(–G2199)	Bracket, Hood Clip (2 used) (Only for G1000–G2199 having Radiator Sides Bearing the Casting Number F81R)
	F 381 R	(G2200–G12999)	Bracket, Hood Clip, R.H.
	F 382 R	(G2200–G12999)	Bracket, Hood Clip, L.H.
20	12H 10 R	(–G12999)	Washer, Lock, 5/16" (4 used)
21	7H 162 R	(–G12999)	Bolt, Mach., 5/16" x 7/8", with Nut (4 used)
22	C 1573 R	(G4251–G12999)	Clip, Hood (4 used) (Also used on G1000–G4250 when equipped with Radiator Sides Bearing the Casting Number F452R)
23	16H 250 R	(–)	Rivet, 3/16" x 3/8" (8 used)
24	2H 322 R	(–G12999)	Bolt, Carriage, 3/8" x 1-1/4", with Nut (4 used)

GAUGES AND HOUR METER



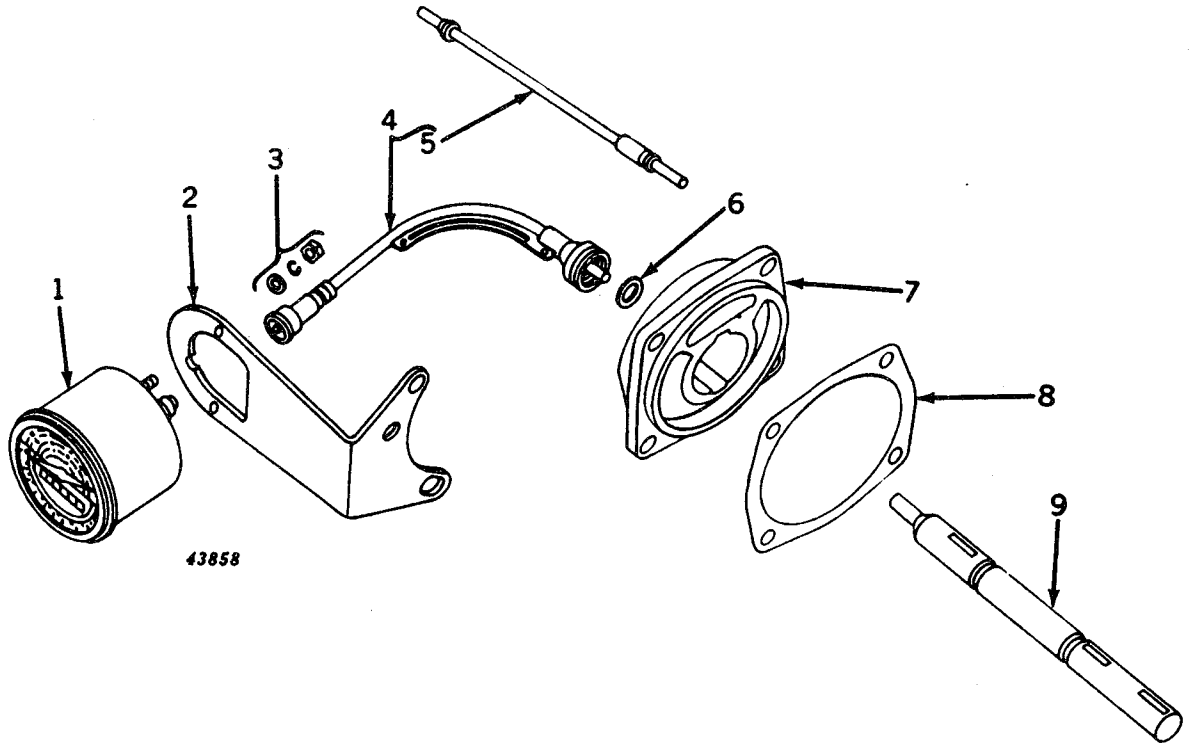
Key	Part No.	Serial No.	Description
1	A 1248 R	(–)	Bushing, Heat Indicator Tube
2	14H 631 R	(–G12999)	Nut, No. 10 (2 used)
3	A 766 R	(–G12999)	Washer, Lock (2 used)
4	A 1247 R	(–G12999)	Bracket, Heat Indicator
	A 1712 R	(G13000–)	Clamp
5	AF 655 R	(G13000–G52175)	Cap, End
	AF 1277 R	(G52176–)	
6	AA 883 R	(–G12999)	Indicator, Heat
	AA 1342 R	(G13000–G20202)	
	AA 6295 R	(G20203–)	Indicator, Heat (Sub. for AA1342R and AA3534R)
7	AF 2749 R	(G13000–)	Ammeter (Sub. for AB2568R)
8	AB 292 R	(–G12999)	Gauge, Oil Pressure, with Nuts and Lock Washers
	AF 2775 R	(G13000–)	Gauge, Oil Pressure, with Nuts and Lock Washers (Sub. for AB1549R)
	A 3615 R	(–)	Clip on Oil Pressure Gauge, L.H. Stud
9	.....	(–)	Clamp
10	.....	(–)	Washer, Lock (2 used)
11	.....	(–)	Nut (2 used)
12	AA 4936 R	(G50520–)	Elbow
13	F 594 R	(G13000–G13909)	Line, Oil Pressure Gauge
	F 804 R	(G13910–)	
14	AF 1204 R	(G50520–)	Elbow
15	A 2500 R	(G13000–G50519)	Nut, Compression (2 used)
16	A 2499 R	(–G50519)	Sleeve (2 used)
17	D 3159 R	(G13910–G50519)	Elbow
18	A 2501 R	(G13910–G50519)	
19	15H 541 R	(–)	Tee, Pipe (Used with Hour Meter Pressure Switch)
20	D 3159 R	(–)	Elbow (Used with Hour Meter Pressure Switch)
21	**AA 5337 R**	(–)	**Switch, Hour Meter Pressure, with Elbow and Tee (ATTACHMENT) (Use on Tractor with Magneto)**
22	AR 720 R	(–)	Switch, Hour Meter
	AA 5338 R	(–)	**Meter, Hour* (12-Volt) (ATTACHMENT)**

(Part listed below is not illustrated.)

	A 4270 R	(G57449–)	Plug, Bottom, in End Cap (Used on Tractor with Magneto)

*For service, send to John W. Hobbs Corporation, Springfield, Illinois.

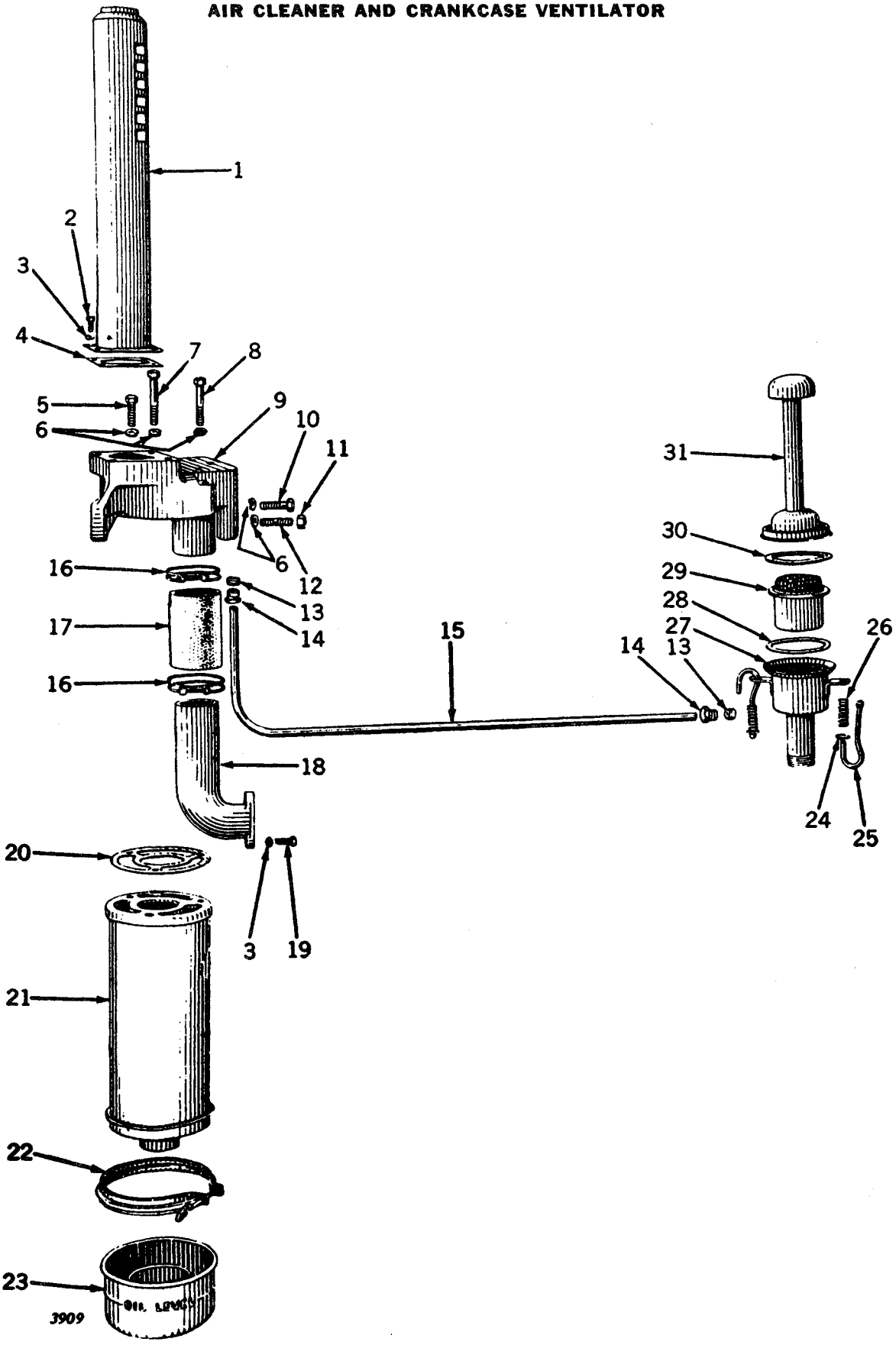
SPEED-HOUR METER AND ATTACHING PARTS



Key	Part No.	Serial No.	Description
1	AF 1719 R	–	Meter, Speed-Hour*
	AF 1756 R	–	**Meter, Speed-Hour*, with Attaching Parts (ATTACHMENT) (Sub. for AF1715R) (For Field Installation Also Order One AF1757R)**
2	F 1508 R	–	Bracket
3	14H 631 R	–	Nut, Special Hex. (2 used) (Packed 25 in a Pkg.)
	A 767 R	–	Washer, Lock, Special (2 used)
	24H 91 R	–	Washer (2 used) (Sub. for 24H33R)
4	AB 4737 R	–	Shaft, Flexible, with Cable
	AB 4776 R	–	Cable, Flexible Shaft, with Rivet (For Stewart-Warner Shaft)
5	AB 4765 R	–	Cable, Flexible Shaft, with Rivet (For "AC" Shaft)
6	B 3285 R	–	Washer, Copper
7	F 1506 R	–	Housing
	AF 1757 R	–	**Housing, Governor, L.H. Bearing, with Governor Shaft and Gaskets (ATTACHMENT) (For Field Installation Also Order One AF1756R)**
8	F 109 R	–	Gasket, Thick (2 used) (Packed 5 in a Pkg.)
	F 110 R	–	Gasket, Thin (2 used) (Packed 5 in a Pkg.)
9	F 1507 R	–	Shaft, Governor

*For Service, See Your United Motors Service Station.

AIR CLEANER AND CRANKCASE VENTILATOR

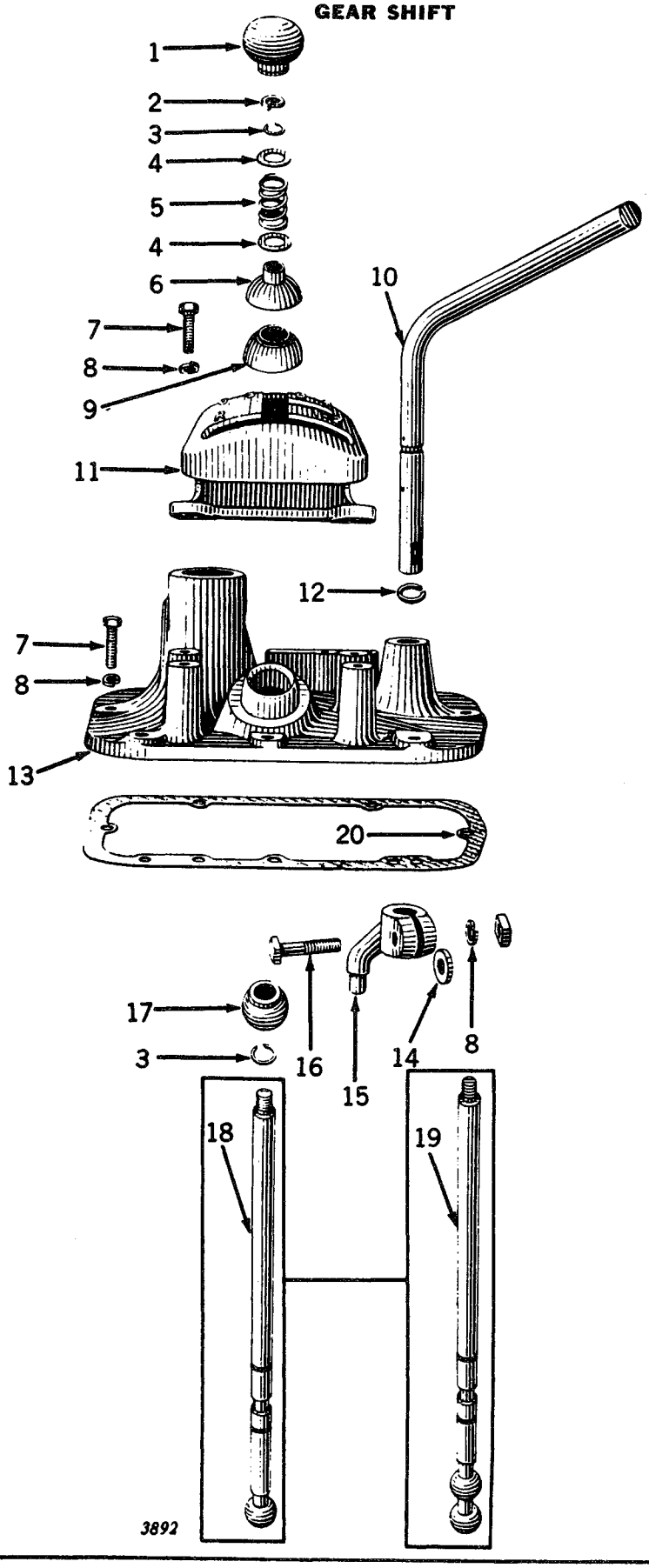


AIR CLEANER AND CRANKCASE VENTILATOR—Continued

Key	Part No.	Serial No.	Description
1	AA 931 R	(-G12999)	Stack, Air
	AF 656 R	(G13000-)	
2	F 2272 R	(-)	Screw, Cap, 3/8" x 3/4" (4 used) (Sub. for 19H203R)
3	12H 11 R	(-)	Washer, Lock, 3/8" (4 used)
4	F 715 R	(G13000-)	Gasket
5	19H 1218 C	(-G12999)	Screw, Cap, 1/2" x 3-1/2" (3 used) (Sub. for 19H519R)
	19H 462 N	(G13000-)	Screw, Cap, 1/2" x 1-1/2" (Sub. for 19H457R)
6	12H 13 R	(-)	Washer, Lock, 1/2" (6 used)
7	19H 1120 N	(G13000-)	Screw, Cap, 1/2" x 3-1/4" (Sub. for 19H514R)
8	19H 506 H	(G13000-)	Screw, Cap, 1/2" x 2-3/4" (Sub. for 19H500R)
9	F 142 R	(-G4250)	Bracket, Air Cleaner
	F 457 R	(G4251-G12999)	Bracket, Air Cleaner**
	F 621 R	(G13000-)	Bracket, Air Cleaner
10	19H 472 N	(-G12999)	Screw, Cap, 1/2" x 1-3/4" (3 used) (Sub. for 19H467R)
	19H 472 N	(G13000-)	Screw, Cap, 1/2" x 1-3/4" (2 used) (Sub. for 19H467R)
11	14H 392 R	(G13000-)	Nut, 1/2"
12	D 364 R	(G13000-)	Stud, 1/2" x 2-3/16"
13	D 60 R	(-)	Packing (2 used) (Sub. for A535R)
14	C 1705 R	(-)	Gland, Packing (2 used)
15	F 18 R	(-G4250)	Pipe, Ventilator
	F 463 R	(G4251-)	Pipe, Ventilator**
16	C 617 R	(-G4250)	Clamp (2 used)
	F 459 R	(G4251-)	Clamp (2 used)**
17	F 141 R	(-G2399)	Hose
	F 388 R	(G2400-G4250)	
	F 458 R	(G4251-)	Hose**
18	AF 276 R	(-G4250)	Elbow, F139R, Intake, with Pipe and Hose
	F 460 R	(G4251-)	Elbow, Intake**
19	19H 218 D	(-)	Screw, Cap, 3/8" x 1" (2 used) (Sub. for 19H211R)
20	R 20037 R	(-)	Gasket (Sub. for F143R)
21	AF 278 R	(-G8746)	Body, Air Cleaner (Sub. AF1250R)
	AF 1250 R	(-G12999)	Air Cleaner with Cup and Clamp (Sub. for AF507R)
	AF 1251 R	(G13000-)	Air Cleaner with Cup and Clamp (Sub. for AF729R)
22	AF 510 R	(G8747-G12999)	Clamp, Oil Cup
	AF 740 R	(G13000-)	
	B 1569 R	(G8747-)	Bolt, Clamp (Used on G1000-G8746 if Air Cleaner is equipped with AF510R Air Cleaner Oil Cup Clamp)
	AB 822 R	(-G8746)	Bolt, Oil Cup
23	AF 279 R	(-G8746)	Cup, Oil
	AF 509 R	(G8747-G12999)	Cup, Oil (Used on G1000-G8746 if Air Cleaner is equipped with AF510R Air Cleaner Oil Cup Clamp)
	AF 739 R	(G13000-)	Cup, Oil
24	24H 143 R	(G13000-)	Washer (2 used)
25	D 2120 R	(G13000-)	Clamp (2 used)
26	D 1950 R	(G13000-)	Spring (2 used)
27	AD 918 R	(G13000-)	Body, Breather
28	D 1951 R	(-)	Gasket
29	D 1952 R	(-)	Core
30	D 1957 R	(-)	Gasket
31	AA 551 R	(-G12999)	Stack, Breather
	AA 359 R	(G13000-)	

**Used on (-G4250) if Radiator Sides are marked with Casting Number F452R.
NOTE: Only one part used in this grouping unless otherwise indicated.

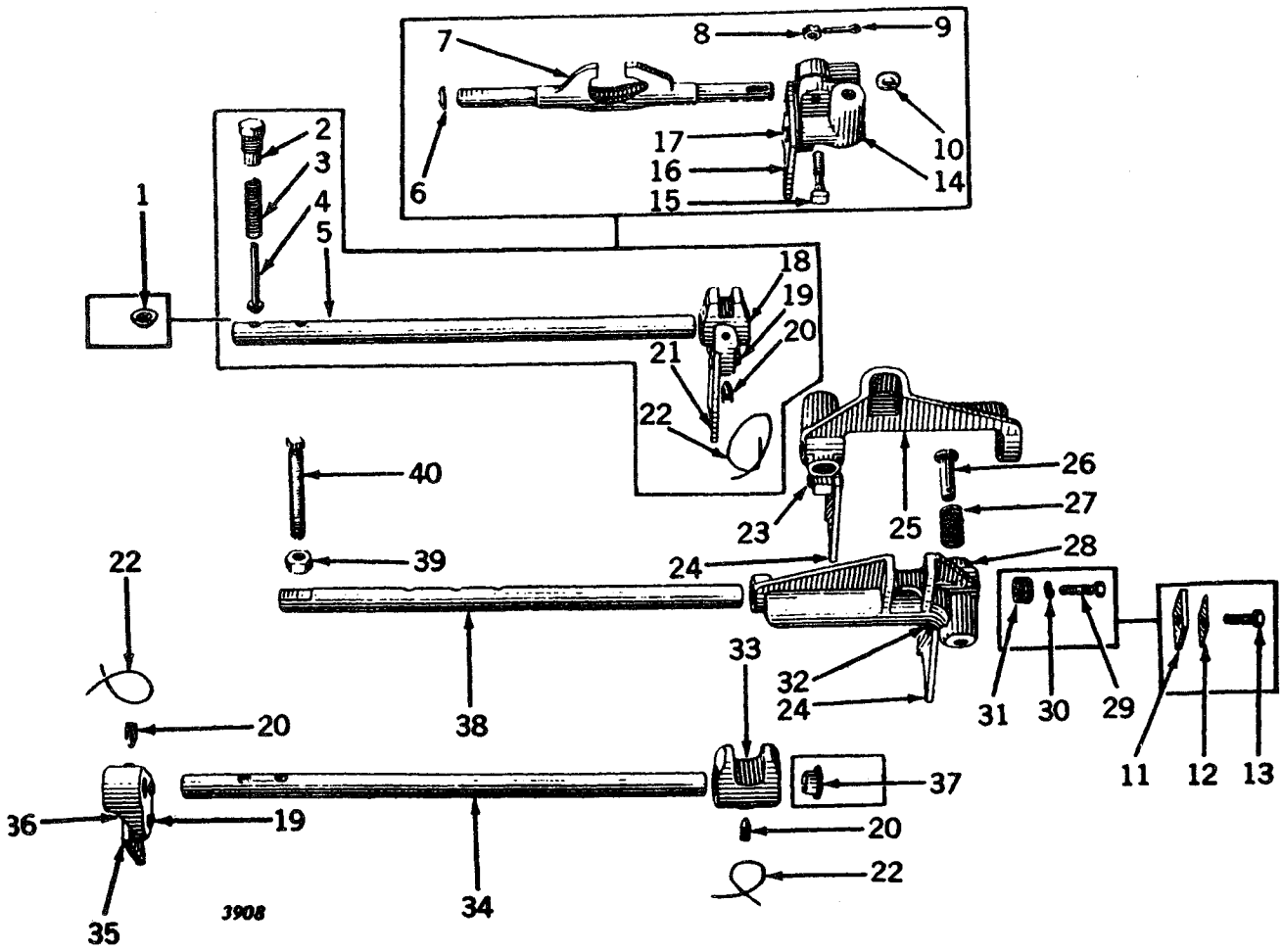
GEAR SHIFT



GEAR SHIFT—Continued

Key	Part No.	Serial No.	Description
1	F 292 R	(–)	Ball, Shift
2	12H 12 R	(–)	Washer, Lock, 7/16"
3	B 387 R	(–)	Snap Ring (2 used) (Packed 5 in a Pkg.)
4	24H 204 R	(–)	Washer (2 used)
5	D 377 R	(–)	Spring
6	F 290 R	(–)	Cover
7	19H 211 R	(–)	Screw, Cap, 3/8" x 1" (10 used)
8	12H 11 R	(–G12999)	Washer, Lock, 3/8" (10 used)
	12H 11 R	(G13000–)	Washer, Lock, 3/8" (11 used)
9	F 289 R	(–)	Seal
10	F 576 R	(G13000–)	Handle, Underdrive Shifter
11	F 291 R	(–G12999)	Quadrant
	F 630 R	(G13000–)	
12	A 369 R	(G13000–)	Snap Ring (Packed 10 in a Pkg.)
13	F 285 R	(–G12999)	Cover, Transmission Case
	F 628 R	(G13000–)	
14	A 147 R	(G13000–)	Washer, Key
15	A 115 R	(G13000–)	Lever, Underdrive Shifter
16	7H 1091 R	(G13000–)	Bolt, Mach., 3/8" x 1-3/4", with Nut (Sub. for 8H225R)
17	F 288 R	(–)	Ball
18	F 573 R	(G13000–)	Lever, Gearshift (Sub. One F1206R and One AP17808H)
19	F 287 R	(–G12999)	
20	F 286 R	(–)	Gasket (Packed 5 in a Pkg.)

SHIFT FORKS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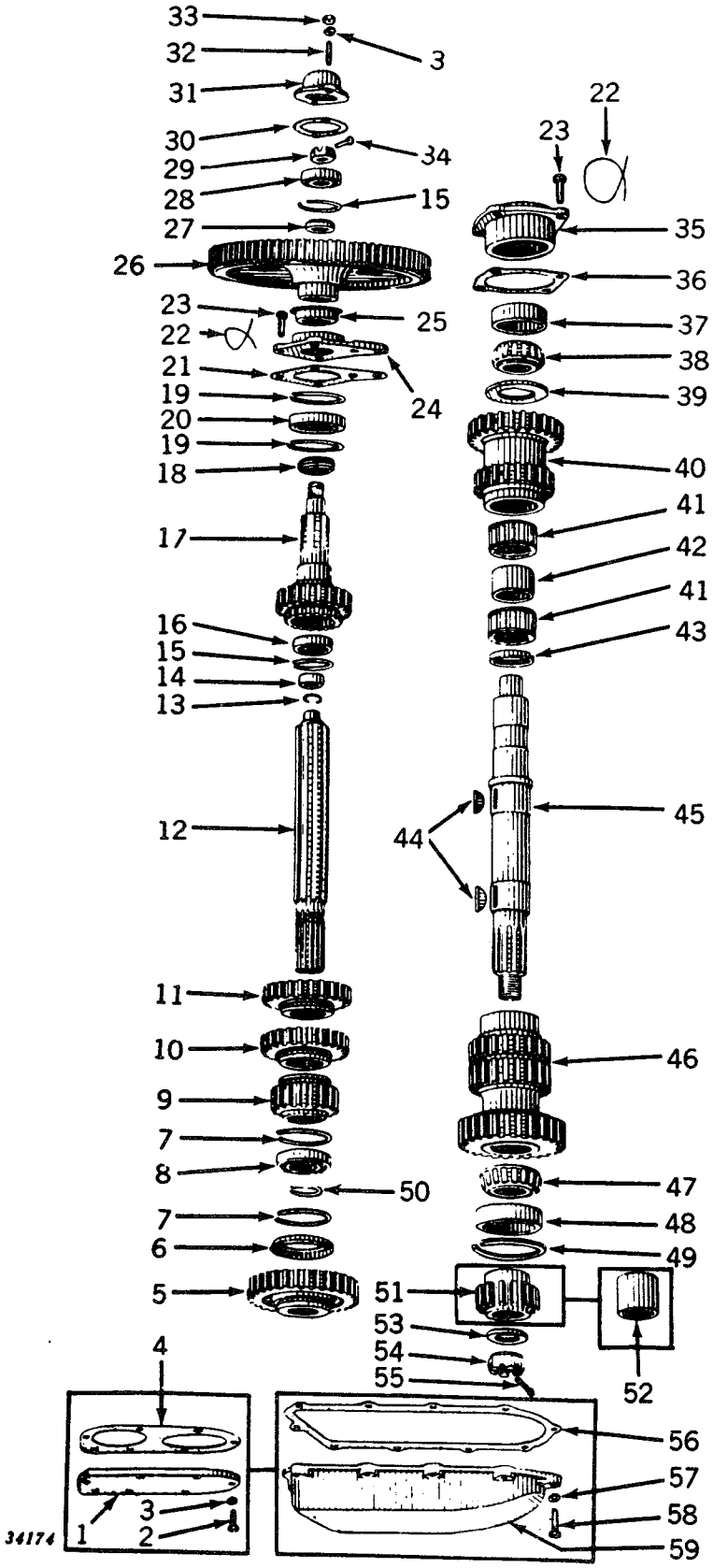
SHIFT FORKS—Continued

Key	Part No.	Serial No.	Description
1	B 1896 R	(G13000–)	Plug, Opening (4 Speed Tractor)
2	F 625 R	(G13000–)	Retainer, Pawl (2 used)
3	A 597 R	(G13000–)	Spring (2 used)
4	A 598 R	(G13000–)	Pawl (2 used)
5	F 575 R	(G13000–)	Shaft, Underdrive Shifter
6	30H 11 R	(–G12999)	Plug, Welch
7	F 276 R	(–G12999)	Shaft, Shifter
8	14H 564 R	(–G12999)	Nut, Slotted, 3/8"
9	11H 22 R	(–G12999)	Pin, Cotter, 3/32" x 1"
10	A 147 R	(–G12999)	Washer, Key
11	F 284 R	(–G12999)	Plate, Lock
12	F 262 R	(–G12999)	Plate, Screw Lock (2 used)
13	19H 1131 N	(–G12999)	Screw, Cap, 1/2" x 1-1/4" (Sub. for 19H448R)
14	AF 331 R	(–G12999)	Shifter, F274R, Underdrive
15	F 277 R	(–G12999)	Bolt, Mach., Drilled, 3/8" x 2"
16	F 275 R	(–G12999)	Yoke
17	16H 1361 A	(–G12999)	Rivet, 3/8" x 1-1/2" (2 used)
18	AF 639 R	(G13000–)	Shifter, F574R, Underdrive
19	16H 1346 A	(G13000–)	Rivet, 3/8" x 1-1/4" (4 used)
20	B 1914 R	(G13000–)	Screw, Set (3 used)
21	F 281 R	(G13000–)	Yoke
22	.....	(–)	Wire, 16 Gauge x 5" (3 used)
23	16H 1373 A	(G13000–)	Rivet, 3/8" x 1-3/4" (2 used)
24	F 281 R	(–G12999)	Yoke (2 used)
	F 275 R	(G13000–)	
25	AF 332 R	(–G12999)	Shifter, F280R, with Yoke, First, Second, and Reverse Gear
	AF 634 R	(G13000–)	Shifter, F623R, with Yoke, First, Second, and Reverse Gear
26	F 3362 R	(–)	Pawl, Shifter (2 used) (Sub. for B375R)
27	B 374 R	(–)	Spring (2 used)
28	AF 333 R	(–G12999)	Shifter, F283R, with Yoke, Third and Fourth Speed Gear
	AF 635 R	(G13000–)	Shifter, F624R, with Yoke, Third and Fourth Speed Gear
29	F 2273 R	(–G12999)	Screw, Cap, 3/8" x 1-1/4" (2 used) (Sub. for 19H1099R)
	F 2273 R	(G13000–)	Screw, Cap, 3/8" x 1-1/4" (1 used) (Sub. for 19H1099R)
30	12H 11 R	(–G12999)	Washer, Lock, 3/8" (2 used)
	12H 11 R	(G13000–)	Washer, Lock, 3/8" (1 used)
31	D 678 R	(–G12999)	Screw, Adjusting (2 used)
	D 678 R	(G13000–)	Screw, Adjusting (1 used)
32	16H 1361 A	(G13000–)	Rivet, 3/8" x 1-1/2" (2 used)
33	F 626 R	(G13000–)	Arm, Shifter
34	F 569 R	(G13000–)	Shaft, Shifter
35	F 275 R	(G13000–)	Yoke
36	AF 640 R	(G13000–)	Shifter, F568R, with Yoke, Fifth and Sixth Speed Gear
37	H 485 R	(G13000–)	Plug, Opening (4 Speed Tractor)
38	F 571 R	(G13000–)	Shaft, Gear Shifter
	F 279 R	(–G12999)	Shaft, First, Second, and Reverse Speed Shifter
	F 282 R	(–G12999)	Shaft, Third and Fourth Speed Shifter
39	14H 473 R	(G13000–)	Nut, 1/2" (Sub. for 14H347R)
40	C 530 R	(G13000–)	Screw, Set

TRANSMISSION

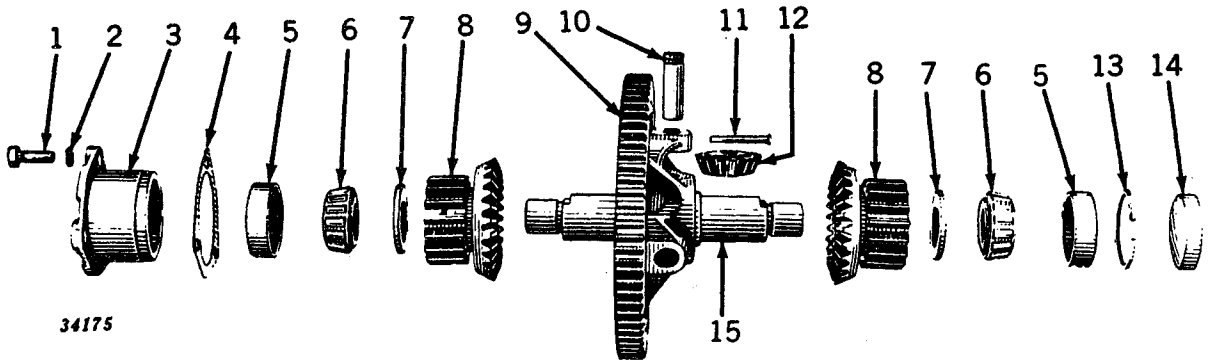


TRANSMISSION—Continued

Key	Part No.	Serial No.	Description
1	F 220 R	(–G12999)	Cover, Bearing
2	19H 218 D	(–G12999)	Screw, Cap, 3/8" x 1" (6 used) (Sub. for 19H211R)
3	12H 11 R	(–G12999)	Washer, Lock, 3/8" (8 used)
4	F 221 R	(–G12999)	Gasket
5	F 566 R	(G13000–)	Pinion, Fifth and Sixth Speed Sliding (32 Teeth) (Sub. for AF1231R)
6	F 565 R	(G13000–)	Retainer, Oil
7	F 216 R	(–G12999)	Snap Ring (2 used)
	F 564 R	(G13000–)	
8	JD 7670 R	(–G12999)	Bearing
	JD 7682 R	(G13000–)	
9	F 217 R	(–)	Pinion, First and Second Speed Sliding (18 Teeth) (Sub. for AF1229R)
10	F 218 R	(–)	Pinion, Third and Fourth Speed Sliding (25 Teeth) (Sub. for AF1230R)
11	F 219 R	(–)	Pinion, Sliding Gear Shift Drive (25 Teeth) (Sub. for AF1232R)
12	F 214 R	(–G12999)	Shaft, Sliding Gear
	AF 1022 R	(G13000–)	Shaft, Sliding Gear, with Inner Race (Sub. for F563R)
13	F 215 R	(–G12999)	Snap Ring (Packed 5 in a Pkg.)
14	JD 7558 R	(–)	Race, Inner
15	A 1401 R	(–)	Snap Ring (2 used)
16	AA 6619 R	(–)	Race, Outer, and Roller Assembly (Sub. for JD7538R)
17	AF 1224 R	(–)	Gear, F212R, Underdrive, and Shaft with Nut (21 Teeth) (Sub. for AF396F
18	F 512 R	(–)	Collar, Oil, Underdrive Gear Shaft
19	F 213 R	(–)	Snap Ring (2 used)
20	JD 7487 R	(–)	Bearing
21	F 224 R	(–)	Gasket (Packed 5 in a Pkg.)
22	.....	(–)	Wire, 16 Gauge x 14" (2 used)
23	A 310 R	(–)	Screw, Cap, Drilled, 7/16" x 1-1/4" (8 used)
24	AF 312 R	(–)	Cover, F222R, Bearing, with Retainer
25	F 223 R	(–)	Retainer
26	F 521 R	(–G9199)	Gear, First Reduction (81 Teeth) (Sub. for AF1217R and F225R)
	F 521 R	(G9200–)	Gear, First Reduction (81 Teeth) (Sub. for F521R and AF1217R)
27	A 159 R	(–)	Spacer, Gear (Sub. for AA5406R)
28	JD 7664 R	(–)	Bearing
29	C 535 R	(–)	Nut (Packed 25 in a Pkg.)
30	A 438 R	(–G41939)	Gasket (Packed 5 in a Pkg.)
	A 3817 R	(G41940–)	
31	A 69 R	(G1000–G41939)	Cover, Bearing
	A 3816 R	(G41940–)	
32	A 119 R	(–)	Stud, 3/8" x 1-3/8" (2 used)
33	14H 255 R	(–)	Nut, 3/8" (2 used)
34	11H 84 R	(–)	Pin, Cotter, 3/16" x 1-1/2"
35	AF 309 R	(–)	Housing, F208R, Bearing, with Cup
36	F 209 R	(–)	Gasket (Thin) (Packed 5 in a Pkg.)
	F 210 R	(–)	Gasket (Meduim) (Packed 5 in a Pkg.)
	F 211 R	(–)	Shim (Thick)
37	JD 7408 R	(–)	Cup, Bearing
38	JD 7246 R	(–)	Cone, with Rollers
39	F 207 R	(–)	Washer, Thrust
40	F 203 R	(–)	Gear, Idler (21 and 25 Teeth) (Sub. for F203R and AF1212R)
41	JD 7904 R	(–)	Bearing (2 used)
42	F 206 R	(–)	Spacer
43	F 205 R	(–)	Washer, Bearing
44	26H 38 R	(G13000–G56751)	Key, Woodruff
	26H 38 R	(G56752–)	Key, Woodruff (2 used)
45	AF 397 R	(–G12999)	Countershaft, with Nut
	AF 642 R	(G13000–)	
46	F 204 R	(–)	Gear, Cluster (21, 21, and 28 Teeth) (Sub. for AF1213R)
47	JD 7379 R	(–G12999)	Cone, with Rollers
	JD 8116 R	(G13000–)	
48	JD 7411 R	(–G12999)	Cup, Bearing
	JD 7297 R	(G13000–)	
49	A 1160 R	(–G12999)	Snap Ring
	F 561 R	(G13000–)	
50	F 267 R	(G1000–)	
51	F 567 R	(G13000–)	Gear, Fifth and Sixth Speed Drive (14 Teeth) (Sub. for AF1220R)
52	F 620 R	(G13000–)	Spacer (4 Speed Tractor)
53	C 2321 R	(–G12999)	Washer
	A 1522 R	(G13000–)	
54	C 535 R	(–G12999)	Nut (Packed 25 in a Pkg.)
	F 562 R	(G13000–)	Nut (Packed 10 in a Pkg.)
55	11H 84 R	(–G12999)	Pin, Cotter, 3/16" x 1-1/2"
	11H 88 R	(G13000–)	Pin, Cotter, 3/16" x 2"
56	F 635 R	(G13000–)	Gasket (Packed 5 in a Pkg.)
57	12H 11 R	(G13000–)	Washer, Lock, 3/8" (12 used)
58	F 2273 R	(G13000–)	Screw, Cap, 3/8" x 1-1/4" (10 used) (Sub. for 19H221R and 19H1099R)
59	F 636 R	(–G12999)	Cover, Bearing
	F 634 R	(G13000–)	

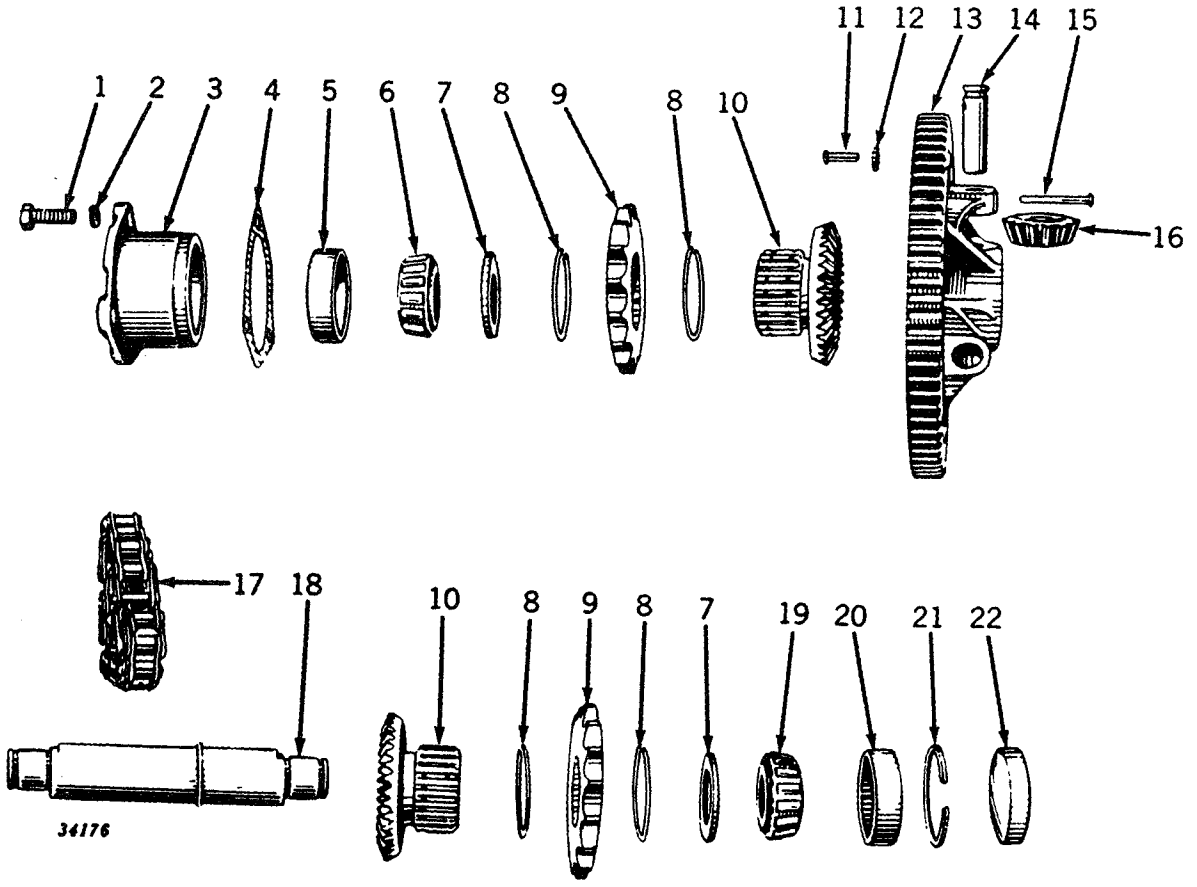
MEMORANDA

DIFFERENTIAL (EXCEPT HI-CROP)



Key	Part No.	Serial No.	Description
1	19H 1356 R	(–)	Screw, Cap, 5/8" x 1-3/4" (3 used)
2	12H 15 R	(–)	Washer, Lock, 5/8" (3 used)
3	F 168 R	(–)	Quill, Bearing
4	F 170 R	(–)	Shim (Steel) (Thick)
	F 171 R	(–)	Shim (Steel) (Thin)
	F 172 R	(–)	Gasket (Thick) (Packed 5 in a Pkg.)
	F 173 R	(–)	Gasket (Thin) (Packed 5 in a Pkg.)
5	JD 7288 R	(–)	Cup, Bearing (2 used)
6	JD 7391 R	(–)	Cone, with Rollers (2 used)
7	F 166 R	(–)	Washer, Thrust (2 used)
8	AF 405 R	(–G1167)	Gear, Bevel, and Pinion (Consists of Three F163R, Two F165R, and Three F735R)
	F 165 R	(G1168–)	Gear, Bevel and Pinion (2 used) (Sub. for AF1215R)
9	AF 1214 R	(–)	Gear with F159R Spider, without Shaft (Sub. for AF300R and AF382R)
	A 127 R	(–)	Washer (6 used)
	16H 1137 A	(–)	Rivet, 5/16" x 1-1/2" (3 used)
10	F 163 R	(–)	Shaft, Bevel Pinion (3 used) (Sub. for AF1248R)
11	16H 1727 R	(–)	Rivet, 3/8" x 2-11/16" (3 used)
12	F 735 R	(G1168–)	Pinion, Bevel, with Bushing (3 used) (Sub. for AF1228R)
13	F 169 R	(–)	Snap Ring
14	F 167 R	(–)	Cover, Bearing
15	F 161 R	(–)	Shaft, Differential (Sub. One F2194R Shaft and Two F2197R Snap Rings)

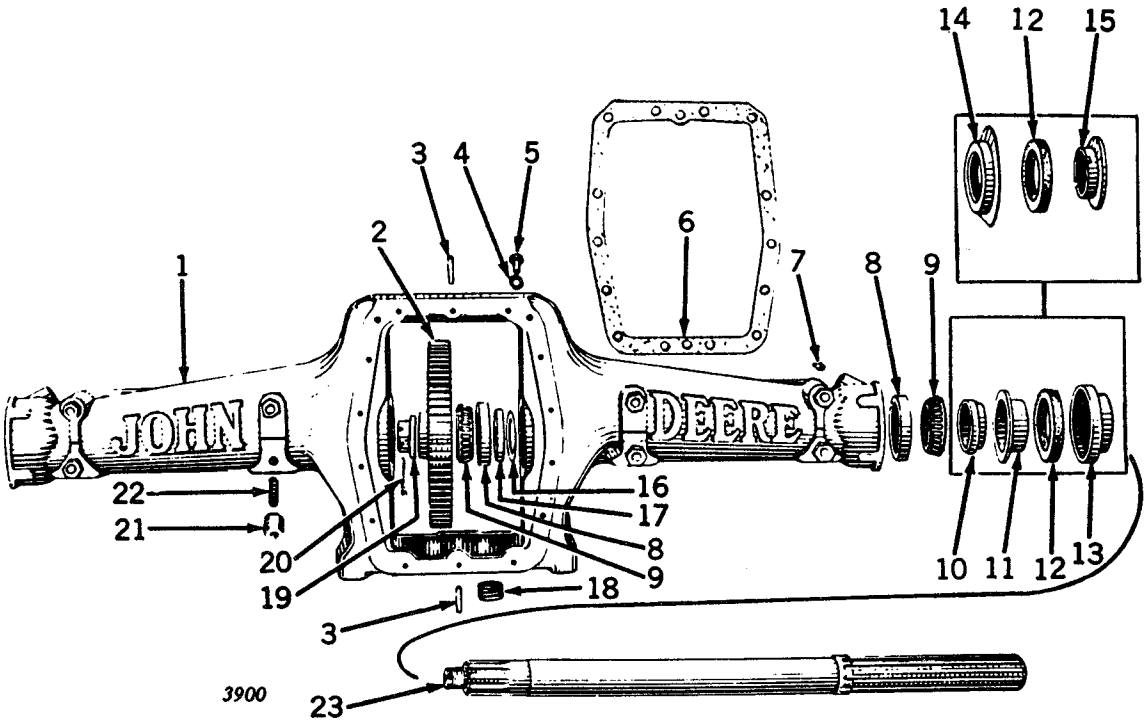
DIFFERENTIAL (HI-CROP)



DIFFERENTIAL (HI-CROP)—Continued

Key	Part No.	Serial No.	Description
1	19H 1356 R	(G46800–)	Screw, Cap, 5/8" x 1-3/4" (3 used)
2	12H 15 R	(G46800–)	Washer, Lock, 5/8" (3 used)
3	F 168 R	(G46800–)	Quill, Bearing
4	F 170 R	(G46800–)	Shim, Steel (Thick)
	F 171 R	(G46800–)	Shim, Steel (Thin)
	F 172 R	(G46800–)	Gasket (Thick) (Packed 5 in a Pkg.)
	F 173 R	(G46800–)	Gasket (Thin) (Packed 5 in a Pkg.)
5	JD 7288 R	(G46800–)	Cup, L.H.
6	JD 7391 R	(G46800–)	Cone, with Rollers, L.H.
7	F 166 R	(G46800–)	Washer, Thrust (2 used)
8	R 250 R	(G46800–)	Snap Ring (4 used)
9	F 970 R	(G46800–)	Sprocket (2 used)
10	F 971 R	(G46800–)	Gear, Differential Bevel (2 used) (Sub. for AF1216R)
11	16H 1152 A	(G46800–)	Rivet, 5/16" x 1-7/8" (3 used)
12	A 127 R	(G46800–)	Washer, Retaining (6 used)
13	AF 1214 R	(G46800–)	Spider, F159R, Differential, with Gear
14	AF 1248 R	(G46800–)	Shaft, Bevel Pinion (3 used) (Sub. for F163R)
15	16H 1727 R	(G46800–)	Rivet, 3/8" x 2-11/16" (3 used)
16	AF 1228 R	(G46800–)	Pinion, F735R, Bevel (3 used)
17	AF 1161 R	(G46800–)	Chain, Roller Link (2 used) (Sub. One AA4938R and One C1472R)
18	F 161 R	(G46800–)	Shaft, Differential (Sub. One F2194R Shaft and Two F2197R Snap Rings)
19	JD 7391 R	(G46800–)	Cone, with Rollers, R.H.
20	JD 7288 R	(G46800–)	Cup, R.H.
21	F 169 R	(G46800–)	Snap Ring
22	F 167 R	(G46800–)	Cover, Bearing

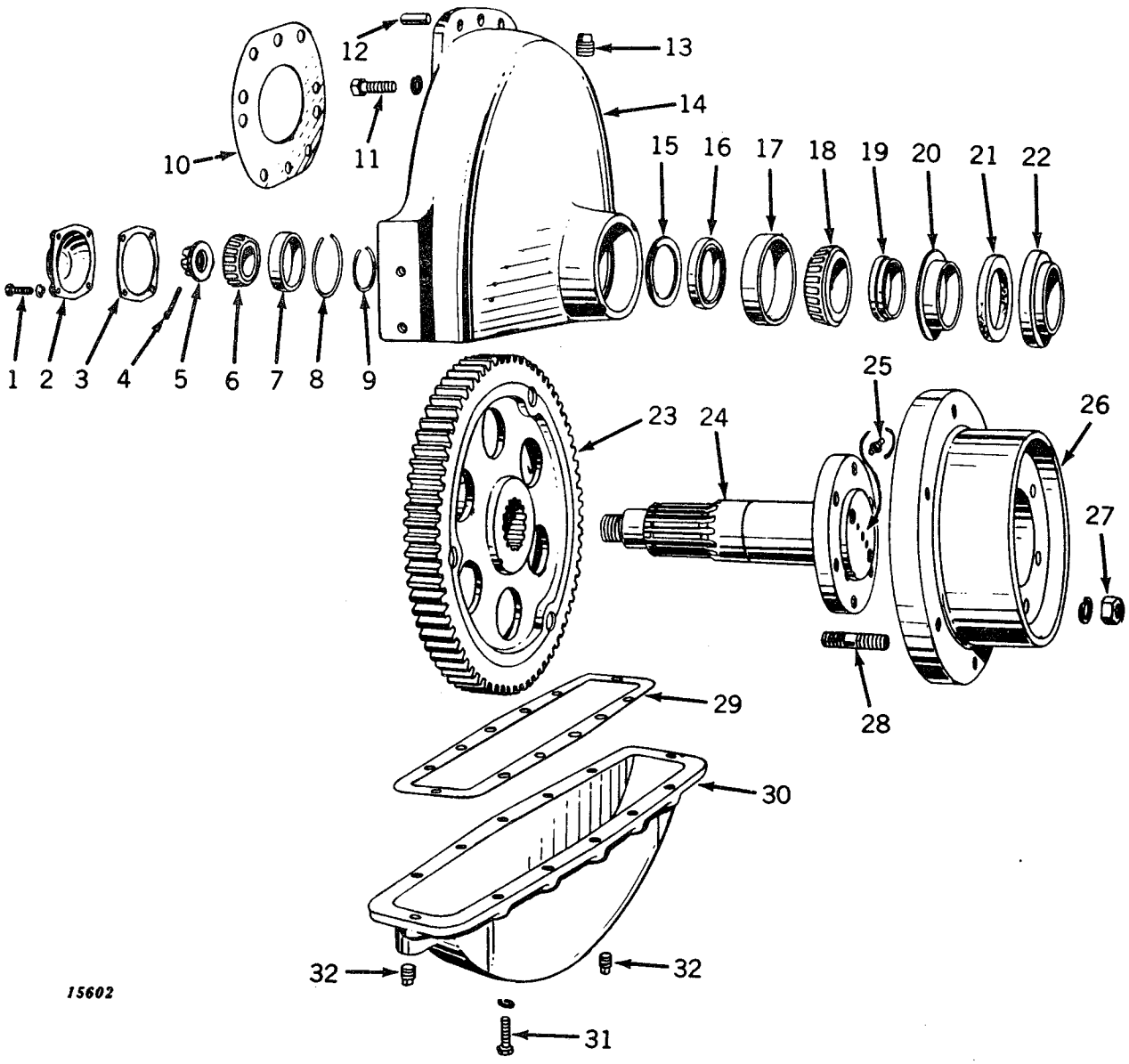
FINAL DRIVE (EXCEPT HI-CROP)



FINAL DRIVE (EXCEPT HI-CROP)—Continued

Key	Part No.	Serial No.	Description
1	AF 341 R	(–G10240)	Housing, F226R, Rear Axle, with Bearing Cups and Oil Seals (Sub. One AF573R and Four JD8112R)
	AF 573 R	(G10241–)	Housing, F226R, F875R, or F1023R, Rear Axle, with Bearing Cups and Oil Seals
2	AF 1258 R	(–)	Gear, F231R, Final Drive (2 used) (Sub. for AF1218R)
3	C 1220 R	(–)	Pin, Dowel (2 used)
4	12H 15 R	(–)	Washer, Lock, 5/8" (14 used)
5	19H 1356 R	(–)	Screw, Cap, 5/8" x 1-3/4" (14 used)
6	F 1636 R	(–)	Gasket (Sub. for F227R and F1535R)
7	JD 7760	(–)	Fitting, Grease, No. 1612 (2 used)
8	JD 7298 R	(–G10240)	Cup, Bearing (4 used)
	JD 7434 R	(G10241–G48399)	
	JD 7448 R	(G48400–)	
9	JD 7376 R	(–G10240)	Cone, with Rollers (4 used)
	JD 8112 R	(G10241–)	
10	F 785 R	(G13751–)	Spacer, Bearing (2 used) (Sub. for AF1208R)
11	F 787 R	(G13751–)	Retainer, Inner Felt (2 used)
12	D 2455 R	(–)	Washer, Felt (2 used) (Sub. for AD1275R)
13	F 786 R	(G13751–)	Retainer, Outer Felt (2 used)
14	F 230 R	(–G13750)	
15	D 2454 R	(–G2698)	Spacer, Bearing (2 used) (Sub. for D2454R and AD2740R)
	F 386 R	(G2699–G13750)	Spacer, Bearing (2 used) (Sub. for AF1207R)
16	F 228 R	(–G48399)	Washer, Oil Seal (2 used)
17	AF 316 R	(–)	Seal, Oil (2 used) (Sub. for AF316R)
18	15H 281 R	(–G10378)	Plug, Pipe
	15H 280 R	(G10379–)	
19	A 76 R	(–)	Nut, Axle Shaft (2 used)
20	11H 117 R	(–)	Pin, Cotter, 1/4" x 2" (2 used)
21	A 1892 R	(–)	Nut (Special) (12 used) (Packed 25 in a Pkg.)
22	A 5292 R	(–)	Stud, 5/8" x 2-1/4" (12 used) (Sub. for C1479R)
23	AF 318 R	(–G2698)	Shaft, Rear Axle, with Nut and Bearing Spacer (2 used) (84")
	AF 420 R	(G2699–)	Shaft, Rear Axle, with Nut (2 used) (84")
	AF 578 R	(–)	Shaft, Rear Axle, with Nut (2 used) (104") (Also Order One F386R Spacer, G1000–G2697)
	AF 981 R	(–)	Shaft, Rear Axle, with Nut (2 used) (88") (Also Order One F386R Spacer, G1000–G2697)
	AF 953 R	(G26000–)	Shaft, Rear Axle, with Nut (2 used) (112")

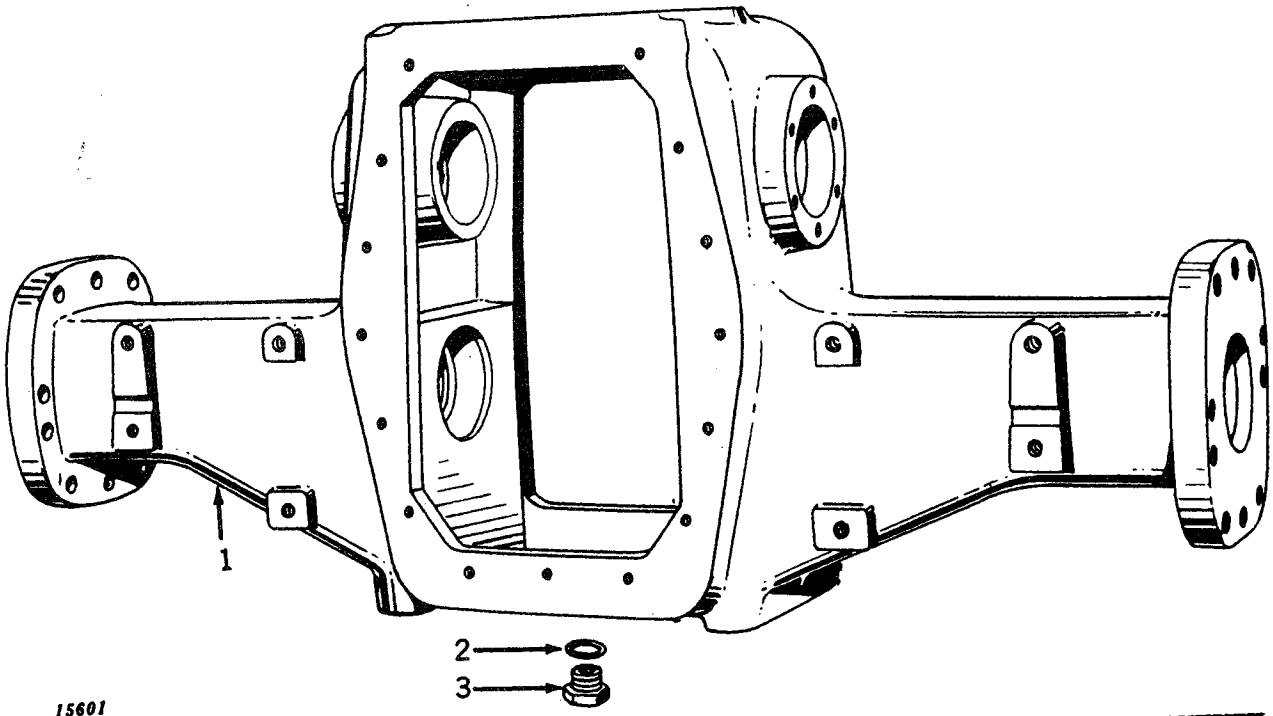
FINAL DRIVE (HI-CROP)



FINAL DRIVE (HI-CROP)—Continued

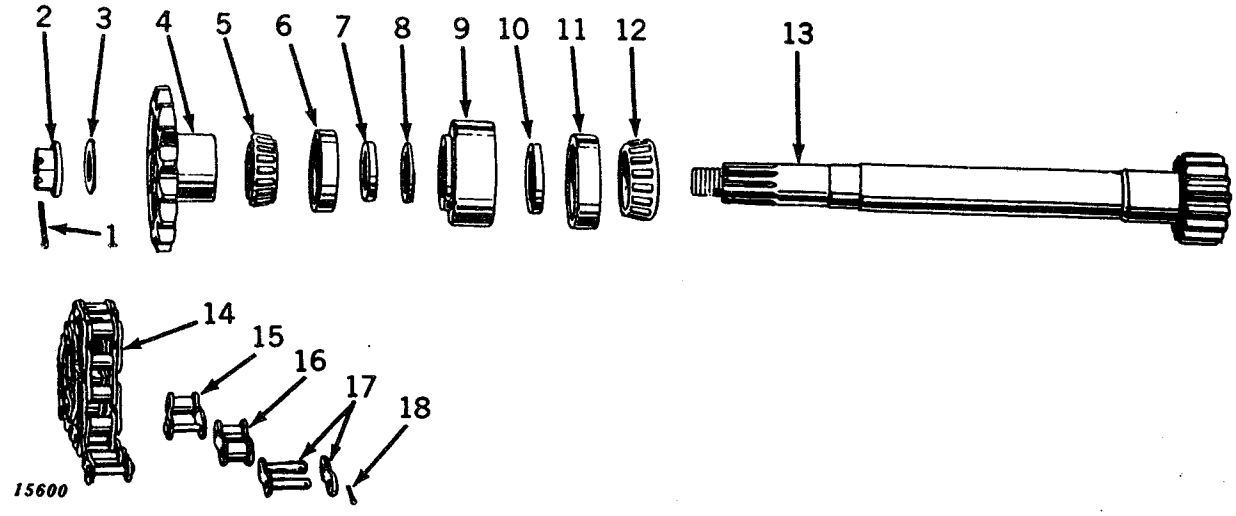
Key	Part No.	Serial No.	Description
1	F 2273 R	(G46800–)	Screw, Cap, 3/8" x 1" (4 used) (Sub. for 19H221R and 19H1099R)
	12H 11 R	(G46800–)	Washer, Lock, 3/8" (4 used)
2	F 997 R	(G46800–)	Cover, Rear Axle Bearing
3	F 998 R	(G46800–)	Gasket, Rear Axle Bearing Cover
4	11H 88 R	(G46800–)	Pin, Cotter, 3/16" x 2"
5	B 350 R	(G46800–)	Nut
6	JD 8149 R	(G46800–)	Cone, with Rollers
7	JD 7444 R	(G46800–)	Cup
8	R 81 R	(G46800–)	Snap Ring
9	B 2342 R	(G46800–)	
10	F 3357 R	(G46800–)	Gasket (Sub. for F1001R)
11	19H 1405 R	(G46800–)	Screw, Cap, 3/4" x 2-1/2" (6 used) (Sub. for 19H792R)
	12H 17 R	(G46800–)	Washer, Lock, 3/4" (6 used)
12	A 776 R	(G46800–)	Pin, Dowel (2 used)
13	15H 239 R	(G46800–)	Plug, Oil Filler
14	AF 1189 R	(G46800–)	Housing, F994R, Final Drive Gear
15	F 228 R	(G46800–)	Washer, Oil Seal
16	AF 342 R	(G46800–)	Seal, Oil
17	JD 7448 R	(G46800–)	Cup, Bearing (Sub. for JD7434R)
18	JD 8112 R	(G46800–)	Cone, with Rollers
19	AF 1208 R	(G46800–)	Spacer, Rear Axle Bearing (Sub. for F785R)
20	F 787 R	(G46800–)	Retainer, Rear Axle Felt, Inner
21	AD 1275 R	(G46800–)	Washer, Rear Axle Felt
22	F 786 R	(G46800–)	Retainer, Rear Axle Felt, Outer
23	AF 1611 R	(G46800–)	Gear, F996R, Final Drive (Sub. for AF1219R)
24	AF 1160 R	(G46800–)	Shaft, Rear Axle, with Nut
25	JD 7759	(G46800–)	Fitting, Grease
26	F 1004 R	(G46800–)	Hub, Rear Wheel
27	14H 408 R	(G46800–)	Nut, 7/8" (6 used) (Sub. for 14H270R)
	12H 19 R	(G46800–)	Washer, Lock, 7/8" (6 used)
28	A 2833 R	(G46800–)	Stud (6 used)
29	F 1000 R	(G46800–)	Gasket, Final Drive Gear Housing Cover
30	F 999 R	(G46800–)	Cover, Final Drive Gear Housing
31	19H 340 R	(G46800–)	Screw, Cap, 7/16" x 1-1/2" (6 used)
	12H 12 R	(G46800–)	Washer, Lock, 7/16" (6 used)
32	15H 255 R	(G46800–)	Plug, Final Drive Housing Drain
	15H 255 R	(G46800–)	Plug, Final Drive Housing Oil Level

DRIVE SHAFT HOUSING (HI-CROP)



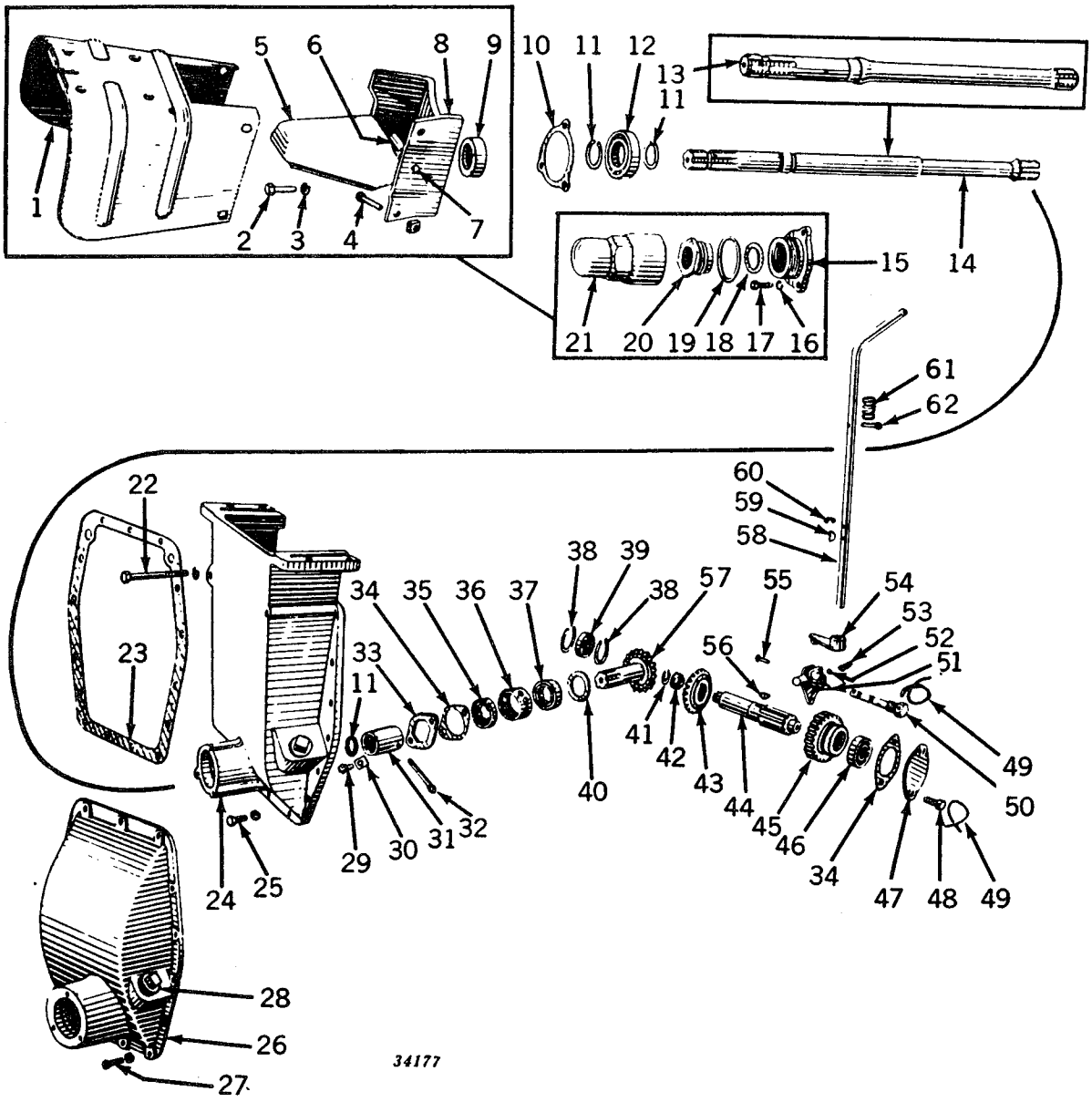
Key	Part No.	Serial No.	Description
1	AF 1188 R	(G46800–)	Housing, F989R, Drive Shaft, with Oil Seals, Bearing Cups, Washers, Dowel Pins, and Studs (On G46800–G49829 also furnish Twelve 19H456R Cap Screws)
	A 3750 R	(G46800–)	Plug in Removal Hole (4 used)
2	A 3137 R	(G46800–)	Washer, Drive Shaft Housing Drain Plug
3	A 1441 R	(G46800–)	Plug, Drive Shaft Housing Drain

DRIVE SHAFT AND ASSOCIATED PARTS (HI-CROP)



Key	Part No.	Serial No.	Description
1	11H 88 R	(G46800–)	Pin, Cotter, 3/16″ x 2″
2	B 350 R	(G46800–)	Nut
3	F 993 R	(G46800–)	Washer
4	AF 1157 R	(G46800–)	Sprocket, Drive Shaft, with Hub
5	JD 8149 R	(G46800–)	Cone, with Rollers, Inner
6	JD 7444 R	(G46800–)	Cup, Inner
7	F 992 R	(G46800–)	Washer
8	AF 1155 R	(G46800–)	Seal, Oil, Inner
9	F 991 R	(G46800–)	Adapter, Drive Shaft Outer Oil Seal and Bearing
10	AF 1156 R	(G46800–)	Seal, Oil, Outer
11	JD 7446 R	(G46800–)	Cup, Outer
12	JD 8130 R	(G46800–)	Cone, with Rollers, Outer
13	AF 1154 R	(G46800–)	Shaft, Drive, with Pinion and Nut
14	AF 1161 R	(G46800–)	Chain, Roller Drive (Sub. One AA4812R and One C1472R)
15	C 1472 R	(G46800–)	Link, Offset
16	C 1471 R	(G46800–)	Link, Roller
17	C 1107 R	(G46800–)	Link, Connector
18	11H 39 R	(G46800–)	Pin, Cotter, 1/8″ x 3/4″ (2 used)

POWER SHAFT



Key	Part No.	Serial No.	Description
1	AA 2297 R	(G9423–)	Shield, Safety†*
2	F 2273 R	(G9423–)	Screw, Cap, 3/8" x 1-1/4" (3 used) (Sub. for 19H221R and 19H1099R)
	19H 1116 N	(G13000–G43351)	Screw, Cap, 3/8" x 1-1/2" (2 used) (Sub. for 19H233R)*
	F 2274 R	(G13000–G43351)	Screw, Cap, 3/8" x 1-3/4" (Sub. for 19H242R)*
	19H 218 D	(G43352–)	Screw, Cap, 3/8" x 1" (3 used) (Sub. for 19H211R)
3	12H 11 R	(–)	Washer, Lock, 3/8" (3 used)
4	A 3233 R	(G9423–)	Screw, Mach., with Nut (4 used) (Sub. A4125R and 14H785R)*
5	AA 2343 R	(G9423–G12999)	Guard, Flipper
	AF 717 R	(G13000–G43351)	Guard, Flipper*
	AA 3522 R	(G43352–)	Guard, Flipper
6	A 2454 R	(G9423–G12999)	Spring, Flipper Guard
	F 711 R	(G13000–)	Spring, Flipper Guard*
7	16H 1238 R	(G9423–G12999)	Rivet, Flipper Guard, 5/16" x 4-5/8"
	F 710 R	(G13000–)	Pin*

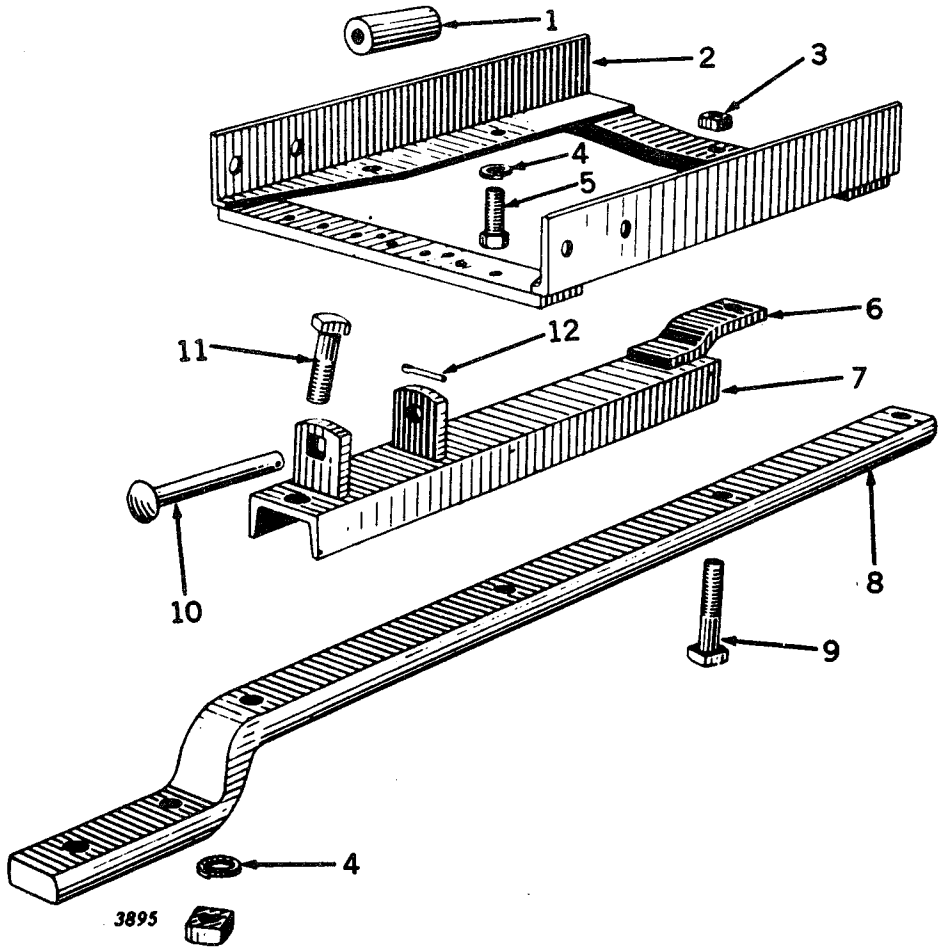
*Also used on (–G12999) when Power Shaft protrudes 6-3/4" beyond the Rear Oil Seal Housing.
†Also used on Tractors equipped with Drawbar and Power Take-Off Conversion Assembly.

POWER SHAFT—Continued

Key	Part No.	Serial No.	Description
8	F 524 R	(G9423–G12999)	Housing, Oil Seal
	F 708 R	(G13000–G43351)	Housing, Oil Seal‡*
	A 2930 R	(G43352–)	Housing, Oil Seal
9	AF 545 R	(G9423–G43351)	Seal, Oil*
	AA 2296 R	(G43352–)	Seal, Oil
10	F 269 R	(–G43351)	Gasket (Packed 5 in a Pkg.)
	A 2396 R	(G43352–)	
11	F 267 R	(–G43351)	Snap Ring (2 used)
	F 215 R	(G43352–)	Snap Ring (3 used) (Packed 5 in a Pkg.)
12	JD 7682 R	(–G25999)	Bearing, Power Shaft
	JD 7190 R	(G43401–)	
13	F 266 R	(–G12999)	Shaft, Power, 1-3/4" x 28-1/8"
	F 649 R	(G13000–G25999)	Shaft, Power, 1-3/4" x 30-1/2"‡
14	A 4566 R	(G43401–)	Shaft, Power, 1-3/8" x 30-1/16" (Sub. for A4124R)
15	F 268 R	(–G9422)	Box, Stuffing
16	12H 11 R	(–)	Washer, Lock, 3/8" (3 used)
17	F 2273 R	(–G9422)	Screw, Cap, 3/8" x 1-1/4" (3 used) (Sub. for 19H1099R)
18	F 270 R	(–G9422)	Packing (3 used) (Packed 5 in a Pkg.)
19	F 273 R	(–G9422)	Gasket (Copper-Asbestos)
20	F 271 R	(–G9422)	Gland
21	F 272 R	(–G9422)	Guard
22	19H 747 D	(G43401–)	Screw, Cap, 5/8" x 7" (2 used)
	12H 15 R	(G43401–)	Washer, Lock, 5/8" (2 used)
23	F 265 R	(–)	Gasket (Packed 5 in a Pkg.)
24	F 951 R	(G43401–)	Cover, Rear Axle Housing (Also Furnish One A4806R and One A4808R)†
25	19H 337 N	(G43401–)	Screw, Cap, 7/16" x 1-1/4" (12 used)
	12H 12 R	(G43401–)	Washer, Lock, 7/16" (12 used)
26	F 264 R	(–G25999)	Cover, Rear Axle Housing†
27	19H 337 N	(–G25999)	Screw, Cap, 7/16" x 1-1/4" (15 used)
	12H 12 R	(–G25999)	Washer, Lock, 7/16" (15 used)
28	15H 240 R	(–)	Plug, Pipe
29	19H 1131 N	(–)	Screw, Cap, 1/2" x 1-1/4" (2 used) (Sub. for 19H448R)
30	F 262 R	(–)	Plate, Lock (2 used)
31	F 263 R	(–G43400)	Coupling, Power Shaft
	F 955 R	(G43401–)	
32	11H 169 R	(–)	Pin, Cotter, 3/8" x 3"
33	F 259 R	(–)	Cover
34	F 251 R	(–)	Gasket (Thick) (2 used) (Packed 5 in a Pkg.)
	F 252 R	(–)	Gasket (Thin) (4 used) (Packed 5 in a Pkg.)
35	JD 7502 R	(–)	Bearing
36	AF 1740 R	(–)	Spacer (Sub. for F258R)
37	JD 7951 R	(–)	Bearing
38	B 334 R	(–)	Snap Ring (2 used)
39	JD 7538 R	(–)	Bearing
40	F 1516 R	(–)	Washer, Thrust (Sub. for F257R)
41	A 378 R	(–)	Snap Ring
42	JD 7558 R	(–)	Race, Bearing
43	F 248 R	(–G36392)	Gear (Sub. One F926R and One F927R)
	F 926 R	(G36393–)	Gear (Sub. for AF1222R)
44	F 246 R	(–)	Shaft
45	F 249 R	(–)	Gear (Sub. for AF1223R)
46	JD 7665 R	(–)	Bearing
47	F 250 R	(–)	Cover, Bearing
48	C 1096 R	(–)	Screw, Cap, Drilled, 1/2" x 1-1/2" (2 used)
49	.....	(–)	Wire, 16 Gauge x 12" (2 used)
50	F 253 R	(–)	Shaft, Shifter
51	F 254 R	(–)	Shifter
52	405 R	(–)	Ball
53	D 993 R	(–)	Spring
54	A 552 R	(–)	Arm**
55	11H 41 R	(–)	Pin, Cotter, 1/8" x 1"
56	26H 99 R	(–)	Key, Woodruff
57	F 256 R	(–G36392)	Pinion and Shaft (Sub. One F926R and One F927R)
	F 927 R	(G36393–G43351)	Pinion, Power Shaft Bevel Driven
	F 952 R	(G43352–)	
58	F 255 R	(–G13747)	Lever (Sub. One F1248R Lever, One A552R Arm, One 26H14R Woodruff Key, and One B387R Snap Ring)
	F 1248 R	(G13748–)	Lever (Sub. for F789R)**
59	26H 14 R	(G13748–)	Key, Woodruff**
60	B 387 R	(G13748–)	Snap Ring** (Packed 5 in a Pkg.)
61	D 377 R	(–)	Spring
62	11H 80 R	(–)	Pin, Cotter, 3/16" x 1" (Top End)
	11H 113 R	(G13748–)	Pin, Cotter, 1/4" x 1-1/2" (Bottom End)

*Also used on (–G12999) when Power Shaft protrudes 6-3/4" beyond the Rear Oil Seal Housing.
**Also used on (–G13747) when the A552R Arm is held to the F1248R Lever by a 26H14R Woodruff Key.
‡Also used on Tractors equipped with Drawbar and Power Take-Off Conversion Assembly.
†Tractors (G26000–G43400) were equipped with either Power Lift or Powr-Trol.

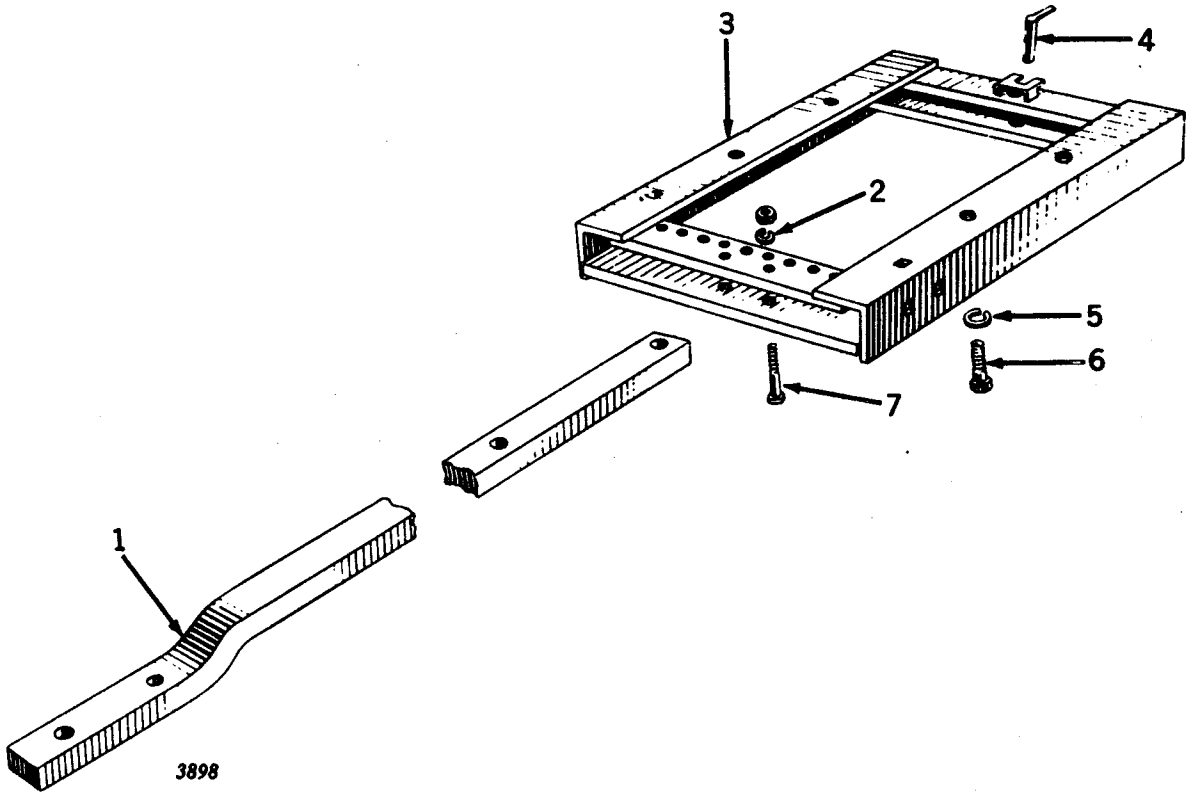
DRAWBAR (G1000-G18699)



Key	Part No.	Serial No.	Description
1	A 850 R	(-G18699)	Roller
2	AF 373 R	(-G12999)	Support
	AF 661 R	(G13000-G18699)	Support*
3	14H 483 R	(-G18699)	Nut, Grip (Sub. for A334R)
4	12H 17 R	(-G18699)	Washer, Lock, 3/4" (5 used)
5	19H 1357 H	(-G18699)	Screw, Cap, 3/4" x 1-3/4" (4 used) (Sub. for 19H1350R)
6	F 334 R	(-G12999)	Clevis (Upper)
	F 333 R	(-G12999)	Clevis (Lower)
7	F 2194 R	(-G12999)	Drawbar, Swinging (Sub. for AF383R)
	AF 662 R	(G13000-G18699)	Drawbar, Swinging*
8	F 335 R	(-G12999)	End
	F 650 R	(G13000-G18699)	End*
9	8H 1378 R	(-G12999)	Bolt, Mach., 3/4" x 2-3/4"
	19H 1455 R	(G13000-G18699)	Bolt, Mach., 3/4" x 3-1/4" (Sub. for 8H1410R)
10	A 507 R	(-G18699)	Pin, Roller
11	19H 1405 R	(-G18699)	Bolt, Mach., 3/4" x 2-1/2", with Nut (Sub. for 8H2248R)
12	11H 80 R	(-G18699)	Pin, Cotter, 3/16" x 1"
	F 817 R	(G13000-G18699)	Clamp, Swinging Drawbar
	12H 13 R	(G13000-G18699)	Washer, Lock, 1/2" (2 used on Drawbar Clamp)
	19H 1218 C	(G13000-G18699)	Bolt, Mach., 1/2" x 3-1/2", with Bolt (2 used on Drawbar Clamp) (Sub. for 7H895R)

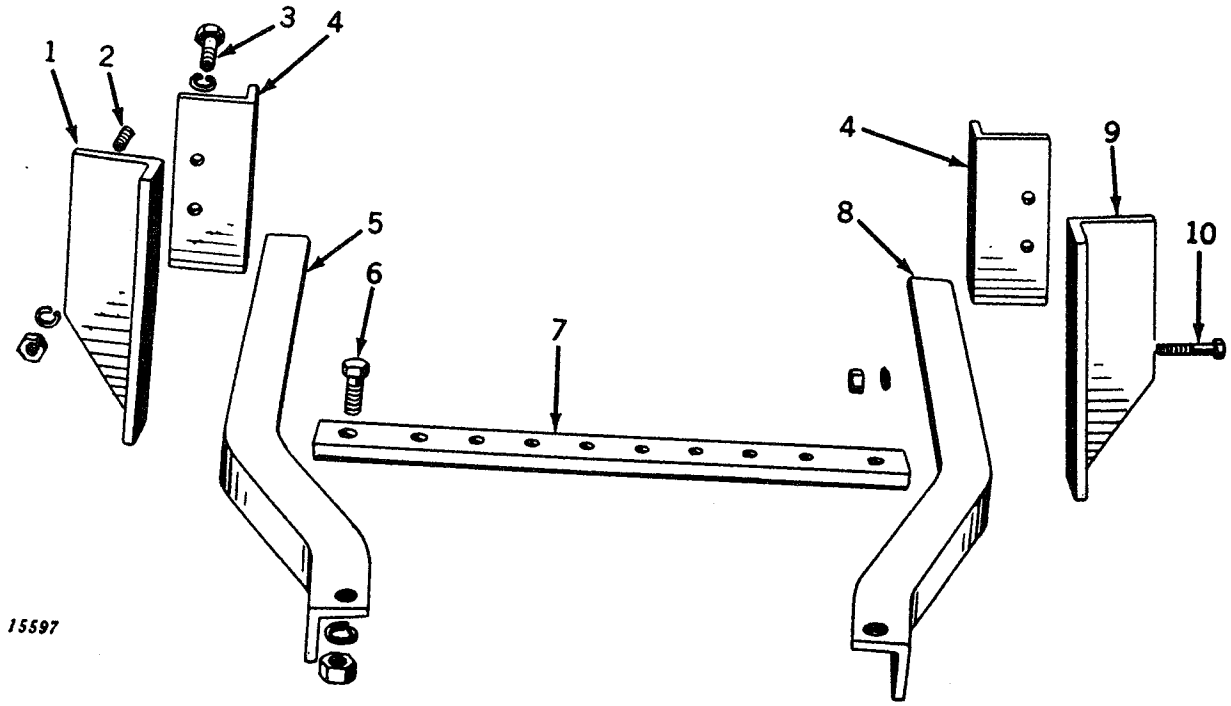
*Also used on Tractors equipped with Drawbar and Power Take-Off Conversion Assembly.

DRAWBAR (EXCEPT HI-CROP) (G18700-)



Key	Part No.	Serial No.	Description
1	F 1344 R	(G18700-)	Drawbar, Swinging (Sub. for F848R)
2	12H 13 R	(G18700-)	Washer, Lock, 1/2" (2 used)
3	AF 904 R	(G18700-)	Support
4	AF 3759 R	(G18700-)	Pivot (Sub. for F856R)
5	12H 17 R	(G18700-)	Washer, Lock, 3/4" (4 used)
6	19H 1357 H	(G18700-)	Screw, Cap, 3/4" x 1-3/4" (4 used) (Sub. for 19H769R)
7	19H 1007 T	(G18700-)	Screw, Cap, 1/2" x 3", with Nut (2 used) (Sub. for 8H2244R

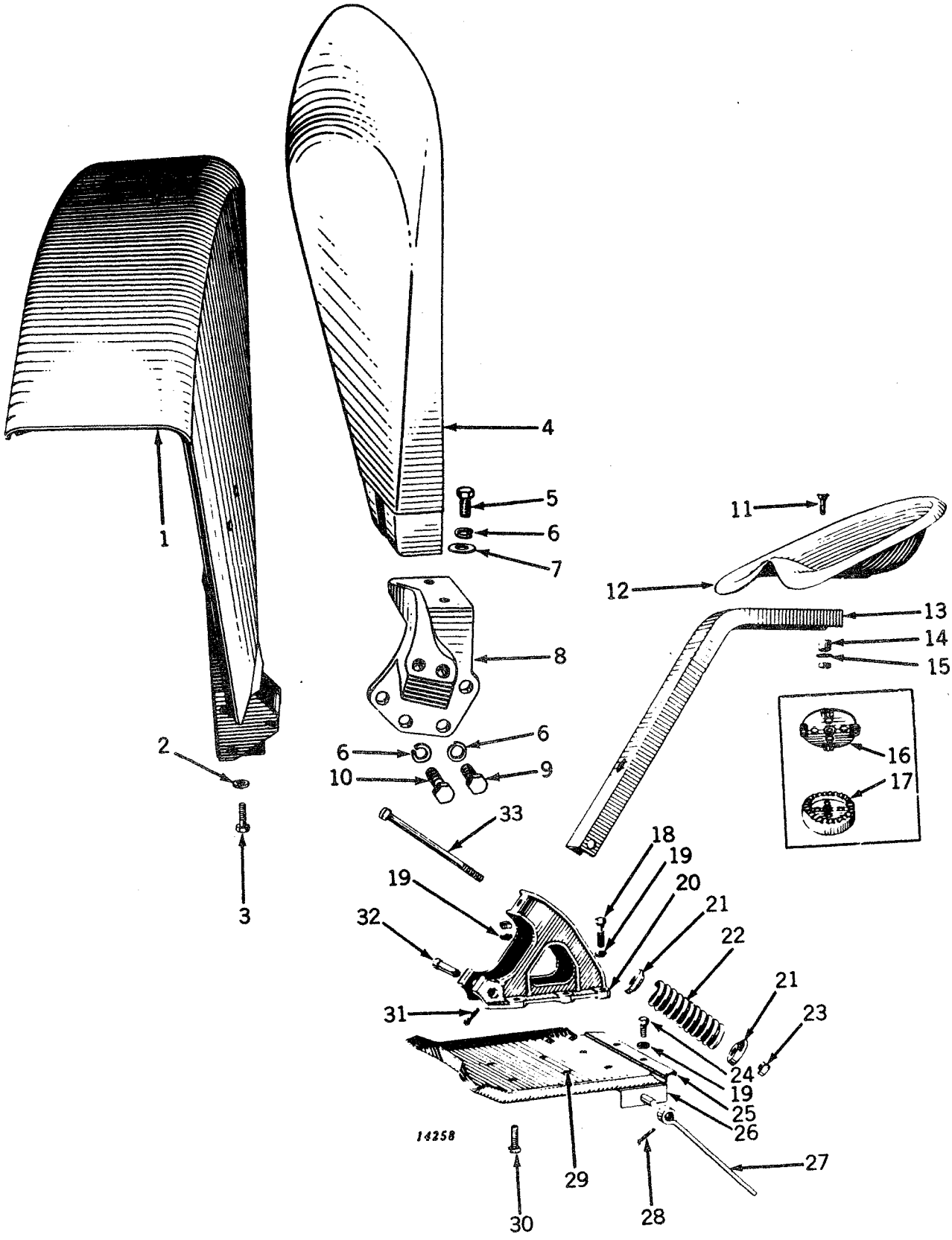
DRAWBAR (HI-CROP)



DRAWBAR (HI-CROP)—Continued

Key	Part No.	Serial No.	Description
1	R 21335 R	(G46800–)	Support, Drawbar, L.H. Rear (Sub. for F988R)
2	F 1024 R	(G46800–)	Stud, 3/4" x 2-3/4" (4 used)
	12H 12 R	(G46800–)	Washer, Lock, 3/4" (4 used)
	14H 404 R	(G46800–)	Nut, 3/4" (4 used)
3	19H 1363 R	(G46800–)	Screw, Cap, 3/4" x 1-7/8" (4 used) (Sub. for 19H1063R)
	12H 17 R	(G46800–)	Washer, Lock, 3/4" (4 used)
4	F 986 R	(G46800–)	Support, Drawbar Front (2 used)
5	F 985 R	(G46800–)	Side, Drawbar, L.H.
6	8H 1868 R	(G46800–)	Bolt, Mach., 1" x 3" (2 used)
	12H 21 R	(G46800–)	Washer, Lock, 1" (2 used)
	14H 411 R	(G46800–)	Nut, 1" (2 used) (Sub. for 14H272R)
7	F 983 R	(G46800–)	Drawbar
8	F 984 R	(G46800–)	Side, Drawbar, R.H.
9	R 21334 R	(G46800–)	Support, Drawbar, R.H. Rear (Sub. for F987R)
10	19H 1405 R	(G46800–)	Screw, Cap, 3/4" x 2-1/2" (4 used) (Sub. for 8H2248R)
	12H 17 R	(G46800–)	Washer, Lock, 3/4" (4 used)
	14H 404 R	(G46800–)	Nut, 3/4" (4 used)

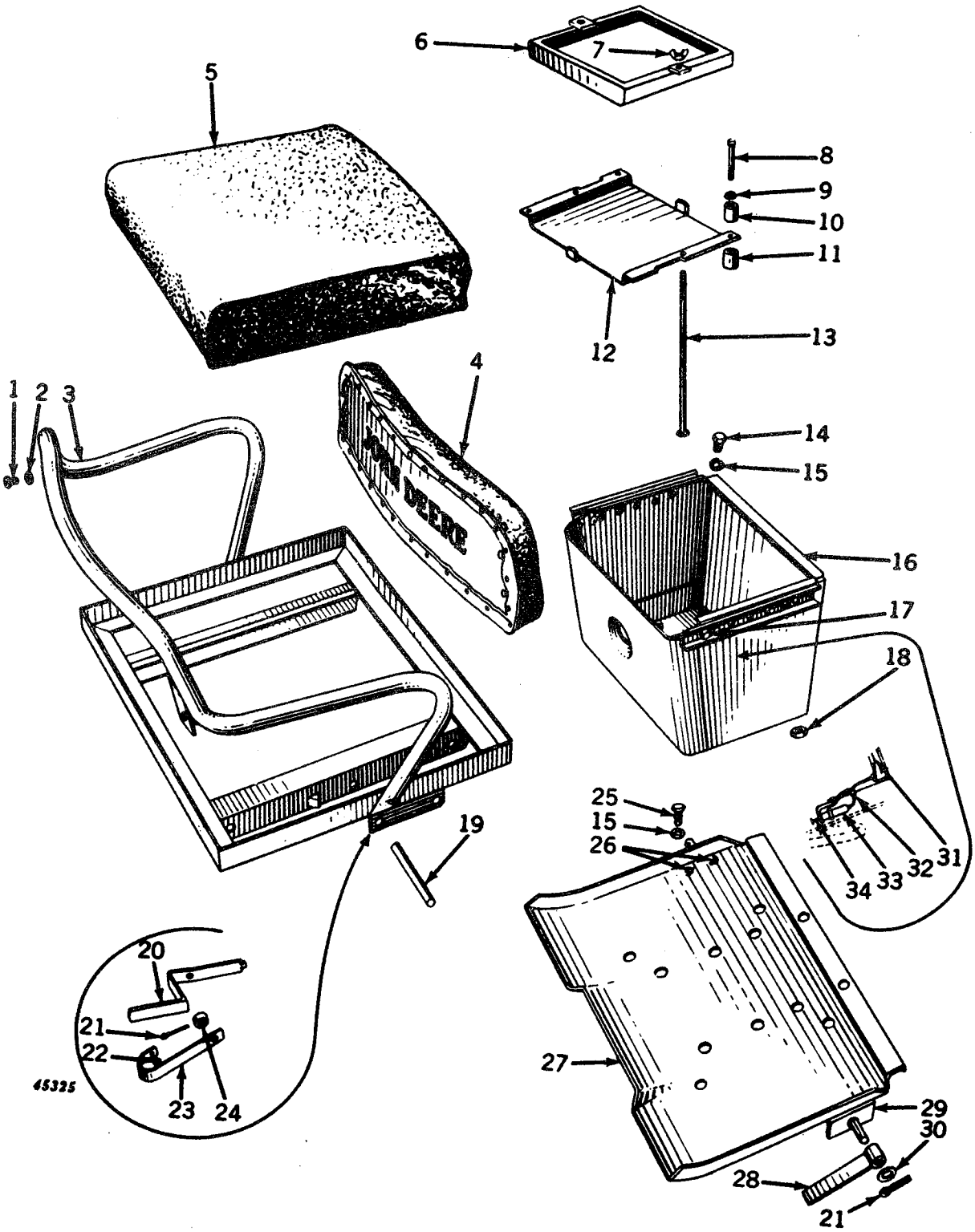
SEAT, PLATFORM, AND FENDERS



SEAT, PLATFORM, AND FENDERS—Continued

Key	Part No.	Serial No.	Description
1	AA 1582 R	(–G41667)	Fender, R.H. (Sub. One AA4655R Fender, One A4049R Bracket, Two 19H664R Cap Screws, One 19H698R Cap Screw, Two 19H657R Cap Screws and Two 24H490R Washers)
	AA 1583 R	(–G41667)	Fender, L.H. (Sub. One AA4655R Fender, One A4050R Bracket, Two 19H664R Cap Screws, One 19H698R Cap Screw, Two 19H657R Cap Screws and Two 24H490R Washers)
2	12H 15 R	(–G41667)	Washer, Lock, 5/8" (3 used per Fender)
3	B 568 R	(–G41667)	Screw, Cap, 5/8" x 3-3/4" (Special) (3 used per Fender)
4	AA 4655 R	(G41668–)	Fender, R.H. and L.H. (Will Fit G1000–, See AA1582R or AA1583R)
5	19H 1320 R	(G41668–)	Screw, Cap, 5/8" x 1-1/4" (2 used per Fender)
6	12H 15 R	(G41668–)	Washer, Lock, 5/8" (5 used per Fender)
7	24H 993 R	(G41668–)	Washer (2 used per Fender) (Sub. for 24H490R)
8	A 4049 R	(–)	Bracket, Fender (R.H. Wide Position) (L.H. Narrow Position)
	A 4050 R	(–)	Bracket, Fender (L.H. Wide Position) (R.H. Narrow Position)
9	19H 1335 R	(–)	Screw, Cap, 5/8" x 1-1/2" (2 used per Fender)
10	19H 703 D	(–)	Screw, Cap, 5/8" x 2-3/4" (Sub. for 19H1416R)
11	3H 704 R	(–G9199)	Bolt, Cge., 5/8" x 2-1/2"
	AA 4952 R	(G9200–G25999)	Bolt, Cge., 1/2" x 1-7/8", with Nut (Sub. for A2297R)
12	AD 1606 R	(–G25999)	Seat
13	A 222 R	(–G25999)	Channel, Seat
14	28H 1503 R	(–G9199)	Spacer
	28H 1502 R	(G9200–G25999)	
15	24H 992 R	(G9200–G25999)	Washer (Sub. for 24H482R)
16	A 2755 R	(–G25999)	Washer, Seat Adjusting (Upper)
17	A 2756 R	(–G25999)	Washer, Seat Adjusting (Lower)
18	19H 462 N	(–G25999)	Screw, Cap, 1/2" x 1-1/2" (4 used) (Sub. for 19H457R)
19	12H 13 R	(–G25999)	Washer, Lock, 1/2" (8 used)
20	A 60 R	(–G25999)	Body, Support
21	C 1982 R	(–G25999)	Washer, Spring (2 used)
22	A 618 R	(–G25999)	Spring
23	14H 352 R	(–G25999)	Nut, 5/8" (Sub. for A333R)
24	**19H 438 R**	**(–G25999)**	**Screw, Cap, 1/2" x 1" (2 used)**
25	**AA 318 R**	**(–G27171)**	**Platform with Latch Supports**
	AF 1021 R	**(G27172–)**	**Platform**
26	**AA 319 R**	**(–G2075)**	**Support, Brake Latch**
	AB 330 R	**(G2076–)**	
27	**C 2182 R**	**(–G2075)**	**Latch, Brake (2 used)**
	B 305 R	**(G2076–G14223)**	
	B 2149 R	**(G14224–)**	
	24H 991 R	**(–)**	**Washer, Brake Latch (Sub. for 24H481R)**
28	**11H 41 R**	**(–)**	**Pin, Cotter, 1/8" x 1" (2 used)**
29	**16H 677 A**	**(–)**	**Rivet, 1/4" x 3/4" (4 used)**
30	19H 462 N	(–G25999)	Screw, Cap, 1/2" x 1-1/2", with Nut (2 used) (Sub. for 7H741R)
31	11H 88 R	(–G25999)	Pin, Cotter, 3/16" x 2" (Sub. for 11H82R)
32	C 1980 R	(–G25999)	Pin
33	8H 1268 R	(–G25999)	Bolt, Mach., 5/8" x 9"

SEAT AND PLATFORM



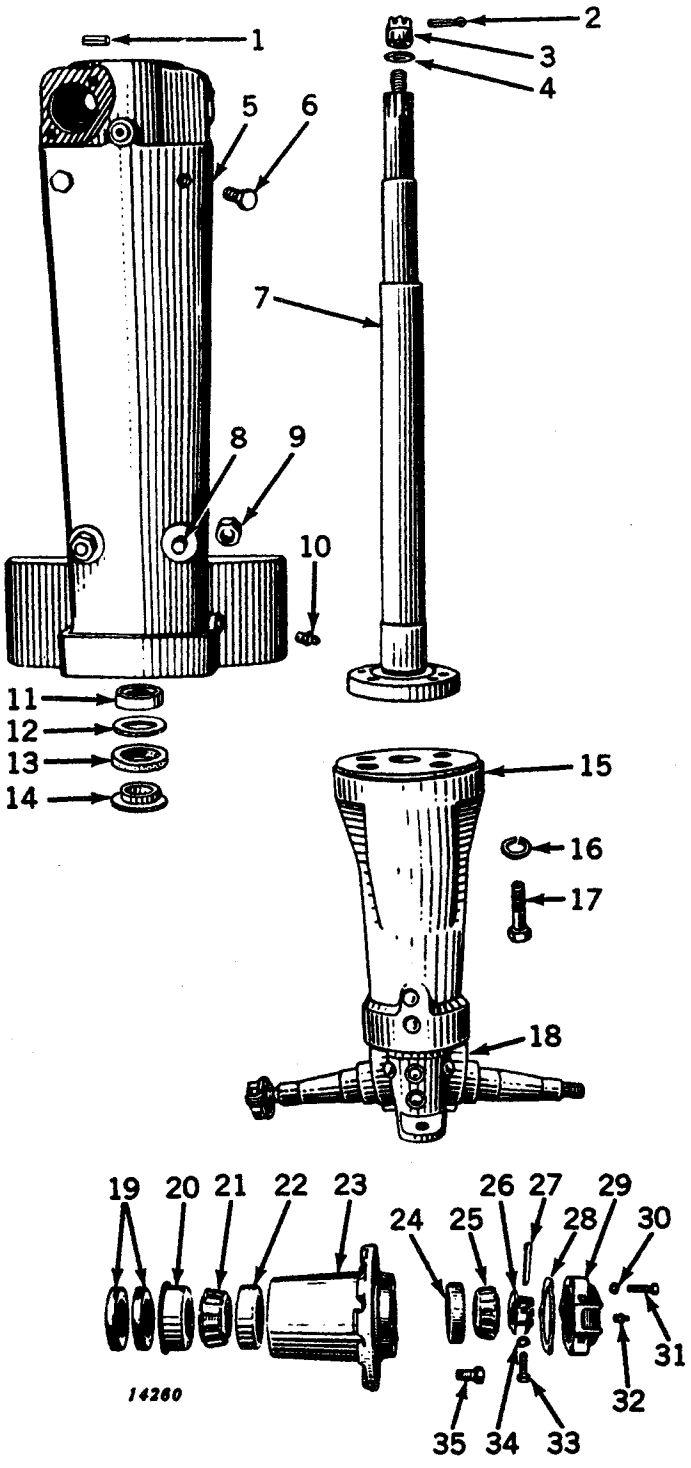
SEAT AND PLATFORM—Continued

Key	Part No.	Serial No.	Description
1	19H 16 T	(G26000–)	Screw, Mach. (4 used) (Sub. for A4192R)
2	12H 253 R	(G26000–)	Washer, Lock (4 used) (Sub. for A3012R)
3	AA 3957 R	(G26000–G36897)	Frame, Seat (Sub. One AA4327R and One A3334R)
	AA 4327 R	(G36898–)	Frame, Seat
4	AB 3624 R	(G26000–)	Cushion, Seat Back
5	AB 4035 R	(G26000–)	Cushion, Seat (Sub. for AB3622R)
	AB 3984 R	(G26000–)	Cover, Seat (White Canvas) (Attachment)
	AA 4847 R	(G26000–)	Cushion, Seat (Special All Rubber) (Attachment)
6	AB 3586 R	(G26000–)	Clamp, Battery, with Clips (2 used)
	B 2565 R	(G26000–)	Clip (4 used)
7	C 1572 R	(G26000–)	Nut, Wing (4 used) (Packed 25 in a Pkg.)
8	19H 980 R	(G26000–)	Screw, Cap, 3/8" x 2" (4 used)
9	24H 156 R	(G26000–)	Washer (4 used)
10	B 2562 R	(G26000–)	Cushion (Upper) (4 used)
11	A 3419 R	(G26000–)	Cushion (Lower) (4 used) (Packed 10 in a Pkg.)
12	AA 4013 R	(G26000–)	Base, Battery, with Clips
	B 2560 R	(G26000–)	Clip (2 used)
13	B 2566 R	(G26000–)	Bolt, Cge., 1/4" x 8-1/2" (4 used)
14	F 2275 R	(G26000–)	Screw, Cap, 1/4" x 3/4" (4 used) (Sub. for 19H428R)
15	12H 13 R	(G26000–)	Washer, Lock, 1/2" (10 used)
16	AA 4941 R	(G26000–)	Box, Battery (Sub. for AA3954R)
17	B 2579 R	(G26000–)	Pin, Seat, Cge. Stop (Sub. One 19H203R and One 14H190R)
18	14H 732 R	(G26000–)	Nut, 3/8" (4 used)
19	A 3335 R	(G26000–)	Pin, Seat Adjusting (Packed 5 in a Pkg.)
20	A 3334 R	(G26000–)	Lever, Seat Adjusting
21	11H 41 R	(G26000–)	Pin, Cotter, 1/8" x 1" (3 used)
22	16H 1075 A	(G26000–)	Rivet
23	A 3332 R	(G26000–)	Spring, Seat Adjusting Pin
24	B 2671 R	(G26000–)	Spacer, Seat Adjusting Pin
25	19H 438 R	(G26000–G27171)	Screw, Cap, 1/2" x 1" (6 used)
	19H 442 R	(G27172–)	Screw, Cap, 1/2" x 1" (2 used)
	B 2573 R	(G27172–)	Washer, Lock, Internal Tooth (2 used)
26	16H 677 A	(–)	Rivet, 1/4" x 3/4" (4 used)
27	AA 318 R	(–G27171)	Platform, with Brake Latch Supports
	AF 1021 R	(G27172–)	
28	C 2182 R	(–G2075)	Latch, Brake (2 used)
	B 305 R	(G2076–G14223)	
	B 2149 R	(G14224–)	
29	AB 330 R	(G2076–)	Support, Brake Latch, with Pivot
	AA 319 R	(–G2075)	
30	24H 991 R	(–)	Washer (2 used) (Sub. for 24H481R)
31	AL 2976 T	(G26000–)	Connector, Two Wire Socket Wiring Lead
32	B 1580 R	(G26000–)	Grommet (Packed 5 in a Pkg.)
33	AM 2049 T	(G26000–)	Socket, Electrical Outlet
	21H 1042 C	(G26000–)	Screw, Mach., Socket to Battery Box (2 used) (Sub. for 21H404R)
	12H 251 R	(G26000–)	Washer on Socket to Battery Box Screw (2 used) (Sub. for A3010R)
	14H 606 R	(G26000–)	Nut on Socket to Battery Box Screw (2 used)
34	AA 5692 R	(G26000–)	Plug, Electrical Outlet, less Cable (Part of AA5691R Electrical Outlet Plug
	AA 5691 R	(G26000–)	**Plug, Electrical Outlet, with Cable (ATTACHMENT)**

(Parts listed below are not illustrated.)

AA 4932 R	(–)	Kit, Seat Cushion Parts Consisting of Cover Assembly, Corner Brackets and Nails for Attaching Corner Brackets (For AA4847R and AB4035R Seat Cushions)
AB 4095 R	(–)	Kit, Seat Cushion Parts Consisting of Cover Assembly, Molded Foam Rubber Topper, Corner Bracket, and Nails for Attaching Corner Brackets (For AB3622R and AB4035R Seat Cushions)

DOUBLE WHEEL CONVERTIBLE FRONT END



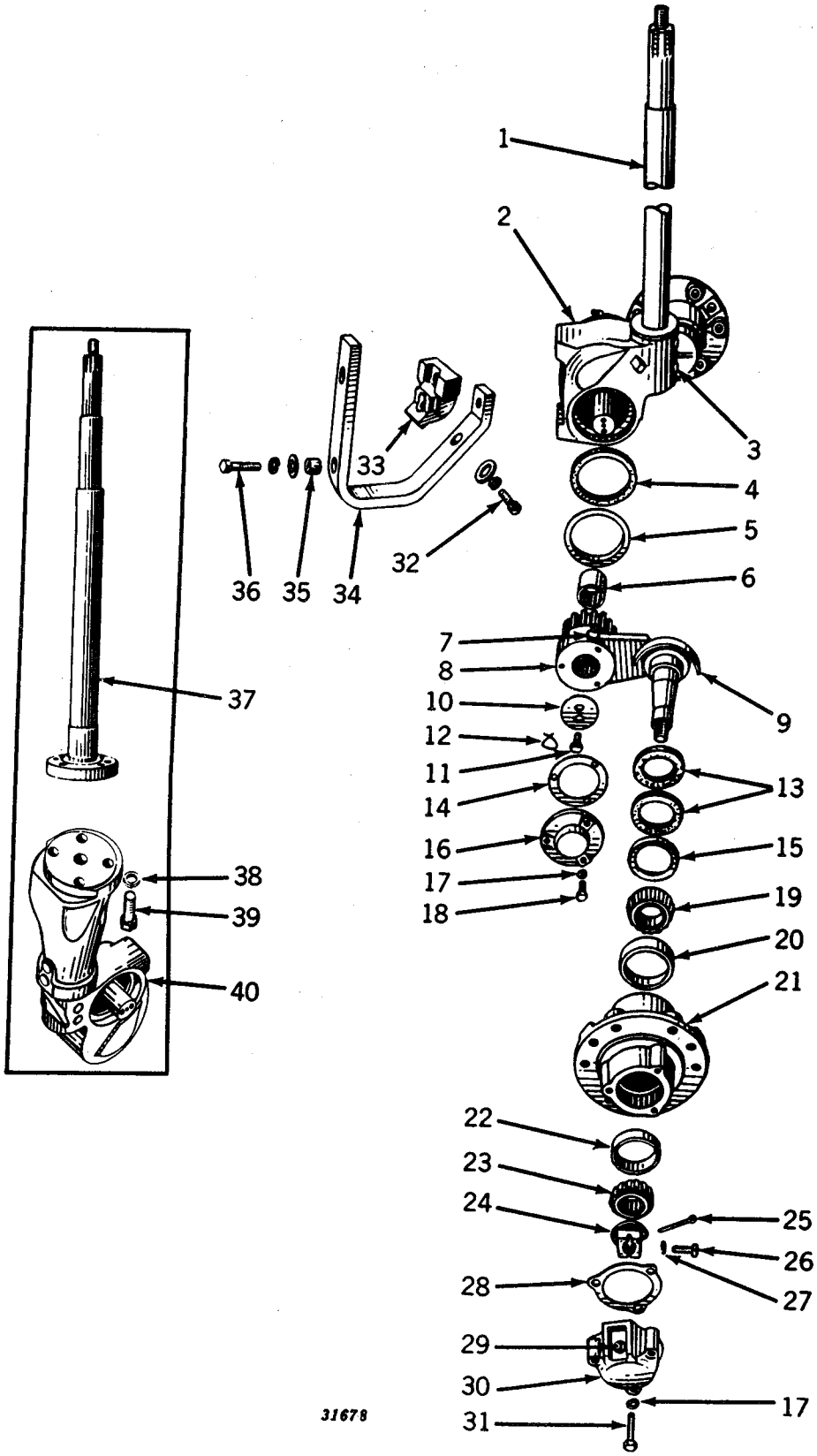
DOUBLE WHEEL CONVERTIBLE FRONT END—Continued

Key	Part No.	Serial No.	Description
1	A 776 R	(G13000–)	Pin, Steering Sector Stop
2	11H 84 R	(G13000–)	Pin, Cotter, 3/16" x 1-1/2"
3	C 535 R	(G13000–)	Nut, 1"
4	A 133 R	(G13000–)	Washer
5	AF 954 R	(G13000–)	Pedestal, F860R, with Bushing, Stop Pin, Studs, Bearing Cup, and Cover
6	19H 1335 R	(G13000–)	Screw, Cap, 5/8" x 1-1/2" (2 used) (Sub. for 19H975R)
7	AF 962 R	(G13000–)	Spindle, Steering, with Nut
8	A 5292 R	(G13000–)	Stud, 5/8" x 2-1/4" (2 used) (Sub. for C1479R)
9	A 1892 R	(G13000–)	Nut (2 used) (Packed 25 in a Pkg.) (Sub. for AA4963R)
10	JD 7760	(G13000–)	Fitting, Grease
11	JD 7679 R	(G13000–)	Bearing, Steering Spindle Lower
12	A 1129 R	(G13000–)	Washer
13	A 1131 R	(G13000–)	Washer (Cork)
14	A 1130 R	(G13000–)	Retainer
15	AF 1116 R	(G13000–)	Extension, A4041R, Steering Spindle, with Double Knuckle and Dust Excluder
16	12H 17 R	(G13000–)	Washer, Lock, 3/4" (4 used)
17	19H 1405 R	(G13000–)	Screw, Cap, 3/4" x 2-1/2" (4 used) (Sub. for 19H792R)
18	A 1421 R	(G13000–)	Excluder, Front Wheel Dust (2 used)
19	D 636 R	(G13000–)	Washer (Felt) (4 used) (Sub. for AA663R)
20	D 635 R	(G13000–)	Retainer
21	JD 7224 R	(G13000–)	Cone, with Rollers
22	JD 7270 R	(G13000–)	Cup
23	AF 912 R	(G13000–)	Hub, F843R, with Cups
24	JD 7266 R	(G13000–)	Cup
25	JD 7216 R	(G13000–)	Cone, with Rollers
26	AD 452 R	(G13000–)	Nut, D1082R, Knuckle
27	11H 84 R	(G13000–)	Pin, Cotter, 3/16" x 1-1/2"
28	A 1556 R	(G13000–)	Gasket
29	AA 1407 R	(G13000–)	Cap, A1555R, Hub, with Grease Fitting
30	12H 10 R	(G13000–)	Washer, Lock, 5/16" (3 used)
31	F 2270 R	(G13000–)	Screw, Cap, 5/16" x 1-1/4" (3 used) (Sub. for 19H124R)
32	JD 7759	(G13000–)	Fitting, Grease (No. 1610)
33	F 2273 R	(G13000–)	Screw, Cap, 3/8" x 1-1/4" (Sub. for 19H221R and 19H1099R)
34	12H 11 R	(G13000–)	Washer, Lock, 3/8"
35	JD 19 R	(G13000–)	Bolt (6 used)

(Parts listed below are not illustrated.)

R 20118 R	(G13000–)	Pin, Steering Spindle Extension (Sub. for A4040R)
17H 192 A	(G13000–)	Rivet in Double Knuckle, 1/2" x 3-3/4"
17H 1490 R	(G13000–)	Rivet, in Steering Spindle Extension, 1/2" x 5" (2 used)

ROLL-O-MATIC FRONT END ASSEMBLY



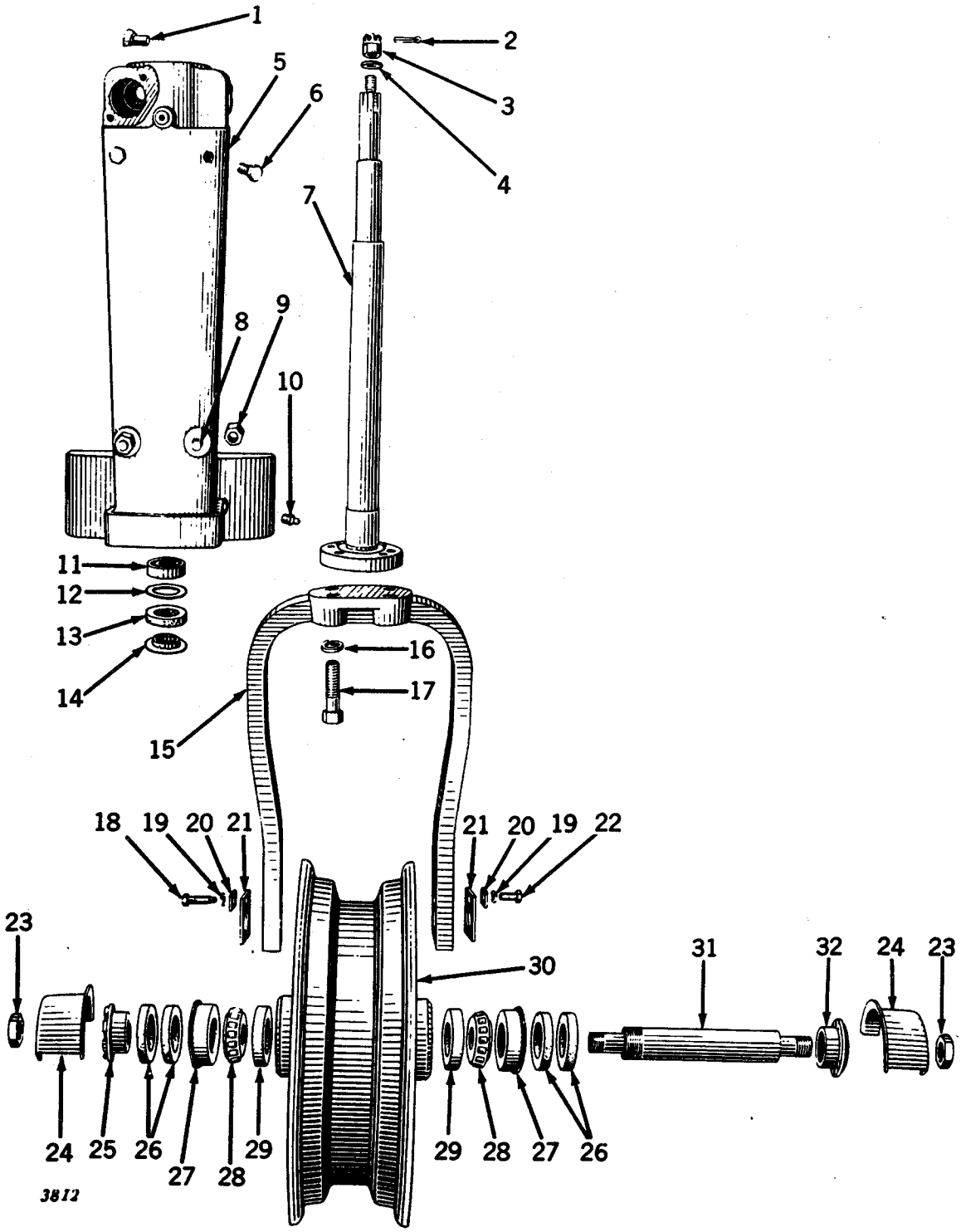
ROLL-O-MATIC FRONT END ASSEMBLY—Continued

Key	Part No.	Serial No.	Description
1	AF 768 R	(G13000–)	Spindle, Steering, with Nut
2	AF 1047 R	(G13000–)	Housing, F897R, Knuckle, with Steering Spindle
3	17H 170 R	(G13000–)	Rivet, 1/2" x 3-3/8" (2 used)
4	A 3474 R	(G13000–)	Washer, Felt (2 used) (Sub. for AA4100R)
5	A 3475 R	(G13000–)	Retainer, Felt (2 used)
6	AA 4074 R	(G13000–)	Bushing (Set of 4) (4 used)
7	JD 7778	(G13000–)	Fitting, Grease (2 used)
8	AA 4097 R	(G13000–)	Knuckle, A3471R, with Dust Excluder and Nut (R.H.)
	AA 4098 R	(G13000–)	Knuckle, A3472R, with Dust Excluder and Nut (L.H.)
9	A 1421 R	(G13000–)	Excluder, Dust (2 used)
10	A 3476 R	(G13000–)	Washer, Thrust (2 used)
11	D 916 R	(G13000–)	Screw, Cap, Drilled, 3/8" x 3/4" (4 used)
12	.....	(G13000–)	Wire, 14 Gauge x 6" (2 used)
13	AA 663 R	(G13000–)	Washer, Felt (4 used)
14	A 3478 R	(G13000–)	Gasket (2 used)
15	D 635 R	(G13000–)	Retainer, Felt (2 used)
16	A 3477 R	(G13000–)	Cap, Knuckle (2 used)
17	12H 10 R	(G13000–)	Washer, Lock, 5/16" (12 used)
18	19H 118 T	(G13000–)	Screw, Cap, 5/16" x 1" (6 used) (Sub. for 19H112R)
19	JD 7224 R	(G13000–)	Cone, with Rollers (2 used)
20	JD 7270 R	(G13000–)	Cup, Bearing (2 used)
21	AA 4099 R	(G13000–)	Hub, A3479R, Front Wheel (2 used)
22	JD 7266 R	(G13000–)	Cup, Bearing (2 used)
23	JD 7216 R	(G13000–)	Cone, with Rollers (2 used)
24	AD 452 R	(G13000–)	Nut, with Cap Screw (2 used)
25	11H 84 R	(G13000–)	Pin, Cotter, 3/16" x 1-1/2" (2 used)
26	F 2273 R	(G13000–)	Screw, Cap, 3/8" x 1-1/4" (2 used) (Sub. for 19H221R)
27	12H 11 R	(G13000–)	Washer, Lock, 3/8" (2 used)
28	A 1556 R	(G13000–)	Gasket (2 used)
29	JD 7759	(G13000–)	Fitting, Grease (2 used)
30	AA 1407 R	(G13000–)	Cap, A1555R, Hub, with Grease Fitting (2 used)
31	F 2270 R	(G13000–)	Screw, Cap, 5/16" x 1-1/4" (6 used) (Sub. for 19H124R)
32	19H 1356 R	(G13000–)	Screw, Cap, 5/8" x 1-3/4" (2 used) (Sub. for 19H670R)
	12H 15 R	(G13000–)	Washer, Lock, 5/8" (2 used)
	24H 961 R	(G13000–)	Washer (Sub. for 24H491A)
33	A 4117 R	(G13000–)	Lock, Roll-O-Matic
34	A 4118 R	(G13000–)	Support, Roll-O-Matic Lock
35	A 4119 R	(G13000–)	Spacer (2 used)
36	19H 472 N	(G13000–)	Screw, Cap, 1/2" x 1-3/4" (2 used) (Sub. for 19H467R)
	12H 13 R	(G13000–)	Washer, Lock, 1/2" (2 used)
	24H 554 F	(G13000–)	Washer (2 used)
37	AA 3922 R	(G13000–)	Spindle, Steering, with Nut (Used with Convertible Pedestal)
38	12H 17 R	(G13000–)	Washer, Lock, 3/4" (4 used)
39	19H 1405 R	(G13000–)	Screw, Cap, 3/4" x 2-1/2" (4 used) (Sub. for 19H792R)
40	AA 4935 R	(G13000–)	Extension, A4201R, Steering Spindle, with Roll-O-Matic Housing (Used with Convertible Pedestal)

(Parts listed below are not illustrated.)

R 20118 R	(G13000–)	Pin, Steering Spindle Extension (Sub. for A4040R)
17H 170 R	(G13000–)	Rivet in Roll-O-Matic Housing, 1/2" x 3-3/8"
17H 1490 R	(G13000–)	Rivet in Steering Spindle Extension, 1/2" x 5" (2 used)

"GN" FRONT END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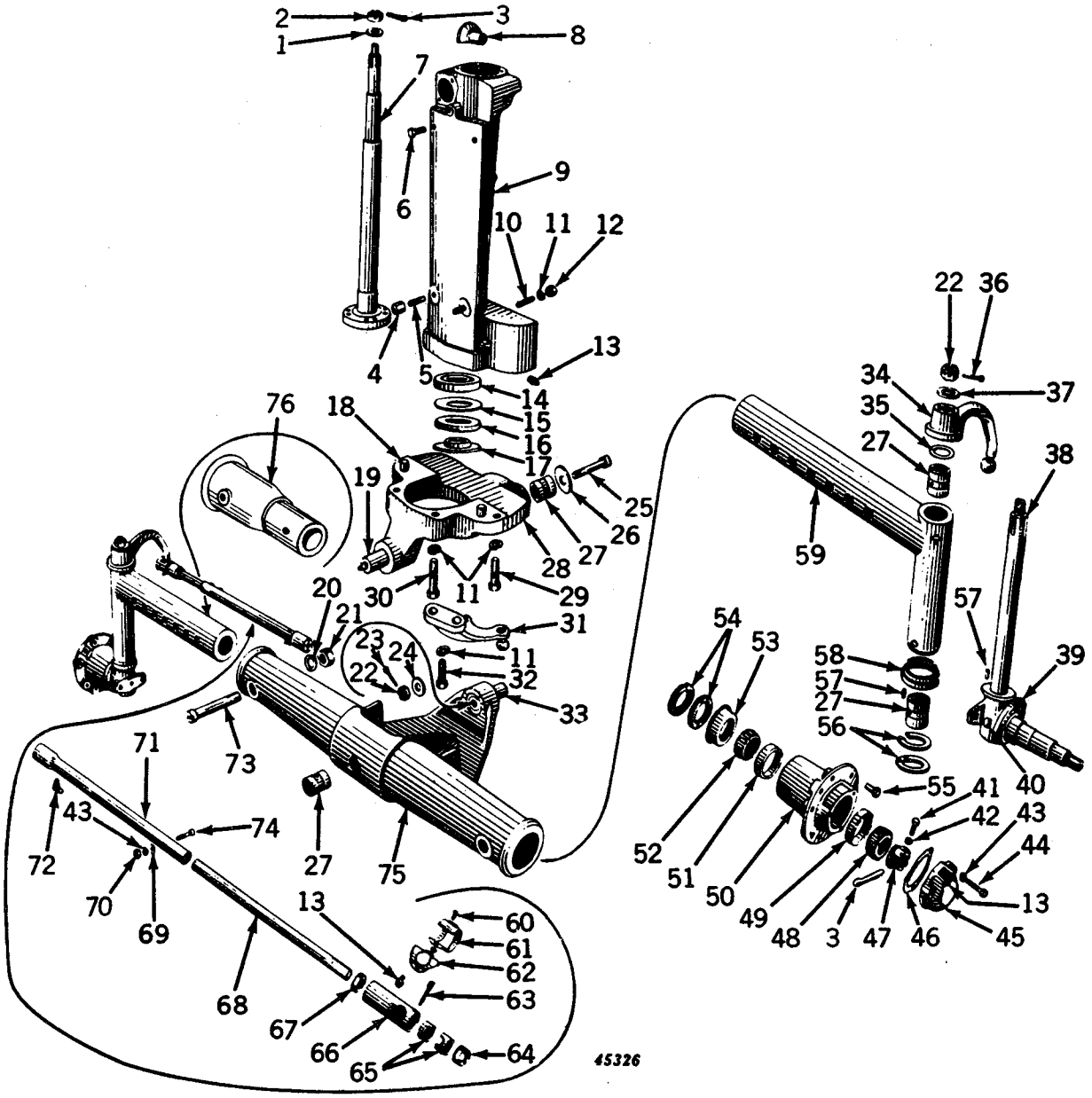
"GN" FRONT END—Continued

Key	Part No.	Serial No.	Description
1	A 776 R	(G13000–)	Pin, Steering Sector Stop (Sub. for A2002R)
2	11H 84 R	(G13000–)	Pin, Cotter, 3/16" x 1-1/2"
3	C 535 R	(G13000–)	Nut, 1" (Packed 25 in a Pkg.)
4	A 133 R	(G13000–)	Washer
5	AF 954 R	(G13000–)	Pedestal, F860R, with Bushing and Stop Pin
6	19H 1335 R	(G13000–)	Screw, Cap, 5/8" x 1-1/2" (2 used)
7	AF 962 R	(G13000–)	Spindle, Steering, with Nut
8	A 5292 R	(G13000–)	Stud, 5/8" x 2-1/4" (2 used) (Packed 25 in a Pkg.) (Sub. for C1479R)
9	A 1892 R	(G13000–)	Nut (2 used) (Packed 25 in a Pkg.)
10	JD 7760	(G13000–)	Fitting, Grease
11	JD 7679 R	(G13000–)	Bearing, Steering Spindle Lower
12	A 1129 R	(G13000–)	Washer
13	A 1131 R	(G13000–)	Washer (Cork) (Packed 5 in a Pkg.)
14	A 1130 R	(G13000–)	Retainer
15	AF 3169 R	(G13000–)	Yoke and Four 19H1063R Cap Screws (Sub. for AA3919R and AA4256R)
16	12H 17 R	(G13000–)	Washer, Lock, 3/4" (4 used)
17	19H 1405 R	(G13000–G34837)	Screw, Cap, 3/4" x 2-1/2" (4 used)
	19H 1363 R	(G34838–)	Screw, Cap, 3/4" x 1-7/8" (4 used)
18	B 2680 R	(G13000–)	Screw, Cap (Special)
19	12H 11 R	(G13000–)	Washer, Lock, 3/8"
20	B 549 R	(G13000–)	Plate, Lock, Front Axle Nut (2 used)
21	H 771 R	(G13000–)	Plate, Lock, Front Axle (2 used)
22	F 2273 R	(G13000–)	Screw, Cap, 3/8" x 1-1/4" (Sub. for 19H1099R)
23	14H 655 R	(G13000–G41128)	Nut, 1" (2 used)
	14H 655 R	(G41129–)	Nut, 1"
	B 551 R	(G41129–)	Nut
	JD 7759	(G41129–)	Fitting, Grease, in Axle Shaft
24	H 773 R	(G13000–)	Shield, Dust (2 used)
25	B 548 R	(G13000–)	Nut, Bearing Adjusting
26	B 90 R	(G13000–)	Washer, Felt (Pkg. of 2) (Sub. for AB474R)
27	B 89 R	(G13000–)	Retainer (2 used)
28	JD 7222 R	(G13000–)	Cone, with Rollers (2 used)
29	JD 7266 R	(G13000–)	Cup (2 used)
30	AB 3686 R	(G13000–)	Wheel, Front
31	AB 4259 R	(G13000–)	Axle, Front, with Bearing Spacer and Nuts (Sub. for AB3693R)
32	B 2683 R	(G13000–)	Spacer, Bearing

"G" WITH 38-INCH FIXED TREAD, "GW" AND "GH" (HI-CROP) FRONT END

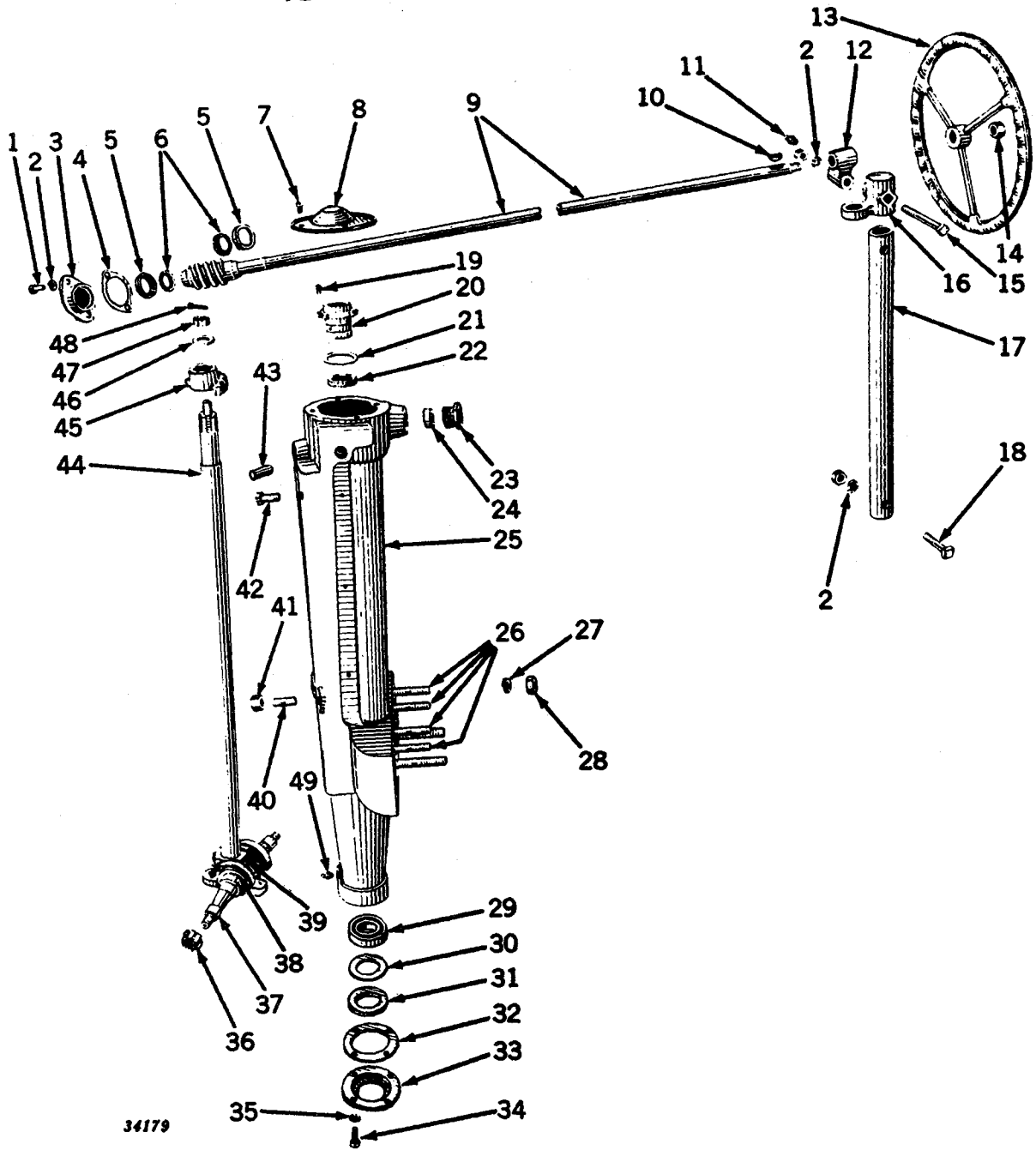


Key	Part No.	Serial No.	Description
1	A 133 R	(G13000–)	Washer
2	C 535 R	(G13000–)	Nut, 1" (Packed 25 in a Pkg.)
3	11H 84 R	(G13000–)	Pin, Cotter, 3/16" x 1-1/2" (4 used)
4	A 1892 R	(G13000–)	Nut (2 used) (Packed 25 in a Pkg.)
5	A 5292 R	(G13000–)	Stud, 5/8" x 2-1/4" (2 used) (Packed 25 in a Pkg.) (Sub. for C1479R)
6	19H 1335 R	(G13000–)	Screw, Cap, 5/8" x 1-1/2" (2 used)
7	AF 962 R	(G13000–)	Spindle, Steering, with Nut
8	A 776 R	(G13000–)	Pin, Steering Sector Stop (Sub. for A2002R)
9	AF 954 R	(G13000–)	Pedestal, F860R, with Studs, Bearing Cup, Bushing, Studs, and Cover
10	F 1549 R	(G13000–)	Stud, 3/4" x 3-1/4" (6 used) (Sub. for D409R)
11	12H 17 R	(G13000–)	Washer, Lock, 3/4" (12 used)
12	14H 404 R	(G13000–)	Nut, 3/4" (6 used)
13	JD 7760	(G13000–)	Fitting, Grease (9 used)
14	JD 7679 R	(G13000–)	Bearing
15	A 1129 R	(G13000–)	Washer
16	A 1131 R	(G13000–)	Washer (Cork) (Packed 5 in a Pkg.)
17	A 1130 R	(G13000–)	Retainer
18	A 776 R	(G13000–)	Pin, Dowel (2 used)

"G" WITH 38-INCH FIXED TREAD, "GW" AND "GH" (HI-CROP) FRONT END—Continued

Key	Part No.	Serial No.	Description
19	B 2688 R	(G13000–)	Pin, Front Pivot
20	12H 21 R	(G13000–)	Washer, Lock, 1" (2 used)
21	14H 411 R	(G13000–)	Nut, 1" (2 used) (Sub. for 14H272R)
22	F 2664 R	(G13000–)	Nut, 3/4" (3 used) (Sub. for 14H534R)
23	11H 99 R	(G13000–)	Pin, Cotter, 1/8" x 1-1/4" (Sub. for 11H43R)
24	D 139 R	(G13000–)	Washer
25	F 2663 R	(G13000–)	Screw, Cap, Drilled, 3/4" x 5-1/2" (Sub. for B2697R)
26	D 141 R	(G13000–)	Washer
27	A 877 R	(G13000–)	Bushing (6 used) (Sub. for AA5539R)
28	AF 968 R	(G13000–)	Bracket, F862R, with Pins and Bushing ("GW" and 38" Fixed Tread)
	AF 1180 R	(G46800–)	Bracket, F1016R, Front Axle Pivot, with Pins and Bushing (Hi-Crop)
29	19H 1405 R	(G13000–)	Screw, Cap, 3/4" x 2-1/2" (2 used)
	19H 1391 R	(G13000–)	Screw, Cap, 3/4" x 2-1/4" (Special) (2 used) (38" Fixed Tread)
30	19H 1455 R	(G13000–)	Screw, Cap, 3/4" x 3-1/4" (2 used) (Sub. for 19H984R)
31	AB 3633 R	(G13000–)	Arm, Steering, Center (Sub. for AF990R)
	F 1017 R	(G13000–)	Spacer, Steering Gear Arm (38" Fixed Tread)
32	19H 1374 R	(G13000–)	Screw, Cap, 3/4" x 2" (2 used)
	19H 1455 R	(G13000–)	Screw, Cap, 3/4" x 3-1/4" (2 used) (38" Fixed Tread)
33	B 2700 R	(G13000–)	Pin, Pivot, Rear
34	AB 4686 R	(G13000–)	Arm, Steering (L.H.) (Sub. for B1204R)
	AB 4685 R	(G13000–)	Arm, Steering (R.H.) (Sub. for B1236R)
35	D 467 R	(G13000–)	Washer, Shim
36	11H 45 R	(G13000–)	Pin, Cotter, 1/8" x 1-1/2" (2 used)
37	B 3310 R	(G13000–)	Washer (2 used) (Sub. for B111R)
38	AB 1396 R	(G13000–)	Knuckle, with 19-3/4" Spindle and Dust Excluder (2 used) ("GW")
	AB 3134 R	(G13000–)	Spindle, Knuckle, with Nut (2 used) ("GW")
	AF 1190 R	(G46800–)	Knuckle, with 28-1/4" Spindle and Dust Excluder (Hi-Crop)
	AB 4013 R	(G13000–)	Knuckle, with 17-3/4" Spindle and Dust Excluder (2 used) (38" Fixed Tread)
39	A 1424 R	(G13000–)	Excluder, Dust (2 used)
40	17H 138 A	(G13000–)	Rivet, 1/2" x 2-3/4" (2 used)
41	F 2273 R	(G13000–)	Screw, Cap, 3/8" x 1-1/4" (2 used) (Sub. for 19H1099R)
42	12H 11 R	(G13000–)	Washer, Lock, 3/8" (2 used)
43	12H 10 R	(G13000–)	Washer, Lock, 5/16" (6 used)
44	F 2270 R	(G13000–)	Screw, Cap, 5/16" x 1-1/4" (Special) (6 used) (Sub. for 19H124R)
45	AA 1407 R	(G13000–)	Cap, A155R, Hub (2 used)
46	A 1556 R	(G13000–)	Gasket (2 used) (Packed 10 in a Pkg.)
47	AD 452 R	(G13000–)	Nut, Complete (2 used)
48	JD 7216 R	(G13000–)	Cone, with Rollers
49	JD 7266 R	(G13000–)	Cup, Bearing (2 used)
50	AF 912 R	(G13000–)	Hub, F843R, with Bearing Cups (2 used) ("GW")
	AA 4721 R	(G46800–)	Hub, A3004R, with Bearing Cups (Hi-Crop)
51	JD 7270 R	(G13000–)	Cup, Bearing (2 used)
52	JD 7224 R	(G13000–)	Cone, with Rollers (2 used)
53	D 635 R	(G13000–)	Retainer, Felt (2 used)
54	AA 663 R	(G13000–)	Washer, Felt (4 used)
55	JD 19 R	(G13000–)	Bolt (12 used) (Packed 20 in a Pkg.)
56	A 890 R	(G13000–)	Washer, Thrust (4 used)
57	D 186 R	(G13000–)	Pin, Dowel (4 used)
58	B 2693 R	(G13000–)	Shield, Dust (2 used)
59	AB 3630 R	(G13000–)	Knee, Front Axle, with Bushing and Dust Shield ("GW")
	AB 4046 R	(G13000–)	Knee, with Bushing and Dust Excluder (2 used) (38" Fixed Tread)
	AF 1183 R	(G46800–)	Knee, Front Axle, with Bushing and Dust Shield (Hi-Crop)
60	13H 93 R	(G13000–)	Bolt, Stove, with Nut (2 used) (Sub. 14H606R and 21H425R)
61	AC 352 R	(G13000–)	Cover, Drag Link, Complete (2 used)
	C 1400 R	(G13000–)	Cover, Outer (Sub. AC352R)
62	C 1401 R	(G13000–)	Cover, Inner (Sub. AC352R)
63	11H 49 R	(G13000–)	Pin, Cotter, 1/8" x 2" (4 used)
64	C 840 R	(G13000–)	Plug, Screw (4 used)
65	C 838 R	(G13000–)	Bearing, Ball Stud (8 used) (Packed 10 in a Pkg.)
66	H 982 R	(G13000–)	End, Drag Link (2 used)
67	C 985 R	(G13000–)	Nut, Jam, 7/8" (2 used) (Packed 10 in a Pkg.)
68	B 2696 R	(G13000–)	Rod, Drag Link (2 used)
	B 2729 R	(G13000–)	Rod, Drag Link (Used with Knee Extension)
	B 2842 R	(G13000–)	Rod, Drag Link (2 used) (38" Fixed Tread)
69	19H 1286 H	(G13000–)	Washer, Plain (4 used) (Sub. for 24H143R)
70	14H 785 R	(G13000–)	Nut, 5/16" (4 used)
71	AF 1187 R	(G13000–)	Sleeve, Drag Link (2 used) (Sub. for AB3632R)
72	JD 7760	(G13000–)	Fitting, Grease (2 used)
73	B 2694 R	(G13000–)	Bolt, Lock (2 used) (3 used with Knee Extension)
74	21H 715 R	(G13000–)	Screw, Mach., 5/16" x 1-1/2" (4 used) (Sub. for 19H134B)
75	AF 1182 R	(G13000–)	Housing, B2690R, Axle, with Pin and Bushing (Sub. for AB3629R)
	AB 4045 R	(G13000–)	Housing, B2840R, with Pin and Bushing (38" Fixed Tread)
76	B 2728 R	(G13000–)	Extension, Knee

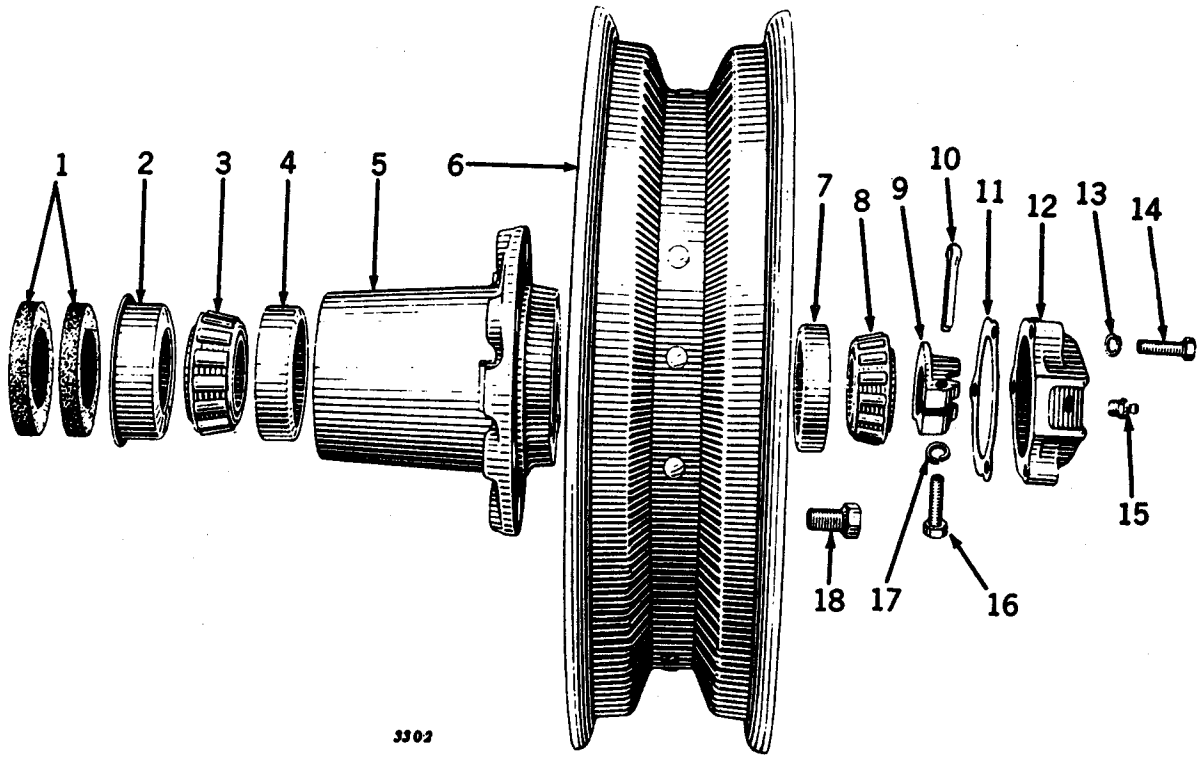
PEDESTAL AND STEERING ASSEMBLY



PEDESTAL AND STEERING ASSEMBLY—Continued

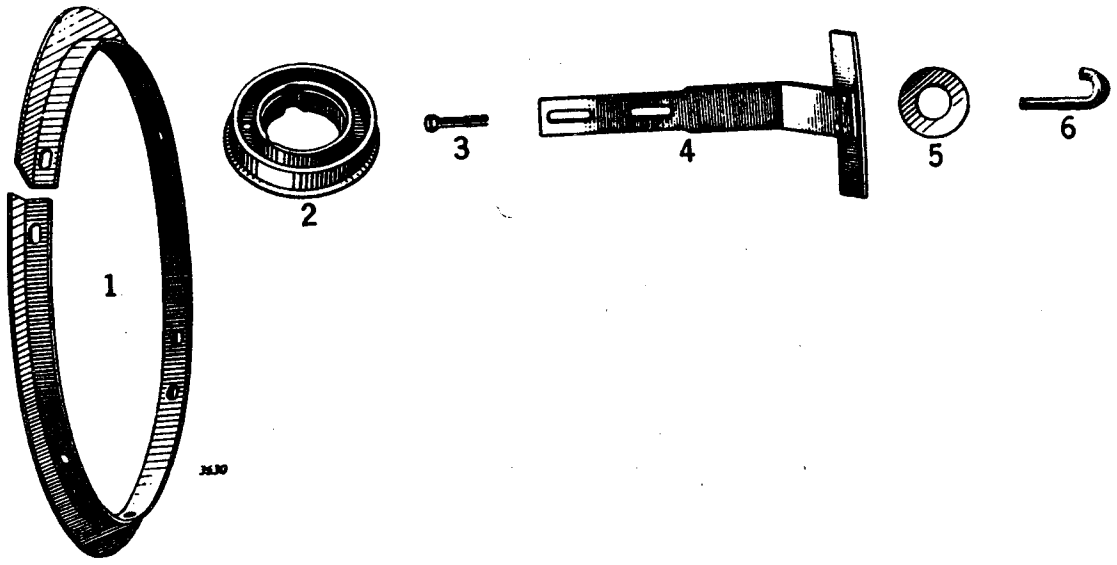
Key	Part No.	Serial No.	Description
1	19H 462 N	(-G12999)	Screw, Cap, 1/2" x 1-1/2" (4 used) (Sub. for 19H457R)
	19H 1060 R	(G13000-)	Screw, Cap, 1/2" x 1-5/8" (2 used) (Sub. for 19H465R)
2	12H 13 R	(-G12999)	Washer, Lock, 1/2" (6 used)
	12H 13 R	(G13000-)	Washer, Lock, 1/2" (4 used)
3	AF 282 R	(-G12999)	Quill, F146R, Bearing
	AF 648 R	(G13000-)	Quill, F656R, Bearing
4	A 288 R	(-G12999)	Shim (1/32" Thick) (2 used) (Packed 10 in a Pkg.)
	A 289 R	(-G12999)	Shim (1/64" Thick) (2 used) (Packed 10 in a Pkg.)
	A 1052 R	(-G12999)	Shim (.005"-.006" Thick) (3 used) (Sub. A289R)
	A 2159 R	(G13000-)	Shim (Thin) (3 used) (Packed 15 in a Pkg.)
	A 2159 R	(G13000-)	Shim (Med.) (2 used) (Sub. for A2160R)
	A 2159 R	(G13000-)	Shim (Thick) (Sub. for A2161R)
5	JD 7253 R	(-)	Cup, Bearing (2 used)
6	JD 7205 R	(-)	Cone, with Rollers (2 used)
7	A 3232 R	(-G12999)	Screw, Mach. (6 used)
	A 3232 R	(G13000-)	Screw, Mach. (3 used)
8	A 257 R	(-G12999)	Cover
	F 646 R	(G13000-)	
9	AF 281 R	(-)	Shaft, Steering, with Worm
10	26H 17 R	(-)	Key, Woodruff
11	JD 7759	(-G47985)	Fitting, Grease, No. 1610
12	AA 1575 R	(-)	Bearing, A1909R, Steering Shaft, with Bushing (Sub. for AA249R)
	A 1910 R	(G47996-)	Bushing, Steering Shaft
13	AA 380 R	(-)	Wheel, Steering
14	14H 402 R	(-)	Nut, 3/4" (Sub. for 14H403R)
15	7H 965 R	(-)	Bolt, Mach., 1/2" x 5", with Nut (Sub. for 7H966R)
16	B 392 R	(-)	Bracket, Bearing
17	F 147 R	(-)	Tube, Support
18	7H 1092 R	(-)	Bolt, Mach., 1/2" x 2-3/4", with Nut (Sub. for 7H1022R)
19	19H 205 R	(-)	Screw, Set
20	A 491 R	(-)	Bushing, Eccentric (Sub. for AA5521R)
21	A 490 R	(-)	Shim (.036" Thick) (3 used)
22	A 396 R	(-)	Packing (Packed 5 in a Pkg.)
23	B 33 R	(-)	Nut, Packing
24	B 1564 R	(-)	Packing (Packed 5 in a Pkg.)
25	AF 322 R	(-G12999)	Pedestal, F241R, with Stop Pin and Cup
	AF 616 R	(G13000-)	Pedestal, F611R, with Stop Pin, Cup, Bushing, Studs, and Cover
26	8H 2252 R	(-G12999)	Bolt, Mach., 3/4" x 5-1/2" (4 used)
	8H 1590 R	(-G12999)	Bolt, Mach., 3/4" x 7-1/2" (2 used)
	F 1549 R	(G13000-)	Stud, 3/4" x 3-1/4" (6 used) (Sub. for D409R)
27	12H 17 R	(-)	Washer, Lock, 3/4" (6 used)
28	14H 404 R	(-)	Nut, 3/4" (6 used)
29	JD 7684 R	(-)	Bearing
30	24H 954 R	(-)	Washer (Sub. for 24H82R)
31	A 1422 R	(-)	Washer, Cork (Packed 5 in a Pkg.)
32	C 2327 R	(-)	Gasket (Packed 2 in a Pkg.)
33	A 1423 R	(-)	Cap
34	F 2272 R	(-)	Screw, Cap, 3/8" x 3/4" (4 used) (Sub. for 19H203R)
35	12H 11 R	(-)	Washer, Lock, 3/8" (4 used)
36	AD 452 R	(-)	Nut, D1082R, Front Wheel Knuckle (2 used)
37	AF 324 R	(-G12999)	Knuckle, Double, with Spindle, Dust Excluders, and Nuts
	AF 645 R	(G13000-)	
38	A 1421 R	(-)	Excluder, Dust (2 used)
39	17H 192 A	(-)	Rivet, 1/2" x 3-3/4" (2 used)
40	A 5292 R	(G13000-)	Stud, 5/8" x 2-1/4" (2 used) (Packed 25 in a Pkg.) (Sub. for C1479R)
41	A 1892 R	(G13000-)	Nut (Special) (2 used) (Packed 25 in a Pkg.)
42	19H 1335 R	(G13000-)	Screw, Cap, 5/8" x 1-1/2" (Sub. for 19H975R)
43	A 776 R	(-)	Pin, Stop
44	AF 768 R	(-)	Spindle, with Nut
45	F 245 R	(-)	Gear, Sector (Sub. for AF1233R)
46	A 133 R	(-)	Washer
47	C 535 R	(-)	Nut (Packed 25 in a Pkg.)
48	11H 84 R	(-)	Pin, Cotter, 3/16" x 1-1/2"
49	JD 7759	(G12192-)	Fitting, Grease, No. 1610

"G," "GW," AND "GH" FRONT WHEEL



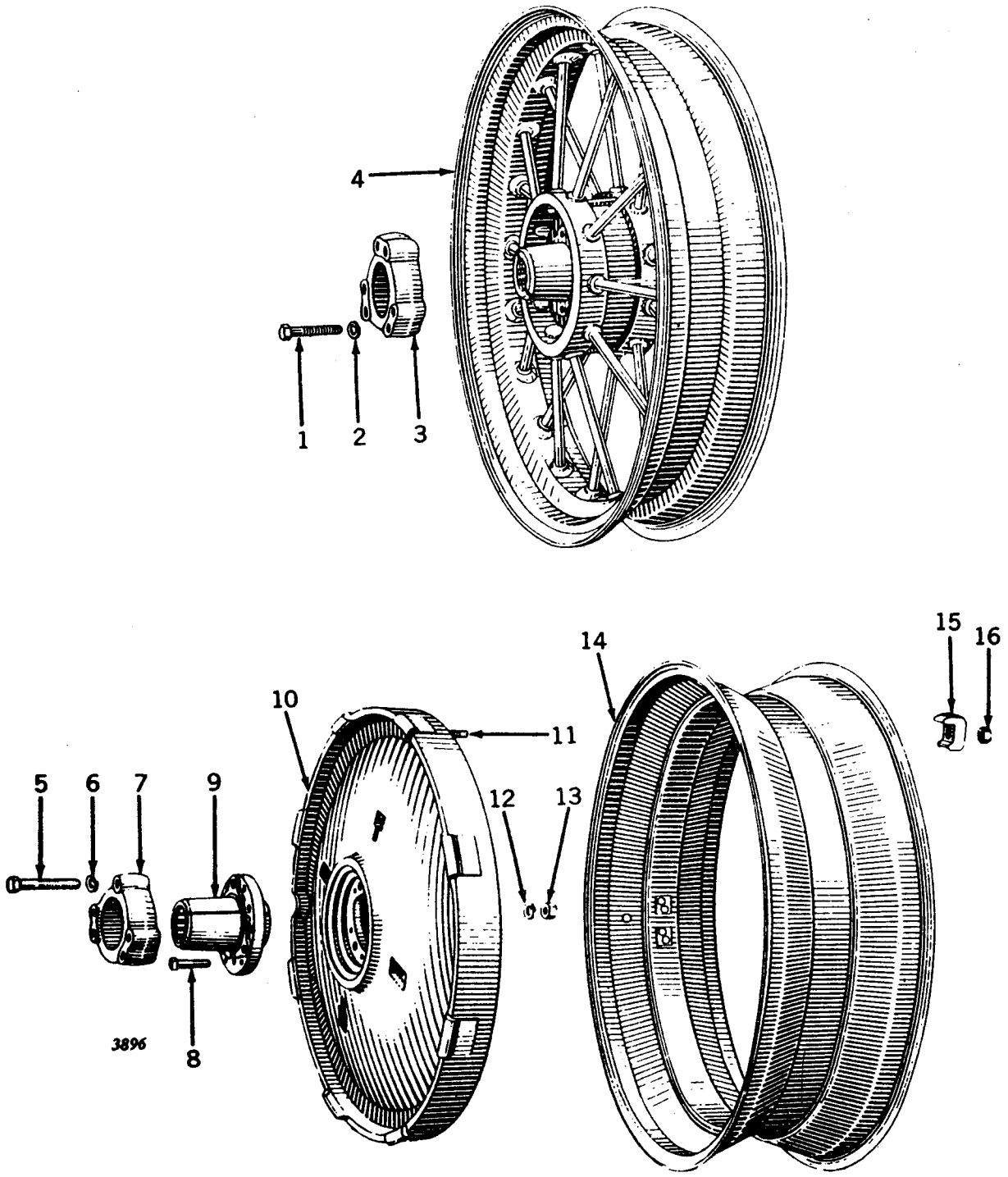
Key	Part No.	Serial No.	Description
1	AA 663 R	(–)	Washer, Felt (2 used)
2	D 635 R	(–)	Retainer, Felt
3	JD 7224 R	(–)	Cone with Rollers
4	JD 7270 R	(–)	Cup
5	AC 513 R	(–)	Hub, C391R (Cast Disk)
	AA 1399 R	(–G20277)	Hub, A1553R, with Cups
	AF 912 R	(G20278–)	Hub, F843R, with Cups (Reversible Disk Wheel and 38″ Fixed Tread)
	AA 4099 R	(G13000–)	Hub, A3479R, with Cups (48″ to 80″ Tread)
	AA 4721 R	(G43800–)	Hub, A3004R, with Cups (Hi-Crop)
6	AF 210 R	(–)	Wheel, with Bearing Cups (Steel Spoke)
	AC 847 R	(–)	Wheel, C334R, with Bolts (Cast Disk)
	JD 1275 R	(–G20277)	Wheel, Disk, with Rim (6.00 x 16″ Tire) (Sub. for JD1261R) ("G" and "GW")
	JD 1290 R	(G20278–)	Wheel, Reversible Disk, with Rim (6.00 x 16″ Tire) (Sub. for JD1272R and JD1274R) ("G" and "GW")
	JD 1281 R	(G43800–)	Wheel, Disk and Rim, less Hub (Hi-Crop)
7	JD 7266 R	(–)	Cup
8	JD 7216 R	(–)	Cone, with Rollers
9	AD 452 R	(–)	Nut, D1082R, Knuckle
10	11H 84 R	(–)	Pin, Cotter, 3/16″ x 1-1/2″
11	A 1556 R	(–)	Gasket (Disk Wheel) (Use with AA1407R) (Packed 10 in a Pkg.)
	C 677 R	(–)	Gasket (Use with AC119R) (Packed 10 in a Pkg.)
12	AA 1407 R	(–)	Cap, A1555R, Hub, with Grease Fitting (Disk Wheel)
	AC 119 R	(–)	Cap, C167R, Hub, with Grease Fitting (Steel Spoke Wheel)
13	12H 10 R	(–)	Washer, Lock, 5/16″ (3 used) (Use on 19H124R)
	12H 11 R	(–)	Washer, Lock, 3/8″ (Use on 19H1099R)
14	F 2270 R	(–)	Screw, Cap, 5/16″ x 1-1/4″ (3 used) (Use on AA1407R) (Sub. for 19H124R)
	F 2273 R	(–)	Screw, Cap, 3/8″ x 1-1/4″ (3 used) (Use on AC119R) (Sub. for 19H1099R)
15	JD 7759	(–)	Fitting, Grease, No. 1610
16	F 2273 R	(–)	Screw, Cap, 3/8″ x 1-1/4″ (Sub. for 19H221R and 19H1099R)
17	12H 11 R	(–)	Washer, Lock, 3/8″
18	JD 17 R	(–G20277)	Bolt (6 used) (Disk Wheel) (Packed 20 in a Pkg.)
	JD 19 R	(G20278–)	Bolt (6 used) (Reversible Disk Wheel) (Packed 20 in a Pkg.)
	8H 988 T	(G1000–)	Bolt, Mach., 5/8″ x 2-1/2″, with Nut (6 used) (Cast Disk Wheel) (Sub. for 8H989R)

FRONT WHEEL EQUIPMENT



Key	Part No.	Serial No.	Description
1	AA 341 R	(–)	Band, Two A215R, Guide (1-1/2″ High)
	AA 383 R	(–)	Band, Two A777R, Guide (2″ High)
	AC 650 R	(–)	Band, Two C1732R, Guide (2-1/2″ High)
2	AA 2106 R	(–)	Spacer, Two A2275R, Front Wheel (Do not use with Reversible Front Wheels) (Attachment)
3	JD 18 R	(–)	Bolt, Front Wheel Spacer
4	AF 401 R	(–)	Scraper, Complete, Front Wheel
5	24H 991 R	(–)	Washer on Weight to Wheel Bolts (For A1827R Wheel Weights) (Sub. for 24H481R)
	24H 993 R	(–)	Washer on Hook Bolt (For A1826R Wheel Weights) (Sub. for 24H490R)
6	A 1828 R	(–)	Bolt, Hook (For Attaching A1826R Wheel Weights)
	A 651 R	(–)	Bracket, Front Wheel Scraper
	AA 388 R	(–)	Screw, Cap, Sixteen 19H444A, with Nuts and Lock Washers (For Attaching Guide Bands)

RUBBER TIRE REAR WHEEL EQUIPMENT (EXCEPT HI-CROP)

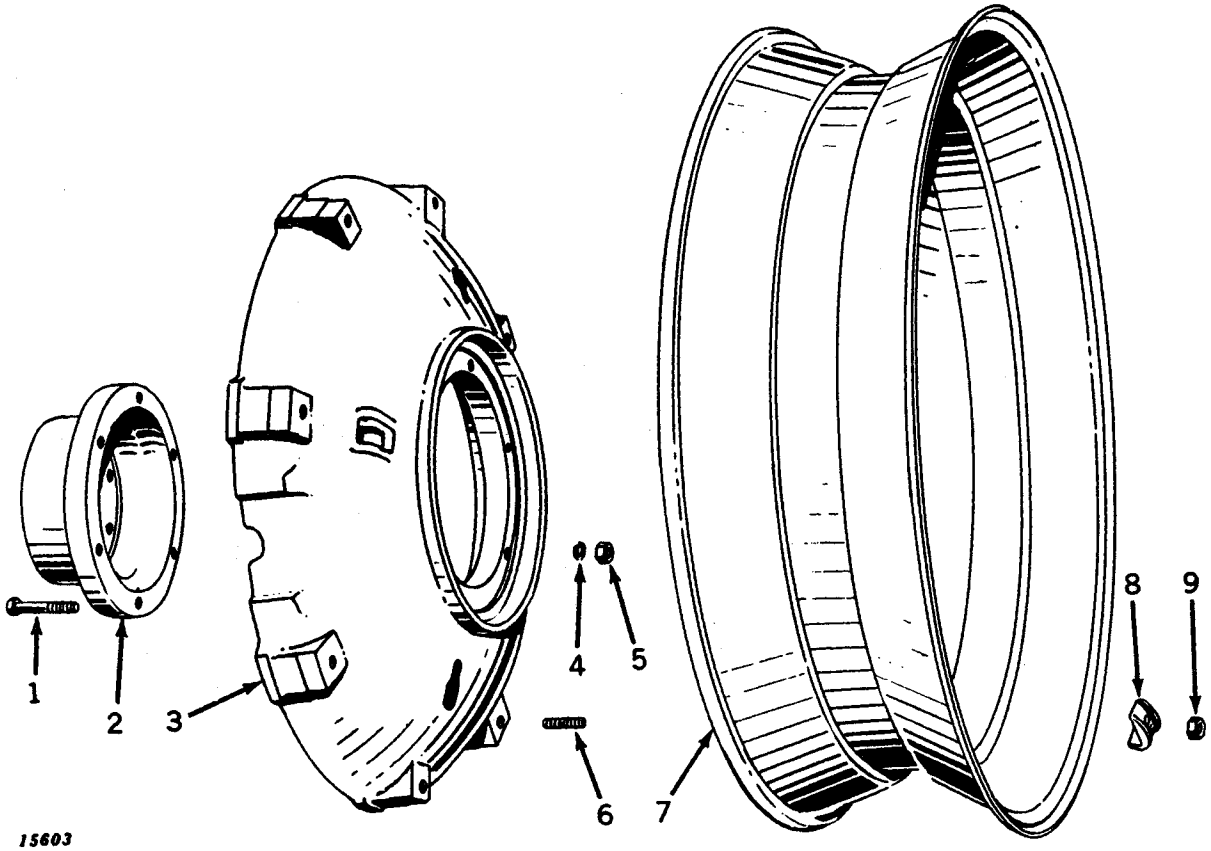


RUBBER TIRE REAR WHEEL EQUIPMENT (EXCEPT HI-CROP)—Continued

Key	Part No.	Serial No.	Description
1	F 23 R	(–)	Screw, Cap, 7/8" x 5" (3 used)*
2	12H 19 R	(–)	Washer, Lock, 7/8" (3 used)*
3	F 22 R	(–)	Clamp*
4	AF 412 R	(–)	Wheel, Spoke Type (For 10.00x36" or 11.25x36" Tire)
5	A 1813 R	(G20760–)	Screw, Cap, 7/8" x 4-1/2" (3 used)
6	12H 19 R	(G20760–)	Washer, Lock, 7/8" (3 used)
7	A 1812 R	(G20760–)	Clamp
8	F 859 R	(G20760–)	Bolt, 3/4" x 2-1/2" (6 used)
9	F 858 R	(G20760–)	Hub
10	AF 919 R	(–)	Wheel, F857R, Cast, with Studs and Nuts (Sub. for AF375R)°
11	A 5292 R	(–)	Stud, 5/8" x 2-1/4" (8 used) (Sub. for C1479R)
12	12H 17 R	(G20760–)	Washer, Lock, 3/4" (6 used)
13	14H 402 R	(G20760–)	Nut, 3/4" (6 used) (Sub. for 14H403R)
14	AA 1002 R	(–G11953)	Rim, Demountable, with Side Ring (For 10.00x36" or 11.25x36" Tire)
	AA 1002 R	(–)	Rim, Demountable, with Side Ring (For Ricefield Tires)
	AA 3033 R	(–)	Rim, Demountable, with Driver (For 10-38 Tire)
	AA 2478 R	(–)	Rim, Demountable, with Driver (For 11-38 Tire)
	AA 3043 R	(–)	Rim, Demountable, with Driver (For 12-38 Tire)
15	B 634 R	(–)	Clamp, Rim (8 used)
16	14H 652 R	(–)	Nut, 5/8" (8 used)

Quantities listed are for one wheel only.
*Use on Tractors (–G20759) having AF375R Cast Wheels.
°For Repair Cast Wheel on (G1000–G20759) also order One A1812R, One F858R, One AF920R Bolts and One AF921R Cap Screws.
NOTE: Only one part used in this grouping unless otherwise indicated.

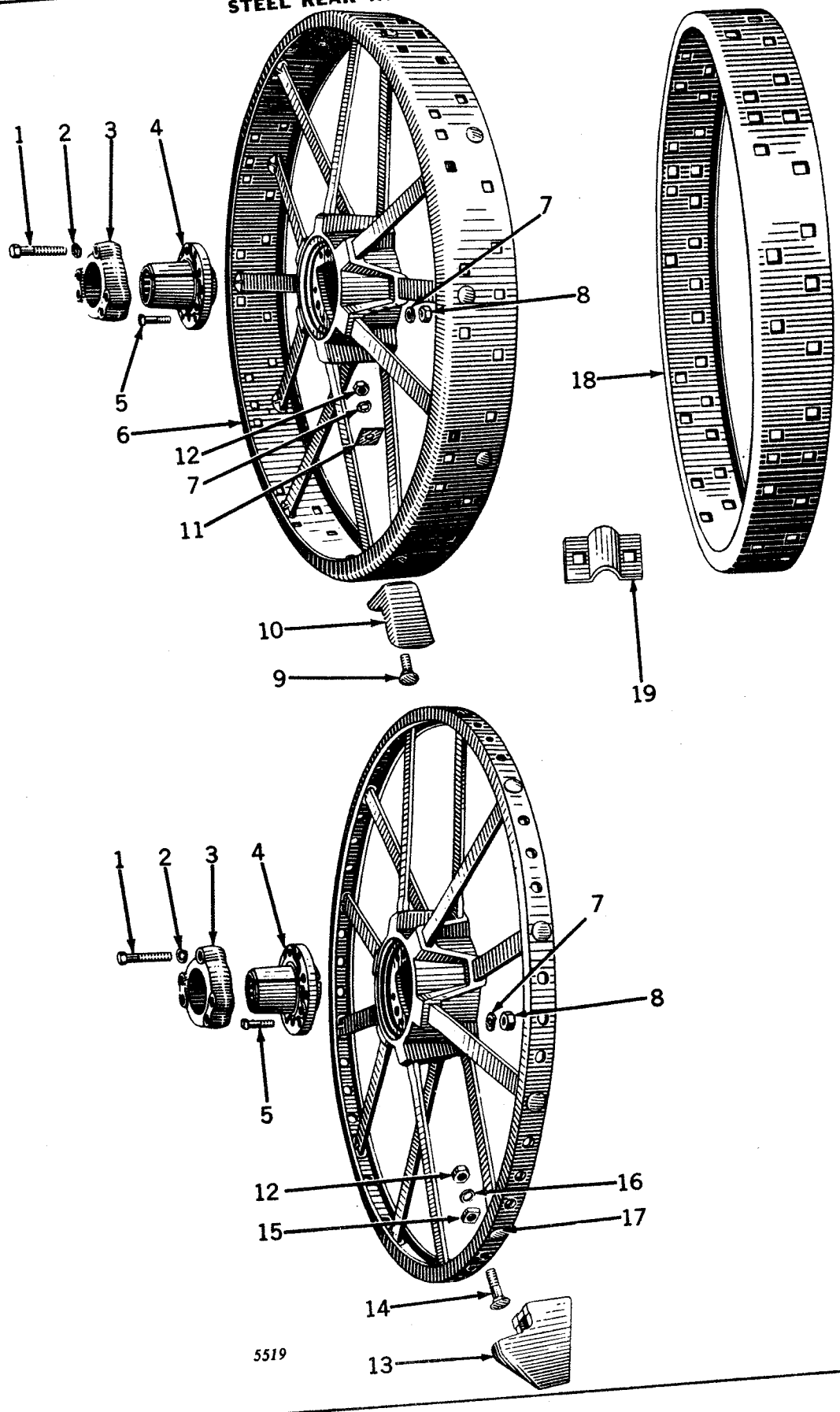
REAR WHEELS (HI-CROP)



REAR WHEELS (HI-CROP)—Continued

Key	Part No.	Serial No.	Description
1	B 568 R	(G46800–)	Screw, Cap (6 used)
2	F 1004 R	(G46800–)	Hub, Drive Wheel
3	AF 1192 R	(G46800–)	Wheel, F1003R, Cast Disk Drive
4	12H 15 R	(G46800–)	Washer, Lock, 5/8″ (6 used)
5	14H 800 R	(G46800–)	Nut, 5/8″ (6 used) (Sub. for 14H264R)
6	A 5292 R	(G46800–)	Stud, 5/8″ x 2-1/4″ (8 used) (Sub. for C1479R)
7	AA 3043 R	(G46800–)	Rim, Demountable
8	B 634 R	(G46800–)	Clamp, Rim (8 used)
9	14H 399 R	(G46800–)	Nut, 5/8″ (8 used)

STEEL REAR WHEEL EQUIPMENT



STEEL REAR WHEEL EQUIPMENT—Continued

Key	Part No.	Serial No.	Description
1	F 23 R	(–G31557)	Screw, Cap, 7/8" x 5" (Special) (3 used) (Parts for Tractors with JD1227R or JD1228R Cast in Hub Wheels)
	A 1813 R	(G31558–)	Screw, Cap, 7/8" x 4-1/2" (Special) (3 used) (Used with F858R Hub)*
	AF 921 R	(G31558–)	Screw, Cap, 7/8" x 4-1/2" (Special) (Set of Three A1813R Cap Screws and Lock Washers) (Used with F858R Hub)*
2	12H 19 R	(–)	Washer, Lock, 7/8" (3 used)
3	F 22 R	(–G31557)	Clamp, Hub (Parts for Tractors with JD1227R or JD1228R Cast in Hub Wheels)
	A 1812 R	(G31558–)	Clamp, Hub (Used with F858R Hub)*
4	F 858 R	(G31558–)	Hub*
5	F 859 R	(G31558–)	Bolt, 3/4" x 2-1/2" (6 used)*
	AF 920 R	(G31558–)	Bolt, 3/4" x 2-1/2" (Set of Six F859R Bolts, Nuts, and Lock Washers)*
6	JD 1227 R	(–G31557)	Wheel, Flat Rim (Discontinued) (Sub. One JD1277R Wheel, One F858R Hub, One A1812R Hub Clamp, One AF920R Hub to Wheel Bolts, Nuts, and Lock Washers, One AF921R Hub Clamp to Hub Cap Screws and Lock Washers)
	JD 1277 R	(G31558–)	Wheel, Flat Rim (Will fit G1000–G31557, see JD1227R)*
-	12H 17 R	(G31558–)	Washer, Lock, 3/4"
8	14H 402 R	(G31558–)	Nut, Hex., 3/4" (3 used)* (Sub. for 14H403R)
9	AD 535 R	(–)	Bolt (Sub. D411R, 12H17R, and 14H404R)
10	AD 2852 R	(–)	Lug, Eight D233R, Spade (4" High)
	AD 2853 R	(–)	Lug, Eight D2447R, Spade (Heavy-Duty) (4" High)
	AD 2854 R	(–)	Lug, Eight D1078R, Spade (5" High)
	AD 2855 R	(–)	Lug, Eight D2121R, Spade (Heavy-Duty) (5" High)
	AD 2484 R	(–)	Lug, Twelve D573R, Spade (6" High)
	AD 2485 R	(–)	Lug, Twelve D2446R, Spade (31° Face) (6" High) (Sub. AD2484R)
11	AD 2856 R	(–)	Washer, Eight D938R (Sub. for AD2486R and AD2487R)
12	14H 404 R	(–)	Nut, 3/4" (Sub. for 14H653R)
13	AF 1042 R	(–)	Lug, Eight F295R, Cast
	AC 1030 R	(–)	Lug, Six C2199R, Sand
	AD 1465 R	(–)	Lug, Twelve D2627R, "A" Shaped (6" High)
	AD 2857 R	(–)	Lug, Eight D1283R, "A" Shaped (5" High)
14	C 1517 R	(–)	Bolt, Cge., 3/4" x 2-1/4"
	AA 391 R	(–G32587)	Bolt, Forty-Eight 3H843R, 3/4" x 3", with Spacers, Lock Washers and Nuts
	AF 1043 R	(G32588–)	Bolt, Fifty-Six 3H843R, 3/4" x 3", with Spacers, Lock Washers and Nuts*
15	A 685 R	(–)	Spacer
16	12H 75 R	(–)	Washer, Lock, 3/4"
17	JD 1228 R	(–G32587)	Wheel, Rear, Skeleton Type (Discontinued) (Sub. One JD1278R Wheel, One F858R Hub, One A1812R Clamp, One AF920R Hub to Wheel Bolts, Nuts, and Lock Washers, One AF921R Hub Clamp to Hub Cap Screws, Four F295R Cast Lugs, Four 3H843R Lug Bolts, Four 12H75R Lug Bolt Lock Washers, Four 14H653R Nuts on Lug Bolts, Four A685R Lug Spacers)
	JD 1278 R	(G32588–)	Wheel, Rear, Skeleton Type (Will fit G1000–G32587, see JD1228R)
18	F 336 R	(–)	Rim, Extension
19	AC 453 R	(–)	Clip, Six C1030R, Extension Rim

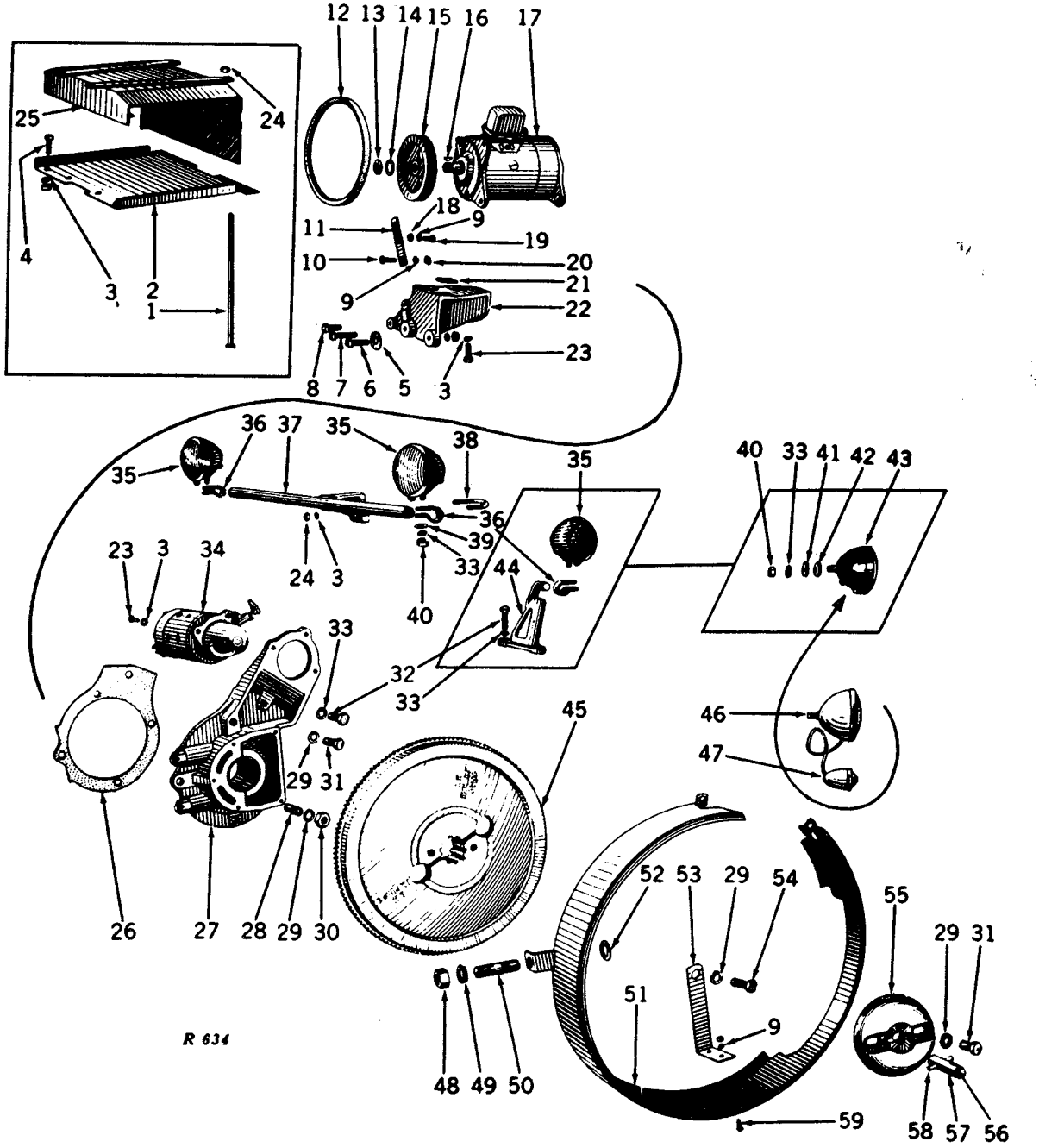
(Parts listed below are not illustrated.)

AA 1049 R	(–)	Lug, Spud, Ninety-Six A1298R (Sub. AA4978R Lug, with Washers and Nuts) (Pkg. of 12)
AA 1535 R	(–)	Lug, Eight A1851R, Narrow Rim Drive Wheel
AC 648 R	(–)	Lugs, Twelve AC649R Cast Cone
AA 1536 R	(–)	Bolt, (Sub. Ninety-Six 8H946, Ninety-Six 14H760, and Ninety-Six 12H15R)
AA 1742 R	(–)	Bolt, Ninety-Six C1716R, with Lock Washers and Nuts
AF 435 R	(–)	Band, Road
AD 2803 R	(–)	Bolt (Sub. D411R, 12H17R, and 14H404R)

*Also parts on Tractors (–G31557) when JD1227R and JD1228R wheels have been replaced with JD1277R and JD1278R wheels.

NOTE: Only one part used in this grouping unless otherwise indicated.
Quantities are for one wheel only.

STARTING AND LIGHTING EQUIPMENT (G13000 AND UP)

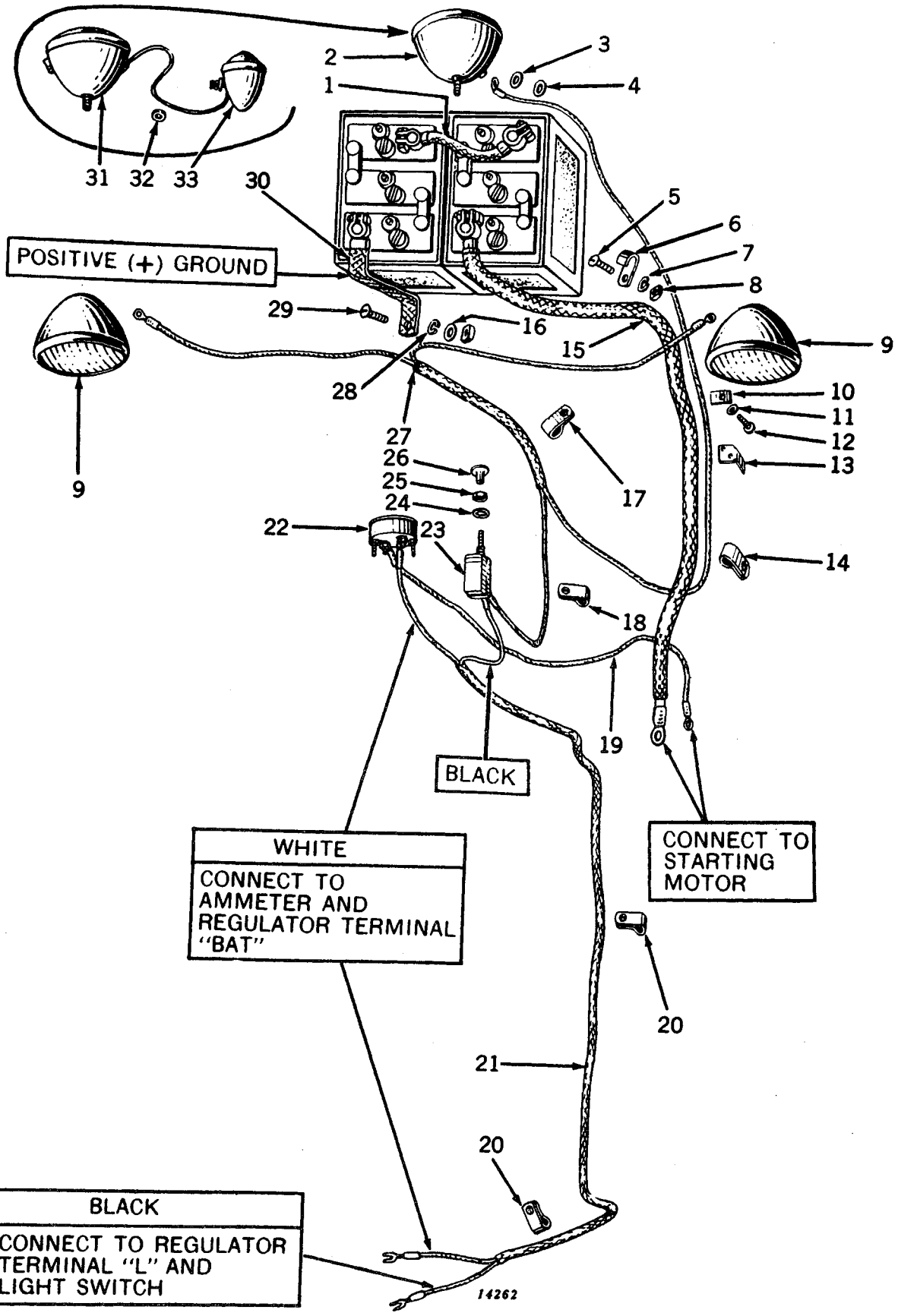


Key	Part No.	Serial No.	Description
1	8H 2472 R	(G13000-G25999)	Bolt, Mach., 3/8" x 10-1/2", with Nut (4 used) (Sub. for 8H2243R)
2	F 695 R	(G13000-G25999)	Base, Battery
3	12H 11 R	(G13000-G25999)	Washer, Lock, 3/8" (13 used)
	12H 11 R	(G26000-)	Washer, Lock, 3/8" (9 used)
4	7H 335 R	(G13000-G25999)	Bolt, Mach., 3/8" x 1-1/4", with Nut (4 used) (Sub. F2273R and 14H255R)
5	C 1038 R	(G13000-G60699)	Washer (8 used)
6	7H 1091 R	(G13000-G60699)	Bolt, Mach., 3/8" x 1-3/4", with Nut (Sub. for 7H1021R)
	7H 328 R	(G60700-)	Bolt, Mach., without Nut
	14H 255 R	(G60700-)	Nut, 3/8"
7	19H 225 N	(G13000-)	Bolt, Mach., 3/8" x 2", with Nut (Sub. for 7H387R)
8	19H 1116 N	(G13000-)	Bolt, Mach., 3/8" x 1-1/2", with Nut (2 used) (Sub. for 8H219R)
9	12H 10 R	(G13000-)	Washer, Lock, 5/16" (4 used)
10	7H 179 R	(G13000-G60699)	Bolt, Mach., 5/16" x 1-1/8", with Nut (Sub. F2270R and 14H785R)
11	F 893 R	(G13000-G60699)	Strap, Adjusting (Sub. for H922R)
	F 1068 R	(G60700-)	Strap, Adjusting

STARTING AND LIGHTING EQUIPMENT (G13000 AND UP)—Continued

Key	Part No.	Serial No.	Description
12	B 1587 R	(G13000-G60699)	Belt, Generator
	F 1057 R	(G60700-)	Belt, Generator, and Water Pump
13	806915	(G13000-)	Nut
14	804000	(G13000-)	Washer, Lock
15	B 1030 R	(G13000-)	Pulley, Generator
16	26H 72 R	(G13000-)	Key, Woodruff
17	AA 4921 R	(G13000-G25999)	Generator (12-Volt) (Delco-Remy No. 1101755) (Sub. for AF699R and AF1199R)
	AA 4921 R	(G26000-)	Generator (12-Volt) (Delco-Remy No. 1101777 and 1100955) (Sub. for AA4001R)
18	24H 39 R	(G13000-)	Washer
19	19H 1112 H	(G13000-)	Screw, Cap, 5/16" x 3/4"
20	14H 785 R	(G13000-)	Nut, 5/16"
21	B 274 R	(G13000-)	Washer, Spacing
22	F 816 R	(G13000-G60699)	Bracket, Generator (Sub. One F1068R, One F1070R, and One 19H257R)
	F 1070 R	(G60700-)	Bracket, Generator
23	F 2273 R	(G13000-)	Screw, Cap, 3/8" x 1-1/4" (6 used) (Sub. for 19H221R and 19H1099R)
24	14H 255 R	(G13000-G25999)	Nut, 3/8" (8 used) (Sub. for 14H255R)
25	AF 705 R	(G13000-G25999)	Cover, Battery
26	F 683 R	(G13000-)	Gasket (Packed 5 in a Pkg.)
27	AF 1287 R	(G13000-G63383)	Housing, F770R, L.H. Main Bearing, with Cap and Starting Motor Bracket (Sub. for AF695R or AF783R) (Sub. One AF1313R, One F1062R, One A4399R, One A4400R, and Three 19H118T)
	AF 1313 R	(G63384-)	Housing, F1064R, L.H. Main Bearing, with Starting Motor Bracket and Two A4398R Washers (Exchange Credit Allowable)
	A 4398 R	(G63384-)	Washer, Thrust, L.H. Main Bearing (2 used)
	AF 2381 R	(G13000-)	Housing, F1064R, L.H. Main Bearing, with Cap and Starting Motor Bracket and .002" Undersize Bushing (On G13000-G25999 with Starting and Lighting, and G26000-G63384 Furnish One F1062R, One A4399R, One AA4400R, and Three 19H118T) (Exchange Credit Allowable)
	AF 2383 R	(G13000-)	Housing, F1064R, L.H. Main Bearing, with Cap and Starting Motor Bracket and .004" Undersize Bushing (On G13000-G25999 with Starting and Lighting, and G26000-G63384 Furnish One F1062R, One A4399R, One A4400R, and Three 19H118T) (Exchange Credit Allowable)
	F 1065 R	(G63384-)	Bushing, Main Bearing (To Be Sized After Installed in Housing) (Always Provide .004" to .006" Clearance) (To Be used with AF1313R, AF2381R, and AF2383R)
28	C 1019 R	(G13000-)	Stud, 5/8" x 3-1/2"
29	12H 15 R	(G13000-)	Washer, Lock, 5/8" (7 used)
30	14H 800 R	(G13000-)	Nut, 5/8" (Sub. for 14H652R)
31	19H 1335 R	(G13000-)	Screw, Cap, 5/8" x 1-1/2" (5 used)
32	19H 472 N	(G13000-)	Screw, Cap, 1/2" x 1-3/4" (3 used) (Sub. for 19H467R)
33	12H 13 R	(G13000-)	Washer, Lock, 1/2" (6 used)
34	AF 1138 R	(G13000-)	Motor, Starting (12-Volt) (Delco-Remy No. 1108919) (Sub. for AF696R)
35	AF 3816 R	(G13000-)	Lamp, Front (12-Volt) (2 used) (Sub. for AF710R)
36	F 718 R	(G13000-)	Clamp (Front Lamps only) (2 used)
	A 2613 R	(G13000-G25999)	Clamp (Rear Lamp only)
37	AF 704 R	(G13000-)	Support, Light
38	C 2037 R	(G13000-)	Clamp, Light Support
39	D 2865 R	(G13000-G60355)	Washer (2 used) (Front Lamps only)
40	14H 392 R	(G13000-)	Nut, 1/2" (AF710R only)
	14H 473 R	(G13000-)	Nut, 1/2" (AA3867R only) (Sub. for 14H347R)
41	B 2477 R	(G26000-)	Washer, Lamp Attaching
42	B 2295 R	(G26000-)	Washer, Lamp Attaching (Special)
43	AF 710 R	(G13000-G25999)	Lamp, Rear (12-Volt)
	AA 4762 R	(G13000-G25999)	Lamp, Combination Rear and Warning (12-Volt)
	AA 3867 R	(G26000-)	Lamp, Rear (12-Volt) (Sub. AA4791R)
	AA 4791 R	(G26000-)	Lamp, Combination Rear and Warning (12-Volt) (Sub. for AA3867R, AA4529R, and AA4530R)
44	A 2612 R	(G13000-G25999)	Bracket, Rear Lamp
45	AF 689 R	(G13000-)	Flywheel, F681R, with Bolts and Starter Gear (Sub. for AF1104R)
	A 2238 R	(G13000-)	Gear, Flywheel
46	AA 4529 R	(G13000-)	Lamp, Rear, with Switch (12-Volt) (Sub. AA4791R)
	AA 4791 R	(G26000-)	Lamp, Combination Rear and Warning (12-Volt) (Sub. for AA3867R, AA4529R, and AA4530R)
47	AA 4530 R	(G26000-)	Lamp, Warning, with Wire (12-Volt) (Sub. AA4791R)
	14H 251 R	(G26000-)	Nut, 1/4"
	24H 930 R	(G26000-)	Washer, Spacing
	12H 9 R	(G26000-)	Washer, Lock, 1/4"
48	14H 404 R	(G13000-)	Nut, 3/4" (Sub. for 14H653R)
49	12H 17 R	(G13000-)	Washer, Lock, 3/4"
50	F 1549 R	(G13000-)	Stud, 3/4" x 3-1/4" (Sub. for D409R)
51	AF 697 R	(G13000-)	Guard, Flywheel
52	D 2629 R	(G13000-)	Spacer
53	F 687 R	(G13000-)	Support
54	19H 1356 R	(G13000-)	Screw, Cap, 5/8" x 1-3/4"
55	B 1608 R	(G13000-)	Ratchet, Flywheel Crank
56	26H 17 R	(G13000-)	Key, Woodruff
57	AA 3032 R	(G13000-)	Shaft, Stub, with Pin and Key
58	B 1662 R	(G13000-)	Pin
59	13H 193 R	(G13000-)	Bolt, Stove, 1/4" x 5/8" (Sub. 14H251R and 21H605R)

STARTING AND LIGHTING EQUIPMENT (G26000-)



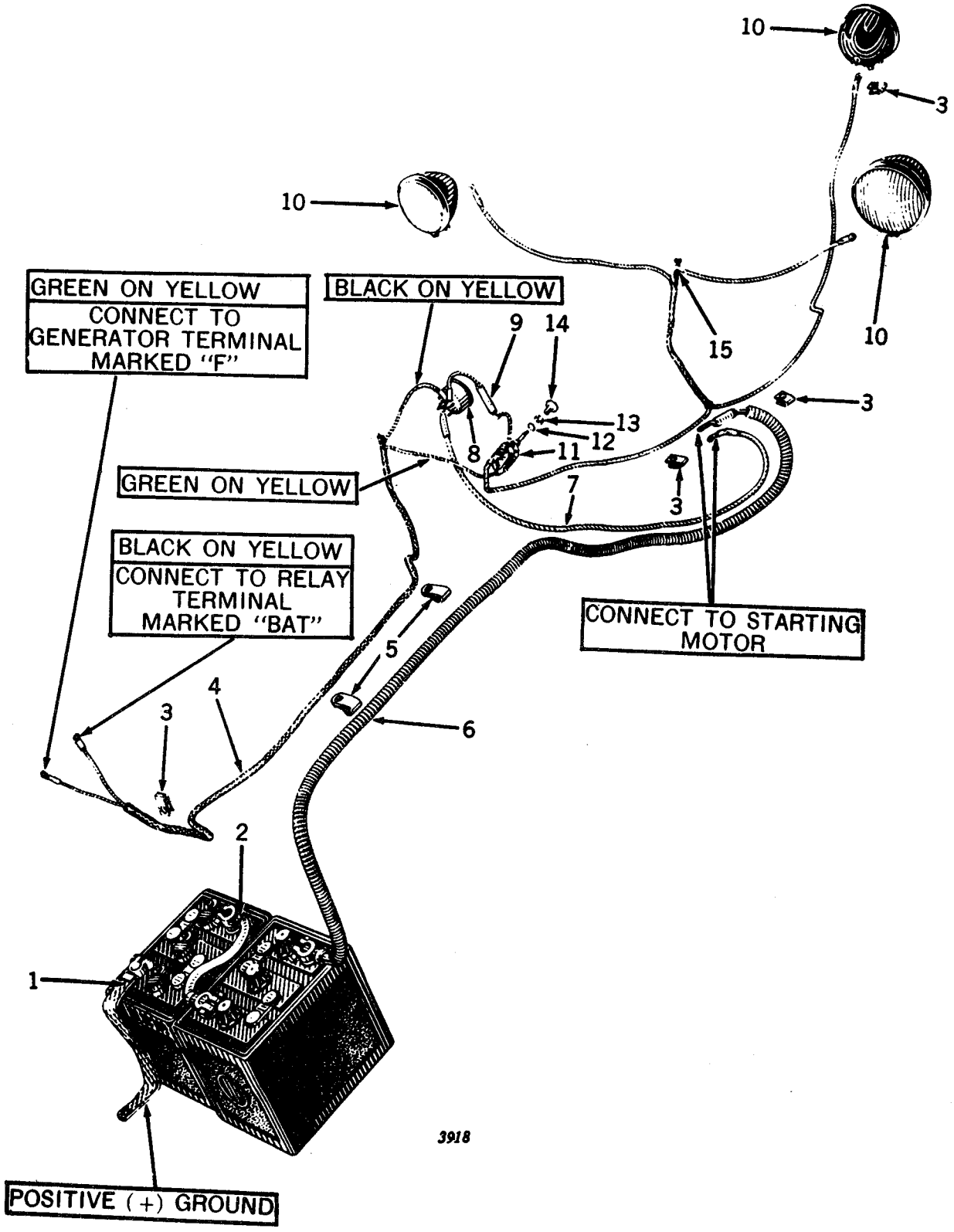
STARTING AND LIGHTING EQUIPMENT (G26000-)—Continued

Key	Part No	Serial No	Description
1	AA 4039 R	(G26000–)	Cable, Connector (Sub. for AD2091R)
2	AA 3867 R	(G26000–)	Lamp, Rear (12-Volt) (Sub. AA4791R)
	AA 4791 R	(G26000–)	Lamp, Combination Rear and Warning (12-Volt) (Sub. for AA3867R, AA4529R, and AA4530R)
3	B 1580 R	(G26000–)	Grommet
4	A 3411 R	(G26000–)	
5	21H 597 R	(G26000–G33051)	Screw, Mach.
6	B 2474 R	(G26000–G33051)	Clip
7	12H 9 R	(G26000–G33051)	Washer, Lock, 1/4"
8	14H 251 R	(G26000–G33051)	Nut, 1/4"
9	AF 710 R	(G26000–)	Lamp, Front (12-Volt) (2 used)
10	B 2475 R	(G26000–)	Clip
11	12H 10 R	(G26000–)	Washer, Lock, 5/16"
12	19H 99 R	(G26000–)	Screw, Cap, 5/16" x 9/16"
13	B 2571 R	(G26000–)	Clip (2 used)
14	B 1588 R	(G26000–)	Clip
15	AB 3546 R	(G26000–)	Cable, Battery to Starting Motor (Sub. for AA3996R)
16	24H 154 R	(G26000–)	Washer
17	A 2610 R	(G26000–)	Clip (Sub. for A1225R)
18	B 989 R	(G26000–)	Clip
19	AB 1965 R	(G26000–)	Lead, Starting Motor to Ammeter (Sub. for AD2058R)
20	B 1986 R	(G26000–)	Clip (2 used)
21	AB 4484 R	(G26000–)	Harness, Generator Wiring (Sub. for AB3564R)
22	AB 2568 R	(G26000–)	Ammeter
23	AB 3561 R	(G26000–)	Switch, Light
24	12H 273 R	(G26000–)	Sub. for F692R
25	14H 774 R	(G26000–)	Nut, 3/8" (Sub. for 14H651R)
26	F 690 R	(G26000–)	Knob
27	AF 1005 R	(G26000–)	Harness, Wiring
28	12H 11 R	(G26000–)	Washer, Lock, 3/8"
29	7H 301 R	(G26000–G51142)	Bolt, Mach., 3/8" x 3/4", with Nut (Sub 19H1134N)
	F 2272 R	(G51143–)	Screw, Cap, Special, 3/8" x 3/4" (Sub. for 19H203R)
	14H 190 R	(G51143–)	Nut, 3/8"
30	AB 1833 R	(G26000–G51142)	Strap, Ground (Long)
	AB 4100 R	(G51143–)	Strap, Ground (Short)
31	AA 4529 R	(G26000–)	Lamp, Rear, with Switch (12-Volt) (Sub. AA4791R)
	AA 4791 R	(G26000–)	Lamp, Combination Rear and Warning (12-Volt) (Sub. for AA3867R, AA4529R, and AA4530R)
32	B 1580 R	(G26000–)	Grommet
33	AA 4530 R	(G26000–)	Lamp, Warning, with Wire (12-Volt) (Sub. AA4791R)
	14H 251 R	(G26000–)	Nut, 1/4"
	24H 930 R	(G26000–)	Washer, Spacing
	12H 9 R	(G26000–)	Washer, Lock, 1/4"

(Wiring Replacement Set listed below is not illustrated.)

AF 1326 R (G26000–) Wiring Replacement Set, Consisting of:
- 1—AA 4845 R Lead, Wiring, Ignition Switch to Coil
- 1—AA 4881 R Lead, Wiring, Ignition Coil to Distributor
- 1—AA 4882 R Cable, Ignition Secondary, Coil to Distributor
- 1—AB 1965 R Lead, Wiring, Ammeter to Starting Motor
- 1—AB 4484 R Harness, Wiring, Generator
- 1—AF 1005 R Harness, Wiring, Lamp

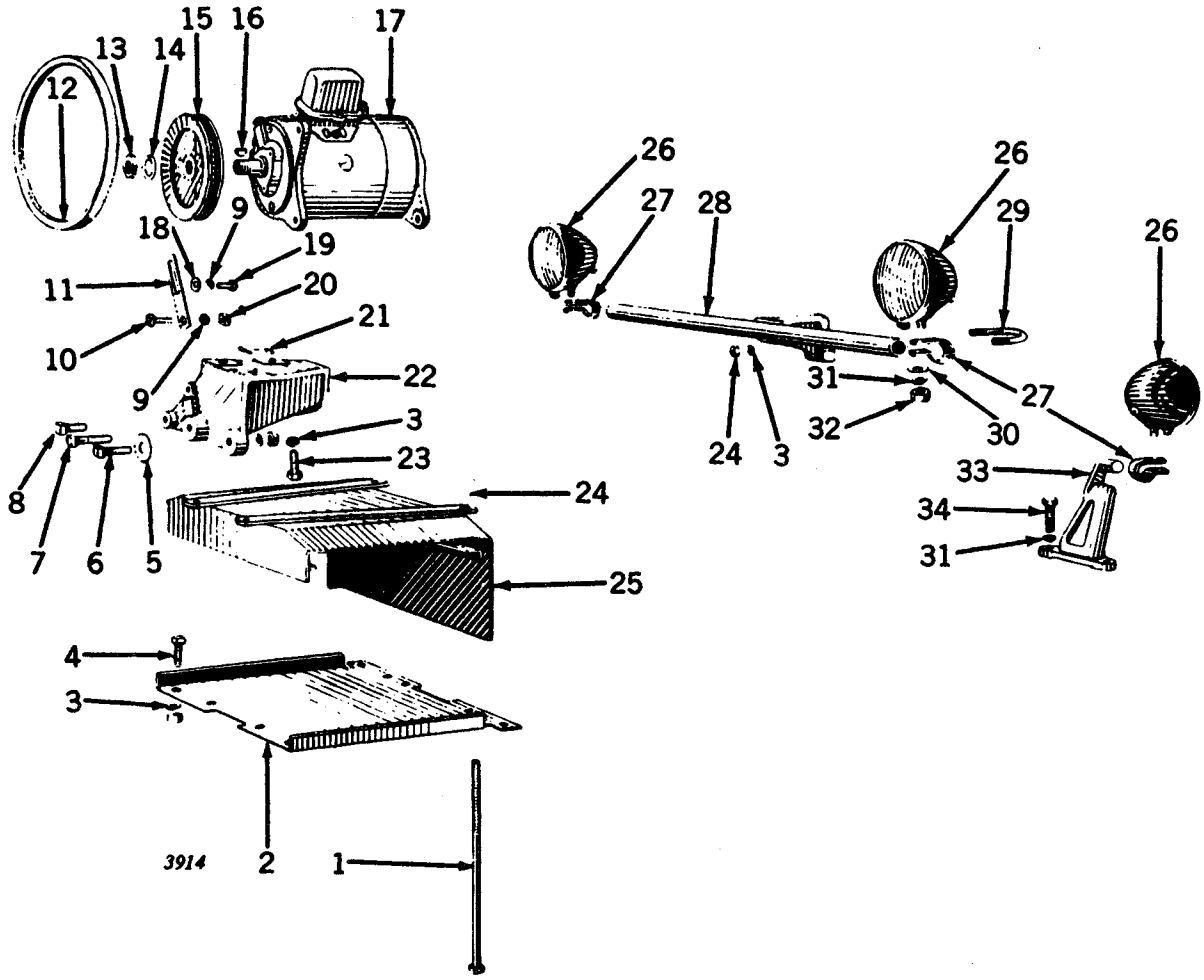
STARTING AND LIGHTING EQUIPMENT (G13000-G25999)



STARTING AND LIGHTING EQUIPMENT (G13000-G25999)—Continued

Key	Part No	Serial No	Description
1	AB 1833 R	(G13000–G25999)	Cable, Ground
2	AA 4039 R	(G13000–G25999)	Cable, Connector (Sub. for AD2091R)
3	A 2610 R	(G13000–G25999)	Clip (6 used) (Sub. for A1225R)
4	AD 2094 R	(G13000–G25999)	Harness, Generator Wiring
5	B 989 R	(G13000–G25999)	Clip (2 used)
6	AR 1353 R	(G13000–G25999)	Cable, Battery to Starting Motor (Sub. for AF706R and AF511R)
7	AB 1965 R	(G13000–G25999)	Lead, Starting Motor to Ammeter (Sub. for AD2058R)
8	AB 2568 R	(G13000–G25999)	Ammeter
9	AF 701 R	(G13000–G25999)	Lead, Fuse
10	AF 710 R	(G13000–G25999)	Lamp, Front and Rear (12-Volt) (3 used)
	AA 4762 R	(G13000–G25999)	Lamp, Combination Rear and Warning (12-Volt)
11	AF 688 R	(G13000–G25999)	Switch, Light, with Fuse Lead
12	F 692 R	(G13000–G25999)	Washer, Lock
13	14H 774 R	(G13000–G25999)	Nut, 3/8" (Sub. for 14H651R)
14	F 690 R	(G13000–G25999)	Knob, Switch Control
15	AF 1005 R	(G13000–G25999)	Harness, Wiring (Sub. for AF702R)

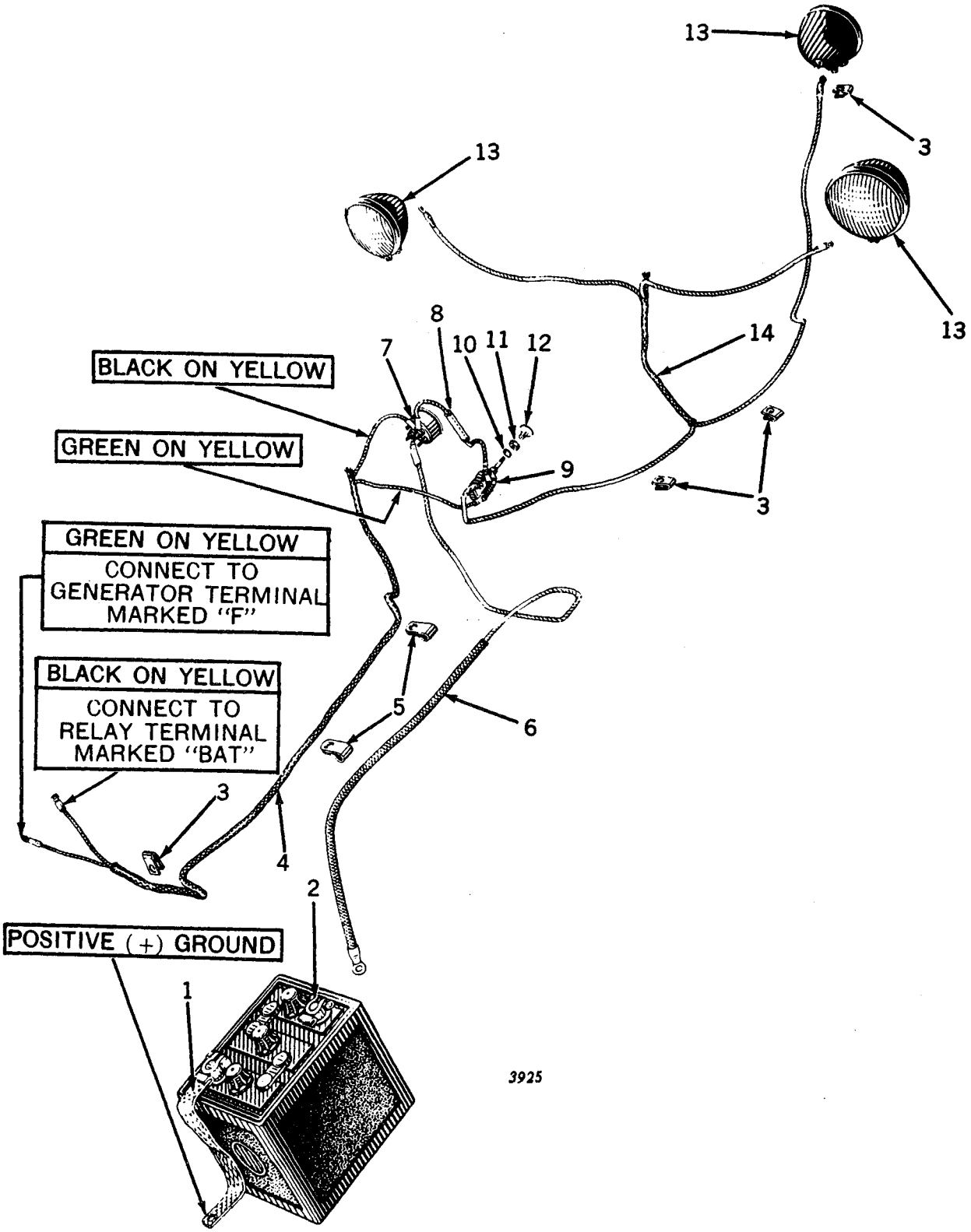
LIGHTING EQUIPMENT ONLY (G13000-G25999)



LIGHTING EQUIPMENT ONLY (G13000-G25999)—Continued

Key	Part No.	Serial No.	Description
1	8H 2243 R	(G13000-G25999)	Bolt, Mach., 3/8" x 10-1/2", with Nut (2 used)
2	F 695 R	(G13000-G25999)	Base, Battery
3	12H 11 R	(G13000-G25999)	Washer, Lock, 3/8" (12 used)
4	7H 335 R	(G13000-G25999)	Bolt, Mach., 3/8" x 1-1/4", with Nut (4 used)
5	C 1038 R	(G13000-G25999)	Washer (8 used)
6	7H 1091 R	(G13000-G25999)	Bolt, Mach., 3/8" x 1-3/4", with Nut (Sub. for 7H1021R)
7	19H 255 N	(G13000-G25999)	Bolt, Mach., 3/8" x 2", with Nut (Sub. for 7H387R)
8	19H 1116 N	(G13000-G25999)	Bolt, Mach., 3/8" x 1-1/2", with Nut (2 used) (Sub. for 8H219R)
9	12H 10 R	(G13000-G25999)	Washer, Lock, 5/16" (3 used)
10	7H 179 R	(G13000-G25999)	Bolt, Mach., 5/16" x 1-1/8", with Nut (Sub. F2270R and 14H785R)
11	F 893 R	(G13000-G25999)	Strap, Adjusting (Sub. for H922R)
12	B 1587 R	(G13000-G25999)	Belt, Generator
13	806915	(G13000-G25999)	Nut
14	804000	(G13000-G25999)	Washer, Lock
15	B 1030 R	(G13000-G25999)	Pulley, Generator
16	26H 72 R	(G13000-G25999)	Key, Woodruff
17	AB 4080 R	(G13000-G25999)	Generator (6-Volt) (Delco-Remy No. 1101371) (Sub. for AB2841R and AB4079R)
18	24H 39 R	(G13000-G25999)	Washer
19	19H 1112 H	(G13000-G25999)	Screw, Cap, 5/16" x 3/4" (Sub. for 19H105R)
20	14H 785 R	(G13000-G25999)	Nut, 5/16" (Sub. for 14H253R)
21	B 274 R	(G13000-G25999)	Washer, Spacing
22	F 816 R	(G13000-G25999)	Bracket, Generator (Sub. One F1068R, One F1070R, and One 19H257R)
23	F 2273 R	(G13000-G25999)	Screw, Cap, 3/8" x 1-1/4" (3 used) (Sub. for 19H221R and 19H1099R)
24	14H 255 R	(G13000-G25999)	Nut, 3/8" (6 used) (Sub. for 14H382T)
25	AF 709 R	(G13000-G25999)	Cover, Battery
26	AF 3817 R	(G13000-G25999)	Lamp, Front and Rear (6-Volt) (3 used) (Sub. for AA3075R)
	AA 4618 R	(G13000-G25999)	Lamp, Combination Rear and Warning (6-Volt)
27	F 718 R	(G13000-G25999)	Clamp (Front Lamps only) (2 used)
	A 2613 R	(G13000-G25999)	Clamp (Rear Lamp only)
28	AF 704 R	(G13000-G25999)	Support, Lamp
29	C 2037 R	(G13000-G25999)	Clamp, Lamp Support
30	D 2865 R	(G13000-G25999)	Washer (Front Lamps only) (2 used)
31	12H 13 R	(G13000-G25999)	Washer, Lock, 1/2" (3 used)
32	14H 392 R	(G13000-G25999)	Nut, 1/2" (3 used)
33	A 2612 R	(G13000-G25999)	Bracket, Rear Lamp
34	19H 472 N	(G13000-G25999)	Screw, Cap, 1/2" x 1-3/4" (2 used) (Sub. for 19H467R)

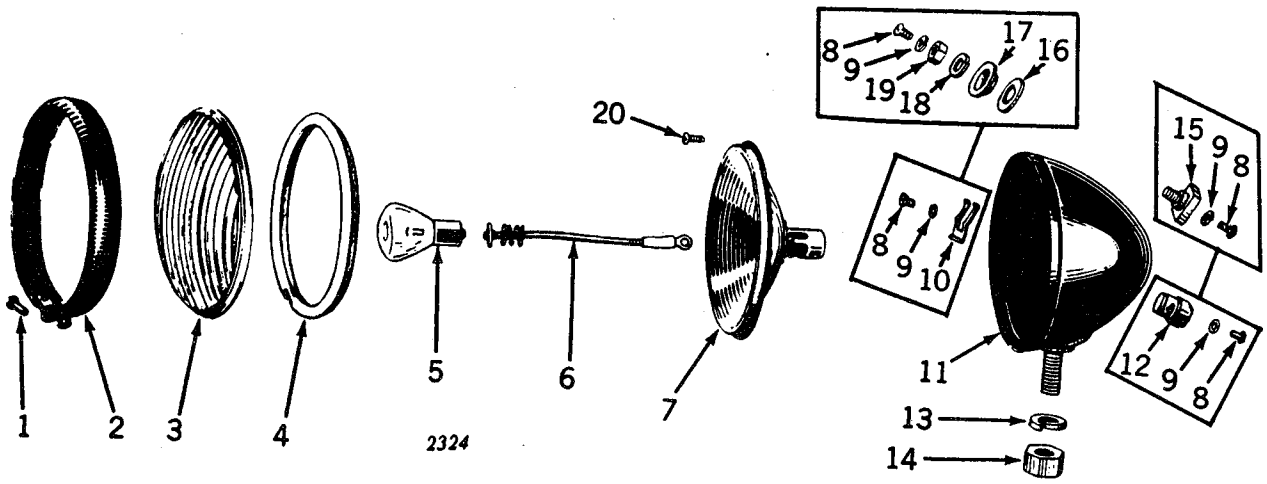
LIGHTING EQUIPMENT ONLY (G13000-G25999)



LIGHTING EQUIPMENT ONLY (G13000-G25999)—Continued

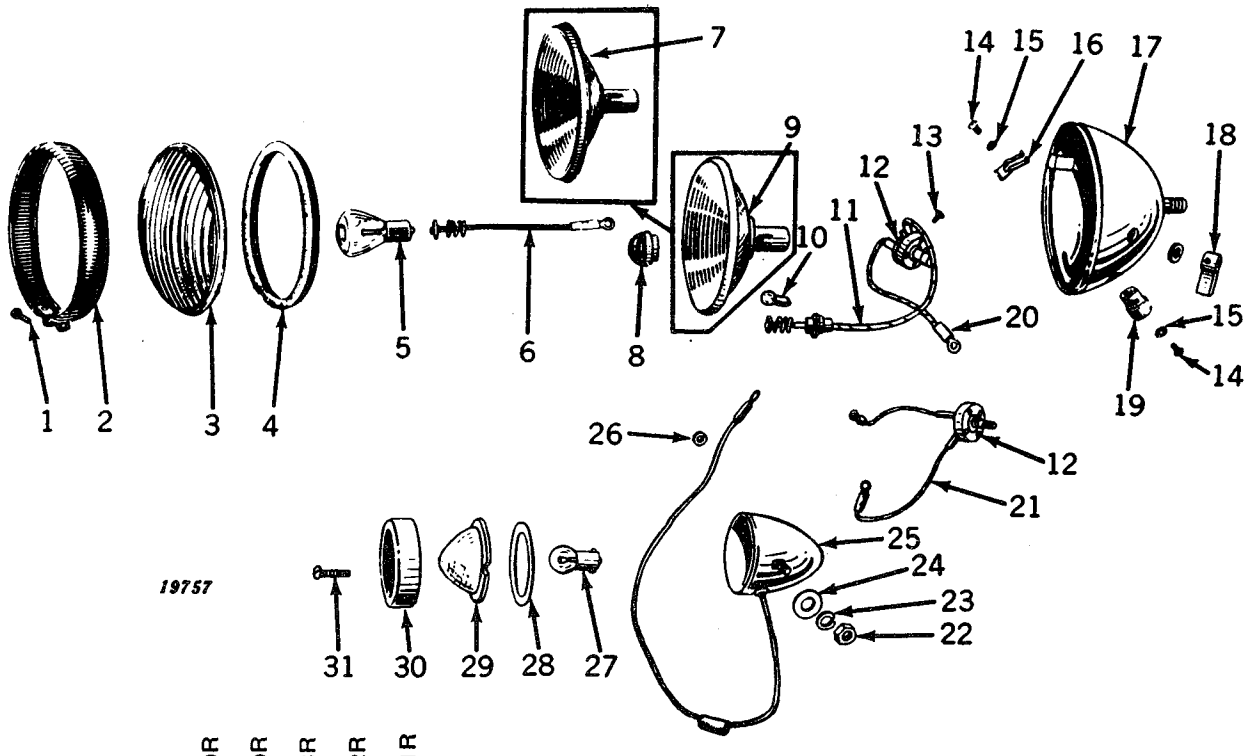
Key	Part No.	Serial No.	Description
1	AB 1833 R	(G13000-G25999)	Cable, Ground
2	AB 1860 R	(G13000-G25999)	Clamp
3	A 2610 R	(G13000-G25999)	Clip (6 used) (Sub. for A1225R)
4	AD 2094 R	(G13000-G25999)	Harness, Generator Wiring
5	B 989 R	(G13000-G25999)	Clip (2 used)
6	AB 1978 R	(G13000-G25999)	Lead, Battery to Ammeter
7	AB 2568 R	(G13000-G25999)	Ammeter
8	AF 701 R	(G13000-G25999)	Lead, Fuse
9	AF 687 R	(G13000-G25999)	Switch, Light, with Fuse Lead (6-Volt)
10	F 692 R	(G13000-G25999)	Washer, Lock
11	14H 774 R	(G13000-G25999)	Nut, 3/8" (Sub. for 14H651R)
12	F 690 R	(G13000-G25999)	Knob, Switch Control
13	AF 3817 R	(G13000-G25999)	Lamp, Front and Rear (6-Volt) (3 used) (Sub. for AA3075R)
	AA 4618 R	(G13000-G25999)	Lamp, Combination Rear and Warning (6-Volt)
14	AF 1005 R	(G13000-G25999)	Harness, Wiring (Sub. for AF702R)

AA3075R FRONT AND REAR LAMPS, AA3867R REAR LAMP, AND AF710R FRONT LAMP



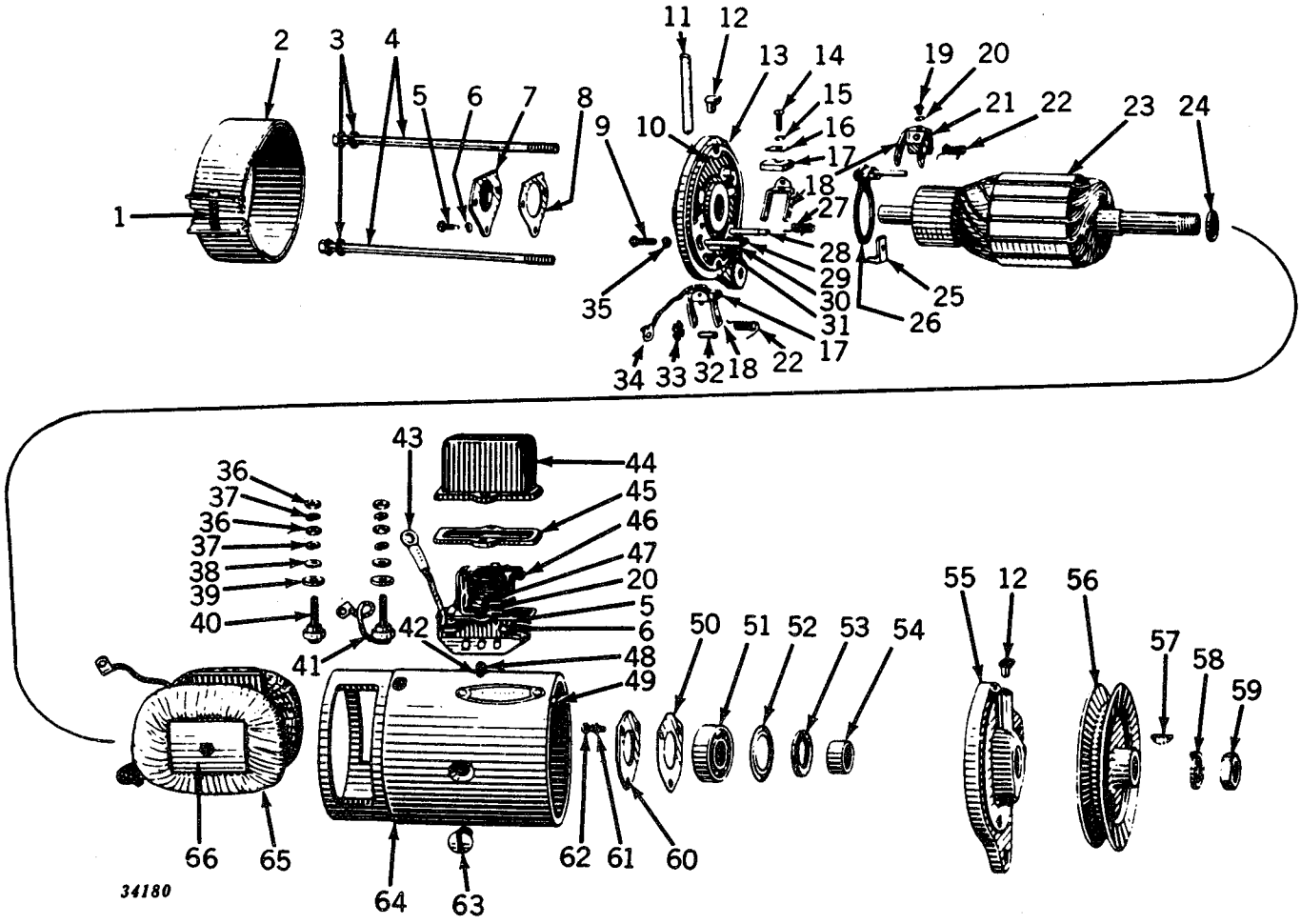
Key	Part No.	Serial No.	Description
1	A 2729 R	(G13000–)	Screw
2	AA 3241 R	(G13000–)	Molding Assembly
3	A 2731 R	(G13000–)	Lens
4	AA 3239 R	(G13000–)	Gasket, Lens (Rubber)
5	AB 2820 R	(G13000–)	Bulb (6-8-Volt) (AA3075R only)
	AD 2062 R	(G13000–)	Bulb (12-16-Volt) (AA3867R and AF710R only)
6	AA 3240 R	(G13000–)	Wiring
7	AA 3238 R	(G13000–)	Reflector
8	21H 972 R	(G13000–)	Screw (2 used)
9	A 2734 R	(G13000–)	Washer, Lock (2 used)
10	A 2899 R	(G13963–)	Spring, Terminal
11	AA 3243 R	(G13000–)	Body (AA3075R and AF710R only)
	.....	(G26000–)	Body (AA3867R only)
12	AA 3495 R	(G13963–)	Plate, Terminal, with Spring, Screws, and Lock Washers (Bakelite) (AA3075R and AF710R)
	AB 3739 R	(G26000–)	Plate, Terminal (AA3867R only)
13	12H 13 R	(G13000–)	Washer, Lock, 1/2"
14	14H 392 R	(G13000–)	Nut, 1/2" (AA3075R and AF710R only)
	14H 473 R	(G13000–)	Nut, 1/2" (AA3867R only) (Sub. for 14H347R)
15	AA 3242 R	(G13000–G13962)	Plate, Terminal (Bakelite) (Sub. AA3495R)
16	A 2882 R	(G13000–G13962)	Washer, Insulating (Fiber)
17	A 2730 R	(G13000–G13962)	Washer, Cup (Sub. AA3495R)
18	12H 10 R	(G13000–G13962)	Washer, Lock, 5/16"
19	14H 611 R	(G13000–G13962)	Nut
20	A 2883 R	(G13000–)	Screw

AA4529R, AA4530R, AA4618R, AA4762R, AND AA4791R COMBINATION REAR AND WARNING LAMP



Key	Part No.	AA4529R	AA4530R	AA4618R	AA4762R	AA4791R	Description
1	A 2729 R	X	—	X	X	X	Screw
2	AA 3241 R	X	—	X	X	X	Molding
3	A 2731 R	X	—	X	X	X	Lens
4	AA 3239 R	X	—	X	X	X	Gasket, Lens (Rubber)
5	AD 2062 R	X	—	—	X	X	Bulb, 12-16-Volt
	AB 2820 R	—	—	X	—	—	Bulb, 6-8-Volt
6	AA 4666 R	X	—	X	X	X	Wiring, Switch to Bulb
7	AA 3238 R	X	—	—	—	—	Reflector
8	AA 4925 R	—	—	X	X	X	Jewel, Red
9	AA 4924 R	—	—	X	X	X	Reflector
10	AA 4927 R	—	—	—	X	X	Bulb, Warning, 12-16-Volt, 1 C.P.
	AB 4059 R	—	—	X	—	—	Bulb, Warning, 6-8-Volt, 1 C.P.
11	AA 4926 R	—	—	X	X	X	Socket and Wire, Warning Lamp
12	AA 4982 R	X	—	X	X	X	Switch with Nut, Screws, and Knob (Sub. for AA4667R)
13	21H 969 R	X	—	X	X	X	Screw (3 used)
14	21H 972 R	—	—	X	X	X	Screw (2 used)
	21H 972 R	X	—	—	—	—	Screw (4 used)
15	A 2734 R	—	—	X	X	X	Washer, Lock (2 used)
	A 2734 R	X	—	—	—	—	Washer, Lock (4 used)
16	A 2899 R	—	—	X	X	X	Spring, Terminal Plate
	A 2899 R	X	—	—	—	—	Spring, Terminal Plate (2 used)
17	AA 4529 R	X	—	—	—	—	Lamp, 12-Volt (Sub. AA4791R) (G26000–)
	AA 4618 R	—	—	X	—	—	Lamp, Combination Rear and Warning, 6-Volt (G13000–G25999)
	AA 4762 R	—	—	—	X	—	Lamp, Combination Rear and Warning, 12-Volt (G13000–G25999)
	AA 4791 R	—	—	—	—	X	Lamp, Combination Rear and Warning, 12-Volt (G26000–)
18	AA 5332 R	X	—	X	X	X	Knob, Switch, with Screw (Sub. for AA4838R)
19	AB 3739 R	—	—	X	X	X	Plate, Terminal, with Screws, Spring, and Lock Washers (Bakelite)
	AB 3739 R	X	—	—	—	—	Plate, Terminal, with Screws, Spring, and Lock Washers (Bakelite) (2 used)
20	AA 4665 R	—	—	X	X	X	Wire, Switch to Terminal
21	AA 4665 R	X	—	—	—	—	Wire, Switch to Terminal (2 used)
22	14H 251 R	—	X	—	—	—	Nut, 1/2"
23	12H 9 R	—	X	—	—	—	Washer, Lock
24	24H 930 R	—	X	—	—	—	Washer, Warning Lamp Spacer
25	AA 4530 R		X	—	—	—	Lamp, Warning, with Attaching Wire, 12-Volt (Sub. AA4791R) (G26000–)
26	B 1580 R	—	X	—	—	—	Grommet
27	AB 2599 R	—	X	—	—	—	Bulb, 12-16-Volt, 1 C.P.
28	A 3687 R	—	X	—	—	—	Gasket
29	A 3686 R	—	X	—	—	—	Lens
30	AA 4664 R	—	X	—	—	—	Door
31	A 3893 R	—	X	—	—	—	Screw, Door

AB2841R GENERATOR (6-VOLT) (DELCO-REMY No. 1101371) AF699R GENERATOR (12-VOLT) (DELCO-REMY No. 1101755)



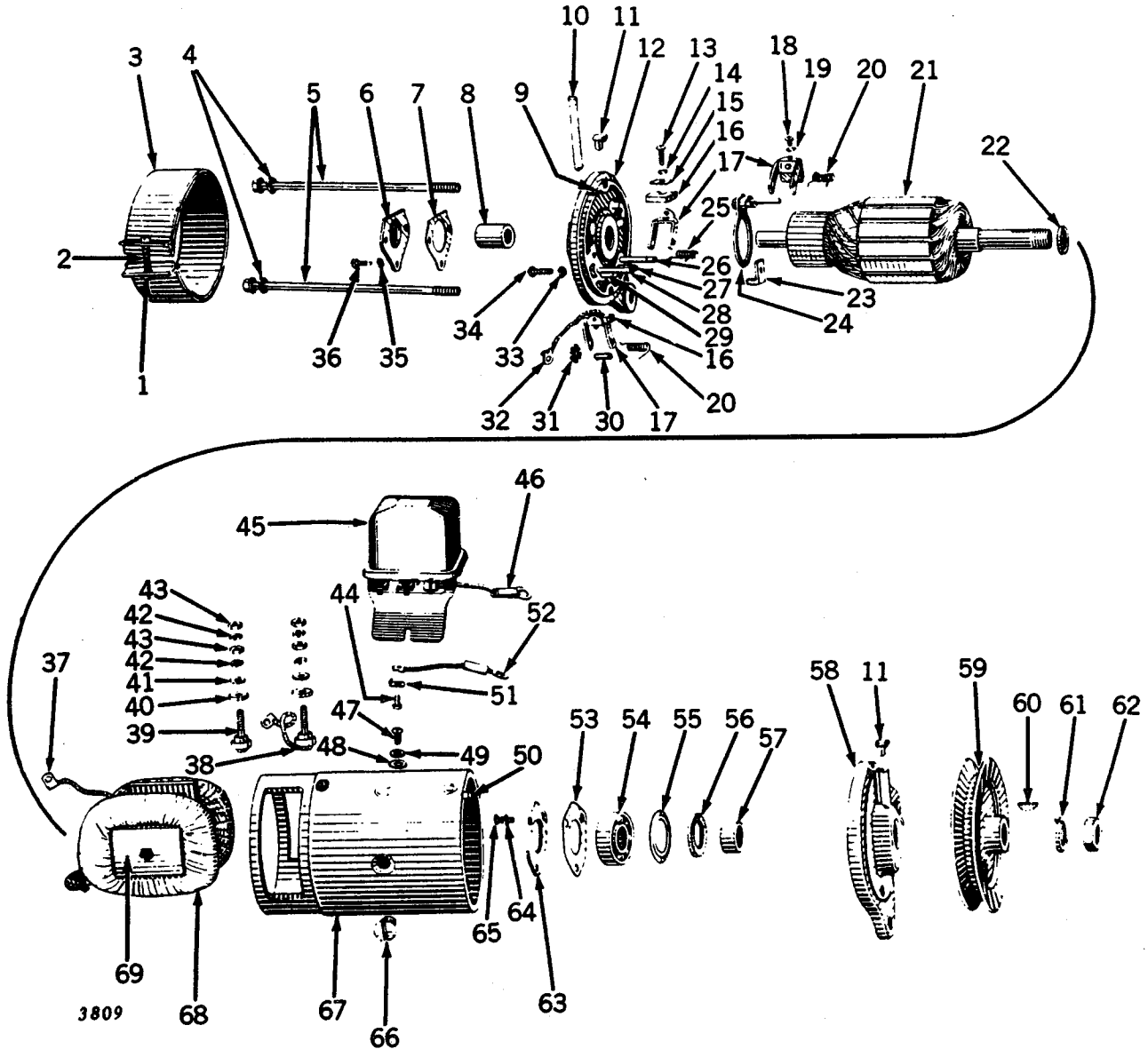
Key	Part No.	Description
1	21H 986 R 14H 631 R	Screw Nut
2	1872638	Band, Cover
3	12H 10 R	Washer, Lock (2 used) (Sub. for 12H68R)
4	815018	Bolt (2 used)
5	1886496	Screw (3 used) (Sub. for 1868330)
6	A 766 R	Washer, Lock (3 used)
7	820524	Plate, End
8	817220	Gasket
9	21H 983 R	Screw, Third Brush Adjustment Lock
10	R 11086 R	Pin, Dowel (Sub. for 809062)
11	804076	Wick, Oil (Felt)

AB2841R AND AB4079R GENERATORS (6-VOLT) (DELCO-REMY No. 1101371) AF699R AND AF1199R GENERATORS (12-VOLT) (DELCO-REMY No. 1101755)—Continued

Key	Part No.	Description
12	1911097	Plug, Oil Hole (Sub. for 816315)
	E 2302 RT	Oiler (2 used)
13	1882356	Frame, End, with Pins (AB2841R and AB4079R)
	1887999	Frame, End, with Pins (AF699R and AF1199R)
	AA 3497 R	Bushing
14	451608	Screw (3 used) (Sub. for 1862803)
15	A 765 R	Washer, Lock (3 used)
16	809551	Washer, Brush (Rectangular) (3 used)
17	1836664	Brush, Main (Sub. 1880998 Generator Brush Replacement Set, Packed 10 Sets in a Pkg.) (2 used) (AB2841R and AB4079R)
	809637	Brush (3 used) (AF699R and AF1199R)
18	809642	Holder, Brush (3 used)
19	21H 961 R	Screw (2 used)
20	R 11106 R	Washer, Lock (4 used) (Sub. for 802730 and 1904377) (AB2841R and AB4079R)
	R 11106 R	Washer, Lock (2 used) (Sub. for 802730 and 1904377) (AF699R and AF1199R)
21	1880998	Brush, Third (Sub. for 1880225 and 1906939) (Sub. 1880998 Generator Brush Replacement Set, Packed 10 Sets in a Pkg.) (AB2841R and AB4079R)
22	809644	Spring, Third or Ground Brush (2 used) (AB2841R and AB4079R)
	809644	Spring, Third Brush (3 used) (AF699R and AF1199R)
23	1921351	Armature (Sub. for 1841027 and 1917164) (AB2841R and AB4079R)
	AR 11030 R	Armature (Sub. for 1855429 and 1872608) (AF699R and AF1199R)
24	R 11088 R	Washer (Sub. for 809945)
25	817532	Clamp, Plate
26	809698	Plate, Third Brush
27	809658	Spring, Main Brush (2 used) (AB2841R and AB4079R)
28	AR 11063 R	Pin, Main Brush Holder Hinge (Insulated) (Sub. for 812016)
29	AR 11062 R	Pin, Main Brush Holder Stop (Insulated) (Sub. for 812015)
30	R 11092 R	Pin, Ground Brush Holder Hinge (Sub. for 817313)
31	R 11093 R	Pin, Ground Brush Holder Stop (Sub. for 817314)
32	809614	Pin
33	809824	Washer, Third Brush Plate Spring
34	809688	Lead, Ground Brush
35	A 767 R	Washer, Lock (Packed 50 in a Pkg.)
36	14H 608 R	Nut (4 used)
37	A 3011 R	Washer, Lock (4 used)
38	A 3031 R	Washer, Plain (2 used)
39	R 11098 R	Washer (Insulation) (2 used) (Sub. for 1858753)
40	1858749	Stud Assembly (2 used) (AB2841R and AB4079R)
	1858749	Stud Assembly (AF699R and AF1199R)
41	1858754	Stud and Lead
42	A 3008 R	Washer, Lock (4 used) (AB2841R and AB4079R)
	A 3008 R	Washer, Lock (2 used) (AF699R and AF1199R)
43	200362	Clip, Terminal (2 used) (Sub. for 1857107 and 200182)
	1911485	Lead (Sub. for 1883362)
44	1881250	Cover, Relay
45	1881251	Gasket (Rubber)
46	1116809	Relay (AB2841R and AB4079R)
	1116810	Relay (AF699R and AF1199R)
47	21H 238 R	Screw (2 used)
48	21H 971 R	Screw (2 used) (AB2841R and AB4079R)
	R 11100 R	Screw (2 used) (Sub. for 1881998 and 1864099) (AF699R and AF1199R)
49	R 11087 R	Pin, Dowel (AF699R and AF1199R)
50	R 11110 R	Gasket (Sub. for 1855701 and 1912008)
51	JD 7180 R	Bearing
52	R 11094 R	Plate, Retainer (Sub. for 819104)
53	R 11089 R	Washer, Felt (Sub. for 809961)
54	817224	Collar
55	1882358	Frame, Drive End
56	B 1030 R	Pulley
57	26H 72 R	Key, Woodruff
58	804000	Washer, Lock
59	806915	Nut
60	R 11109 R	Plate, Retainer (Sub. for 1855702 and 1911263)
61	A 3009 R	Washer, Lock (3 used)
62	R 11105 R	Screw (3 used) (Sub. for 1866970 and 1904370)
63	R 11097 R	Screw, Pole (2 used) (Sub. for 1843646)
64	1883041	Frame, Generator
65	1902102	Coil, Field (R.H. and L.H.) (AB2841R and AB4079R)
	1902104	Coil, Field (Sub. Two 1914618, One 1922700, and Two 1914491) (AF699R and AF1199R)
66	816331	Shoe, Pole (2 used) (Sub. Two 1914618, One 1913554, and Two 1914491) (AB2841R and AB4079R)
	813496	Shoe, Pole (2 used) (Sub. Two 1914618, One 1922700, and Two 1914491) (AF699R and AF1199R)

Parts common to AB2841R, AB4079R, AF699R, and AF1199R Generator unless otherwise indicated.

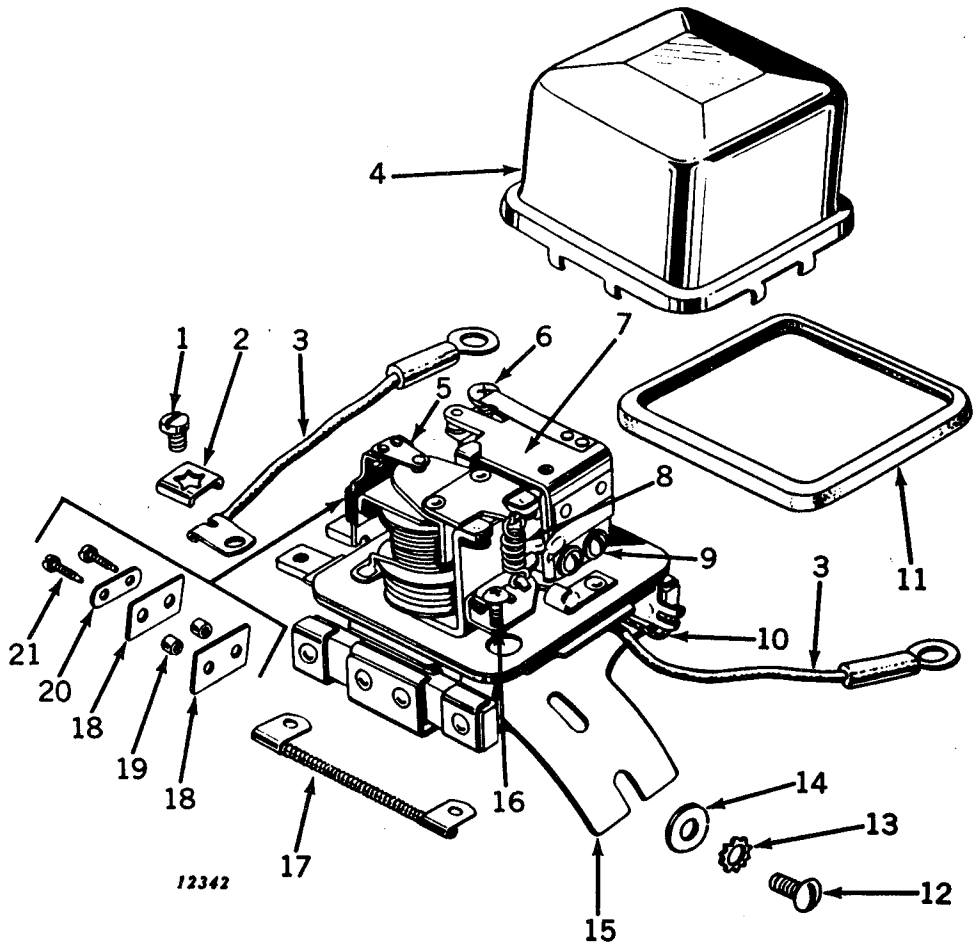
AA4001R AND AA4921R GENERATORS (DELCO-REMY No. 1101777) AND VOLTAGE REGULATOR (12-VOLT)



AA4001R AND AA4921R GENERATORS (DELCO-REMY No. 1101777) AND VOLTAGE REGULATOR (12-VOLT)—Continued

Key	Part No.	Description
1	14H 631 R	Nut
2	21H 986 R	Screw
3	1872638	Band, Cover
4	12H 10 R	Washer, Lock (2 used) (Sub. for 12H68R)
5	815018	Bolt, Thru (2 used)
6	820524	Cover, End
7	817220	Gasket
8	AA 3497 R	Bushing
9	R 11086 R	Pin, Dowel (Sub. for 809062)
10	804076	Wick, Oil
	1911097	Plug (Oil Hole) (Sub. for 816315)
11	E 2302 RT	Cup, Oil (2 used)
12	1882356	Frame, Commutator End
13	451608	Screw (3 used) (Sub. for 1862803)
14	A 765 R	Washer, Lock (3 used)
15	809551	Washer, Rectangular (3 used)
16	809637	Brush (3 used)
17	809642	Holder, Brush (3 used)
18	21H 961 R	Screw (2 used)
19	R 11106 R	Washer, Lock (2 used) (Sub. for 802730 and 1904377)
20	809644	Spring, Third or Ground Brush (2 used)
21	AR 11030 R	Armature (Sub. for 1855429 and 1872608)
22	R 11088 R	Collar, Inside (Sub. for 809945)
23	817532	Clamp, Third Brush Plate
24	809698	Plate, Third Brush
25	809658	Spring, Main Brush
26	AR 11063 R	Pin and Insulation, Hinge Brush Holder (Sub. for 812016)
27	AR 11062 R	Pin and Insulation, Stop Brush Holder (Sub. for 812015)
28	R 11092 R	Pin, Hinge, Brush Holder (Sub. for 817313)
29	R 11093 R	Pin, Stop, Brush Holder (Sub. for 817314)
30	809614	Pin, Third Brush Plate Spring Washer
31	809824	Washer, Third Brush Plate Spring
32	809688	Lead, Ground Brush
33	A 767 R	Washer, Lock (Packed 50 in a Pkg.)
34	21H 983 R	Screw
35	A 766 R	Washer, Lock (3 used)
36	1886496	Screw (3 used) (Sub. for 1904851)
37	200182	Clip, Brush, Lead Terminal
38	1858754	Stud, Terminal, with Lead
39	1858749	Stud, Terminal
40	R 11098 R	Washer, Insulating (2 used) (Sub. for 1858753)
41	A 3031 R	Washer, Plain (2 used)
42	A 3011 R	Washer, Lock (4 used)
43	14H 608 R	Nut (4 used)
44	R 11100 R	Screw (4 used) (Sub. for 1881998 and 1864099)
45	1118792	Regulator, Voltage (Sub. for 1118266 and 1118306)
46	1911485	Lead, "F" Terminal to Regulator (Sub. for 1872924)
47	21H 995 R	Screw (2 used)
48	24H 91 R	Washer (2 used)
49	A 3010 R	Washer, Lock (2 used)
50	R 11087 R	Pin, Dowel (Sub. for 809593)
51	R 11084 R	Clip, Terminal (4 used) (Sub. for 1868137)
52	1911485	Lead, "A" Terminal to Regulator (Sub. for 1880163)
53	1912008	Gasket (Sub. for 1855701)
54	JD 7180 R	Bearing, Drive End
55	R 11094 R	Retainer (Sub. for 819104)
56	R 11089 R	Washer (Felt) (Sub. for 809961)
57	817224	Collar (Outside)
58	1882358	Frame, Drive End
59	B 1030 R	Pulley
60	26H 72 R	Key
61	804000	Washer, Lock
62	806915	Nut
63	R 11109 R	Retainer, Bearing (Sub. for 1855702 and 1911263)
64	A 3009 R	Washer, Lock (3 used)
65	R 11105 R	Screw (3 used) (Sub. for 1904829 and 1904370)
66	R 11097 R	Screw (2 used) (Sub. for 1843646)
67	.....	Frame, Main
68	1902104	Coil, Field (Sub. Two 1914618, One 1922700, and Two 1914491) (G26000–G47389)
	1922700	Coil, Field (G48790–) (Sub. for 1913732)
	1914491	Insulator (2 used) (G48790–)
69	813496	Shoe, Pole (2 used) (G26000–G47389)
	1914618	Shoe, Pole (2 used) (G47390–)

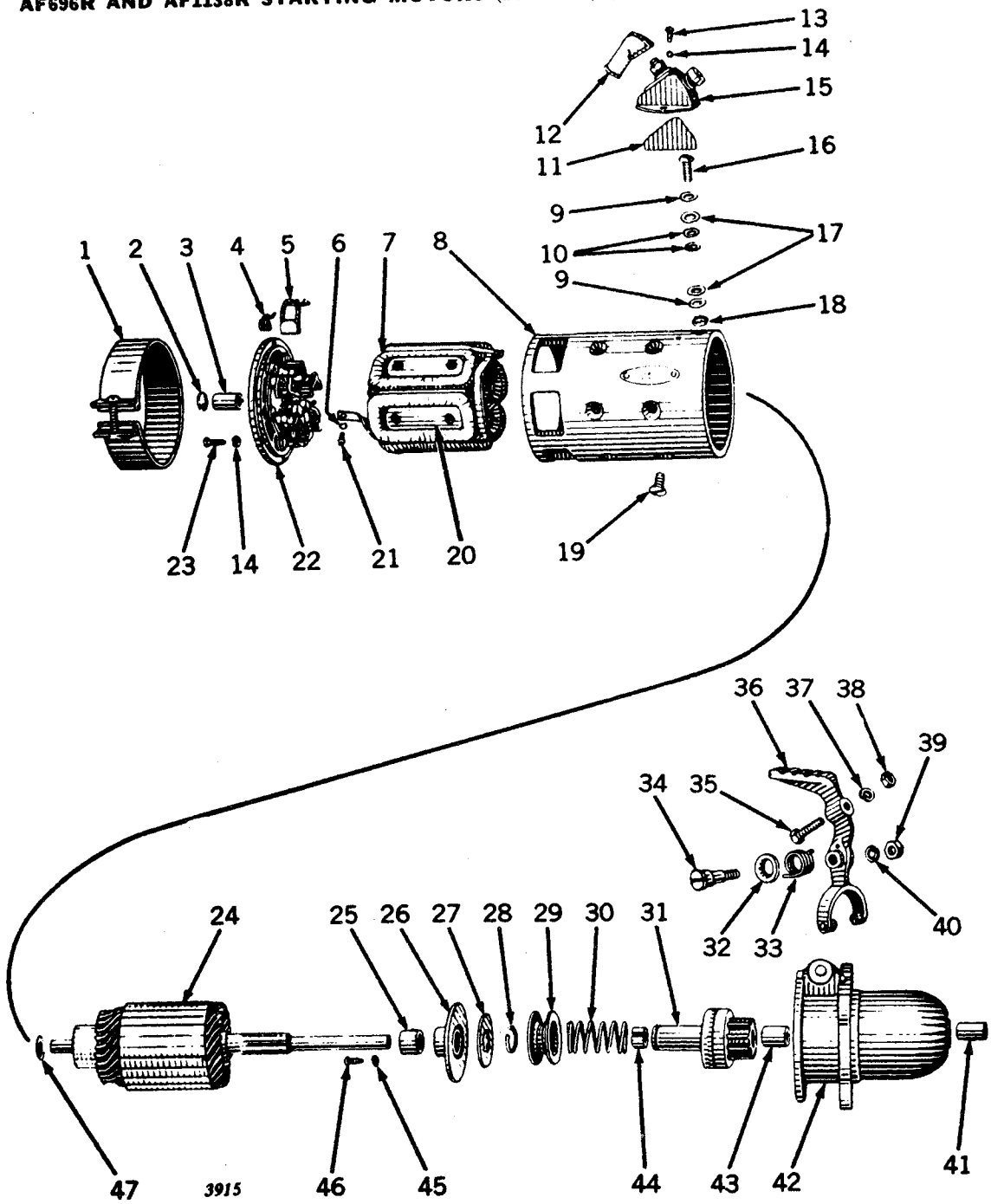
GENERATOR REGULATORS (DELCO-REMY No. 1118266 AND 1118306)



Key	Part No.	Serial No.	Description
1	R 11100 R	(G26000–)	Screw, Terminal (4 used) (Sub. for 1881998 and 1864099)
2	R 11084 R	(G26000–)	Clamp, Terminal (4 used) (Sub. for 1868137)
3	1911481	(G26000–)	Lead, Regulator to "F" Terminal on Generator (Sub. 1911485)
	1911485	(G26000–)	Lead, Regulator to "A" Terminal on Generator
4	1909034	(G26000–)	Cover
5	1878517	(G26000–)	Support, Contact
6	R 11111 R	(G26000–)	Screw, Adjusting (1118306 only) (Sub. for 1912159)
7	1878780*	(G26000–)	Armature
8	1878500	(G26000–)	Spring (1118266 only)
	R 11112 R	(G26000–)	Spring (1118306 only)
9	1904817	(G26000–)	Screw, Relay Armature Attaching (2 used) (Sub. for 1912176)
	R 11106 R	(G26000–)	Washer, Lock, Armature Relay Screw (2 used) (Sub. for 1904377)
10	1909041	(G26000–)	Lead, Ground
11	1909035	(G26000–)	Gasket
12	21H 995 R	(G26000–)	Screw, Mounting (2 used)
13	A 3010 R	(G26000–)	Washer, Lock, Mounting Screw (2 used)
14	24H 91 R	(G26000–)	Washer, Mounting Screw (2 used)
15	1913063	(G26000–)	Base, Mounting
16	1922408	(G26000–)	Screw, Adjusting (Sub. for 1912365) (1118306 only)
17	1910174	(G26000–)	Resistor
18	R 11102 R	(G26000–)	Insulator (Sub. for 1878507)
19	1878506	(G26000–)	Bushing, Insulating (2 used)
20	R 11101 R	(G26000–)	Plate, Lock, Contact Attaching Screw (Sub. for 1878505)
21	R 11103 R	(G26000–)	Screw, Contact Attaching (2 used) (Sub. for 1878516)

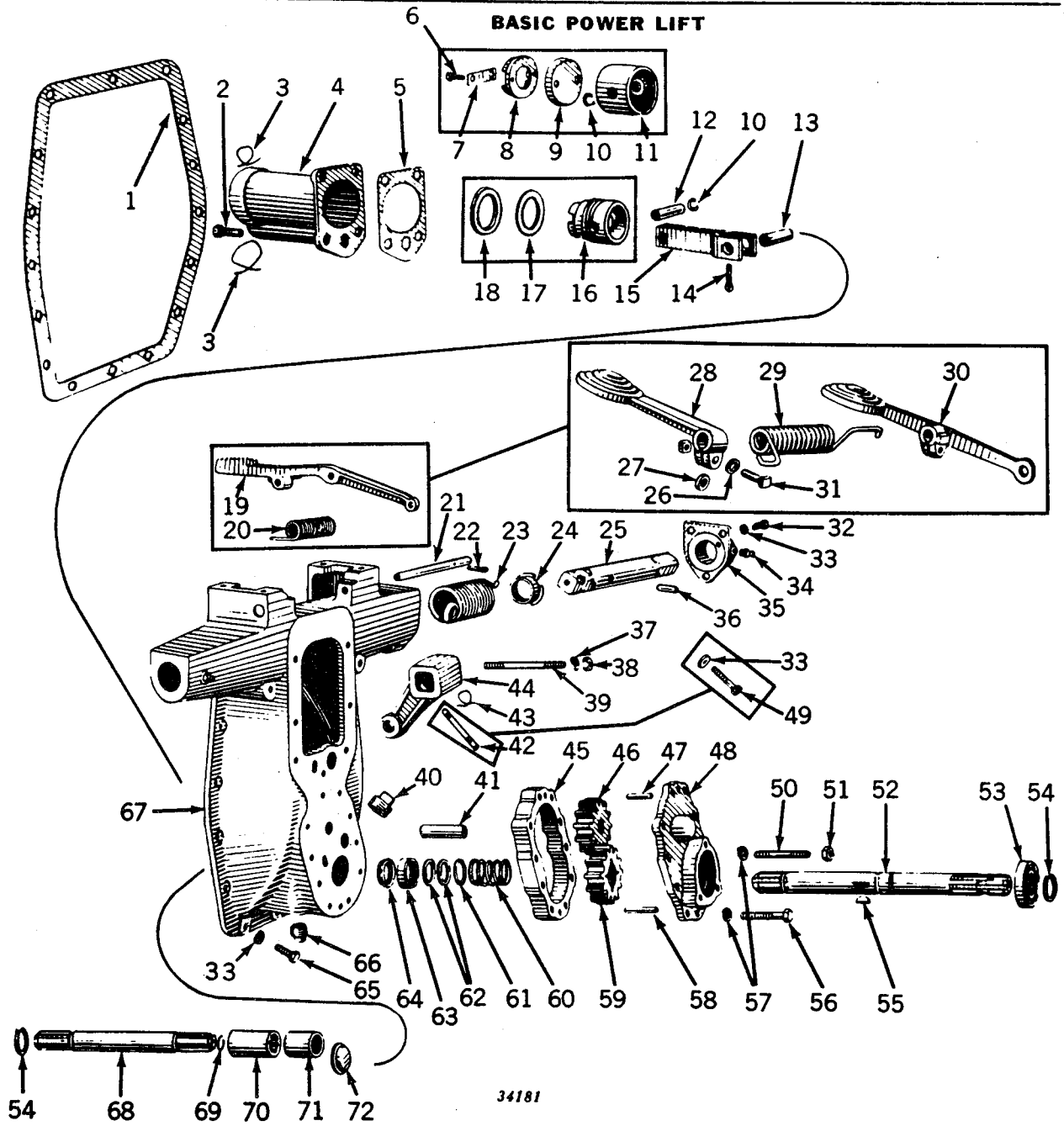
MEMORANDA

AF696R AND AF1138R STARTING MOTORS (12-VOLT) (DELCO-REMY No. 1108919)



AF696R AND AF1138R STARTING MOTORS (12-VOLT) (DELCO-REMY No. 1108919)—Continued

Key	Part No.	Description
1	1880355	Band, Cover
	21H 986 R	Screw, Cover Band
	14H 631 R	Nut, Cover Band Screw
2	30H 9 R	Plug, Expansion
3	38296	Bushing
4	34846	Spring (6 used)
5	38367	Brush (6 used)
6	A 766 R	Washer, Lock (6 used)
7	38275	Coil, Field, Top
	38276	Coil, Field, Bottom
8	1884068	Frame
9	24H 156 R	Washer (2 used)
10	R 11107 R	Washer, Insulating (2 used) (Sub. for 809051 and 1904669)
11	816911	Insulator, Switch (2 used)
12	A 3082 R	Cover, Terminal (Rubber)
13	21H 395 R	Screw (2 used)
14	A 767 R	Washer, Lock (14 used)
15	820052	Switch
16	1909809	Stud, Terminal (Sub. for 1843104)
17	R 11099 R	Washer, Insulating (2 used) (Sub. for 1861076)
18	1837885	Washer, Terminal Stud (Klingtite) (2 used)
19	R 11097 R	Screw (12 used) (Sub. for 1843646)
20	36497	Shoe, Pole (6 used)
21	21H 972 R	Screw (6 used)
22	38290	Frame, Commutator End
	24754	Washer, Brush Holder Rivet (6 used)
	35728	Bushing, Brush Holder Rivet Insulation (6 used)
	1855434	Rivet, Brush Holder (6 used)
	1860389	Washer, Brush Holder Rivet Insulation (12 used)
23	37872	Screw (11 used)
24	1884069	Armature
25	820148	Bushing
26	820149	Plate, Center Bearing, with Bushing
27	1884025	Washer, Brake
28	R 11118 R	Wire, Lock, Motor Drive (Sub. for 37521)
29	1838436	Collar, Motor Drive
30	37517	Spring
31	1874133	Drive, Motor, Complete
32	1835998	Support, Spring
33	1884073	Spring
34	1884074	Shaft, Shift Lever
35	1838393	Screw, Adjusting, Shift Lever
36	1884071	Lever, Shift
37	12H 10 R	Washer, Lock, 5/16"
38	14H 650 R	Nut
39	14H 732 R	
40	12H 11 R	Washer, Lock, 3/8" (2 used)
41	810620	Bushing
42	1886997	Housing, Drive, with Bushing
43	R 11119 R	Bushing (Sub. for 37535)
44	37522	Bushing, Split
45	A 3009 R	Washer, Lock (2 used)
46	21H 979 R	Screw (2 used)
47	1838568	Washer, Spacing



Key	Part No.	*Power Lift Serial No.	or	Tractor Serial No.	Description
1	F 265 R	(PLG100 –)		(G26000–)	Gasket
2	A 624 R	(PLG100 –)		(G26000–)	Screw, Cap, 5/8" x 1-3/4" (5 used)
3	.....	(PLG100 –)		(G26000–)	Wire, 16 Gauge x 14"
4	F 307 R	(PLG100 –)		(G26000–)	Cylinder
5	F 308 R	(PLG100 –)		(G26000–)	Gasket
6	19H 118 T	(PLG100 –24443)		(G26000–G39434)	Screw, Cap, 5/16" x 1" (2 used) (Sub. for 19H112R)
7	F 312 R	(PLG100 –24443)		(G26000–G39434)	Plate, Lock
8	F 311 R	(PLG100 –24443)		(G26000–G39434)	Retainer, Piston Cup (Sub. One F890R, One F891R, and One F928R)
9	F 310 R	(PLG100 –24443)		(G26000–G39434)	Cup, Piston
10	F 315 R	(PLG100 –)		(G26000–)	Snap Ring (2 used)
11	F 309 R	(PLG100 –24443)		(G26000–G39434)	Piston (Sub. One F890R, One F891R, and One F928R)
12	F 314 R	(PLG100 –)		(G26000–)	Pin, Piston
13	F 317 R	(PLG100 –)		(G26000–)	Pin, Crank
14	11H 113 R	(PLG100 –)		(G26000–)	Pin, Cotter, 1/4" x 1-1/2"
15	AF 370 R	(PLG100 –)		(G26000–)	Rod, Connecting
16	AF 1235 R	(PLG24444–)		(G39435–)	Piston (Sub. for F928R)

BASIC POWER LIFT—Continued

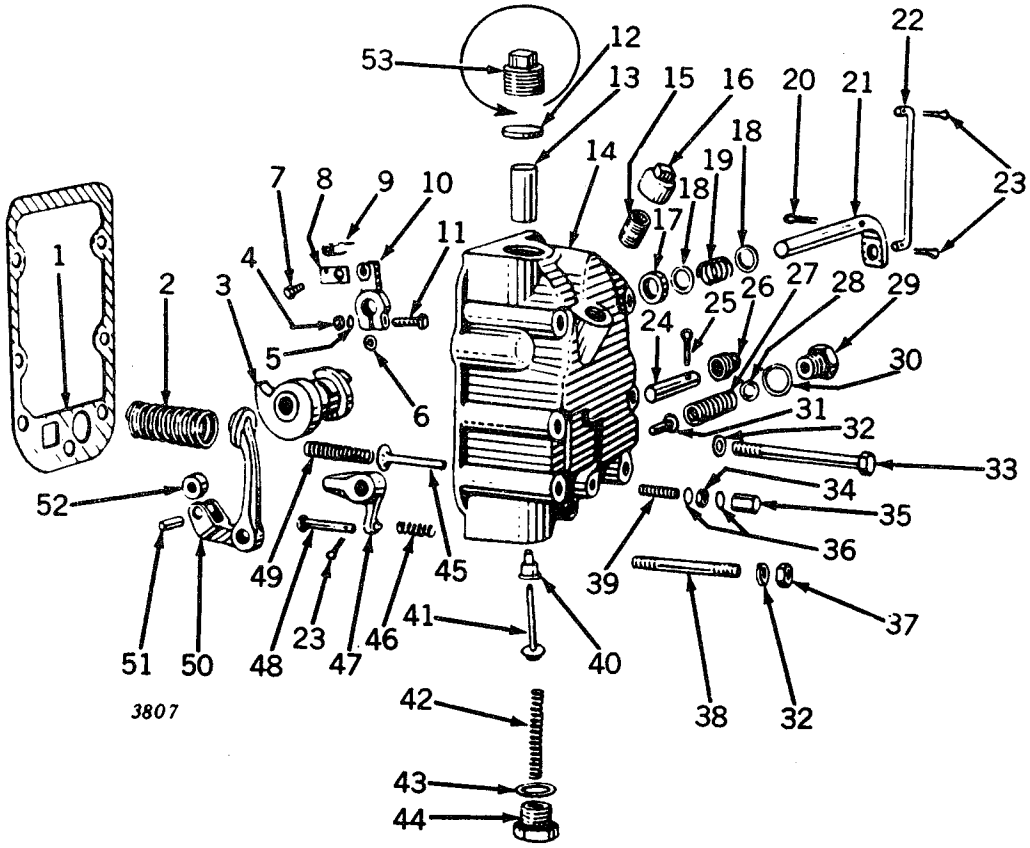
Key	Part No.	*Power Lift Serial No.	or	Tractor Serial No.	Description
17	F 891 R	(PLG24444–)		(G39435–)	Washer, Treated Paper
18	F 890 R	(PLG24444–)		(G39435–)	Packing, U-Cup
19	A 3289 R	.....		(G26000–)	Pedal
20	B 2623 R	.....		(G26000–)	Spring
21	B 489 R	(PLG100 –)		.....	Shaft, Pedal
	B 2622 R	.....		(G26000–)	
22	11H 78 R	.....		(G26000–)	Pin, Cotter, 3/16″ x 3/4″
23	A 1444 R	(PLG100 –)		(G26000–)	Spring
24	A 1453 R	(PLG100 –)		(G26000–)	Shield
25	AF 368 R	(PLG100 –)		(G26000–)	Shaft, Rock, R.H. or L.H.
26	12H 11 R	(PLG100 –)		.....	Washer, Lock, 3/8″ (2 used)
27	A 147 R	(PLG100 –)		.....	Washer, Key
28	A 1427 R	(PLG100 –)		.....	Pedal, R.H.
29	A 1450 R	(PLG100 –)		.....	Spring
30	A 1428 R	(PLG100 –)		.....	Pedal, L.H.
31	C 1220 R	(PLG100 –)		(G26000–)	Pin, Dowel
32	19H 332 R	(PLG100 –)		(G26000–)	Screw, Cap, 7/16″ x 1-1/4″ (6 used)
33	12H 12 R	(PLG100 –)		(G26000–)	Washer, Lock, 7/16″ (10 used)
34	JD 7759	(PLG100 –)		(G26000–)	Fitting, Grease, No. 1610 (2 used)
35	A 1445 R	(PLG100 –)		.....	Bearing, Rockshaft
	B 2620 R	.....		(G26000–)	
36	8H 219 R	(PLG100 –)		.....	Bolt, Mach., 3/8″ x 1-1/2″, with Nut (2 used) (Sub. 19H1116N)
37	12H 15 R	(PLG100 –)		(G26000–)	Washer, Lock, 5/8″ (2 used)
38	14H 652 R	(PLG100 –)		(G26000–)	Nut, 5/8″ (2 used)
39	K 2198 R	(PLG100 –)		(G26000–)	Stud, 5/8″ x 5-7/8″ (2 used)
40	15H 240 R	(PLG100 –)		(G26000–)	Plug, Pipe
41	A 665 R	(PLG100 –)		(G26000–)	Pin, Pump Idler Gear
42	F 957 R	(PLG24478–)		(G46530–)	Pin, Power Lift Crank Arm (2 used)
	11H 38 R	(PLG24478–)		(G46530–)	Pin, Cotter, 1/8″ x 5/8″ (2 used)
43	.....	(PLG100 –)		(G26000–)	Wire, 16 Gauge x 6″ (2 used)
44	F 316 R**	(PLG100 –24477)		(G26000-G46529)	Arm, Crank, with Bushing
	AF 1193 R	(PLG24485–)		(G46530–)	Arm, Crank, with Bushing and Pin
	F 958 R	(PLG24485–)		(G46530–)	Bushing
	D 186 R	(PLG24485–)		(G46530–)	Pin, Dowel, in Bushing
45	F 299 R	(PLG100 –)		(G26000–)	Body, Pump (Sub. for AF1254R)
46	AF 1227 R	(PLG100 –)		(G26000–)	Gear, Idler, with Bushing (Sub. for AF366R)
	A 731 R	(PLG100 –)		(G26000–)	Bushing, only
47	R 1800 R	(PLG100 –)		(G26000–)	Pin, Dowel (Upper) (Sub. for A818R)
48	F 306 R	(PLG100 –)		(G26000-G43351)	Cover, Pump
	F 954 R	.....		(G43352–)	
49	F 320 R	(PLG100 –24477)		(G26000-G46529)	Screw, Cap, Drilled, 7/16″ x 2-1/4″ (2 used)
50	F 338 R	(PLG100 –)		(G26000–)	Stud, 1/2″ x 3-5/16″ (4 used)
51	14H 392 R	(PLG100 –)		(G26000–)	Nut, 1/2″ (4 used)
52	F 325 R	(PLG100 –14999)		.....	Shaft, Pump, 15-7/16″ Long
	F 713 R	(PLG15000–)		(G26000-G43351)	Shaft, Pump, 17-11/16″ Long
	F 953 R	.....		(G43352–)	Shaft, Pump, 17-1/8″ Long
53	JD 7682 R	(PLG100 –)		(G26000-G43351)	Bearing
	JD 7190 R	.....		(G43352–)	
54	F 267 R	(PLG100 –)		(G26000-G43351)	Snap Ring (2 used)
	F 215 R	.....		(G43352–)	
55	26H 85 R	(PLG100 –)		(G26000–)	Key (Sub. for 26H 22R)
56	19H 506 H	(PLG100 –)		(G26000–)	Screw, Cap, 1/2″ x 2-3/4″ (4 used) (Sub. for 19H500R)
	19H 1120 N	(PLG100 –)		(G26000-G43351)	Screw, Cap, 1/2″ x 3-1/4″ (3 used) (Sub. for 19H1120N)
	19H 506 H	.....		(G43352–)	Screw, Cap, 1/2″ x 2-3/4″ (3 used) (Sub. for 19H500R)
57	12H 13 R	(PLG100 –)		(G26000–)	Washer, Lock, 1/2″ (11 used)
58	F 339 R	(PLG100 –)		(G26000–)	Pin, Dowel (Lower)
59	F 305 R	(PLG100 –)		(G26000–)	Gear, Drive (Sub. for AF1226R)
60	F 304 R	(PLG100 –)		(G26000–)	Spring
61	F 303 R	(PLG100 –)		(G26000–)	Washer, Oil Seal
62	F 302 R	(PLG100 –)		(G26000–)	Packing (2 used)
63	F 301 R	(PLG100 –)		(G26000–)	Cup
64	F 298 R	(PLG100 –)		(G26000–)	Bearing, Oil Seal
65	19H 332 R	(PLG100 –)		(G26000–)	Screw, Cap, 7/16″ x 1-1/4″
66	30H 11 R	(PLG100 –)		(G26000–)	Plug, Expansion (Sub. for 15H237R)
67	AF 361 R	(PLG100 –)		.....	Housing, F296R, with Bushing and Oil Seal Bearing
	AF 969 R	.....		(G26000–)	Housing, F874R, with Bushing and Oil Seal Bearing
68	AF 371 R	(PLG100 –)		(G26000-G43351)	Shaft with Coupling
	A 3400 R	.....		(G43352–)	Shaft, Drive
69	F 215 R	.....		(G43352–)	Snap Ring
	F 323 R	.....		(G26000-G43351)	Coupling
	A 2428 R	.....		(G43352–)	Coupling (2 used) (Sub. for A3401R)
70	16H 1727 R	.....		(G26000-G43351)	Rivet, 3/8″ x 2-11/16″
71	F 340 R	(PLG100 –)		(G26000–)	Bushing
72	A 3256 R	(PLG100 –)		(G26000–)	Plug, Inspection Hole

*Also used on Powr-Trol Serial No. PC—GM100-2000.

**When F316R Crank Arm on PLG100-24477 and G26000-G46529 is ordered, furnish One AF1193R Crank Arm, with Bushing, Two F957R Pins, and Four 11H38R Pins.

NOTE: Only one part used in this grouping unless otherwise indicated.

POWER LIFT VALVE HOUSING

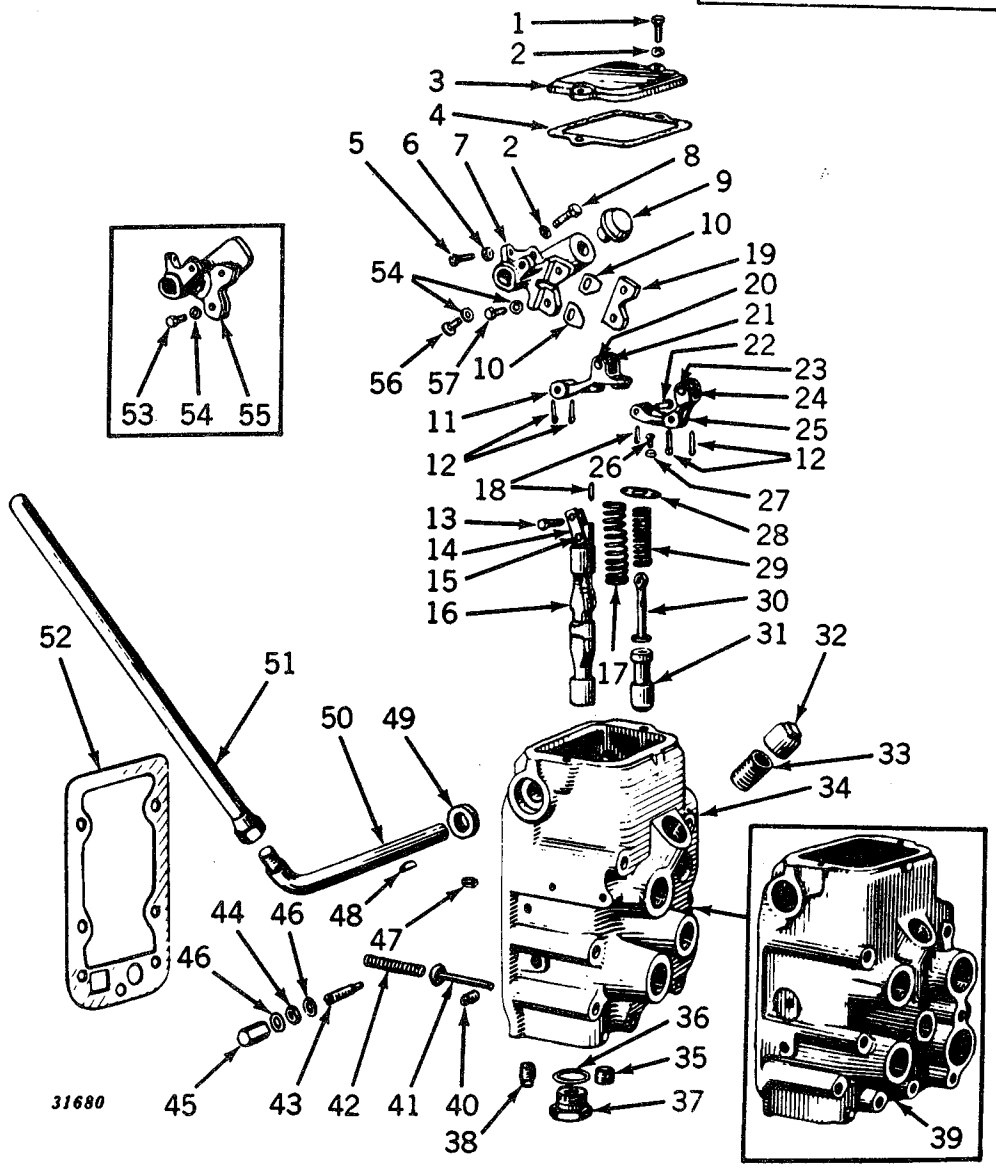


POWER LIFT VALVE HOUSING—Continued

Key	Part No.	Power Lift Serial No.	or	Valve Housing Serial No.	Description
1	A 1447 R	(PLG100 –)		(PLV100 –)	Gasket
2	B 365 R	(PLG100 –)		(PLV100 –)	Spring
3	A 1429 R	(PLG100 –)		(PLV100 –)	Cam
4	14H 785 R	(PLG100 –)		(PLV100 –)	Nut, 5/16" (Sub. for 14H253R)
5	.....	(PLG100 –)		(PLV100 –)	Washer, Lock, 5/16"
6	A 680 R	(PLG100 –)		(PLV100 –)	Washer, Key
7	A 648 R	(PLG100 –)		(PLV100 –)	Pin
8	A 1436 R	(PLG100 –)		(PLV100 –)	Pawl
9	A 679 R	(PLG100 –)		(PLV100 –)	Spring, Pawl
10	A 1425 R	(PLG100 –)		(PLV100 –)	Lever, Control
11	7H 1093 R	(PLG100 –)		(PLV100 –)	Bolt, Mach., 5/16" x 1-1/2", with Nut (Sub. for 7H1031R)
12	30H 22 R	.....		(PLV100 –)	Plug, Welch
13	A 642 R	(PLG100 –)		(PLV100 –)	Valve, By-Pass
14	AA 1103 R	(PLG100 –)		(PLV100 –)	Housing, A1430R, with Guide
15	29H 488 T	.....		(PLV100 –)	Nipple (Sub. for 29H306R)
16	A 3131 R	.....		(PLV100 –)	Cap
17	A 1437 R	(PLG100 –)		(PLV100 –)	Packing
18	24H 448 R	(PLG100 –)		(PLV100 –)	Washer (2 used)
19	B 170 R	(PLG100 –)		(PLV100 –)	Spring
20	11H 80 R	(PLG100 –)		(PLV100 –)	Pin, Cotter, 3/16" x 1"
21	A 1438 R	(PLG100 –)		(PLV100 –)	Shaft, Control
22	A 664 R	(PLG100 –)		.....	Rod, Control
	B 2624 R	.....		(PLV100 –)	
23	11H 38 R	(PLG100 –)		(PLV100 –)	Pin, Cotter, 1/8" x 5/8" (3 used)
24	A 1435 R	(PLG100 –)		(PLV100 –)	Shaft, Cam Follower
25	11H 41 R	(PLG100 –)		(PLV100 –)	Pin, Cotter, 1/8" x 1"
26	15H 238 R	(PLG100 –)		(PLV100 –)	Plug, Pipe
27	A 659 R	(PLG100 –)		(PLV100 –)	Spring, Valve Relief
28	24H 2 R	(PLG100 –)		(PLV100 –)	Washer (5 used)
29	A 1439 R	(PLG100 –)		(PLV100 –)	Plug, Screw
30	A 3203 R	(PLG100 –)		(PLV100 –)	Gasket (Copper) (Sub. for A521R)
31	A 140 R	(PLG100 –)		(PLV100 –)	Valve, Relief
32	12H 13 R	(PLG100 –)		(PLV100 –)	Washer, Lock, 1/2" (7 used)
33	19H 1183 R	(PLG100 –)		(PLV100 –)	Screw, Cap, 1/2" x 5-1/2" (6 used) (Sub. for 19H543R)
34	14H 732 R	(PLG100 –)		(PLV100 –)	Nut, 3/8"
35	B 427 R	(PLG100 –)		(PLV100 –)	Nut, Cap (Order AB4249R, Pkg. of 10)
36	B 425 R	(PLG100 –)		(PLV100 –)	Washer (Copper) (2 used)
37	14H 392 R	(PLG100 –)		(PLV100 –)	Nut, 1/2"
38	A 1452 R	(PLG100 –)		(PLV100 –)	Stud, 1/2" x 4-3/4"
39	A 1449 R	(PLG100 –)		(PLV100 –)	Screw, Throttle Valve Adjusting
40	A 1431 R	(PLG100 –)		(PLV100 –)	Guide, Check Valve
41	A 1440 R	(PLG100 –)		(PLV100 –)	Valve, Check
42	B 268 R	(PLG100 –)		(PLV100 –)	Spring
43	A 640 R	(PLG100 –)		(PLV100 –)	Gasket (Steel Asbestos)
44	A 1441 R	(PLG100 –)		(PLV100 –)	Plug, Screw
45	AA 4101 R	(PLG100 –)		(PLV100 –)	Valve, Throttle (Sub. for A1446R)
46	A 354 R	(PLG100 –)		(PLV100 –)	Spring
47	A 1432 R	(PLG100 –)		(PLV100 –)	Lever, Cam Trip
48	D 1969 R	(PLG100 –)		(PLV100 –)	Pin, Cam Trip
49	B 268 R	(PLG100 –)		(PLV100 –)	Spring
50	AA 1104 R	(PLG100 –)		(PLV100 –)	Follower, A1426R, Cam
51	A 1434 R	(PLG100 –21928)		(PLV100 –151)	Pin, Roller
	A 3258 R	(PLG21929–)		(PLV152 –)	
52	A 1433 R	(PLG100 –)		(PLV100 –)	Roller, Cam Follower
53	15H 240 R	(PLG100 –)		.....	Plug, Pipe

POWR-TROL VALVE HOUSING (PC-GM100-2000, PCV-100-)

See Pages 136-139 for Balance of Powr-Trol Valve Housing.



Key	Part No.	Powr-Trol Serial No.	or	Powr-Trol Valve Housing Serial No.	Description
1	F 2272 R	(PC-GM100-2000)		(PCV-100 -179065)	Screw, Cap, 3/8" x 3/4" (2 used) (Sub. for 19H203R)
	19H 1255 T	(.....)		(PCV-179066-)	Screw, Cap, 3/8" x 5/8" (2 used) (Sub. for 19H199R)
	24H 154 R	(.....)		(PCV-179066-)	Washer (2 used)
2	12H 11 R	(PC-GM100-2000)		(PCV-100 -)	Washer, Lock, 3/8" (3 used)
3	A 3116 R	(PC-GM100-2000)		(PCV-100 -179065)	Cover (Sub. One A4248R, Two 19H1255T, and Two 24H154R)
	A 4248 R	(.....)		(PCV-179066-)	Cover
4	A 3103 R	(PC-GM100-2000)		(PCV-100 -)	Gasket
5	19H 118 T	(PC-GM100-2000)		(PCV-100 -)	Screw, Cap, 5/16" x 1" (Sub. for 19H112R)
6	14H 785 R	(PC-GM100-2000)		(PCV-100 -)	Nut, 5/16" (Sub. for 14H253R)
7	A 4170 R	(.....)		(PCV-148972-)	Holder, Cam
8	F 2273 R	(PC-GM100-2000)		(PCV-100 -)	Screw, Cap, 3/8" x 1-1/4" (Sub. for 19H221R and 19H1099R)
9	A 4169 R	(.....)		(PCV-148972-)	Cam
10	A 3145 R	(PC-GM100-2000)		(PCV-100 -)	Blade, Cam (2 used)

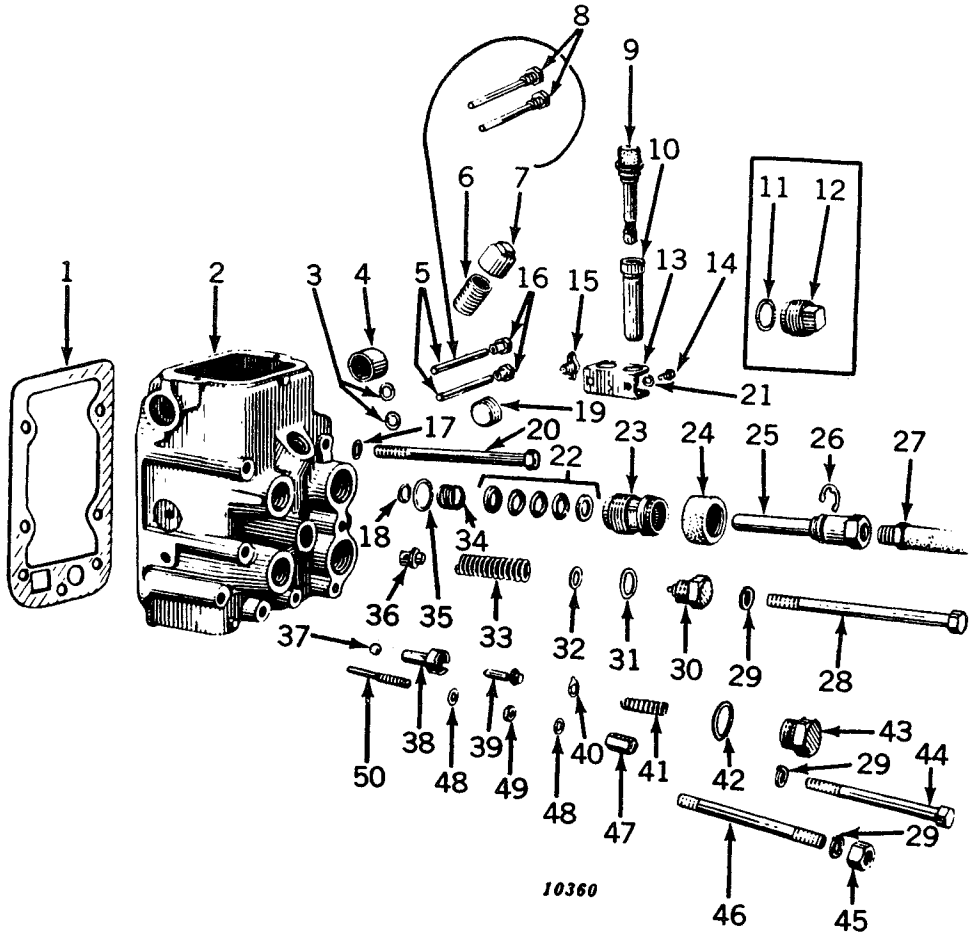
POWR-TROL VALVE HOUSING (PC-GM100-2000, PCV-100-)—Continued

Key	Part No.	Powr-Trol Serial No.	or	Powr-Trol Valve Housing Serial No.	Description
11	AA 3735 R	(PC-GM100-2000)		(PCV-100 –)	Arm, Cam Follower, with Roller
12	11H 39 R	(PC-GM100-2000)		(PCV-100 –5110)	Pin, Cotter, 1/8" x 3/4" (4 used)
	11H 19 R	(.....)		(PCV-5111 –)	Pin, Cotter, 3/32" x 5/8" (4 used)
13	A 3126 R	(PC-GM100-2000)		(PCV-100 –)	Pin
14	A 3123 R	(PC-GM100-2000)		(PCV-100 –)	Link (2 used)
15	A 3124 R	(PC-GM100-2000)		(PCV-100 –)	Rivet
16	AA 3734 R	(PC-GM100-2000)		(PCV-100 –)	Valve, Operating, with Links
17	A 3106 R	(PC-GM100-2000)		(PCV-100 –)	Spring
18	11H 22 R	(PC-GM100-2000)		(PCV-100 –)	Pin, Cotter, 3/32" x 1" (2 used) (Sub. for 11H18R)
19	A 4172 R	(.....)		(PCV-148972–)	Cam, Centering
20	A 3258 R	(PC-GM100-2000)		(PCV-133 –)	Pin
	A 1434 R	(PC-GM100-1102)		(PCV-100 –132)	
21	A 1433 R	(PC-GM100-2000)		(PCV-100 –)	Roller
22	A 3114 R	(PC-GM100-2000)		(PCV-100 –)	Pin
23	A 3257 R	(PC-GM100-2000)		(PCV-133 –)	Pin, Cam Latch
	A 3109 R	(PC-GM100-1102)		(PCV-100 –132)	
24	A 3108 R	(PC-GM100-2000)		(PCV-100 –)	Roller, Cam Latch
25	AA 3736 R	(PC-GM100-2000)		(PCV-100 –)	Arm, Cam Latch, with Roller
26	21H 597 R	(PC-GM100-2000)		(PCV-100 –)	Screw, Mach. (2 used)
27	12H 9 R	(PC-GM100-2000)		(PCV-100 –)	Washer, Lock, 1/4" (2 used)
28	A 3113 R	(PC-GM100-2000)		(PCV-100 –)	Retainer
29	A 3110 R	(PC-GM100-2000)		(PCV-100 –)	Spring
30	A 3234 R	(PC-GM100-2000)		(PCV-100 –)	Rod, Latch
31	A 3115 R	(PC-GM100-2000)		(PCV-100 –)	Valve, Release
32	A 3131 R	(PC-GM100-2000)		(PCV-100 –243916)	Cap
	A 4701 R	(.....)		(PCV-243917–)	Plug, Oil Filler
	A 4703 R	(.....)		(PCV-243917–)	Gasket, Oil Filler
33	29H 488 T	(PC-GM100-2000)		(PCV-100 –243916)	Nipple (Sub. for 29H306R)
	A 4702 R	(.....)		(PCV-243917–)	Bushing, Oil Filler
34	AA 4316 R	(.....)		(.....)	Housing, A3604R, Powr-Trol Valve, Complete (Will fit PC-GM100-2000, PCV-100–)
35	A 3125 R	(PC-GM100-2000)		(PCV-100 –67904)	Plug
36	A 3137 R	(PC-GM100-2000)		(PCV-100 –)	Washer, .032", Copper
	A 3136 R	(PC-GM100-2000)		(PCV-100 –)	Washer, .020", Copper
37	A 1441 R	(PC-GM100-2000)		(PCV-100 –)	Plug (3 used)
38	15H 237 R	(PC-GM100-2000)		(PCV-100 –)	Plug, Pipe
39	A 3092 R	(PC-GM100-2000)		(PCV-100 –5110)	Housing (Sub. One AA4316R** or if Housing only without Operating Mechanism is Desired, furnish One AA6312R Housing, One AA5566R Pivot Assembly, One AA5567R Cam and Pawl Assembly, Two A3613R Couplings and Two A3614R Caps
	A 3436 R	(.....)		(PCV-5111 –67904)	Housing (Sub. One AA4316R** or if Housing only without Operating Mechanism is Desired, furnish One AA6312R Housing, One AA5567R Cam and Pawl Assembly, Two A3613R Couplings and Two A3614R Caps
	AA 4175 R	(.....)		(PCV-5111 –67904)	Housing, A3436R, Powr-Trol Valve (Sub. One AA4316R**)
40	15H 254 R	(PC-GM100-2000)		(PCV-100 –)	Plug, Pipe
41	AA 4101 R	(PC-GM100-2000)		(PCV-100 –)	Valve, Throttle (Sub. for A1446R)
42	B 268 R	(PC-GM100-2000)		(PCV-100 –)	Spring
43	A 3097 R	(PC-GM100-2000)		(PCV-100 –)	Screw
44	14H 732 R	(PC-GM100-2000)		(PCV-100 –)	Nut, 3/8" (2 used)
45	B 427 R	(PC-GM100-2000)		(PCV-100 –)	Nut, Cap (2 used) (Packed 10 in a Pkg.) (Sub. for AB4249R)
46	A 3098 R	(PC-GM100-2000)		(PCV-100 –)	Washer (4 used)
47	15H 253 R	(PC-GM100-2000)		(PCV-100 –)	Plug, Pipe
48	26H 14 R	(PC-GM100-2000)		(PCV-100 –)	Key, Woodruff
49	AA 3738 R	(PC-GM100-2000)		(PCV-100 –)	Seal, Oil
50	A 3189 R	(PC-GM100-2000)		(.....)	Shaft, Control
	B 2684 R	(.....)		(PCV-100 –)	
51	AA 3744 R	(PC-GM100-2000)		(PCV-100 –)	Lever, Control
52	A 1447 R	(PC-GM100-2000)		(PCV-100 –)	Gasket, Valve Housing
53	19H 1112 H	(PC-GM100-2000)		(PCV-100 –148971)	Screw, Cap, 5/16" x 3/4" (2 used) (Sub. for 19H105R)
54	12H 10 R	(PC-GM100-2000)		(PCV-100 –)	Washer, Lock, 5/16" (2 used)
55	A 3144 R	(PC-GM100-2000)		(PCV-100 –148971)	Cam (Sub. AA4859R)
	AA 4859 R	(PC-GM100-2000)		(PCV-100 –148971)	Cam, with Holder, Screws and Lock Washers
56	21H 701 R	(.....)		(PCV-148972–)	Screw, Mach.
57	19H 118 T	(.....)		(PCV-148972–)	Screw, Cap, 5/16" x 1" (2 used) (Sub. for 19H112R)

*Also Parts on Serial No. PCV-100-5110 when A3092R Housing was replaced by AA4175R.
**Attachment, list on separate order.

POWR-TROL VALVE HOUSING (PC-GM100-2000, PCV-100-67904)

See Pages 134-135, 138-139 for Balance of Powr-Trol Valve Housing.



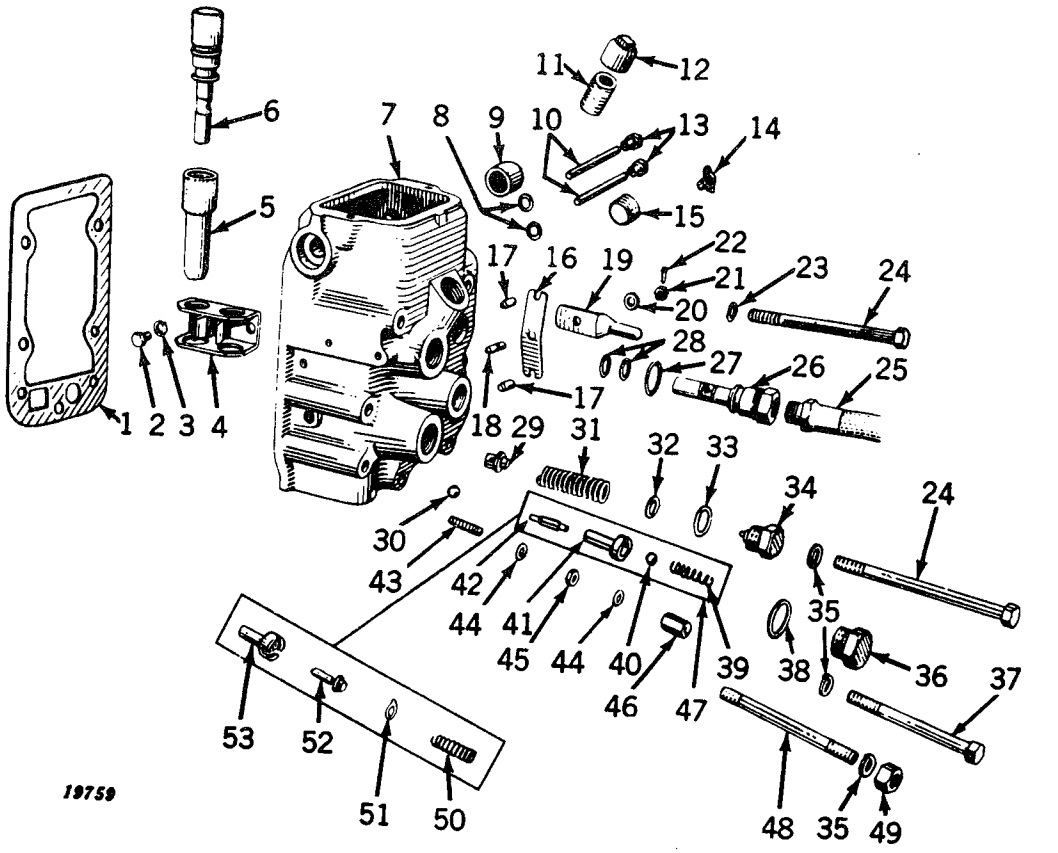
POWR-TROL VALVE HOUSING (PC-GM100-2000, PCV-100-67904)—Continued

Key	Part No.	Powr-Trol Serial No.	or	Powr-Trol Valve Housing Serial No.	Description
1	A 1447 R	(PC-GM100-2000)		(PCV-100 –)	Gasket, Valve Housing
2	AA 4316 R	(.....)		(.....)	Housing, A3604R, A5349R, Powr-Trol Valve, Complete and with Thermal Relief Valves, (Will fit PC-GM100-2000, PCV-100-) (Sub. for A3092R or AA4175R)
	AA 6312 R	(.....)		(.....)	Housing only, A5349R, with Thermal Relief Valves, but without Operating Mechanism (Sub. for A3604R) (On PC-GM100-2000 and PCV-100-5110, also furnish One AA5566R Pivot Assembly, One AA5567R Cam and Pawl Assembly, Two A3613R Couplings and Two A3614R Caps (On PCV-5111-67904, also furnish One AA5567R Cam and Pawl Assembly, Two A3613R Couplings and Two A3614R Caps)
3	A 3105 R	(PC-GM100-2000)		(PCV-100 –5110)	Washer (2 used)
	A 3439 R	(.....)		(PCV-5111 –)	Washer (2 used)*
4	A 3142 R	(PC-GM100-2000)		(PCV-100 –)	Cap
5	A 3437 R	(.....)		(PCV-5111 –)	Pivot (2 used)*
6	29H 488 T	(PC-GM100-2000)		(PCV-100 –)	Nipple (Sub. for 29H306R)
7	A 3131 R	(PC-GM100-2000)		(PCV-100 –)	Cap
8	AA 3740 R	(PC-GM100-2000)		(PCV-100 –5110)	Pin, Pivot (2 used)
9	AA 4980 R	(PC-GM100-2000)		(PCV-100 –67904)	Plug, Oil (2 used) (Sub. for AA3762R)
10	A 3255 R	(PC-GM100-2000)		(PCV-100 –67904)	Cap (2 used) (Sub. for AA3750R)
11	A 3191 R	(PC-GM100-2000)		(.....)	Washer (2 used) (Rockshaft Operation only)
12	A 3138 R	(PC-GM100-2000)		(.....)	Plug (2 used) (Rockshaft Operation only)
13	AA 3754 R	(PC-GM100-2000)		(PCV-100 –)	Bracket, Plug
14	19H 99 R	(PC-GM100-2000)		(PCV-100 –)	Screw, Cap, 5/16" x 9/16" (2 used)
15	AM 292 T	(PC-GM100-2000)		(PCV-100 –)	Cock, Oil Level (Sub. for AA3739R)
16	A 3438 R	(.....)		(PCV-5111 –)	Screw, Cap (Special) (2 used)*
17	A 3105 R	(PC-GM100-2000)		(PCV-100 –)	Washer
18	A 3190 R	(PC-GM100-2000)		(PCV-100 –67904)	Packing (Rubber) (2 used)
19	15H 239 R	(PC-GM100-2000)		(PCV-100 –67904)	Plug (2 used)
20	19H 548 R	(PC-GM100-2000)		(PCV-100 –67904)	Screw, Cap, 1/2" x 6-1/4" (2 used)
21	12H 10 R	(PC-GM100-2000)		(PCV-100 –)	Washer, Lock, 5/16" (2 used)
22	AA 3753 R	(PC-GM100-2000)		(PCV-100 –67904)	V-Seal (2 used)
23	A 3139 R	(PC-GM100-2000)		(PCV-100 –67904)	Adapter (2 used) (Sub. for AA5929)
24	A 3140 R	(PC-GM100-2000)		(PCV-100 –67904)	Nut, Adapter (2 used)
25	F 826 R	(PC-GM100-2000)		(PCV-100 –67904)	Coupling, Oil Line (2 used) (Sub. for AF1243R)
26	A 3141 R	(PC-GM100-2000)		(PCV-100 –67904)	Washer, Shear (2 used)
27	AF 873 R	(PC-GM100-2000)		(PCV-100 –67904)	Line, Oil, Flexible (48" Long) (2 used)
28	19H 1693 T	(PC-GM100-2000)		(PCV-100 –67904)	Screw, Cap, 1/2" x 7-1/4" (2 used) (Sub. for 19H554R)
29	12H 13 R	(PC-GM100-2000)		(PCV-100 –)	Washer, Lock, 1/2" (6 used)
30	A 3100 R	(PC-GM100-2000)		(PCV-100 –67904)	Plug
31	A 3203 R	(PC-GM100-2000)		(PCV-100 –67904)	Gasket
32	24H 2 R	(PC-GM100-2000)		(PCV-100 –)	Washer (5 used)
33	A 659 R	(PC-GM100-2000)		(PCV-100 –)	Spring
34	A 3132 R	(PC-GM100-2000)		(PCV-100 –67904)	Spring (2 used)
35	A 3191 R	(PC-GM100-2000)		(PCV-100 –67904)	Washer
36	R 754 R	(PC-GM100-2000)		(PCV-100 –)	Valve, Relief (Sub. for A3099R)
37	D 2361 R	(PC-GM100-2000)		(PCV-100 –)	Ball (2 used)
38	A 3094 R	(PC-GM100-2000)		(PCV-100 –136345)	Valve, Outer Check (2 used) (Sub. AA4799R)**
39	A 3093 R	(PC-GM100-2000)		(PCV-100 –136345)	Valve, Inner Check (2 used) (Sub. AA4799R)**
40	A 3095 R	(PC-GM100-2000)		(PCV-100 –136345)	Washer, Indexing (2 used)
41	A 3096 R	(PC-GM100-2000)		(PCV-100 –136345)	Spring (2 used)
42	A 3137 R	(PC-GM100-2000)		(PCV-100 –)	Washer (2 used)
43	A 1441 R	(PC-GM100-2000)		(PCV-100 –)	Plug (3 used)
44	19H 1182 R	(PC-GM100-2000)		(PCV-100 –)	Screw, Cap, 1/2" x 5" (2 used)
45	14H 392 R	(PC-GM100-2000)		(PCV-100 –)	Nut, 1/2"
46	A 3118 R	(PC-GM100-2000)		(PCV-100 –)	Stud, 1/2" x 5-5/8"
47	B 427 R	(PC-GM100-2000)		(PCV-100 –)	Nut, Cap (2 used) (Packed 10 in a Pkg.) (Sub. for AB4249R)
48	A 3098 R	(PG-GM100-2000)		(PCV-100 –)	Washer (4 used)
49	14H 732 R	(PG-GM100-2000)		(PCV-100 –)	Nut, 3/8" (2 used)
50	A 3101 R	(PC-GM100-2000)		(PCV-100 –67904)	Screw
(Part listed below is not illustrated.)					
	AA 6314 R	(.....)		(PCV-338332–)	Valve, Thermal Relief (2 used)

*Also parts on Serial No. PCV-100-5110 when A3092R Housing was replaced by AA4175R Housing.
**AA4799R PC-GM100-2000, PCV-100-136345 check valve assembly consisting of One A4132R, A4133R, D1995R and D2361R.

POWR-TROL VALVE HOUSING (PCV-67905-)

See Pages 134-137 for Balance of Powr-Trol Valve Housing Assembly.



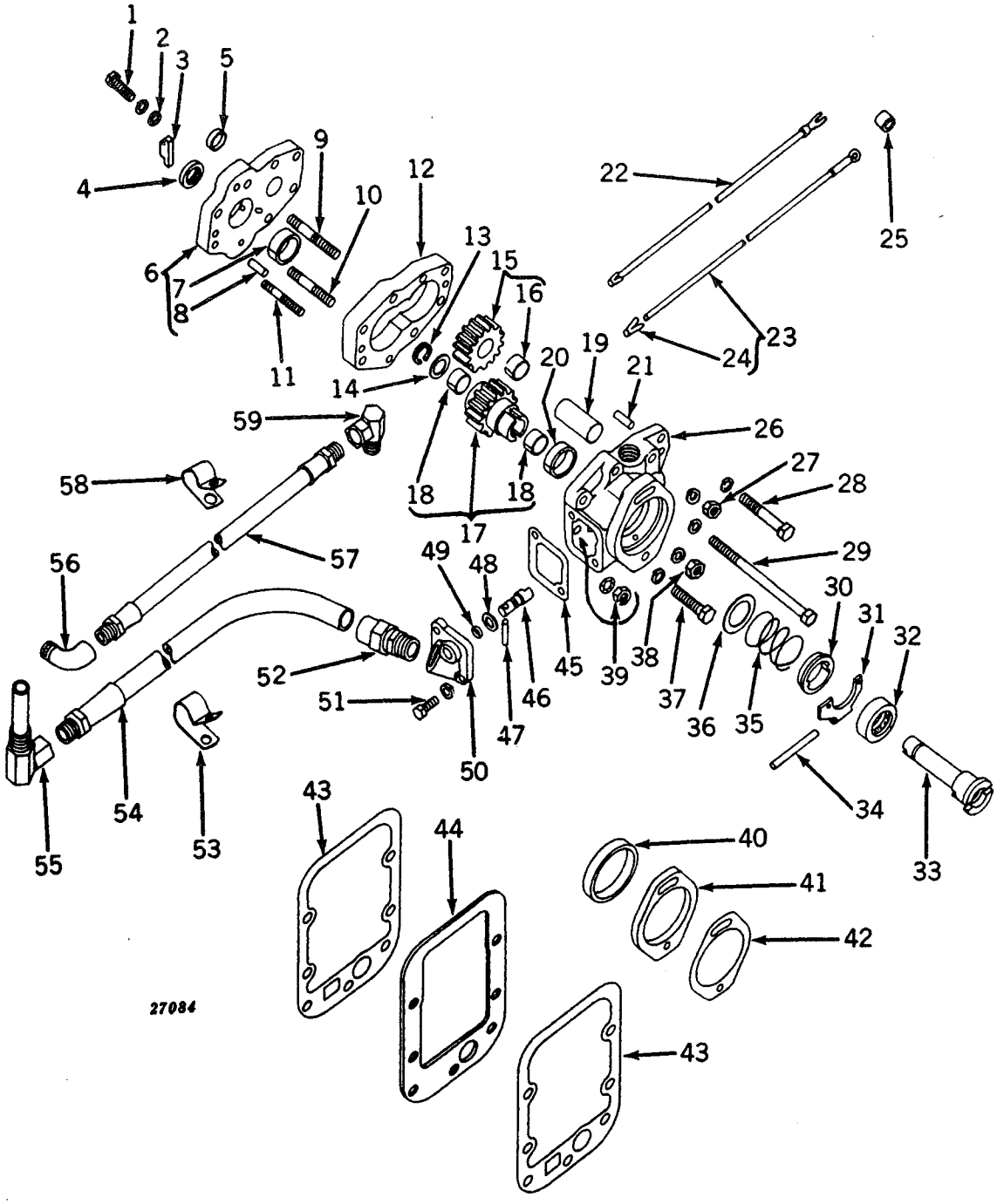
POWR-TROL VALVE HOUSING (PCV-67905-)—Continued

Key	Part No.	Powr-Trol Valve Housing Serial No.	Description
1	A 1447 R	(PCV-100 –)	Gasket, Valve Housing
2	19H 1140 N	(PCV-67905 –)	Screw, Cap, 5/16" x 1/2" (2 used) (Sub. for 19H96R)
*3	12H 10 R	(PCV-100 –)	Washer, Lock, 5/16" (2 used)
4	AA 3754 R	(PCV-100 –)	Bracket, Plug
5	A 3614 R	(PCV-67905 –)	Cap (2 used)
6	AA 4981 R	(PCV-67905 –)	Plug (2 used) (Sub. for AA4321R)
7	AA 6312 R	(PCV-67905 –)	Housing only, A5349R, with Thermal Relief Valves, but without Operating Mechanism (Sub. for A3604R) (If Housing only, without Operating Mechanism is desired on PC-GM100-2000 and PCV-100-5110, also furnish One AA5566R Pivot Assembly, One AA5567R Cam and Pawl Assembly, Two A3613R Couplings and Two A3614R Caps (On PCV-5111-67904 also furnish One AA5567R Cam and Pawl Assembly, Two A3613R Couplings and Two A3614R Caps)
	AA 4316 R	(PCV-67905 –)	Housing, A3604R or A5349R, Valve, Complete and with Thermal Relief Valves (Will fit PCV-100-) (Attachment)
8	A 3439 R	(PCV-5111 –)	Washer, Pivot (2 used)
9	A 3142 R	(PCV-100 –)	Cap
10	A 3437 R	(PCV-5111 –)	Pivot (2 used)
11	29H 488 T	(PCV-100 –243916)	Nipple (Sub. for 29H306R)
	A 4702 R	(PCV-243917-)	Bushing, Oil Filler
12	A 3131 R	(PCV-100 –)	Cap
	A 4701 R	(PCV-243917-)	Plug, Oil Filler
	A 4703 R	(PCV-243917-)	Gasket, Oil Filler Plug
13	A 3438 R	(PCV-5111 –)	Screw, Cap (Special)
14	AA 3739 R	(PCV-100 –)	Cock, Oil Level
15	15H 238 R	(PCV-67905 –)	Plug (2 used)
16	A 3610 R	(PCV-67905 –)	Spring
17	A 3609 R	(PCV-67905 –)	Pawl (2 used)
18	A 3612 R	(PCV-67905 –)	Stud, 5/16" x 1-3/16"
19	A 3611 R	(PCV-67905 –)	Cam
20	24H 39 R	(PCV-67905 –)	Washer
21	14H 511 H	(PCV-67905 –)	Nut, 5/16"
22	11H 3 R	(PCV-67905 –)	Pin, Cotter, 1/16" x 1/2"
23	A 3105 R	(PCV-100 –)	Washer
24	19H 1184 R	(PCV-67905 –)	Screw, Cap, 1/2" x 5-3/4" (4 used) (Sub. for 19H1080R)
25	AR 1448 R	(PCV-67905 –)	Line, Oil, Flexible, 88" Long (2 used) (Sub. for AR628R)
26	F 907 R	(PCV-67905 –)	Coupling (2 used) (Sub. for AF1244R)
27	A 3606 R	(PCV-67905 –)	Packing, O-Ring, Outer (2 used) (Do not use in this position)
28	A 3190 R	(PCV-67905 –)	Packing, O-Ring, Inner (4 used)
29	R 754 R	(PCV-100 –)	Valve, Relief (Sub. for A3099R)
30	D 2361 R	(PCV-100 –)	Ball (2 used)
31	A 659 R	(PCV-100 –)	Spring
32	24H 2 R	(PCV-100 –)	Washer (5 used)
33	R 757 R	(PCV-67905 –)	Gasket
34	A 3605 R	(PCV-67905 –)	Plug
35	12H 13 R	(PCV-100 –)	Washer, Lock, 1/2" (6 used)
36	A 1441 R	(PCV-100 –)	Plug (3 used)
37	19H 1182 R	(PCV-100 –)	Screw, Cap, 1/2" x 5" (2 used) (Sub. for 19H539R)
38	A 3137 R	(PCV-100 –)	Washer (2 used)
39	D 1995 R	(PCV-136346-)	Spring, Check Valve (2 used)
40	D 2361 R	(PCV-136346-)	Ball, Check Valve (2 used)
41	R 1811 R	(PCV-136346-)	Valve, Check (2 used) (Sub. for A4132R)
42	A 4133 R	(PCV-136346-)	Shaft, Check Valve Metering (2 used)
43	A 1449 R	(PCV-67905 –)	Screw
44	A 3098 R	(PCV-100 –)	Washer (4 used)
45	14H 732 R	(PCV-100 –)	Nut, 3/8" (2 used)
46	B 427 R	(PCV-100 –)	Nut, Cap (3 used) (Order AB4249R, Pkg. of 10)
47	AA 4799 R	(PCV-100 –136345)	Valve, Check, Assembly (Consisting of One R1811R, One A4133R, One D1995R, and One D2361R)
48	A 3118 R	(PCV-100 –)	Stud, 1/2" x 5-5/8"
49	14H 392 R	(PCV-100 –)	Nut, 1/2"
50	A 3096 R	(PCV-100 –136345)	Spring (2 used)
51	A 3095 R	(PCV-100 –136345)	Washer, Indexing (2 used)
52	A 3093 R	(PCV-100 –136345)	Valve, Inner Check (2 used) (Sub. AA4799R)
53	A 3094 R	(PCV-100 –136345)	Valve, Outer Check (2 used) (Sub. AA4799R)

(Part listed below is not illustrated.)

AA 6314 R	(PCV-338332-)	Valve, Thermal Relief (2 used)

LIVE HYDRAULIC PUMP KIT



LIVE HYDRAULIC PUMP KIT—Continued

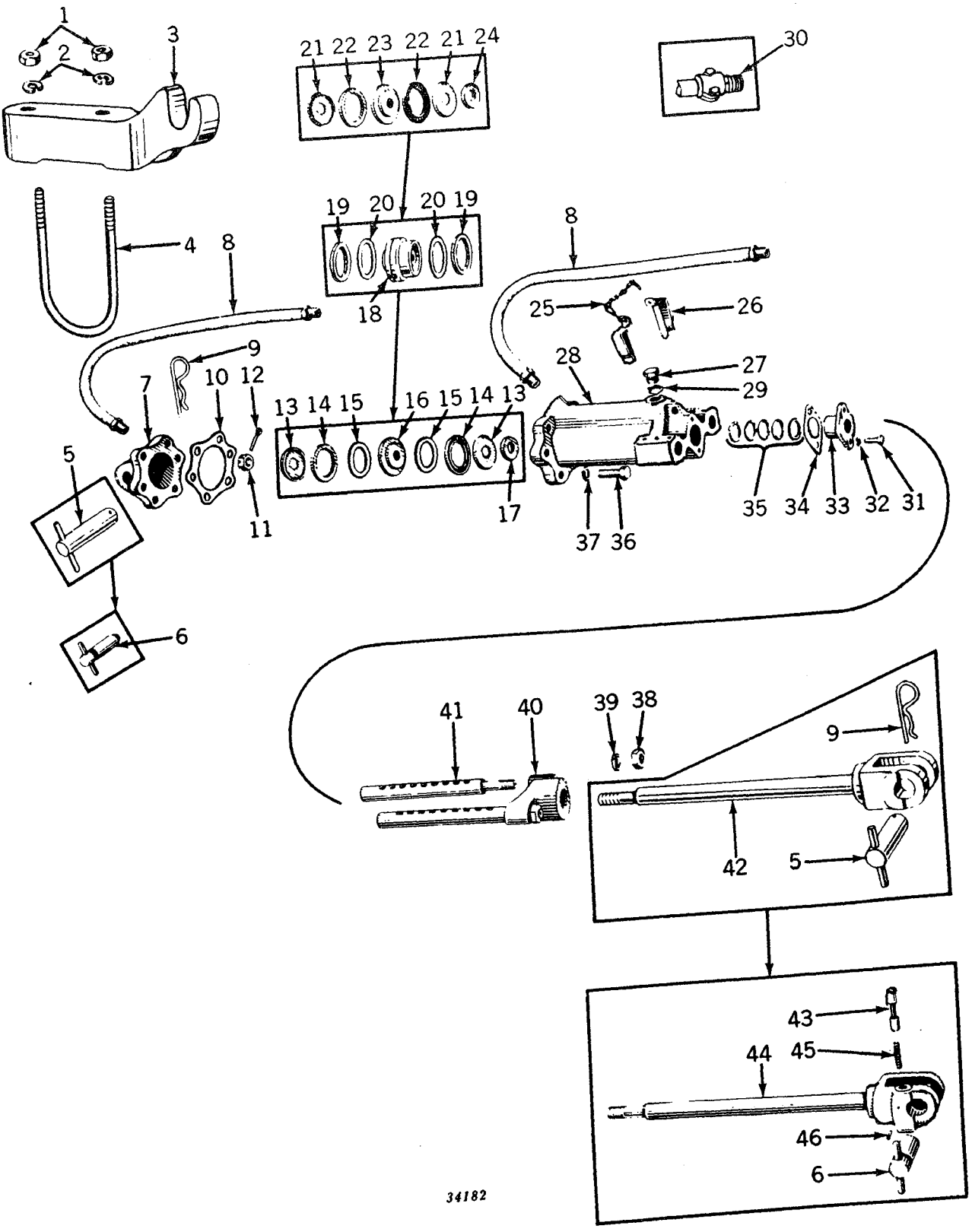
Key	Part No.	Serial No.	Description
1	F 2273 R	(–)	Screw, Cap, 3/8" x 1-1/4" (Sub. for 19H1099R)
	12H 11 R	(–)	Washer, Lock, 3/8"
2	24H 154 R	(–)	Washer
3	A 4770 R	(–)	Key, Pump Drive
	A 4776 R*	(–)	
4	AA 5613 R	(–)	Seal, Oil, Pump Drive Shaft
5	A 3910 R	(–)	Plug, Pump Housing
6	AA 5611 R	(–)	Housing, A4754R, Pump, with Bushing and Pin
7	A 4783 R	(–)	Bushing
8	A 4879 R	(–)	Pin, Dowel (Sub. for B153R)
9	A 1471 R	(–)	Stud, 7/16" x 2-3/4"
10	F 2969 R	(–)	Stud, 7/16" x 3-1/8" (Sub. for A4708R)
11	R 699 R	(–)	Stud, 3/8" x 2-3/8"
12	A 4756 R	(–)	Body, Pump
13	B 169 R	(–)	Snap Ring
14	24H 233 R	(–)	Washer
15	AA 5486 R	(–)	Gear, Pump Follower, with Bushing
16	.....	(–)	Bushing (Not sold separately)
17	AA 5614 R	(–)	Gear, Pump Drive, with Bushing
18	.....	(–)	Bushing (2 used) (Not sold separately)
19	A 3909 R	(–)	Shaft, Pump Follower Gear
20	A 4783 R	(–)	Bushing
21	B 153 R	(–)	Pin, Dowel (2 used)
22	AC 1013 R	(–)	Cable, Spark Plug (2 used) (Available in Pkg. of 2)
23	AA 4845 R	(–)	Lead, Wiring, Ignition Switch
24	C 2303 R	(–)	Terminal, Cable, Spark Plug Cable and Ignition Lead
25	B 1828 R	(–)	Spacer, Ignition Coil Bracket (2 used)
26	AA 5615 R	(–)	Cover, A4761R, with Shaft, Bushing and Pin
27	A 5236 R	(–)	Nut, 7/16" (Sub. for 14H764R)
	12H 12 R	(–)	Washer, Lock, 7/16"
28	19H 1242 M	(–)	Screw, Cap, 7/16" x 2-3/4" (2 used) (Sub. for 19H376R)
	12H 12 R	(–)	Washer, Lock, 7/16" (2 used)
27	14H 764 R	(–)	Nut, 7/16"
	12H 12 R	(–)	Washer, Lock, 7/16"
28	19H 376 R	(–)	Screw, Cap, 7/16" x 2-3/4" (2 used)
	12H 12 R	(–)	Washer, Lock, 7/16" (2 used)
29	19H 1249 R	(–)	Screw, Cap, 3/8" x 6-3/8", Magneto to Gov. Case
	12H 11 R	(–)	Washer, Lock, 3/8"
30	A 4762 R	(–)	Collar, Pump Clutch
31	A 4764 R	(–)	Yoke
32	AA 5616 R	(–)	Seal, Oil, Drive Flange
33	AA 5612 R	(–)	Shaft, Pump Drive, with Flange
34	A 4765 R	(–)	Pin
35	A 4763 R	(–)	Spring, Pump Clutch Collar
36	B 233 R	(–)	Washer
37	19H 360 T	(–)	Screw, Cap, 7/16" x 2" (2 used) (Sub. for 19H353R)
38	14H 255 R	(–)	Nut, 3/8" (Sub. for 14H382T)
	12H 11 R	(–)	Washer, Lock, 3/8"
39	A 5236 R	(–)	Nut, 7/16" (Sub. for 14H764R)
	F 692 R	(–)	Washer, Lock, Shake-Proof
40	A 4775 R*	(–)	Pilot, Magneto Spacer
41	A 4774 R*	(–)	Spacer, Magneto
42	A 5272 R	(–)	Gasket (3 used) (Sub. for A500R)
43	A 1447 R	(–)	Gasket, Powr-Trol Valve Housing (2 used)
44	A 4769 R	(–)	Spacer, Powr-Trol Valve Housing
45	A 4768 R	(–)	Gasket, Pump Shifter Cover
46	A 4766 R	(–)	Shifter, Pump
47	25H 300 R	(–)	Pin, Groove, Pump Shifter Handle
48	24H 183 R	(–)	Washer, Pump Shifter
49	A 3917 R	(–)	Packing, O-Ring
50	A 4767 R	(–)	Cover, Pump Shifter
51	19H 218 D	(–)	Screw, Cap, 3/8" x 1" (2 used) (Sub. for 19H211R)
	12H 11 R	(–)	Washer, Lock, 3/8" (2 used)
52	JD 171 R	(–)	Coupling, Pump Suction Line
53	A 4773 R	(–)	Clamp, Suction Line (2 used)
54	AA 5618 R	(–)	Line, Flexible Oil, Pump Suction
55	AA 5620 R	(–)	Union, Adapter, with Tube
56	15H 200 R	(–)	Elbow, Street Pressure Line to Valve Housing
57	AA 5619 R	(–)	Line, Flexible Oil, Pump Pressure
58	A 4772 R	(–)	Clamp, Pressure Line (2 used)
59	JD 172 R	(–)	Union, Adapter, Pressure Line

(Part listed below is not illustrated.)

F 2274 R (–) Screw, Cap, 3/8" x 1-3/4", Ignition Coil Bracket to Governor Case (2 used) (Sub. for 19H242R)

*Used on (–G11980)

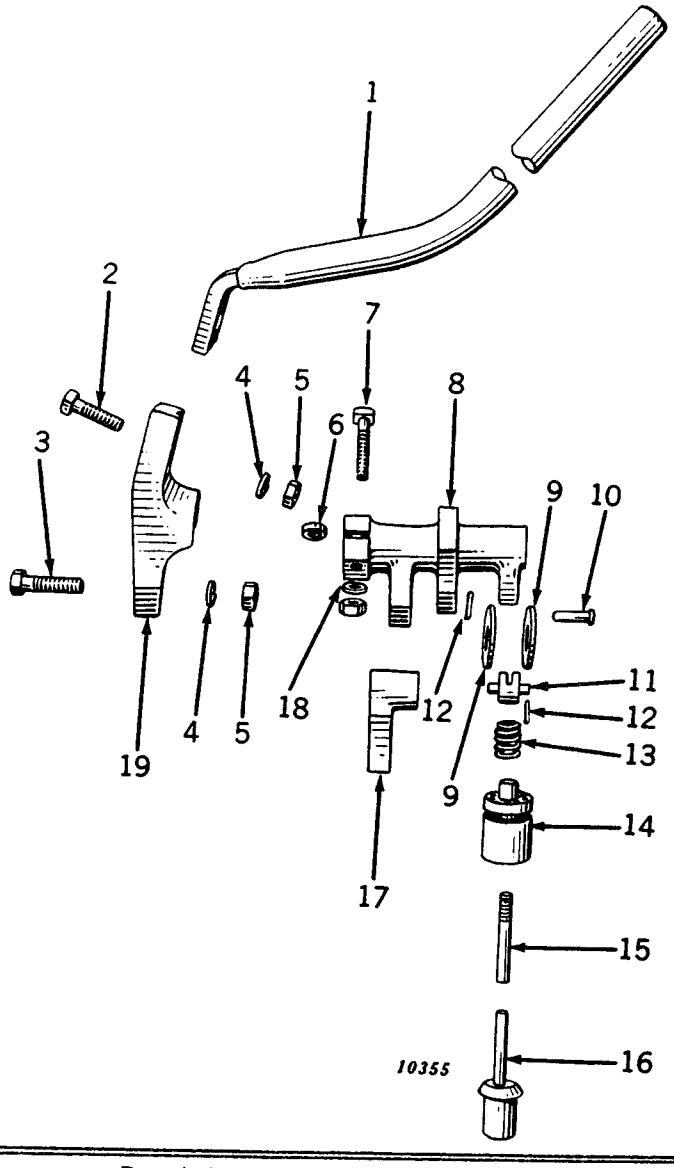
REMOTE CONTROL CYLINDER



REMOTE CONTROL CYLINDER—Continued

Key	Part No.	Serial No.	Description
1	14H 392 R	(4RC100–)	Nut, 1/2" (2 used)
2	12H 13 R	(4RC100–)	Washer, Lock, 1/2" (2 used)
3	A 3637 R	(4RC100–)	Arm, Cylinder Transport
4	A 3638 R	(4RC100–)	Bolt, "U"
5	AR 1362 R	(4RC6903–)	Pin, Attaching (2 used) (Sub. for AA4282R)
6	AA 3751 R	(4RC100-6902)	
7	F 828 R	(4RC100-6902)	Cap, End (Sub. One A3581R, AR1362R, and One F898R)
	F 898 R	(4RC6903–)	Cap, End
8	AF 873 R	(4RC100-6902)	Oil Line, Flexible (48" Long) (2 used)
	AR 1448 R	(4RC6903–)	Oil Line, Flexible (90" Long) (2 used) (Sub. for AR628R)
	15H 88 R	(4RC100–)	Coupling, Pipe, Flexible Oil Line ("GH" only)
9	A 3581 R	(4RC6903–)	Pin, Spring, Locking (2 used)
10	F 829 R	(4RC100–)	Gasket
11	C 1104 R	(4RC100–)	Nut (Sub. AC1325R, Pkg. of 25)
12	11H 43 R	(4RC100–)	Pin, Cotter, 1/8" x 1-1/4"
13	F 918 R	(4RC-10100-23652)	Retainer (2 used)
	F 1027 R	(4RC-23653–)	
14	F 834 R	(4RC-10100–)	Packing, U-Cup (2 used)
15	F 919 R	(4RC-10100–)	Washer, Treated Paper (2 used)
16	AF 1105 R	(4RC-10100–)	Piston, F916R, with Rings, Retainer, Backing, Washer, and Spacer
17	F 833 R	(4RC-10100–)	Spacer
18	AF 1039 R	(4RC4428-10099)	Piston, F889R, with Rings and Washer (Sub. AF1105R)
19	F 890 R	(4RC4428-10099)	Packing, U-Cup (2 used)
20	F 891 R	(4RC4428-10099)	Washer, Treated Paper (2 used)
21	F 835 R	(4RC100-4427)	Retainer (2 used) (Sub. F918R)
22	F 834 R	(4RC100-4427)	Packing, U-Cup (Rubber) (2 used)
23	F 832 R	(4RC100-4427)	Piston (Sub. AF1105R)
24	F 833 R	(4RC100-4427)	Spacer
25	D 2913 R	(4RC100–)	Link, Chain End (2 used)
	A 3184 R	(4RC100–)	Chain
26	AF 871 R	(4RC100–)	Pin, Stop, with Spring
27	H 945 R	(4RC100–)	Plug
28	F 827 R	(4RC100–)	Cylinder
29	D 465 R	(4RC100–)	Gasket
30	AR 836 R	(4RC100–)	Coupling for Servicing Flexible Oil Line
31	19H 218 D	(4RC100-27458)	Screw, Cap, 3/8" x 1" (2 used) (Sub. for 19H211R)
	19H 212 R	(4RC-27459–)	Screw, Cap, 3/8" x 1-1/4" (2 used)
32	12H 11 R	(4RC100–)	Washer, Lock, 3/8" (2 used)
33	F 836 R	(4RC100–)	Retainer, Seal
34	F 837 R	(4RC100–)	Shim (.010" Thick) (4 used)
	F 838 R	(4RC100–)	Shim (1/32" Thick) (2 used)
35	AF 872 R	(4RC100–)	V-Seal Assembly
36	19H 1356 R	(4RC100–)	Screw, Cap, 5/8" x 1-3/4" (6 used) (Sub. for 19H670R)
37	12H 15 R	(4RC100–)	Washer, Lock, 5/8" (6 used)
38	14H 483 R	(4RC100–)	Nut, 3/4" (2 used) (Sub. for 14H355R)
39	12H 17 R	(4RC100–)	Washer, Lock, 3/4" (2 used)
40	F 839 R	(4RC100–)	Stop, Piston Rod
41	F 840 R	(4RC100–)	Rod (2 used)
42	AF 1073 R	(4RC6903–)	Rod, Piston, with Yoke, F899R
43	A 3181 R	(4RC100-6902)	Pin, Lock (2 used)
44	AF 870 R	(4RC100-6902)	Rod, Piston, with Yoke, F831R (Sub . One A3581R, One AR1362R, and One AF1073R)
45	A 3182 R	(4RC100-6902)	Spring (2 used)
46	25H 43 R	(4RC100-6902)	Pin, Groove (2 used)

AA4268R SELECTIVE CONTROL CONVERSION ASSEMBLY FOR POWER LIFTS PL-G100-

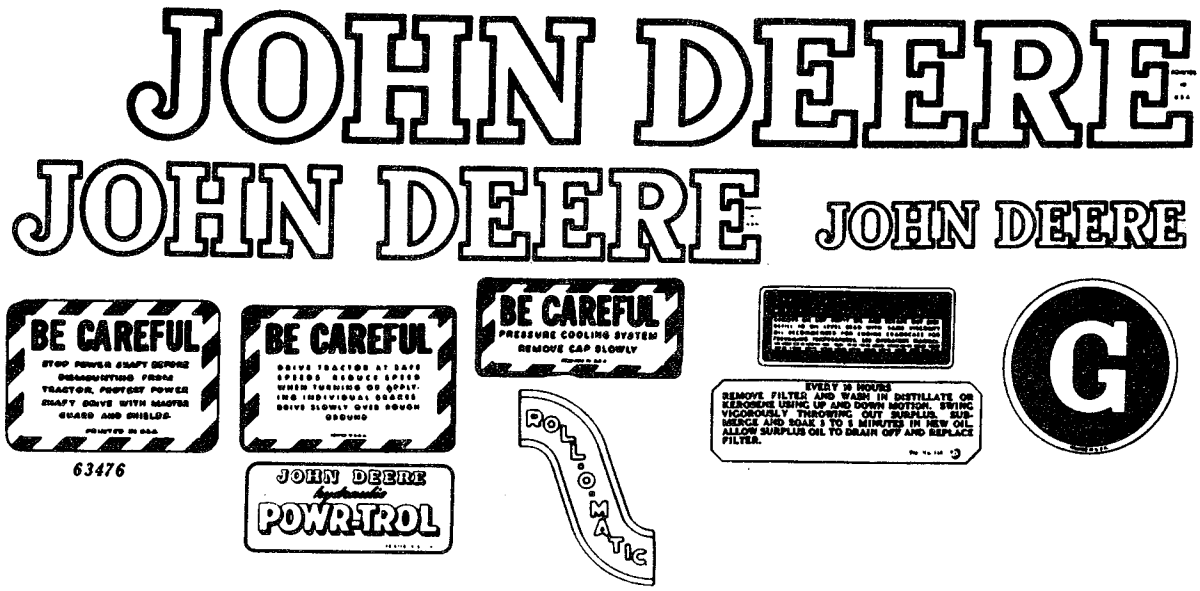


Key	Part No.	Description
1	AA 4275 R	Lever, Hand Control
2	F 2273 R	Screw, Cap, 3/8" x 1-1/4", Hand Control Lever to Adapter (Sub. for 19H221R and 19H1099R)
3	19H 1116 N	Screw, Cap, 3/8" x 1-1/2", Adapter to Power Lift Control Shaft (Sub. for 19H233R)
4	12H 11 R	Washer, Lock, 3/8" (2 used)
5	14H 255 R	Nut, 3/8" (2 used) (Sub. for 14H382T)
6	A 680 R	Washer, Key
7	7H 1093 R	Bolt, Mach., 5/16" x 1-1/2", with Nut (Sub. for 7H1031R)
8	AA 4272 R	Cam, Control Operating
9	A 3570 R	Link, Control Valve Operating (2 used)
10	A 3569 R	Pin, Headed
11	A 3571 R	Trunnion, Control Valve
12	11H 3 R	Pin, Cotter (4 used)
13	A 3573 R	Spring, Control Valve
14	A 3572 R	Valve, Control
15	A 3574 R	Screw, Control Valve Adjusting
16	AA 4273 R	Valve, Check
17	AA 4274 R	Latch, Lifting
18	12H 10 R	Washer, Lock, 5/16"
19	A 3575 R	Adapter, Hand Control

AF1029R ADAPTER ASSEMBLY

	15H 237 R	Plug, Pipe, in Power Lift Housing (2 used)
	AF 1030 R	Union, Adapter (2 used) (Sub. JD166R)

DECALCOMANIA SET

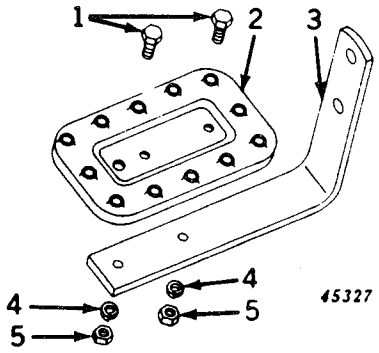


Key	Part No.	Serial No.	Description
..	AF 1044 R	(G1000–)	Decalcomania Set Consisting of:
	(Decalcomanias are furnished in sets only as listed)		"John Deere" for Sides of Hood (2 used)
			"John Deere" for Seat or Seat Support Channel
			"John Deere" for Medalion
			"Safety First" for Powershaft
			"Be Careful" for Tractor Speed
			"Safety First" for Cooling System
			"Filter Servicing Instructions"
			"Donaldson Air Cleaner Instructions"
			"Model Designation" (2 used)
			"Powr-Trol"
			"Roll-O-Matic"

(Part listed below is not illustrated.)

	AA 5398 R	.....	Kit, Solvent (For Applying "Kwick-Strip" Decals) (No Longer Furnished)

TRACTOR STEP

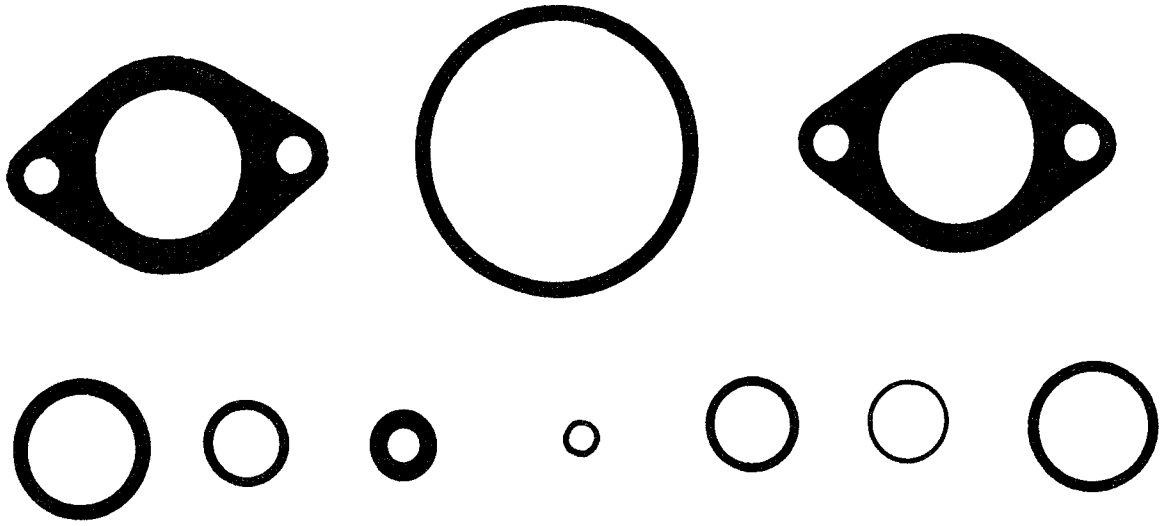


Key	Part No.	Serial No.	Description
1	19H 1139 N	(–)	Screw, Cap, 3/8" x 1-1/8" (2 used)
2	A 5233 R	(–)	Step, Tractor
3	A 5234 R	(–)	Support, Tractor Step
4	12H 11 R	(–)	Washer, Lock, 3/8" (2 used)
5	14H 255 R	(–)	Nut, 3/8" (2 used)

(Part listed below is an assembly of parts listed in this grouping.)

	AA 6092 R	(–)	**Step, Tractor, with Support and Hardware (ATTACHMENT)**

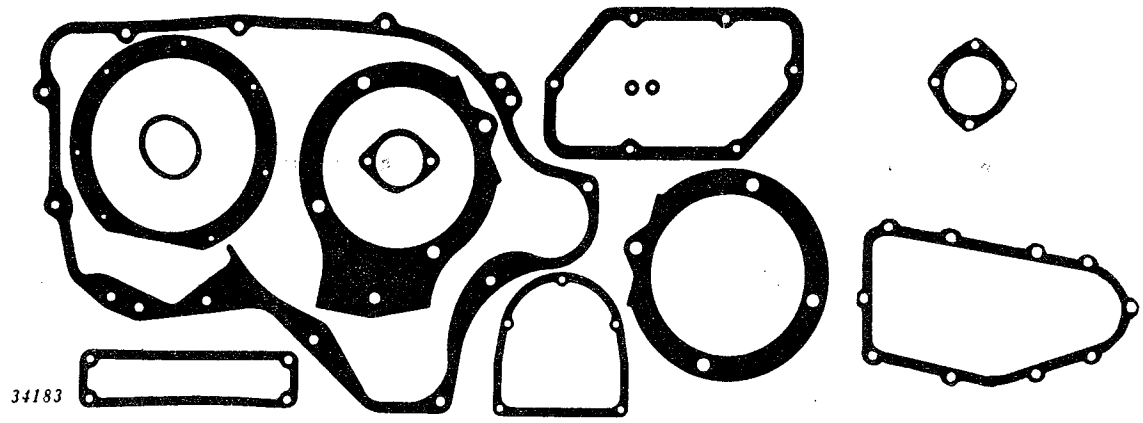
GASKET SET FOR CARBURETOR



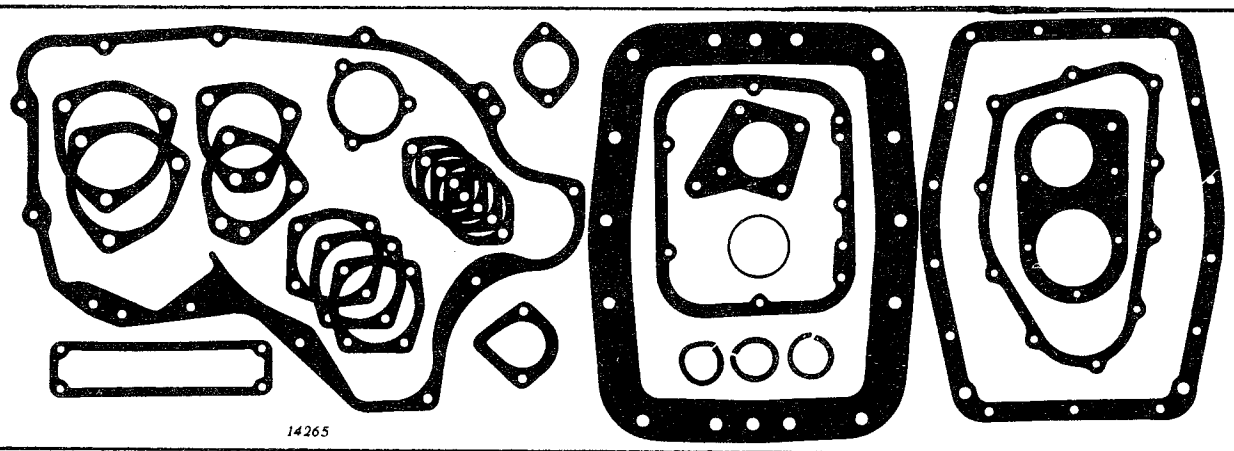
23252

Part No.					Description
AA 4991 R	Service Gasket Set for Carburetor, Consisting of:				
	1—R	10089 R	(	–)	Gasket, Bowl Nut (Sub. for 16-A-53)
	1—R	10090 R	(	–)	Gasket, Choke Lever (Sub. for 16-A-115)
	1—R	10091 R	(	–)	Gasket, Choke Dust Cover (Sub. for 16-A-116)
	1—R	10114 R	(	–)	Packing, Felt, Throttle Shaft Bushing (Sub. for 44-62)
	1—	321 R	(	–)	Gasket, Carburetor to Manifold
	1—R	10014 R	(	–)	Gasket, Bowl Nut (Sub. for P710)
	1—R	10015 R	(	–)	Gasket, Bowl Nut (Sub. for P713)
	1—R	10025 R	(	–)	Gasket, Strainer (Sub. for P950)
	1—R	10026 R	(	–)	Gasket, Bowl (Sub. for P951)
	1—D	1034 R	(	–)	Gasket, Carburetor to Air Intake Elbow

GASKET SETS—Continued

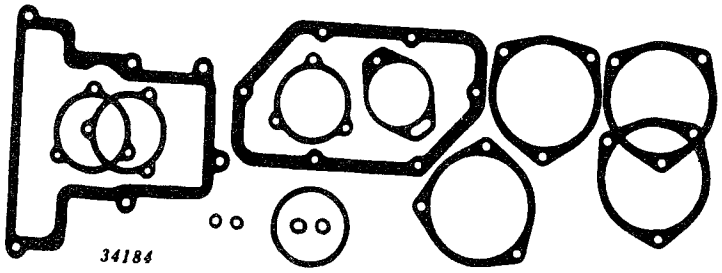


Part No.	Serial No.	Description
AF 1077 R	(G1000–)	Gasket Set for Model "G"—Crankshaft and Bearing Replacement—Consisting of:
		1—A 425 R Gasket, Camshaft Bearing Housing
		1—A 4400 R Gasket, Left Main Bearing Cover
		2—C 932 R Washer, Lead, on Cap Screw on Pulley Dust Shield and Oil Seal
		1—D 2124 R Washer, Flywheel Spacer Oil Seal
		1—F 17 R Gasket, Crankcase Cover
		1—F 76 R Gasket, Left Main Bearing Housing
		1—F 78 R Gasket, Left Main Bearing Cover
		1—F 176 R Gasket, First Reduction Gear Cover
		1—F 201 R Gasket, Clutch Fork Bearing
		1—F 483 R Gasket, Pulley Dust Shield
		1—F 635 R Gasket, Fifth and Sixth Speed Gear Cover
		1—F 683 R Gasket, Left Main Bearing Housing



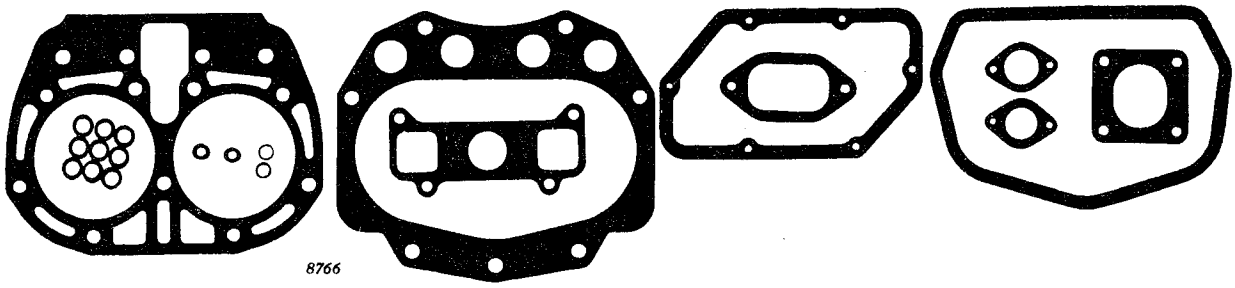
Part No.	Serial No.	Description
AF 1078 R	(G1000–)	Gasket Set for Model "G"—Transmission and Rear End Overhaul—Consisting of:
		1—A 438 R, 1—A 3817 R Gasket, Sliding Gear Shaft Drive Gear Right Bearing Cover
		2—F 157 R Gasket, Brake Housing
		2—F 173 R Shim, Differential Bearing Quill
		1—F 176 R Gasket, First Reduction Gear Cover
		1—F 201 R Gasket, Clutch Fork Bearing
		3—F 209 R Shim, Countershaft Right Bearing Housing
		1—F 221 R Gasket, Sliding Gear Shaft and Countershaft Left Bearing Cover
		1—F 224 R Gasket, Sliding Gear Shaft Drive Gear Left Bearing Cover
		1—F 227 R Gasket, Rear Axle Housing to Case
		4—F 252 R Shim, Power Shaft Bearing Cover
		1—F 265 R Gasket, Rear Axle Housing to Cover or Power Lift Housing
		1—F 269 R Gasket, Power Shaft Oil Seal Housing
		3—F 270 R Packing, Power Shaft, Rear End
		1—F 273 R Gasket, Power Shaft Guard
		1—F 286 R Gasket, Transmission Case Cover
		1—F 635 R Gasket, Sliding Gear Shaft and Countershaft Left Bearing Cover, or Fifth and Sixth Speed Gear Cover

GASKET SETS—Continued



Part No.	Serial No.		Description
AF 1079 R	(G1000–)		Gasket Set for Model "G"—Governor Overhaul—Consisting of:
		1—A 500 R	Gasket, Magneto
		2—B 60 R	Packing, Ventilator Pipe
		1—A 1181 R	Gasket, Fan Shaft Rear Bearing Housing
		2—A 1182 R	Shim, Fan Shaft Rear Bearing Housing
		1—A 4158 R	Gasket, Distributor to Governor Case
		1—F 17 R	Gasket, Crankcase Cover
		1—F 109 R	Gasket, Governor Shaft Left Bearing Housing
		2—F 110 R	Shim, Governor Shaft Left Bearing Housing
		1—F 111 R	
		1—F 358 R	Gasket, Governor Case
		2—F 1072 R	Washer, Packing, Tappet Lever Oiler Pipe

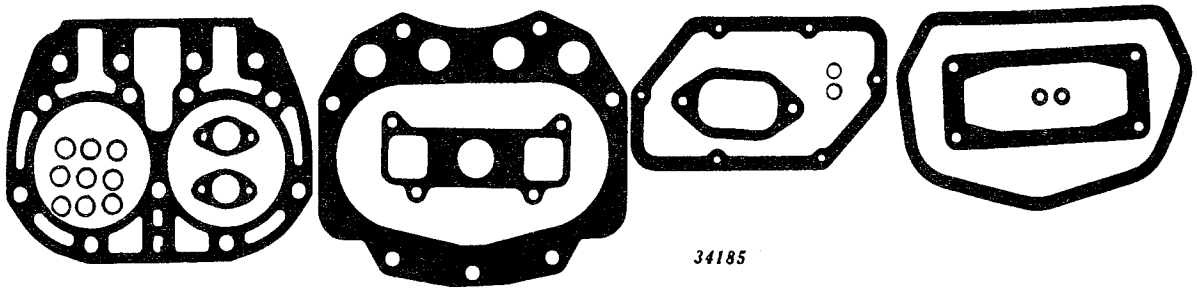
GASKET SETS—Continued



8766

Part No.	Serial No.	Description
AF 1075 R	(G1000-G7099)	Gasket Set for Model "G"—Valve, Ring, and Cylinder Replacement—Consisting of:

9—	264 R	Washer, Lead, Cylinder Head Studs
1—	321 R	Gasket, Carburetor to Manifold
2—B	60 R	Packing, Ventilator Pipe
1—D	1034 R	Gasket, Carburetor Inlet Elbow to Carburetor
1—F	17 R	Gasket, Crankcase Cover
1—F	55 R	Gasket, Cylinder Head
1—F	64 R	Gasket, Cylinder to Case
1—F	94 R	Gasket, Cylinder Water Outlet
1—F	129 R	Gasket, Tappet Lever Cover
2—F	130 R	Gasket, Tappet Lever Cover Stud
1—F	137 R	Gasket, Manifold
1—F	519 R	Gasket, Cylinder Head Water Inlet

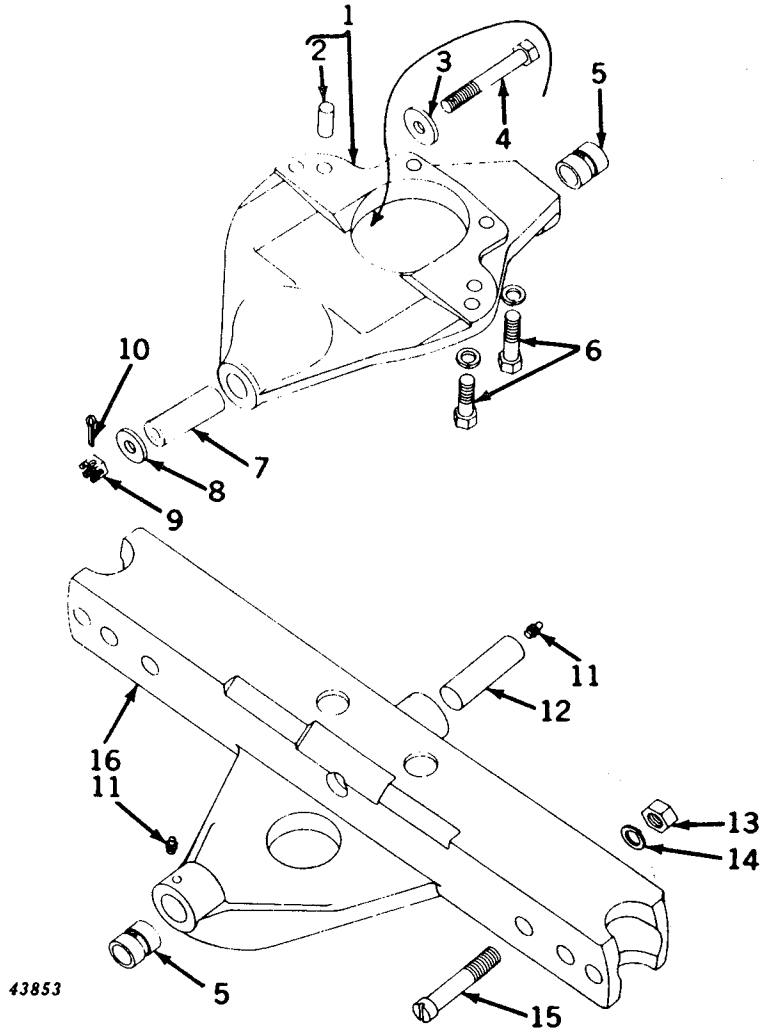


34185

Part No.	Serial No.	Description
AF 1076 R	(G7100-)	Gasket Set for Model "G"—Valve, Ring, and Cylinder Replacement—Consisting of:

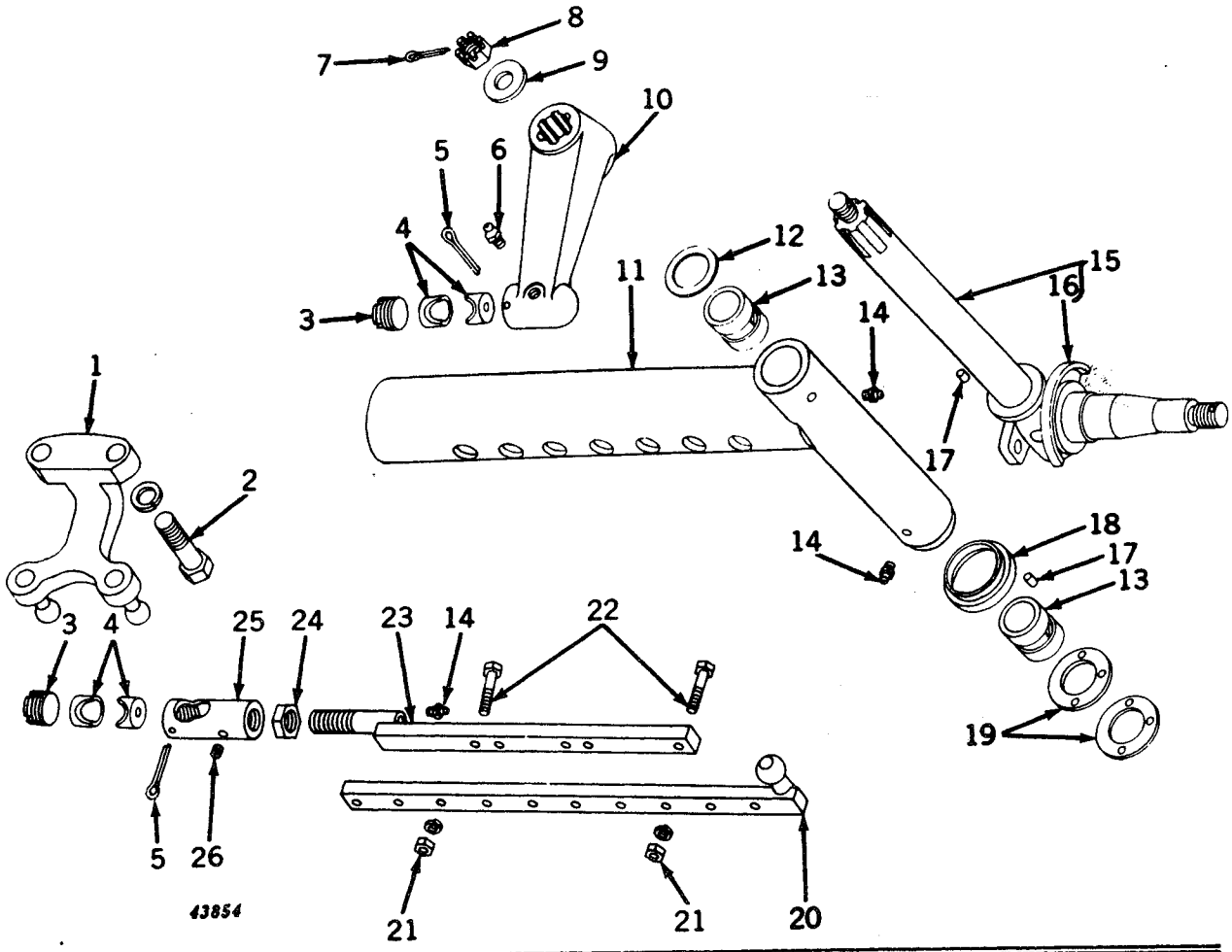
9—	264 R	Washer, Lead, Cylinder Head Studs
1—	321 R	Gasket, Carburetor to Manifold
2—B	60 R	Packing, Ventilator Pipe
1—D	1034 R	Gasket, Carburetor Inlet Elbow to Carburetor
1—F	17 R	Gasket, Crankcase Cover
1—F	64 R	Gasket, Cylinder to Case
1—F	129 R	Gasket, Tappet Lever Cover
2—F	130 R	Gasket, Tappet Lever Cover Stud
1—F	137 R	Gasket, Manifold
1—F	489 R	Gasket, Cylinder Water Outlet
1—F	519 R	Gasket, Cylinder Head Water Inlet
1—F	1307 R	Gasket, Cylinder Head

FRONT AXLE HOUSING ASSEMBLY (48- TO 80-INCH TREAD)
(Serial No. 7017500-)



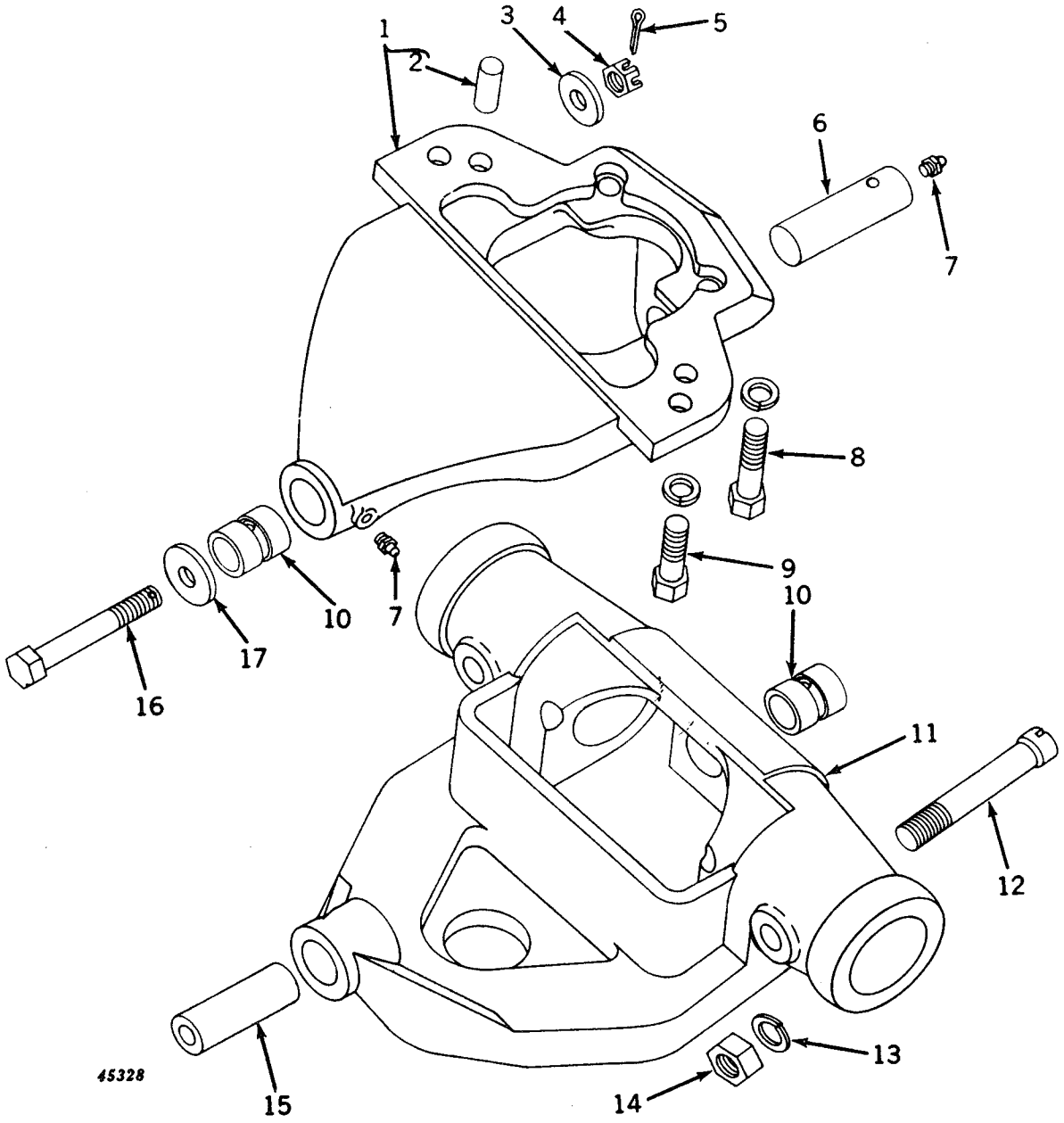
Key	Part No.	Serial No.	Description
1	AA 5765 R	(G13000–)	Bracket, A4963R, Pivot, with Pin and Bushing
2	A 776 R	(G13000–)	Pin, Dowel (2 used)
3	D 139 R	(G13000–)	Washer
4	B 2697 R	(G13000–)	Screw, Cap (Do Not Substitute)
5	A 877 R	(G13000–)	Bushing (2 used)
6	19H 1405 R	(G13000–)	Screw, Cap, 3/4″ x 2-1/2″ (4 used)
	12H 17 R	(G13000–)	Washer, Lock, 3/4″ (4 used)
7	B 2700 R	(G13000–)	Pin, Pivot
8	F 3607 R	(G13000–)	Washer (Sub. for A4975R)
9	F 2664 R	(G13000–)	Nut, Slotted, 3/4″ (Sub. for 14H534R)
10	11H 99 R	(G13000–)	Pin, Cotter, 1/8″ x 1-1/4″ (Sub. for 11H43R)
11	JD 7759	(G13000–)	Fitting, Grease, Straight, 1/8″ (2 used)
12	B 2688 R	(G13000–)	Pin, Pivot, Front
13	14H 411 R	(G13000–)	Nut, 1″ (2 used) (Sub. for 14H272R)
14	12H 21 B	(G13000–)	Washer, Lock, 1″ (2 used)
15	B 2846 R	(G13000–)	Bolt, Lock (2 used)
16	AA 5766 R	(G13000–)	Housing, A4964R, with Pin and Bushing

FRONT AXLE KNEE (48- TO 80-INCH TREAD)



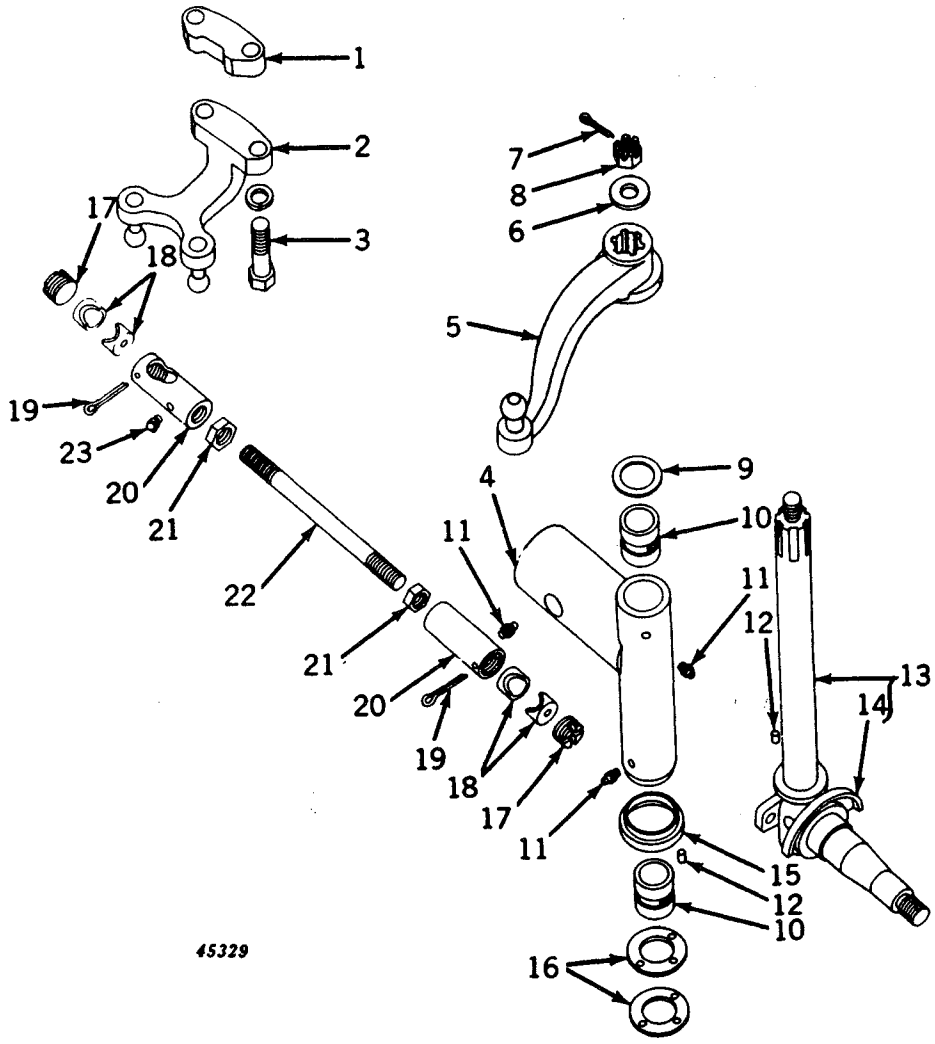
Key	Part No.	Serial No.	Description
1	AB 3633 R	(G13000–)	Arm, Steering, with Balls
2	19H 1374 R	(G13000–)	Screw, Cap, 3/4" x 2" (2 used)
	12H 17 R	(G13000–)	Washer, Lock, 3/4" (2 used)
3	C 840 R	(G13000–)	Screw, Plug (4 used)
4	C 838 R	(G13000–)	Bearing, Ball, Stud (8 used) (Packed 10 in a Pkg.)
5	11H 49 R	(G13000–)	Pin, Cotter, 1/8" x 2" (4 used)
6	JD 7778	(G13000–)	Fitting, Grease, 67-1/2° (2 used)
7	11H 45 R	(G13000–)	Pin, Cotter, 1/8" x 1-1/2" (2 used)
8	F 2664 R	(G13000–)	Nut, Slotted, 3/4" (2 used) (Sub. for 14H727R)
9	B 3310 R	(G13000–)	Washer (Sub. for B111R)
10	A 4968 R	(G13000–)	Arm, Steering, R.H.
	A 4969 R	(G13000–)	Arm, Steering, L.H.
11	AA 5767 R	(G13000–)	Knee, with Bushing, Dust Shield, and Nut (2 used)
12	D 467 R	(G13000–)	Washer (2 used)
13	A 877 R	(G13000–)	Bushing (4 used) (Sub. for AA5539R)
14	JD 7759	(G13000–)	Fitting, Grease, Straight (4 used)
15	AA 5789 R	(G13000–)	Knuckle, with Spindle, Dust Excluder, and Nut (2 used)
16	A 1424 R	(G13000–)	Excluder, Dust (2 used)
17	D 186 R	(G13000–)	Pin, Dowel (4 used)
18	B 2693 R	(G13000–)	Shield, Dust (2 used)
19	A 890 R	(G13000–)	Washer, Thrust (4 used)
20	AA 5771 R	(G13000–)	Bar, Drag Link, Outer, with Ball, R.H.
	AA 5772 R	(G13000–)	Bar, Drag Link, Outer, with Ball, L.H.
21	14H 255 R	(G13000–)	Nut, 3/8" (4 used)
	12H 10 R	(G13000–)	Washer, Lock, 5/8" (4 used)
22	19H 246 T	(G13000–)	Screw, Cap, 3/8" x 1-3/4" (4 used)
23	AA 5773 R	(G13000–)	Bar, Drag Link, Inner, with End (2 used)
24	C 985 R	(G13000–)	Nut, Jam, 7/8" (2 used) (Packed 10 in a Pkg.)
25	H 982 R	(G13000–)	End, Drag Link (2 used)
26	15H 558 R	(G13000–)	Pipe, Plug, 1/8" Headless

FRONT AXLE HOUSING ASSEMBLY (38-INCH FIXED TREAD)



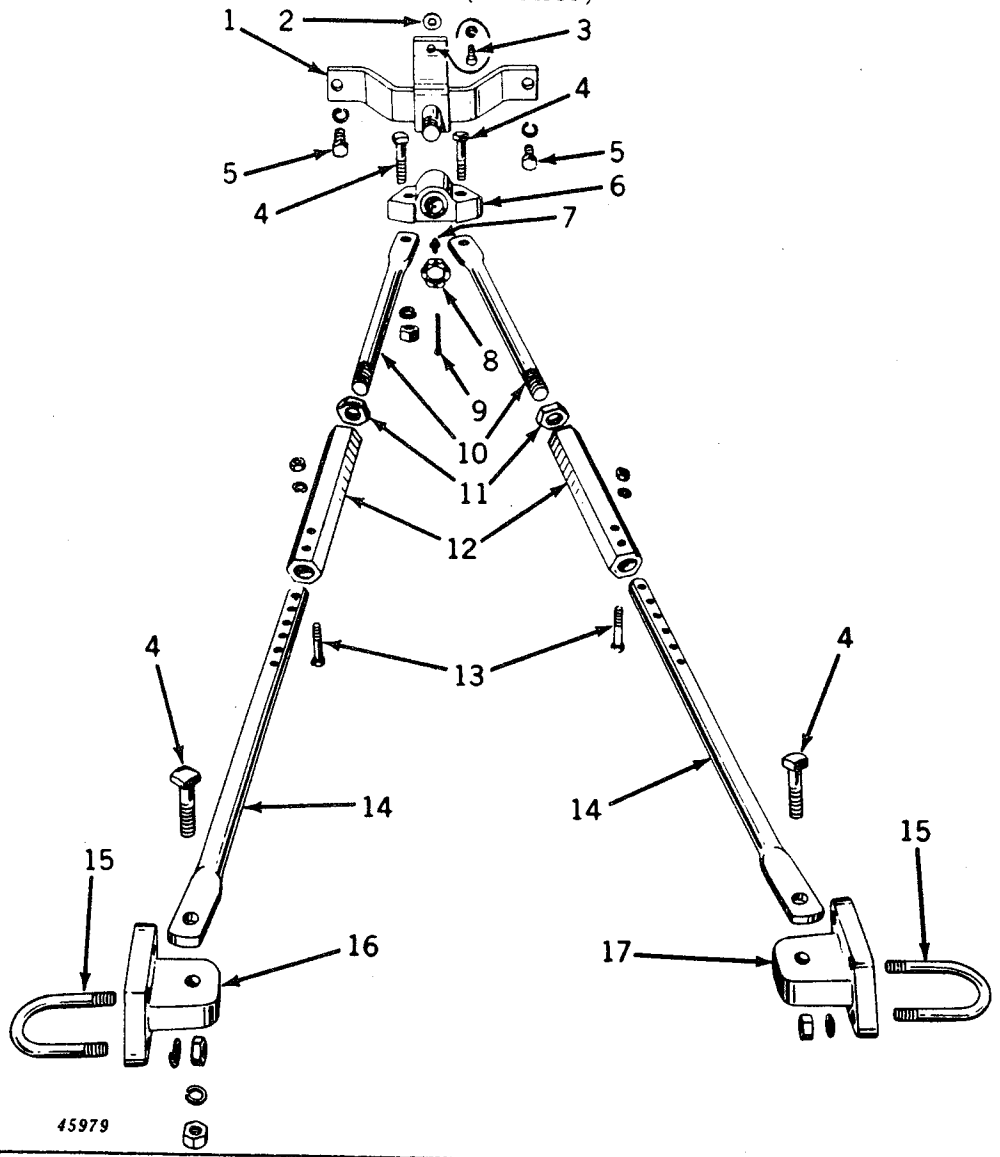
Key	Part No.	Serial No.	Description
1	AF 968 R	(G13000–)	Bracket, F862R, Pivot, with Pin and Bushing
2	A 776 R	(G13000–)	Pin, Dowel (2 used)
3	D 139 R	(G13000–)	Washer
4	14H 534 R	(G13000–)	Nut, Slotted, 3/4″
5	11H 43 R	(G13000–)	Pin, Cotter, 1/8″ x 1-1/4″
6	B 2688 R	(G13000–)	Pin, Pivot, Front
7	JD 7759	(G13000–)	Fitting, Grease, Straight, 1/8″ (2 used)
8	19H 1455 R	(G13000–)	Screw, Cap, 3/4″ x 3-1/4″ (2 used)
	12H 17 R	(G13000–)	Washer, Lock, 3/4″ (2 used)
9	19H 1391 R	(G13000–)	Screw, Special Cap, 3/4″ x 2-1/4″ (2 used)
	12H 17 R	(G13000–)	Washer, Lock, 3/4″ (2 used)
10	A 877 R	(G13000–)	Bushing (2 used)
11	AB 4045 R	(G13000–)	Housing, B2840R, with Pin and Bushing
12	B 2694 R	(G13000–)	Bolt, Lock (2 used)
13	12H 21 R	(G13000–)	Washer, Lock, 1″ (2 used)
14	14H 411 R	(G13000–)	Nut, 1″ (2 used) (Sub. for 14H272R)
15	B 2700 R	(G13000–)	Pin, Pivot, Rear
16	B 2697 R	(G13000–)	Screw, Cap (Do Not Substitute)
17	D 141 R	(G13000–)	Washer

FRONT AXLE KNEE (38-INCH FIXED TREAD)



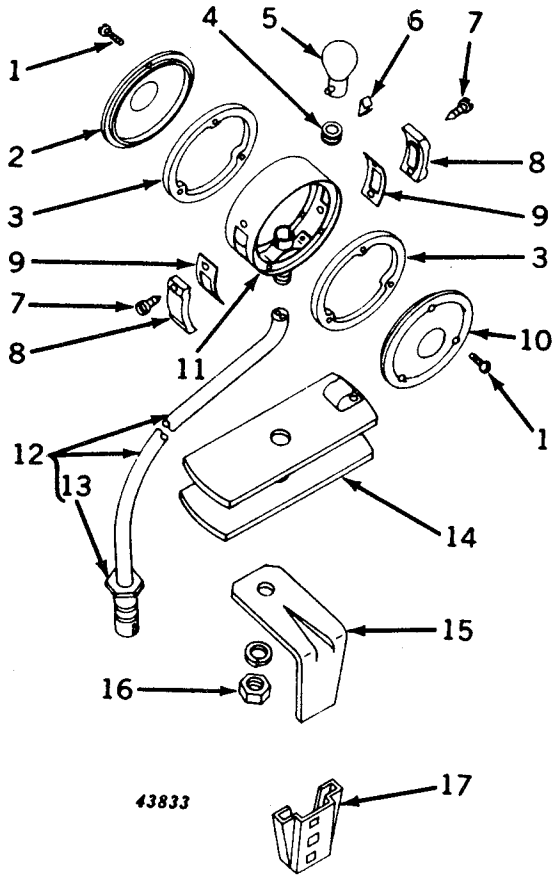
Key	Part No.	Serial No.	Description
1	F 1017 R	(G13000–)	Spacer
2	AB 3633 R	(G13000–)	Arm, Steering, with Balls
3	19H 1455 R	(G13000–)	Screw, Cap, 3/4" x 3-1/4" (2 used)
	12H 17 R	(G13000–)	Washer, Lock, 3/4" (2 used)
4	AB 4046 R	(G13000–)	Knee, with Bushings and Dust Shield (2 used)
5	AB 4685 R	(G13000–)	Arm, Steering, R.H.
	AB 4686 R	(G13000–)	Arm, Steering, L.H.
6	B 3310 R	(G13000–)	Washer (2 used)
7	11H 45 R	(G13000–)	Pin, Cotter, 1/8" x 1-1/2" (2 used)
8	F 2664 R	(G13000–)	Nut, Slotted, 3/4" (2 used) (Sub. for 14H727R)
9	D 467 R	(G13000–)	Washer (2 used)
10	A 877 R	(G13000–)	Bushing (4 used)
11	JD 7759	(G13000–)	Fitting, Grease, Straight, 1/8" (6 used)
12	D 186 R	(G13000–)	Pin, Dowel (4 used)
13	AB 4013 R	(G13000–)	Knuckle, with Spindle and Dust Excluder (2 used)
14	A 1424 R	(G13000–)	Excluder, Dust (2 used)
15	B 2693 R	(G13000–)	Shield, Dust (2 used)
16	A 890 R	(G13000–)	Washer, Thrust (4 used)
17	C 840 R	(G13000–)	Screw, Plug (4 used)
18	C 838 R	(G13000–)	Bearing, Ball Stud (8 used) (Packed 10 in a Pkg.)
19	11H 49 R	(G13000–)	Pin, Cotter, 1/8" x 2" (4 used)
20	H 982 R	(G13000–)	End, Drag Link (4 used)
21	C 985 R	(G13000–)	Nut, Jam, 7/8" (4 used) (Packed 10 in a Pkg.)
22	B 2842 R	(G13000–)	Rod, Drag Link (2 used)
23	JD 7760	(G13000–)	Fitting, Grease, 67-1/2°, 1/8" (2 used)

RADIUS ROD (HI-CROP)



Key	Part No.	Serial No.	Description
1	AF 1177 R	(G46800–)	Bracket, Radius Rod Pivot Assembly
2	D 2865 R	(G46800–)	Washer, Spacing
3	19H 472 N	(G46800–)	Screw, Cap, 1/2" x 1-3/4" (Sub. for 7H771R)
	12H 13 R	(G46800–)	Washer, Lock, 1/2"
	14H 259 R	(G46800–)	Nut, 1/2"
4	8H 1386 K	(G46800–)	Bolt, Mach., 3/4" x 3" (4 used) (Sub. for 8H1388R)
	12H 17 R	(G46800–)	Washer, Lock, 3/4" (4 used)
	14H 404 R	(G46800–)	Nut, 3/4" (4 used)
5	19H 1425 R	(G46800–)	Screw, Cap, 3/4" x 2-3/4" (2 used) (Sub. for 19H800R)
	12H 17 R	(G46800–)	Washer, Lock, 3/4" (2 used)
7	JD 7759	(G46800–)	Fitting, Grease
8	F 562 R	(G46800–)	Nut, 1-1/4"
9	12H 19 R	(G46800–)	Pin, Cotter, 3/16" x 2"
10	F 1006 R	(G46800–)	Rod, Radius, Rear (2 used)
11	F 562 R	(G46800–)	Nut, 1-1/4" (2 used)
12	F 1007 R	(G46800–)	Coupling (2 used)
13	F 1008 R	(G46800–)	Bolt, Radius Rod Taper (4 used)
	12H 12 R	(G46800–)	Washer, Lock, 7/16" (4 used)
	14H 257 R	(G46800–)	Nut, 7/16" (4 used)
14	F 1005 R	(G46800–)	Rod, Radius, Front (2 used)
15	F 1011 R	(G46800–)	Bolt, "U," Radius Rod Bracket (4 used)
	12H 15 R	(G46800–)	Washer, Lock, 5/8" (8 used)
	14H 399 R	(G46800–)	Nut, 5/8" (8 used)
16	F 1009 R	(G46800–)	Bracket, Radius Rod, R.H.
17	F 1010 R	(G46800–)	Bracket, Radius Rod, L.H.

WARNING LAMP FOR TOWED IMPLEMENTS

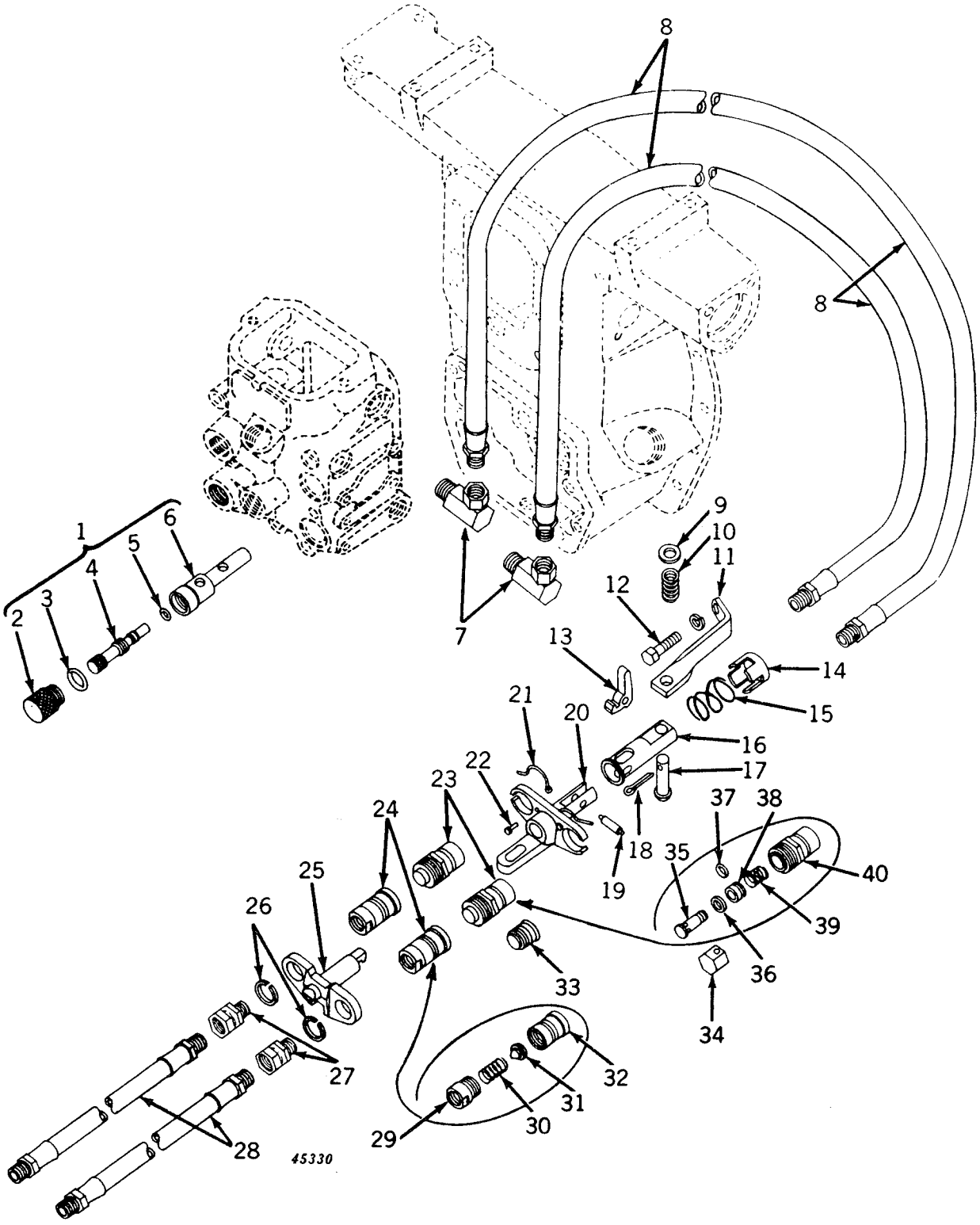


Key	Part No.	Serial No.	Description
1	21H 964 R	(G26000–)	Screw, Special Mach. (6 used)
2	A 5276 R	(G26000–)	Lens, Red
3	A 5277 R	(G26000–)	Gasket, Lens (2 used) (Packed 2 in a Pkg.)
4	B 1580 R	(G26000–)	Grommet (Packed 5 in a Pkg.)
5	AA 6218 R	(G26000–)	Bulb, 21 C.P., 12-14 Volt, S.C. (Packed 10 in a Pkg.)
6	A 5280 R	(G26000–)	Clip
7	M 2207 T	(G26000–)	Screw, Self Tapping (4 used)
8	A 5278 R	(G26000–)	Lens, Outlook (2 used)
9	A 5279 R	(G26000–)	Gasket, Outlook Lens (2 used) (Packed 2 in a Pkg.)
10	A 5275 R	(G26000–)	Lens, Amber
11	.....	(G26000–)	Not Furnished (Order AA6145R)
12	**AA 5691 R**	(G26000–)	**Plug, Electrical Outlet, with Cable (ATTACHMENT)**
13	AA 5692 R	(G26000–)	Plug, Electrical Outlet, less Cable
14	AA 6217 R	(G26000–)	Reel
15	A 5273 R	(G26000–)	Bracket
16	14H 257 R	(G26000–)	Nut, Hex., 7/16"
	12H 12 R	(G26000–)	Washer, Lock, 7/16"
17	JD 126 B	(G26000–)	Socket, Lamp Bracket

(Part listed below is an assembly of parts in this grouping.)

AA 6145 R (G26000–) **Lamp, Warning, with Cable and Reel, for Towed Implements (ATTACHMENT) (Use with AM2049T Electrical Outlet Socket)**

BREAKAWAY COUPLING AND SELECTOR VALVE
(Powr-Trol Valve Housing Serial No. PCV67905-)



BREAKAWAY COUPLING AND SELECTOR VALVE—Continued
(Powr-Trol Valve Housing Serial No. PCV67905-)

Key	Part No.	Valve Housing Serial No.	Description
1	AA 5724 R	(PCV67905-)	Valve, Selector, Assembly
2	A 4850 R	(PCV67905-)	Plug
3	R 495 R	(PCV67905-)	Packing, "O" Ring (Packed 10 in a Pkg.)
4	A 4848 R	(PCV67905-)	Valve
5	A 3917 R	(PCV67905-)	Packing, "O" Ring (Packed 5 in a Pkg.)
6	A 4849 R	(PCV67905-)	Body
7	AA 5723 R	(PCV67905-)	Union, Adapter (2 used)
8	AA 5722 R	(PCV67905-)	Line, Flexible Oil, Breakaway Coupling (2 used)
9	24H 184 R	(PCV67905-)	Washer, 17/32" x 15/16" x 16 Gauge
10	A 1785 R	(PCV67905-)	Spring
11	A 4851 R	(PCV67905-)	Bracket, Breakaway Coupling
12	19H 1166 H	(PCV67905-)	Screw, Cap, 7/16" x 1-1/2"
	12H 12 R	(PCV67905-)	Washer, Lock, 7/16"
13	A 4859 R*	(PCV67905-)	Latch (Packed 3 in a Pkg.)
14	A 4858 R*	(PCV67905-)	Cover, Spring (Sub. AA6337R Spring and Cover)
15	A 4857 R*	(PCV67905-)	Spring (Sub. AA6337R Spring and Cover)
16	A 4856 R*	(PCV67905-)	Drawbar
17	B 146 R	(PCV67905-)	Pin, Headed
18	11H 80 R	(PCV67905-)	Pin, Cotter, 3/16" x 1"
19	A 4860 R*	(PCV67905-)	Pin, Latch (Packed 3 in a Pkg.)
20	AA 5727 R*	(PCV67905-)	Frame, Breakaway, Tractor Half
21	A 4861 R*	(PCV67905-)	Snap Ring (2 used) (Packed 3 in a Pkg.)
22	A 4862 R*	(PCV67905-)	Rivet (2 used) (Packed 3 in a Pkg.)
23	AA 5728 R*	(PCV67905-)	Coupling, Oil Line, Tractor Half (2 used)
24	AA 5729 R*	(PCV67905-)	Coupling, Oil Line, Implement Half (2 used)
25	A 4863 R*	(PCV67905-)	Frame, Breakaway, Implement Half
26	A 4864 R*	(PCV67905-)	Snap Ring (2 used) (Packed 3 in a Pkg.)
27	JD 166 R	(PCV67905-)	Union, Adapter
28	AR 628 R	(PCV67905-)	Line, Flexible Oil, 90" Long (2 used) (Regular)
	AF 873 R	(PCV67905-)	Line, Flexible Oil, 48" Long (4 used) (Hi-Crop)
	15H 87 R	(PCV67905-)	Coupling for Flexible Oil Line, 1/2" (2 used) (Hi-Crop)
29	A 4866 R*	(PCV67905-)	Adapter, Coupling (2 used)
30	A 4867 R*	(PCV67905-)	Spring (2 used) (Packed 3 in a Pkg.)
31	A 4871 R*	(PCV67905-)	Valve, Poppet (2 used) (Packed 3 in a Pkg.)
32	A 4865 R*	(PCV67905-)	Body, Coupling, Breakaway Oil Line (2 used)
33	A 4868 R*	(PCV67905-)	Cap, Dust (2 used) (Packed 6 in a Pkg.)
34	A 4869 R*	(PCV67905-)	Extractor, Tubular Valve (Packed 6 in a Pkg.)
35	A 4855 R*	(PCV67905-)	Valve, Tubular (2 used) (Packed 3 in a Pkg.)
36	A 4870 R*	(PCV67905-)	Washer, Seal (2 used) (Packed 12 in a Pkg.) (Sub. AA6179R Sleeve)
37	R 459 R*	(PCV67905-)	Packing, "O" Ring (2 used) (Packed 6 in a Pkg.)
38	A 4854 R*	(PCV67905-)	Sleeve (2 used) (Packed 3 in a Pkg.) (Sub. AA6179R Sleeve)
39	A 4853 R*	(PCV67905-)	Spring (2 used) (Packed 3 in a Pkg.)
40	A 4852 R*	(PCV67905-)	Body, Coupling, Breakaway Frame (2 used)

(Parts listed below are assemblies of parts in this grouping.)

AA 5720 R	(PCV67905-)	**Oil Line Breakaway Coupling, Complete and Selector Valve (ATTACHMENT)**
AA 5721 R	(PCV67905-)	Coupling, Breakaway, Assembly
AA 5726 R	(PCV67905-)	Assortment, Breakaway Coupling Replacement Parts. Assortment of Parts Packaged for Counter Display and to Sell Out of. The Assortment Contains Parts Marked (*) in Quantities Shown. Stock in Counter Display can be Replenished by Ordering any of the Parts Marked (*). These Parts can also be Stocked in the Regular Way.

*See AA5726R, above.

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2H 549 R	31	4
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7H 179 R	13	4
7H 301 R	48	43
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8H 1386 R	154	4
8H 1388 R	154	4
8H 1410 R	84	9
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8H 1868 R	87	6
8H 2243 R	110	1
	111	11
8H 2244 R	85	7
8H 2248 R	84	11
8H 2251 R	19	13
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